

20-10258C

Norton

REGD. TRADE MARK

SPARE PARTS

CATALOG

1963 THROUGH 1970



Norton

REGD. TRADE MARK

SPARE PARTS LIST for 1963 — 1965

Models

88ss, 650ss, 650/99 & Atlas

also covers

G15P "N" G15CS "N"

G15P "M" G15CS "M"

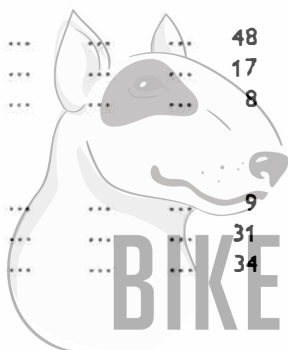


CLASSIC
BIKE SPARES



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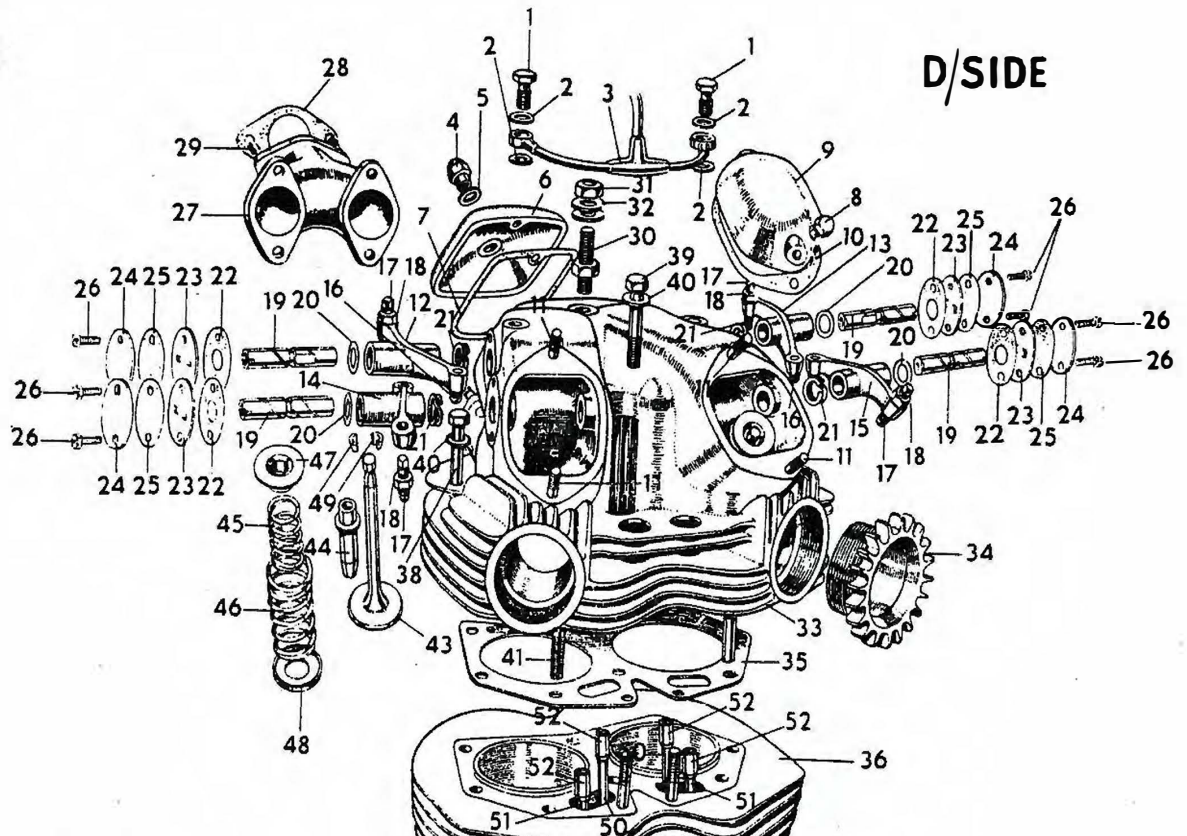
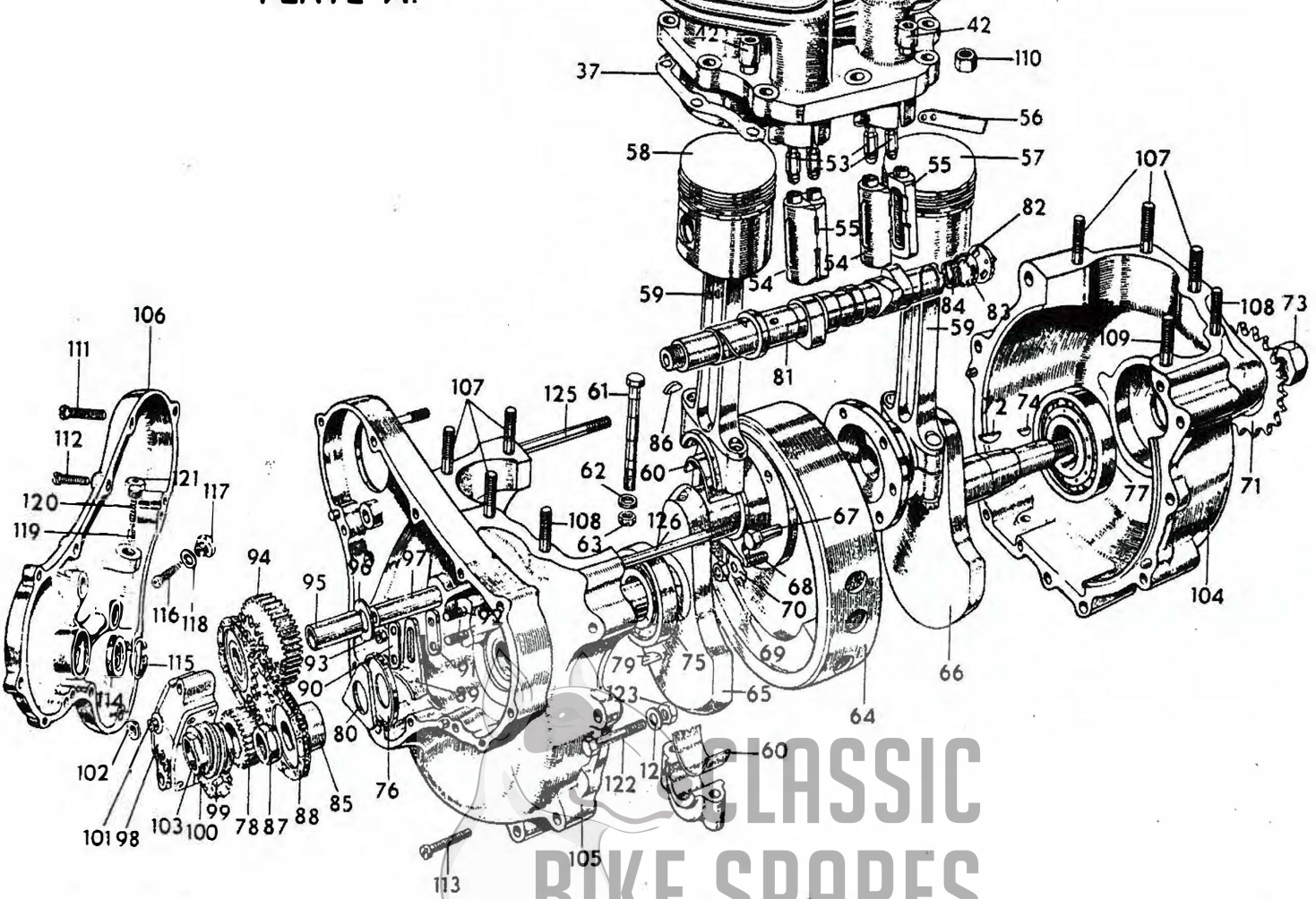


PLATE A.



CLASSIC
BIKE SPARES

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
CRANKSHAFT				
—	23742	Crankshaft, assembled, less connecting rods	1	88ss
—	23286	Crankshaft, assembled, less connecting rods	1	650ss and 99
—	24276	Crankshaft, assembled, less connecting rods	1	All 750
A65	23636	Crankcheek, timing side	1	88ss
A65	23262	Crankcheek, timing side	1	650ss and 750
A66	23637	Crankcheek, driving side	1	88ss
A66	23261	Crankcheek, driving side	1	650ss and 750
A64	23820	Flywheel, only	1	88ss
A64	23315	Flywheel, only	1	650ss and 99
A64	24248	Flywheel, only	1	All 750
—	T2105	Dowel, flywheel, crankcheek	1	All
A67	T2033	Bolt, crankcheek	4	All
—	T2086	Stud, crankcheek	2	All
A69	T2031	Nut, for stud and bolt	8	88ss
A70	T2032	Plate, retaining dowel	2	All
A69	T2031	Nut, for crankcheek stud	6	All except 88ss
—	23280	Nut, for crankcheek bolt	2	All except 88ss
—	E4591	Plug, crankshaft	1	All
CONNECTING ROD AND SHELLS				
A59	50023	Connecting rod, with cap	2	88ss
A59	23297	Connecting rod, with cap	2	650 and 750
A61	T2150	Bolt, connecting rod cap	4	88ss
A61	23254	Bolt, connecting rod cap	4	650 and 750
A63	17827	Nut, for cap bolt	4	88ss
A63	23253	Nut, for cap bolt	4	650 and 750
A62	T2152	Washer, for cap bolt	4	88ss
A60	17828	Shell, connecting rod (two halves)	2	88ss
A60	23255	Shell, connecting rod (two halves)	2	650 and 750
—	T2160	Bush, gudgeon pin	2	88ss
CONNECTING ROD SHELLS — OVERSIZE				
—	24914	Shell, connecting rod .005" (two halves)	2	88ss
—	24915	Shell, connecting rod .010" (two halves)	2	88ss
—	24916	Shell, connecting rod .020" (two halves)	2	88ss
—	24917	Shell, connecting rod .030" (two halves)	2	88ss
—	25165	Shell, connecting rod .010" (two halves)	2	650 and 750
—	25166	Shell, connecting rod .020" (two halves)	2	650 and 750
—	25167	Shell, connecting rod .030" (two halves)	2	650 and 750
—	25168	Shell, connecting rod .040" (two halves)	2	650 and 750
CRANKCASE				
—	25113	Crankcase, complete, with timing cover	1	88ss and 650
—	25109	Crankcase, complete, with timing cover	1	G15
—	25115	Crankcase, complete, with timing cover	1	Atlas
A104	21011	Crankcase, drive side, only	1	88ss and 650
A104	25043	Crankcase, drive side, only	1	G15
A104	24278	Crankcase, drive side, only	1	Atlas

CLASSIC
BIKE SPARES

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
A105	25111	Crankcase, timing side, only	1	88ss and 650
A105	25107	Crankcase, timing side, only	1	All 750
A106	18245/RC	Cover, timing gear	1	All
—	T2236	Gasket, timing cover	1	All
A107	T2018	Stud, cylinder barrel	6	88ss and 650
—	24251	Stud, cylinder barrel	6	All 750
A108	T2209	Stud, cylinder barrel (stepped)	2	All
A109	18943	Stud, cylinder barrel (front)	1	All
A111	10940	Screw, timing cover	6	All
A112	E6980	Screw, timing cover	6	All
—	20621A	Washer, timing cover screw	12	All
A113	10940	Screw, for sump	2	All
—	11775	Washer, for sump screw	2	All
—	T2036	Bush, camshaft, timing side	1	All
—	T2037	Bush, camshaft, driving side	1	All
A114	048023	Seal, oil, timing side shaft	1	All
A115	048079	Circlip, oil seal	1	All
—	16945	Body, sump filter	1	All
—	16949	Washer, filter body	1	All
—	16948	Circlip, filter body	1	All
—	16946	Gauze, sump filter	1	All
—	16947	Washer, filter gauze	1	All
—	E4591	Plug, oilway, timing cover	1	All
—	16902	Pin set, oilway	1	All
—	T1084	Washer, set pin	1	All
CRANKCASE BREATHER				
—	24313	Pipe, crankcase breather	1	88ss and 650
—	22240	Gasket, breather flange	1	88ss and 650
—	T2213	Screw, breather flange	1	88ss and 650
—	24309B	Pipe, rubber, breather	1	88ss and 650
—	24302	Pipe, rubber, breather	1	All 750
—	24300	Elbow, breather pipe	1	All 750
—	13786	Washer, elbow	1	All 750
—	24303	Nut, elbow	1	All 750
PRESSURE RELEASE				
—	T2059A	Body, assembled, pressure release	1	All
—	T2054	Piston, release body	1	All
—	T2061	Spring, release body piston	1	All
—	15404	Shim, packing	A/R	All
—	T2060	Nut, release body	1	All
—	T2058	Washer, release union	1	All
—	T2057	Washer, release union nut	1	All
CYLINDER BARREL AND HEAD				
A36	20712B	Barrel, cylinder	1	88ss
A36	23263	Barrel, cylinder	1	650ss and 99
A36	24237A	Barrel, cylinder	1	All 750
A37	T2093	Gasket, cylinder base	1	88ss and 650
A37	24249	Gasket, cylinder base	1	All 750
—	T2016	Nut, cylinder barrel stud, $\frac{3}{8}$ "	7	88ss and 650

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—				
—	T2016	Nut, cylinder barrel stud	1	All 750
—	24250	Nut, cylinder barrel stud	6	All 750
—	T2210	Nut, cylinder barrel stud, $\frac{3}{16}$ "	2	All
—	000011	Washer, cylinder barrel stud (stepped stud)	2	All
—	24252	Washer, cylinder barrel stud	6	All 750
A33	S650/136	Head, cylinder, with valve guides	1	88ss and 650
A33	25290	Head, cylinder, with valve guides	1	All 750
A35	T2141	Gasket, cylinder head	1	88ss and 650
A35	24255	Gasket, cylinder head	1	All 750
—	T2161	Stud, cylinder head to barrel, $\frac{5}{16}$ "	2	All
A41	18756	Stud, cylinder head to barrel	3	88ss and 650
A41	24389	Stud, cylinder head to barrel	3	All 750
A42	T2034	Nut, for stud	2	88ss and 650
—	24260	Nut, for stud	2	All 750
—	T2017	Nut, for stud, $\frac{3}{16}$ "	2	All
—	10637	Nut, for stud	1	88ss and 650
—	24250	Nut, for stud (rear)	1	All 750
A38	T2096	Bolt, cylinder head, long	4	88ss and 650
A38	24253	Bolt, cylinder head, long	4	All 750
A39	T2097	Bolt, cylinder head, short	1	All
A40	16213	Washer, for bolt	4	88ss and 650
A40	E5456	Washer, for bolt	4	All 750

VALVES, GUIDES AND SPRINGS

—	25494	Aluminum ring, convert early head to late cylinder		
—	17221	Valve, inlet		88ss and 650
—	24330	Valve, inlet		All 750
A43	T2204	Valve, exhaust		All
A44	T2011	Guide, valve		All
—	23392	Washer, heat insulating		All
A48	T2073	Cup, valve spring		All
A45	22839	Spring, valve, inner		All
A46	22838	Spring, valve, outer		All
A47	T186	Collar, valve, spring		All
A49	T187	Cotter, valve pair		All

PISTONS AND RINGS, STANDARD

A57	23185	Piston, complete, left hand		88ss
A57	24022	Piston, complete, left hand		650ss and 99
A57	24246	Piston, complete, left hand		All 750
A58	23186	Piston, complete, right hand		88ss
A58	24023	Piston, complete, right hand		650ss and 99
A58	24247	Piston, complete, right hand		All 750
—	23181	Ring, piston, top, chrome		88ss
—	23272	Ring, piston, top, chrome		650
—	24284	Ring, piston, top, chrome		All 750
—	22797	Ring, piston, plain		88ss
—	23273	Ring, piston, plain		650
—	24285	Ring, piston, plain		All 750
—	22509	Ring, piston, scraper		88ss
—	24024	Ring, piston, scraper		650
—	24286	Ring, piston, scraper		All 750

CLASSIC
BIKE SPARES

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	21580	Pin, gudgeon	2	88ss
—	23275	Pin, gudgeon	2	650
—	24287	Pin, gudgeon	2	All 750
—	22798	Circlip, gudgeon, pin	4	88ss
—	23276	Circlip, gudgeon, pin	4	All except 88ss
PISTONS, OVERSIZE				
—	25125	Piston, complete, left, .010"	1	88ss
—	25145	Piston, complete, left, .010"	1	650
—	25238	Piston, complete, left, .010"	1	All 750
—	25126	Piston, complete, left, .020"	1	88ss
—	25146	Piston, complete, left, .020"	1	650
—	25239	Piston, complete, left, .020"	1	All 750
—	25127	Piston, complete, left, .030"	1	88ss
—	25147	Piston, complete, left, .030"	1	650
—	25240	Piston, complete, left, .030"	1	All 750
—	25128	Piston, complete, left, .040"	1	88ss
—	25148	Piston, complete, left, .040"	1	650
—	25241	Piston, complete, left, .040"	1	All 750
—	25129	Piston, complete, right, .010"	1	88ss
—	25149	Piston, complete, right, .010"	1	650
—	25242	Piston, complete, right, .010"	1	All 750
—	25130	Piston, complete, right, .020"	1	88ss
—	25150	Piston, complete, right, .020"	1	650
—	25243	Piston, complete, right, .020"	1	All 750
—	25131	Piston, complete, right, .030"	1	88ss
—	25151	Piston, complete, right, .030"	1	650
—	25244	Piston, complete, right, .030"	1	All 750
—	25132	Piston, complete, right, .040"	1	88ss
—	25152	Piston, complete, right, .040"	1	650
—	25245	Piston, complete, right, .040"	1	All 750
—	25133	Ring, piston, top, chrome, .010"	2	88ss
—	25153	Ring, piston, top, chrome, .010"	2	650
—	25246	Ring, piston, top, chrome, .010"	2	All 750
—	25134	Ring, piston, top, chrome, .020"	2	88ss
—	25154	Ring, piston, top, chrome, .020"	2	650
—	25247	Ring, piston, top, chrome, .020"	2	All 750
—	25135	Ring, piston, top, chrome, .030"	2	88ss
—	25155	Ring, piston, top, chrome, .030"	2	650
—	25248	Ring, piston, top, chrome, .030"	2	All 750
—	25136	Ring, piston, top, chrome, .040"	2	88ss
—	25156	Ring, piston, top, chrome, .040"	2	650
—	25249	Ring, piston, top, chrome, .040"	2	All 750
—	25137	Ring, piston, plain, .010"	2	88ss
—	25157	Ring, piston, plain, .010"	2	650
—	25250	Ring, piston, plain, .010"	2	All 750
—	25138	Ring, piston, plain, .020"	2	88ss
—	25158	Ring, piston, plain, .020"	2	650
—	25251	Ring, piston, plain, .020"	2	All 750
—	25139	Ring, piston, plain, .030"	2	88ss
—	25159	Ring, piston, plain, .030"	2	650
—	25252	Ring, piston, plain, .030"	2	All 750
—	25140	Ring, piston, plain, .040"	2	88ss
—	25160	Ring, piston, plain, .040"	2	650
—	25213	Ring, piston, plain, .040"	2	All 750

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	25141	Ring, piston, scraper, .010"	2	88ss
—	25161	Ring, piston, scraper, .010"	2	650
—	25254	Ring, piston, scraper, .010"	2	All 750
—	25142	Ring, piston, scraper, .020"	2	88ss
—	25162	Ring, piston, scraper, .020"	2	650
—	25255	Ring, piston, scraper, .020"	2	All 750
—	25143	Ring, piston, scraper, .030"	2	88ss
—	25163	Ring, piston, scraper, .030"	2	650
—	25256	Ring, piston, scraper, .030"	2	All 750
—	25144	Ring, piston, scraper, .040"	2	88ss
—	25164	Ring, piston, scraper, .040"	2	650
—	25257	Ring, piston, scraper, .040"	2	All 750
MAIN BEARINGS				
A75	17822	Bearing, ball, timing side	1	All
A76	T2008	Washer, sealing, timing side bearing	1	All
A77	17824	Bearing, roller, driving side	1	All
—	T2187	Oil seal, driving side bearing	1	All
TIMING GEAR				
A78	T2035	Pinion, half-time	1	All
A79	E3683	Key, for pinion	1	All
A80	T2007	Plate, backing, for pinion	1	All
A81	22729	Camshaft	1	All
A82	T2078	Plate, stationary, for camshaft breather	1	All
A83	24301	Rotary plate, for breather	1	All
A84	T2108	Spring, for breather	1	All
A85	20829	Sprocket, camshaft	1	All
A86	E3683	Key, for sprocket	1	All
A87	17211	Nut, for sprocket and r/c drive	1	All
A88	17806	Chain, camshaft (38 link endless)	1	All
A89	T2217	Slipper, chain tension	1	All
A90	T2218	Plate, chain tensioner, thick	1	All
A91	T2218A	Plate, chain tensioner, thin	1	All
A92	T247	Stud, chain tensioner	2	All
A93	E3231	Nut, for stud	2	All
—	18202	Washer, for stud (fan disc 1/4")	2	All
A94	23819	Gear, intermediate, with sprockets	1	88ss
A94	50008	Gear, intermediate, with sprockets	1	All except 88ss
A95	T2026	Bush, intermediate gear	1	All
A96	T2080	Washer, intermediate gear	1	All
A97	T2021	Spindle, intermediate gear	1	All
—	17823	Circlip, for spindle	1	All
TAPPETS AND PUSH RODS				
A55	22771	Tappet, left hand	2	All
A54	22772	Tappet, right hand	2	All
A56	T2142	Plate, locating tappet	2	All
—	T2143	Screw, for Plate	4	All
A50	88/ss-82 in	Push rod, complete, inlet	2	88ss
A50	S650-82 in	Push rod, complete, inlet	2	All except 88ss
A51	88/ss-82 ex	Push rod, complete, exhaust	2	88ss
A51	S650-82 ex	Push rod, complete, exhaust	2	All except 88ss

CLASSIC
BIKE SPARES

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	23740	Push rod, tube only, inlet	2	88ss
—	23352	Push rod, tube only, inlet	2	All except 88ss
—	23741	Push rod, tube only, exhaust	2	88ss
—	23354	Push rod, tube only, exhaust	2	All except 88ss
A52	T2064	End, push rod, top	4	All
A53	T2182	End, push rod, bottom	4	All
ROCKERS, COVERS, ETC.				
A12	18249	Rocker, inlet, right hand	1	All
A13	18250	Rocker, inlet, left hand	1	All
A14	18251	Rocker, exhaust, right hand	1	All
A15	18252	Rocker, exhaust, left hand	1	All
A16	T2063	Ball end, rocker	4	All
A17	T2074	Adjuster, rocker	4	All
A18	T232	Nut, adjuster	4	All
A19	T2237	Shaft, rocker	4	All
A20	18102	Washer, thrust, for shaft	4	All
A21	18103	Washer, spring, for shaft	4	All
A22	T2083	Washer, joint, for shaft	4	All
A23	T2238	Plate, locking, for shaft	4	All
A24	T2239	Plate, retaining, for shaft	4	All
A25	T2240	Washer, joint, for plate	4	All
A26	T2256	Set pin, for retaining plate	8	All
A4	T2162	Nut, domed, rear cap	1	All
A5	T2082	Washer, domed nut	1	All
A6	18094	Cap, rocker, rear	1	All
A7	T2084	Washer, sealing, rear cap	1	All
—	18033	Stud, rear cap	1	All
—	000579	Dowel, rear cap	1	All
A8	T2085	Nut, front cap stud	4	All
A9	18093	Cap, rocker, front	2	All
A10	T2088	Washer, sealing, front cap	2	All
A11	T2252	Stud, front cap	4	All
A3	25192	Pipe, rocker box oil feed	1	All
—	22167	Hose, rocker feed pipe	1	All
A1	18101	Bolt, banjo, feed pipe	2	All
A2	T1084	Washer, fibre, banjo bolt	4	All
OIL PUMP				
A98	15522	Oil pump, complete	1	88ss
A98	23111	Oil pump, complete	1	All except 88ss
A99	15511A	Nut, oil pump spindle	1	All
A100	T2077	Worm gear wheel (on pump)	1	All
—	17697	Key, for gear wheel	1	All
A101	15515	Bush, feed, for pump	1	All
—	21146	Shim, packing, for feed bush	1	All
A102	T272	Washer, sealing feed bush	1	All
A103	T2076	Driving worm, on mainshaft	1	All
—	E4440	Stud, pump to crankcase	2	All
—	E3231	Nut, for stud	2	All
—	E4590	Grub screw, oil stop	1	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
STATOR HOUSING				
—	20885	Housing, for stator	1	88ss, 650 and Atlas
—	20693	Screw, for housing	3	88ss, 650 and Atlas
—	21411	Washer, for screw	3	88ss, 650 and Atlas
HEAD STEADY STAY				
—	23868	Plate, head steady	1	88ss, 650 and Atlas
A30	18032	Stud, for plate, in head	1	88ss, 650 and Atlas
A32	000010	Washer, for stud	1	88ss, 650 and Atlas
A31	E3224	Nut, for stud	1	88ss, 650 and Atlas
—	E3798	Bolt, steady plate to frame	2	88ss, 650 and Atlas
—	11796	Washer, for bolt	2	88ss, 650 and Atlas
—	18202	Washer, for bolt	2	88ss, 650 and Atlas
—	E3223	Nut, for bolt	2	88ss, 650 and Atlas
—	030420	Head steady, assembled	1	All G15 models
—	030424	Bolt, head steady	1	All G15 models
—	000010	Washer, for bolt	1	All G15 models
CRANKCASE BOLTS				
A122	13870	Bolt, crankcase, short	1	All
A124	E5456	Washer, for bolt	1	All
A123	E3223	Nut, for bolt	1	All
A125	T2013	Stud, crankcase, top, rear	1	All
—	E5376	Washer, for stud	1	All
—	E3224	Nut, for stud	1	All except 650/99 and Atlas
—	E3224A	Nut, for stud	1	650/99 and Atlas
A126	19077	Stud, crankcase, top, front	1	All
—	T2221	Washer, for stud	1	All
—	E3229	Nut, for stud	1	All
—	E3214	Stud, crankcase	1	88ss, 650 and Atlas
—	E3231	Nut, for stud	2	88ss, 650 and Atlas
ENGINE PLATES AND BOLTS				
H49	15621	Plate, engine, front	2	88ss, 650 and Atlas
H50	20999	Cover, front engine plate	1	88ss, 650 and Atlas
H1	T2012	Stud, crankcase/engine plate, top and centre, front	1	88ss, 650 and Atlas
—	000010	Washer, for stud	2	88ss, 650 and Atlas
H2	E3224A	Nut, for stud	2	88ss, 650 and Atlas
H5	22694	Stud, crankcase/engine plate and frame, bottom	1	88ss, 650 and Atlas
H6	000010	Washer, for stud	2	88ss, 650 and Atlas
H7	E3224	Nut, for stud	2	88ss, 650 and Atlas
—	T2012	Stud, crankcase/engine plate, top, rear	1	88ss, 650 and Atlas
—	000010	Washer, for stud	2	88ss, 650 and Atlas
—	E3224A	Nut, for stud	2	88ss, 650 and Atlas
H8	T2012	Stud, crankcase/engine plate, centre, rear	1	88ss, 650 and Atlas
H9	000010	Washer, for stud	2	88ss, 650 and Atlas
H10	E3224	Nut, for stud	2	88ss, 650 and Atlas
H3	E4261	Bolt, crankcase/engine plate, bottom, rear	1	88ss, 650 and Atlas
H4	E3223	Nut, for bolt	1	88ss, 650 and Atlas
—	000371	Bolt, engine plate/frame, bottom	2	88ss, 650 and Atlas

CLASSIC
BIKE SPARES

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	E5456	Washer, for bolt	4	88ss, 650 and Atlas
—	000004	Nut, for bolt	2	88ss, 650 and Atlas
H11	16317	Bolt, engine plate/frame, front and rear	6	88ss, 650 and Atlas
H12	000010	Washer, for bolt	12	88ss, 650 and Atlas
H13	E3224	Nut, for bolt	6	88ss, 650 and Atlas
H52	20700	Plate, engine, rear, left hand	1	88ss, 650 and Atlas
H51	50229	Plate, engine, rear, right hand	1	88ss, 650 and Atlas
H53	19100	Cover, rear engine plate	1	88ss, 650 and Atlas
—	19678	Bolt, rear engine plate, right hand	1	88ss, 650 and Atlas
—	E5456	Washer, for bolt	1	88ss, 650 and Atlas
—	E3223	Nut, for bolt	1	88ss, 650 and Atlas

**ENGINE PLATES
AND BOLTS**

—	030216	Plate, engine, front, assembled, left hand	1	All G15 models
—	030219	Plate, engine, front, assembled, right hand	1	All G15 models
—	000303	Stud, crankcase/engine plate	2	All G15 models
—	000010	Washer, for stud	4	All G15 models
—	000003	Nut, for stud	4	All G15 models
—	010823	Stud, front engine plate to frame	1	All G15 models
—	000003	Nut, for stud	2	All G15 models
—	000010	Washer, for stud	2	All G15 models
—	000277	Stud, front engine plate to engine	1	All G15 models
—	000004	Nut, for stud	2	All G15 models
—	030221	Spacer, front engine plate	2	All G15 models
—	030227	Plate, engine, rear, left hand	1	All G15 models
—	030231	Plate, engine, rear, right hand	1	All G15 models
—	000304	Stud, rear engine plate, top	2	All G15 models
—	000288	Stud, rear engine plate, bottom	1	All G15 models
—	000010	Washer, for 000304 stud	4	All G15 models
—	000011	Washer, for 000288 stud	2	All G15 models
—	000003	Nut, for 000304 stud	4	All G15 models
—	000004	Nut, for 000288 stud	2	All G15 models
—	030238	Cover, engine plate	1	All G15 models

ENGINE SPROCKET

A71	T2180A	Sprocket, 17 teeth (alternative)	1	All
A71	T2180B	Sprocket, 18 teeth, normal	1	88ss
A71	T2180C	Sprocket, 19 teeth (alternative)	1	All
A71	T2180D	Sprocket, 20 teeth (alternative)	1	All
A71	T2180E	Sprocket, 21 teeth (Home and Export), normal	1	650 and Atlas
A71	T2180E	Sprocket, 21 teeth (Export), normal	1	G15 CS "M" and G15 CS "N"
A71	T2180F	Sprocket, 22 teeth (Export), normal	1	G15 P "M" and G15 P "N"
A71	T2180G	Sprocket, 23 teeth (Home), normal	1	G15 P "M" and G15 P "N"
A72	E3682	Key, for sprocket	1	All
—	42379B	Magneto (Lucas K2F)	1	All
—	47508D	Sprocket, with auto advance	1	All

MAGNETO

**CLASSIC
BIKE SPARES**

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	458865	Pick-up, with brush and spring, right hand	1	All
—	458866	Pick-up, with brush and spring, left hand	1	All
—	451260	Brush and spring, for pick-up	2	All
—	410600	Nut, H.T. cable	2	All
—	459269	Cover, contact breaker	1	All
—	455190	Brush and spring, ignition cut-out ...	1	All
—	492854	Contact breaker	1	All
—	54440888	Contact set	1	All
—	455191	Brush and spring, earthing, with holder	1	All
—	498157	Spring set, auto-advance	1	All
—	T2191	Washer, joint, magneto	1	All
—	T2245	Stud, fixing magneto	2	All
—	11796	Washer, fixing stud	2	All
—	E3231	Nut, fixing stud	2	All
—	25105	Bolt, fixing magneto	1	All
—	010706	Washer, fibre, for bolt	1	All
—	015306	Washer, shakeproof, for bolt	1	All
—	E3229	Nut, for bolt	1	All
—	14490	Clip, H.T. lead	1	All
—	18257	Chain, magneto	1	All
CARBURETTER				
—	23874	Sleeve, inlet port	2	88ss and 650
—	23358	Spacer, carburetter, thin	2	All
—	23872	Spacer, carburetter, thick	2	88ss, 650 and Atlas
—	030561	Spacer, carburetter	2	All G15
—	23873	Union, balance	2	All
—	11775	Washer, for union	2	All
—	23875	Hose, balance pipe, 5/8"	1	All
—	23395	Screw, fixing carburetter	1	88ss, 650 and Atlas
—	030343	Screw, fixing carburetter	1	All G15
—	11796	Washer, for screw	1	All
—	23563	Stud, fixing carburetter	3	88ss, 650 and Atlas
—	21999	Stud, fixing carburetter	3	All G15
—	E3231	Nut, fixing stud	3	All
—	11796	Washer, shakeproof, for stud	3	All
—	000581	Gasket, carburetter	2	All G15
—	000952	Petrol pipe float chamber to carb., 2" ...	1	All
—	20000	'O' ring, sealing carburetter	1	All
—	24018	Carburetter, complete, less cables, left hand	1	88ss
—	25199	Carburetter, complete, less cables, left hand	1	650ss
—	23406	Carburetter, complete, less cables, left hand	1	650/99
—	25222	Carburetter, complete, less cables, left hand	1	Atlas
—	24598	Carburetter, complete, less cables, left hand	1	G15P
—	25121	Carburetter, complete, less cables, left hand	1	G15CS
—	24019	Carburetter, complete, less cables, right hand	1	88ss
—	25200	Carburetter, complete, less cables, right hand	1	650ss

pair

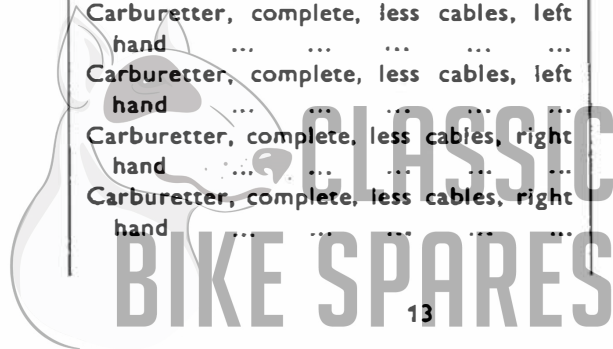


PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	23407	Carburettor, complete, less cables, right hand	1	650/99
—	25223	Carburettor, complete, less cables, right hand	1	Atlas
—	25499	Carburettor, complete, less cables, right hand	1	G15P
—	25122	Carburettor, complete, less cables, right hand	1	G15CS
—	376-003	Body, only, left hand	1	88ss, 650ss & 650/99
—	389-002	Body, only, left hand	1	All 750
—	376-164	Body, only, right hand	1	88ss, 650ss & 650/99
—	389-028	Body, only, right hand	1	All 750
—	376-077	Cover, float chamber	2	All
—	376-078	Washer, side cover	2	All
—	376-079	Screw, side cover	6	All
—	376-083	Float, only	1	All
—	376-094	Bush, float spindle	1	All
—	376-089	Needle, float	1	All
—	376-088	Seating, float needle	1	All
—	376-065	Ring, mixing chamber cap	2	88ss, 650ss & 650/99
—	389-065	Ring, mixing chamber cap	2	All 750
—	4-235	Spring, for ring	2	88ss, 650ss & 650/99
—	29-201	Spring, for ring	2	All 750
—	4-241	Screw, for spring	2	All
—	376-064	Cap, mixing chamber	2	88ss, 650ss & 650/99
—	389-064	Cap, mixing chamber	2	All 750
—	4-035	Adjuster, control cables	4	All
—	376-062	Valve, air	2	88ss, 650ss & 650/99
—	389-062	Valve, air	2	All 750
—	6-047	Guide, air valve	2	88ss, 650ss & 650/99
—	29-057	Guide, air valve	2	All 750
—	376-060	Valve, throttle, size 3½	2	88ss, 650ss & 650/99
—	389-060	Valve, throttle, size 3	2	All 750
—	4-046	Spring, air valve	2	All
—	376-132	Spring, throttle valve	2	88ss, 650ss & 650/99
—	389-092	Spring, throttle valve	2	All 750
—	376-068	Screw, throttle stop	2	All
—	376-069	Spring, stop screw	2	All
—	332-017	Screw, pilot air adjusting	2	All
—	4-148	Spring, adjusting screw	2	All
—	376-063	Needle, jet, taper	2	88ss, 650ss & 650/99
—	389-063	Needle, jet, taper	2	All 750
—	4-230	Clip, jet needle	2	All
—	376-072	Jet, needle, size .1065	2	All
—	376-100	Jet, main, size 250	2	88ss and 650/99
—	376-100	Jet, main, size 270	2	650ss
—	376-100	Jet, main, size 350	2	Atlas
—	376-100	Jet, main, size 420	2	G15P
—	376-100	Jet, main, size 380	2	G15CS
—	376-073	Holder, main jet	2	All
—	376-074	Washer, jet holder	2	All
—	376-075	Cover, main jet	2	All
—	376-076	Jet, pilot, size 25	2	88ss, 650ss & 650/99
—	376-076	Jet, pilot, size 20	2	All 750
—	376-095	Nut, pilot jet cover	2	All
—	116-162	Washer, jet cover nut	2	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	376-057	Choke, or jet block, 1 $\frac{1}{8}$ " ...	2	88ss, 650ss & 650/99
—	389-056	Choke, or jet block, 1 $\frac{1}{8}$ " ...	2	All 750
—	376-067	Washer, jet block ...	2	All
—	376-070	Peg, locating jet block ...	2	All
—	376-097	Banjo, petrol feed, left hand ...	1	650/99 and all 750
—	244-1730	Banjo, petrol feed, left hand ...	1	88ss and 650ss
—	376-141	Banjo, petrol feed, right hand ...	1	All
—	376-091	Bolt, for banjo, left hand ...	1	All
—	376-140	Bolt, for banjo, right hand ...	1	All
—	376-092	Washer, banjo bolt ...	2	All
—	14-175	Washer, seating banjo bolt ...	2	All
—	373-093	Gauze, filter ...	2	All
—	343-011	Body, tickler ...	1	All
—	376-086	Plunger, tickler ...	1	All
—	376-087	Spring, tickler ...	1	All
—	376-066	Venturi, intake ...	1	88ss, 650ss & 650/99
—	389-066	Venturi, intake ...	1	All 750
EXHAUST PIPE				
—	24020	Pipe, only, left hand ...	1	88ss, 650ss, Atlas and 650/99
—	23432	Pipe, only, left hand ...	1	650/99 and Atlas (U.S.A. only)
—	24021	Pipe, only, right hand ...	1	88ss, 650ss, Atlas and 650/99
—	23433	Pipe, only, right hand ...	1	650/99 and Atlas (U.S.A. only)
—	030262	Pipe, only, left hand ...	1	G15P
—	030264	Pipe, only, left hand ...	1	G15CS
—	030266	Pipe, only, right hand ...	1	G15P
—	030268	Pipe, only, right hand ...	1	G15CS
A34	18092	Ring, locking exhaust pipe ...	2	All
—	T2166	Washer, locking ring ...	2	All
—	000363	Bolt, clamping ...	2	G15CS
—	000011	Washer, for bolt ...	4	G15CS
—	000004	Nut, for bolt ...	2	G15CS
—	000368	Bolt, support ...	2	G15CS
—	000011	Washer, for bolt ...	4	G15CS
—	000004	Nut, for bolt ...	2	G15CS
—	028247	Bracket, for silencer ...	2	G15CS
—	030449	Clip, exhaust pipe ...	2	G15CS
SILENCER				
—	23768	Silencer, left hand ...	1	88ss, 650 and Atlas
—	23767	Silencer, right hand ...	1	88ss, 650 and Atlas
—	22804	Bracket, silencer, left hand ...	1	88ss, 650 and Atlas
—	22805	Bracket, silencer, right hand ...	1	88ss, 650 and Atlas
—	22475	Bolt, for bracket ...	4	88ss, 650 and Atlas
—	18202	Washer, for bolt ...	8	88ss, 650 and Atlas
—	16255	Clip, silencer ...	2	88ss, 650 and Atlas
—	E3154	Bolt, for clip ...	2	88ss, 650 and Atlas
—	E3231	Nut, for clip bolt ...	2	88ss, 650 and Atlas
—	029727	Silencer, left hand ...	1	G15P
—	029728	Silencer, right hand ...	1	G15P

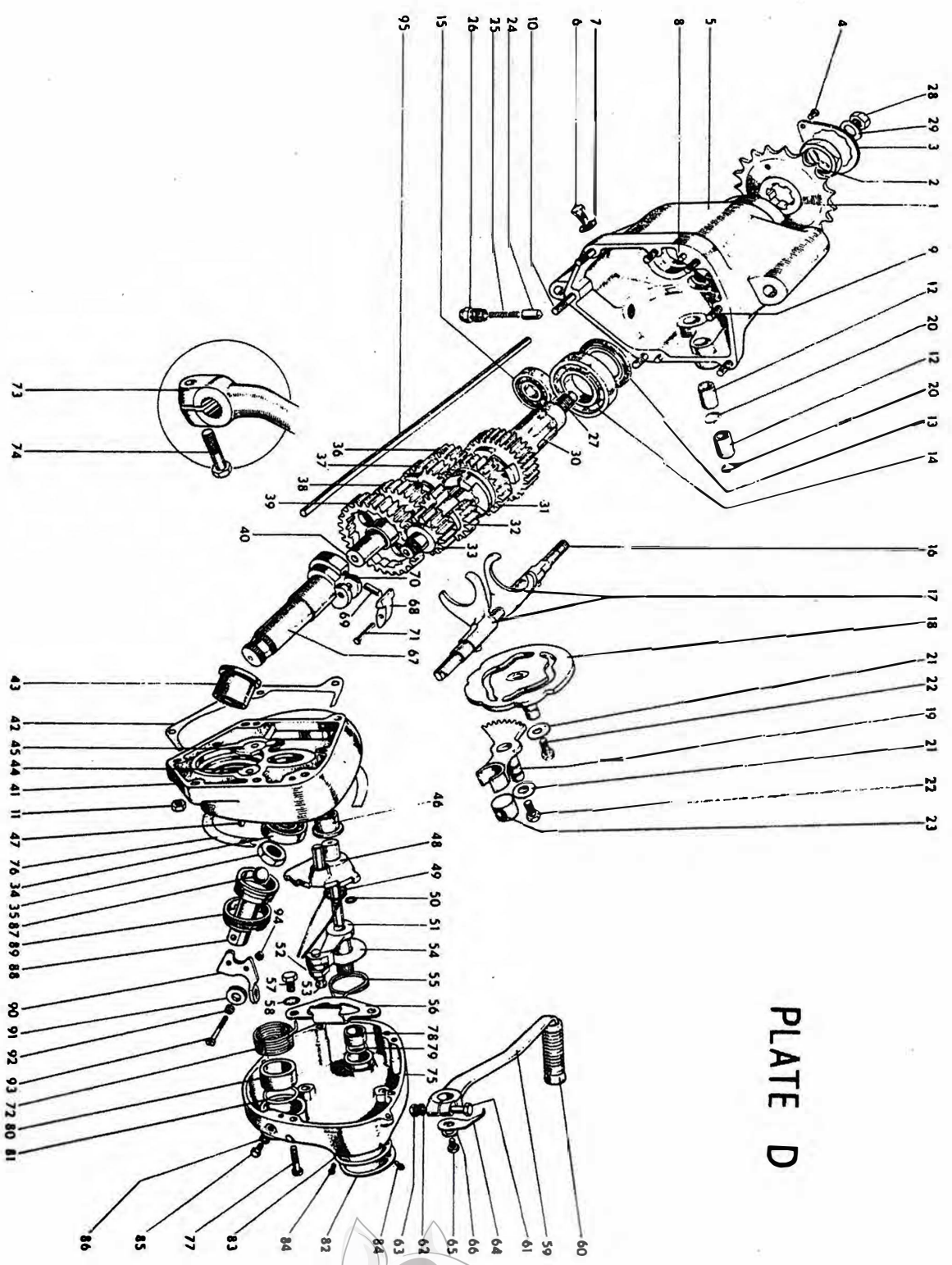


PLATE D

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	000347	Bolt, clamping silencer	2	G15P
—	024558	Washer, clamping bolt	4	G15P
—	000005	Nut, clamping bolt	2	G15P
—	000367	Bolt, fixing silencer	2	G15P
—	000011	Washer, plain, fixing bolt	2	G15P
—	000192	Washer, spring, fixing bolt	2	G15P
—	000004	Nut, fixing bolt	2	G15P
CHAINS				
—	18265	Chain, front, 75 link, $\frac{1}{2}$ " x .305"	1	88ss
—	17835	Chain, front, 76 link, $\frac{1}{2}$ " x .305"	1	650 and Atlas
—	022870	Chain, front, 68 link, $\frac{1}{2}$ " x .305"	1	All G15
—	18563	Chain, rear, 97 link, $\frac{5}{8}$ " x $\frac{1}{4}$ "	1	88ss, 650 and Atlas
—	022876	Chain, rear, 97 link, $\frac{5}{8}$ " x $\frac{3}{8}$ "	1	All G15
GEARBOX FIXING PARTS				
H14	14367	Bolt, fixing, top	1	88ss, 650 and Atlas
H14	030234	Bolt, fixing, top	1	All G15
H15	15170	Nut, top fixing bolt	1	88ss, 650 and Atlas
H15	000002	Nut, top fixing bolt	1	All G15
—	000177	Washer, top fixing bolt	2	All G15
—	030250	Spacer, top fixing bolt	1	All G15
—	16410	Stud, pivot, bottom	1	88ss, 650 and Atlas
—	024276	Stud, pivot, bottom	1	All G15
—	000008	Washer, pivot stud	2	88ss, 650 and Atlas
—	E3227	Nut, pivot stud	2	88ss, 650 and Atlas
—	000002	Nut, pivot stud	2	All G15
H17	16997	Adjuster, gearbox	1	88ss, 650 and Atlas
—	023259	Adjuster, gearbox	1	All G15
H16	E3231	Nut, adjuster	2	88ss, 650 and Atlas
—	000004	Nut, adjuster	1	All G15
—	022504	Crosshead, adjuster	1	All G15
—	000402	Bolt, crosshead	1	All G15
—	000010	Washer, for bolt	1	All G15
GEARBOX SHELL				
D5	040097	Shell, with two bushes	1	88ss, 650 and Atlas
D5	040144	Shell, with two bushes	1	All G15
D41	028534	Case, inner, kickstart	1	All
D75	028535	Cover, outer, kickstart	1	All
D42	040030	Gasket, inner case	1	All
D76	040055	Gasket, outer cover	1	All
D6	040138	Plug, drain	1	All
D7	000200	Washer, for plug	1	All
D85	040137	Plug, oil level	1	All
D86	000203	Washer, for plug	1	All
D82	040053	Cover, inspection	1	All
D83	040057	Gasket, inspection cover	1	All
D84	000450	Screw, for cover	2	All
D8	000577	Dowel, kickstart case	2	All
D9	040064	Stud, kickstart case	2	All
D10	000271	Stud, kickstart case	5	All
D11	000004	Nut, for stud	7	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
D47	000577	Dowel, kickstart cover	2	All
D77	000482	Screw, kickstart cover	5	All
SHAFTS AND GEARS				
D27	040001	Mainshaft, gearbox	1	All
D40	040025	Layshaft, gearbox	1	All
D30	040422	Gear, driving, main, with bushes, 23 teeth	1	All
D33	040026	Gear, first, mainshaft	1	All
D32	040418	Gear, second, mainshaft	1	All
D31	040012	Gear, third, mainshaft	1	All
D39	040115	Gear, first, layshaft	1	All
D38	040019	Gear, second, layshaft	1	All
D37	040420	Gear, third, layshaft	1	All
D36	040284	Gear, pinion, top, layshaft	1	All
—	040062	Bush, main driving gear	2	All
—	040048	Bush, mainshaft second gear	1	All
—	040047	Bush, layshaft third gear	1	All
—	040046	Bush, layshaft first gear	1	All
GEARBOX BEARINGS AND SEALS				
D14	040098	Bearing, ball, main gear	1	All
D34	040099	Bearing, ball, mainshaft in kickstart case	1	All
D15	040100	Bearing, ball, layshaft in shell	1	All
D12	040056	Bush, in shell, camplate/quadrant	2	All
D13	040132	Seal, oil, main gear bearing	1	All
D20	040129	Seal "O" ring, quadrant and camplate ...	1	All
D43	040473	Bush, in kickstart case, for kickstart spindle	1	All
D46	040061	Bush, in kickstart case, for footchange spindle	1	All
D80	040472	Bush, in cover, for kickstart spindle ...	1	All
D78	040063	Bush, in cover, for footchange spindle ...	1	All
D50	040079	Seal, "O" ring, ratchet spindle	1	All
D79	040006	Seal, "O" ring, footchange spindle	1	All
D81	040005	Seal, "O" ring, kickstart	1	All
D26	040036	Bush, camplate plunger	1	All
GEARBOX SPROCKET				
D1	040451	Sprocket, gearbox, 17 teeth, $\frac{3}{8}$ " x $\frac{3}{8}$ " ...	1	All G15
D1	040010	Sprocket, gearbox, 16 teeth, $\frac{3}{8}$ " x $\frac{1}{4}$ " ...	1	88ss, 650 and Atlas
D2	040070	Nut, gearbox sprocket	1	All
D3	040076	Plate, locking nut	1	All
D4	000450	Screw, locking plate	1	All
—	040131	Spacer, for sprocket	1	All
FOOTCHANGE				
D18	040018	Camplate, only	1	All
D18	040015	Spindle, only	1	All
D19	040109	Quadrant assembly	1	All
D21	000174	Washer, for camplate and quadrant spindle	2	All
D22	040136	Screw, for camplate and quadrant spindle	2	All

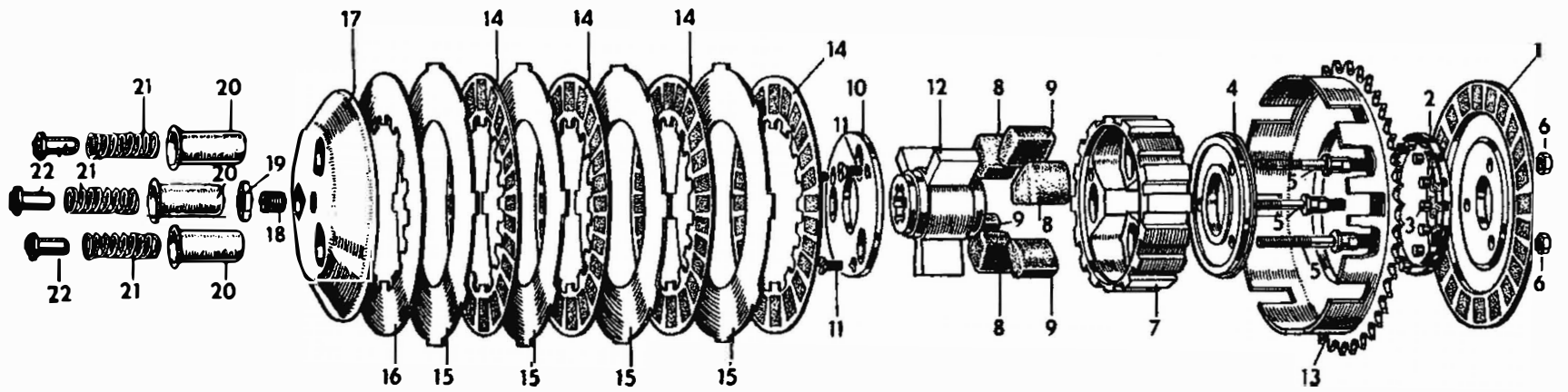


PLATE E



**CLASSIC
BIKE SPARES**

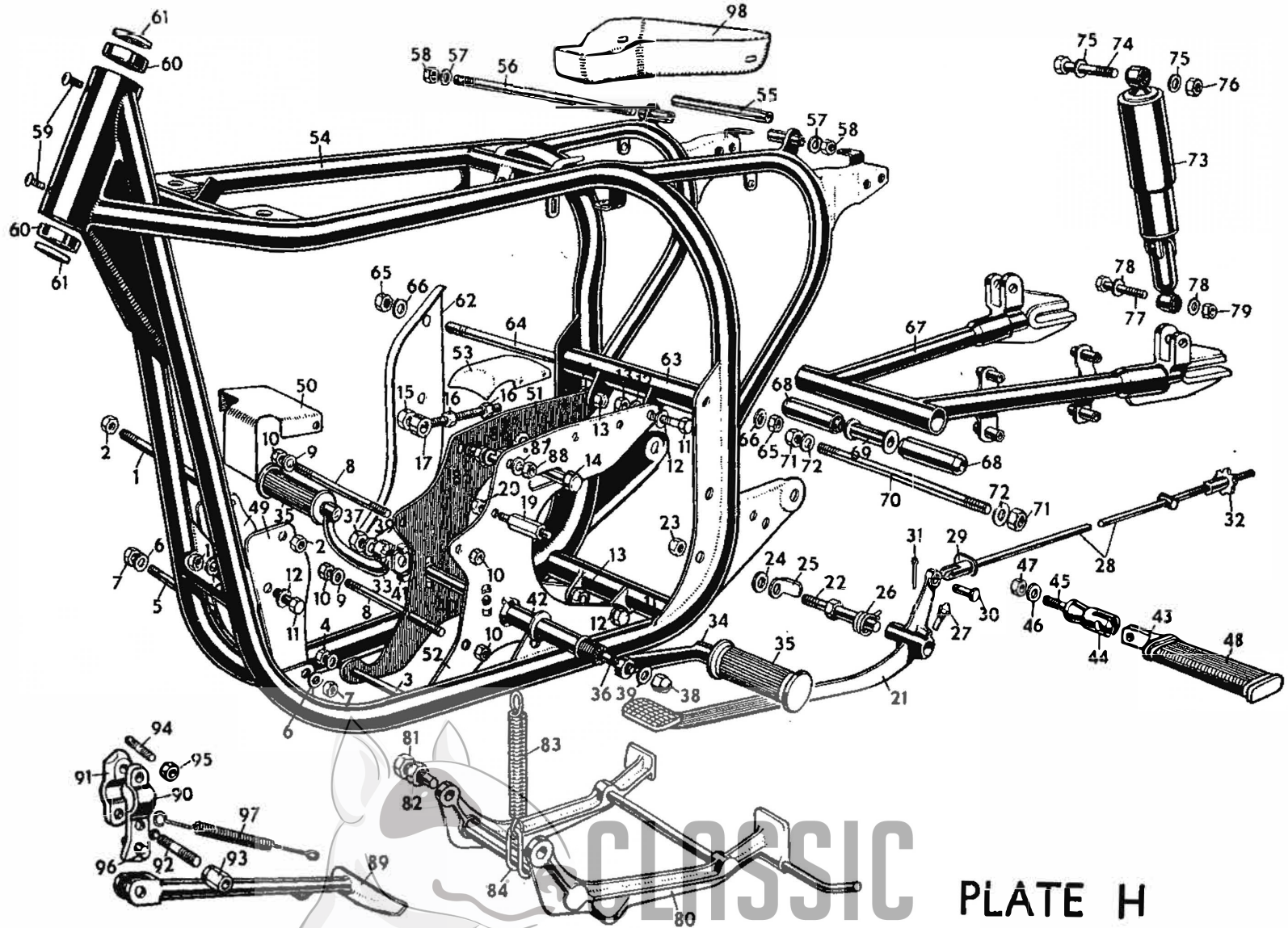
PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
D17	040022	Fork, selector	2	All
D16	040035	Shaft, selector fork	1	All
D48	040111	Gear, ratchet assembly	1	All
D23	040078	Roller, knuckle pin	1	All
D49	040038	Spring, pawl, gear change	1	All
—	040110	Carrier, pawl assembly	1	All
D51	040002	Carrier, pawl, only	1	All
D53	040067	Pin, pawl carrier	1	All
D52	040024	Pawl, footchange	1	All
—	040049	Circlip, for pawl	1	All
—	040066	Spindle, ratchet	1	All
D55	040479	Spring, return, gear change	1	All
D54	040135	Washer, return spring	1	All
D56	040052	Plate, stop, gear change	1	All
D57	041400	Screw, stop plate	2	All
D58	014117	Washer, shakeproof, for screw	2	All
D59	041311	Pedal, footchange	1	All
D60	040086	Rubber, footchange pedal	1	All
D61	040105	Bolt, for pedal	1	All
D62	045062	Washer, for bolt	1	All
D63	000005	Nut, for bolt	1	All
D64	040051	Indicator, gear	1	All
D65	040137	Screw, gear indicator	1	All
D66	000012	Washer, indicator screw	1	All
D24	040034	Plunger, camplate	1	All
D25	040442	Spring, for plunger	1	All

CLUTCH

—	040478	Clutch, complete	1	All
E7	040366	Centre, clutch	1	All
E1	040584	Plate, back, for clutch	1	All
E4	040351	Plate, race	1	All
E2	040367	Cage, roller	1	All
E3	000075	Roller, clutch	15	All
E13	040359	Sprocket, clutch	1	All
E12	043443	Centre, shock absorber	1	All
E10	043445	Plate, cover, shock absorber centre	1	All
E11	043446	Screw, cover plate	3	All
E8	040386	Rubber, large, for centre	3	All
E9	040387	Rubber, small, for centre	3	All
E15	043191	Plate, clutch, plain	5	All
E14	043192	Plate, clutch, friction, double sided	5	All
E16	043193	Plate, clutch, friction, single sided	1	All
E17	043362	Plate, pressure, bare	1	All
E5	043441	Stud, clutch spring	3	All
E21	040358	Spring, clutch	3	All
E20	040388	Cup, clutch spring	3	All
E22	040389	Nut, clutch spring adjustment	3	All
E6	040356	Nut, clutch stud to centre	3	All
E18	040360	Adjuster, in pressure plate	1	All
E19	040376	Nut, locking adjuster	1	All
D28	040373	Nut, retaining clutch	1	All
D29	040374	Washer lock, clutch nut	1	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
CLUTCH OPERATING PARTS				
D95	040607	Rod, clutch	1	88ss, 650 and Atlas
D95	040084	Rod, clutch	1	All G15
D90	040029	Lever, operating	1	All
D88	040059	Body, operating lever	1	All
D89	040003	Ring, locking body	1	All
D87	040031	Ball, operating	1	All
D91	040060	Roller, operating	1	All
D92	040065	Sleeve, for roller	1	All
D93	000457	Screw, for roller	1	All
D94	011846	Nut, for screw	1	All
KICKSTART				
D67	040477	Axle, with bush	1	All
—	040146	Bush, for axle	1	All
D68	040017	Pawl, for axle	1	All
D71	040033	Pin, for pawl	1	All
D70	040044	Spring for pawl	1	All
D69	040069	Plunger, for pawl	1	All
D45	040042	Stop, for axle	1	All
D44	040071	Cam, for axle	1	All
—	040041	Rivet, for axle cam	1	All
—	040474	Rivet, for axle stop	1	All
D35	040023	Nut, mainshaft, kickstart end	1	All
D73	040101	Crank, kickstart, with integral pin (Home)	1	88ss and 650ss
—	040434	Crank, kickstart (folding type) assembly (Home)	1	650/99 and Atlas
—	040434	Crank, kickstart (folding type) assembly (Export)	1	All
—	040429	Crank, kickstart only (folding type)	1	All
—	040431	Pin, pedal, for folding crank	1	All
—	040432	Nut, domed, for pedal pin	1	All
—	040433	Washer, spring, for pedal pin	1	All
—	000010	Washer, plain, for pedal pin	1	All
D74	040102	Bolt, clamping crank to axle	1	All
D72	040475	Spring, return, kickstart	1	All
FRAME				
H54	24990	Frame, only	1	88ss, 650ss, 650/99 and Atlas
—	18940	Transfer, registered design	1	88ss, 650ss, 650/99 and Atlas
H62	20126	Cover, gusset plate	1	88ss, 650ss, 650/99 and Atlas
H63	15844	Tube assembly, rear engine fixing	1	88ss, 650ss, 650/99 and Atlas
H64	15893	Rod, engine tube assembly	1	88ss, 650ss, 650/99 and Atlas
H66	E5377	Washer, for rod	2	88ss, 650ss, 650/99 and Atlas
H65	13459	Nut, for rod	2	88ss, 650ss, 650/99 and Atlas
H55	21099	Tube, distance, top, rear	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
H56	21134	Stud, distance tube	1	88ss, 650ss, 650/99 and Atlas
H57	000010	Washer, for stud	4	88ss, 650ss, 650/99 and Atlas
H58	E3224	Nut, for stud	2	88ss, 650ss, 650/99 and Atlas
—	030097	Race, frame head lug	2	88ss, 650ss, 650/99 and Atlas
—	000021	Ball, steering	36	88ss, 650ss, 650/99 and Atlas
—	17429	Washer, head lug bearing	2	88ss, 650ss, 650/99 and Atlas
—	030211	Frame, front only	1	All G15
—	000051	Nipple, grease	1	All G15
—	023250	Stud, seat lug	1	All G15
—	016873	Washer, seat lug stud	2	All G15
—	000292	Nut, seat lug stud	2	All G15
—	000306	Stud, rear engine lug, top and bottom	2	All G15
—	000004	Nut, engine lug stud	4	All G15
—	026161	Stud, rail junction lug	1	All G15
—	000010	Washer, junction stud	2	All G15
—	000003	Nut, junction stud	2	All G15
—	030315	Loop, rear frame	1	All G15
—	022248	Stud, frame loop, bottom	1	All G15
—	029833	Spacer, frame loop stud	1	All G15
—	000009	Washer, loop stud	1	All G15
—	000002	Nut, loop stud	1	All G15
SWINGING ARM				
H67	22586	Arm, swinging, only	1	88ss, 650ss, 650/99 and Atlas
H68	20083	Bearing, "Silent Bloc"	2	88ss, 650ss, 650/99 and Atlas
H70	15894	Rod, swinging arm	1	88ss, 650ss, 650/99 and Atlas
H72	000008	Washer, for rod	2	88ss, 650ss, 650/99 and Atlas
H71	15356	Nut, for rod	2	88ss, 650ss, 650/99 and Atlas
—	19264	Adjuster, rear wheel	2	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, wheel adjuster	4	88ss, 650ss, 650/99 and Atlas
H69	18578	Tube, bearing spacer	2	88ss, 650ss, 650/99 and Atlas
—	030001	Arm, swinging, only	1	All G15
—	010096	Cap, bearing end, left hand	1	All G15
—	010095	Cap, bearing end, right hand	1	All G15
—	000485	Plug, oil screw	1	All G15
—	000203	Washer, for plug	1	All G15
—	010098	Gasket, bearing end cap	2	All G15
—	010094	Bearing, spoke	1	All G15
—	012472	Nipple, bearing spoke	1	All G15
—	010093	Washer, felt	2	All G15
—	010116	Tube, bearing	1	All G15



CLASSIC
BIKE SPARES

PLATE H

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	022879	Pin, cotter, for tube	1	All G15
—	014117	Washer, shakeproof, for cotter pin ...	1	All G15
—	000004	Nut, cotter pin	1	All G15
—	014746	Sleeve, assembly, bushed	2	All G15
—	21843	Adjuster, rear wheel	2	All G15
—	029245	Nut, for adjuster	2	All G15
REAR SUSPENSION UNIT				
H73	24036	Unit, rear suspension	2	88ss, 650ss, 650/99 and Atlas
—	043312	Spring, rear suspension, (solo)	2	88ss, 650ss, 650/99 and Atlas
—	023372	Spring, rear suspension, (sidecar) ...	2	88ss, 650ss, 650/99 and Atlas
H74	22674	Bolt, top, rear suspension	2	88ss, 650ss, 650/99 and Atlas
H75	000010	Washer, top bolt	4	88ss, 650ss, 650/99 and Atlas
H76	E3224	Nut, top bolt	2	88ss, 650ss, 650/99 and Atlas
H77	22655	Bolt, bottom, rear suspension	2	88ss, 650ss, 650/99 and Atlas
H78	11796	Washer, bottom bolt	4	88ss, 650ss, 650/99 and Atlas
H79	E3223	Nut, bottom bolt	2	88ss, 650ss, 650/99 and Atlas
H73	029612	Unit, rear suspension	2	All G15P only
H73	030248	Unit, rear suspension	2	G15CS
—	029786	Spring, rear suspension (solo)	2	All G15P only
—	029787	Spring, rear suspension (sidecar)... ..	2	All G15P only
H74	018648	Bolt, top, rear suspension	2	All G15P only
H74	012263	Bolt, top, rear suspension	2	G15CS only
H75	000010	Washer, top bolt	2	All G15
—	016712	Nut, top bolt	2	All G15P only
H77	029627	Bolt, bottom, rear suspension	2	All G15
H78	000010	Washer, bottom bolt	4	All G15
H79	000003	Nut, bottom bolt	2	All G15
—	22636	Washer, bottom bolt (outer)	2	G15CS only
CENTRE STAND				
H80	17175	Stand, assembled	1	88ss and 650ss
H80	23882	Stand, assembled	1	650/99 and Atlas
H81	16763	Bolt, centre stand	2	88ss, 650ss, 650/99 and Atlas
H82	16764	Nut, centre stand bolt	2	88ss, 650ss, 650/99 and Atlas
H83	24074	Spring, for stand	1	88ss, 650ss, 650/99 and Atlas
H84	24078	Clip, stand spring	1	88ss, 650ss, 650/99 and Atlas
—	17591	Stop, rubber, for stand	1	88ss, 650ss, 650/99 and Atlas
—	E5278	Pin, rubber, stop	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
H85	24151	Stud, anchor	1	88ss, 650ss, 650/99 and Atlas
H86	000011	Washer, for stud	1	88ss, 650ss, 650/99 and Atlas
H87	E5456	Washer, for stud	1	88ss, 650ss, 650/99 and Atlas
H88	E3223	Nut, for stud	1	88ss, 650ss, 650/99 and Atlas
—	029490	Stand, assembled	1	All G15P
—	022620	Stand, assembled	1	G15CS only
—	014629	Rod, centre stand	1	All G15
—	000009	Washer, for rod	2	All G15
—	000002	Nut, for rod	2	All G15
—	014626	Bush, centre stand	2	All G15
—	014630	Spacer, centre stand	1	All G15
—	014627	Spring, return	1	All G15
—	029488	Spring, stop	1	All G15
—	012565	Bolt, stop spring	2	All G15
—	000039	Washer, for Bolt	2	All G15
PROP STAND				
H89	18750	Leg, prop stand	1	88ss and 650ss
H89	23877	Leg, prop stand	1	650/99 and Atlas
H90	25175	Lug, prop stand	1	88ss, 650ss, 650/99 and Atlas
H91	25176	Lug, back, prop stand	1	88ss, 650ss, 650/99 and Atlas
H92	25179	Stud, for lug and spring	1	88ss, 650ss, 650/99 and Atlas
H93	11824	Nut, for stud	1	88ss, 650ss, 650/99 and Atlas
H94	16374	Stud, for lug	1	88ss, 650ss, 650/99 and Atlas
H95	E3224	Nut, for stud	1	88ss, 650ss, 650/99 and Atlas
H96	16174	Pin, fulcrum	1	88ss, 650ss, 650/99 and Atlas
H97	16176	Spring, return	1	88ss, 650ss, 650/99 and Atlas
H89	014719	Leg, prop stand	1	All G15
—	014713	Bolt, prop stand	1	All G15
—	014139	Nut, for bolt	1	All G15
—	000049	Pin, split, for bolt	1	All G15
—	021261	Spring, return	1	All G15
FOOTRESTS				
H34	18149A	Hanger, assembled, left hand	1	88ss, 650ss, 650/99 and Atlas
H33	18772	Hanger, assembled, right hand	1	88ss, 650ss, 650/99 and Atlas
H36	14366	Rod, footrest	1	88ss, 650ss, 650/99 and Atlas
H40	15641	Spacer, for rod	1	88ss, 650ss, 650/99 and Atlas

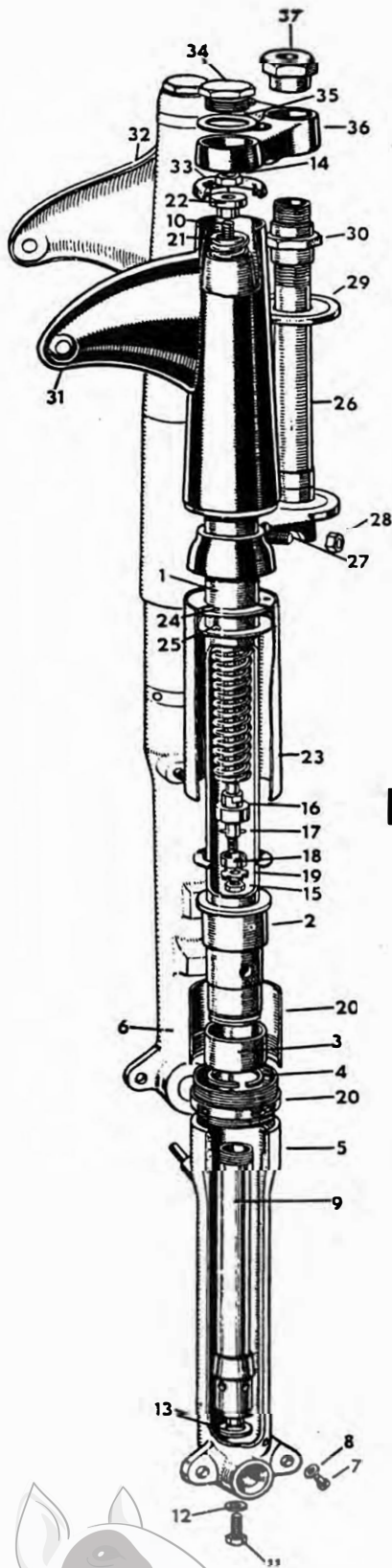
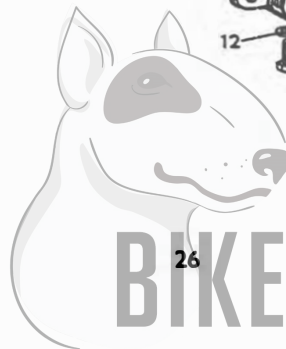


PLATE C



CLASSIC
BIKE SPARES

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
H42	20936	L/H Serrated Tube	1	
H39	E5377	Washer, for rod	2	88ss, 650ss, 650/99 and Atlas
H38	E3220	Nut, domed, for rod	1	88ss, 650ss, 650/99 and Atlas
H37	E3238	Nut, for rod	1	88ss, 650ss, 650/99 and Atlas
H41	18268	End, serrated (right hand, on engine plate)	1	88ss, 650ss, 650/99 and Atlas
—	018601	Arm, footrest, left and right hand ...	2	All G15
—	018604	Rod, footrest	1	All G15
—	000009	Washer, for rod	2	All G15
—	000002	Nut, for rod	2	All G15
—	030236	Spacer, outer, left hand	1	All G15
—	010911	Spacer, outer, right hand	1	All G15
—	030237	Spacer (engine plates)	1	All G15
H35	19983	Rubber, footrest	2	All
FRONT FORKS				
—	25258	Forks, complete	1	88ss, 650ss, 650/99 and Atlas
—	25291	Forks, complete	1	All G15P
—	25259	Forks, complete	1	G15CS only
C5	030031	Slider, fork, left hand	1	All
C6	030030	Slider, fork, right hand	1	All
C7	000485	Plug, drain, slider	2	All
C8	000203	Washer, for plug	2	All
—	16664	Stud, pinch, for slider	1	All
—	E3231	Nut, pinch stud	1	All
C9	20253	Tube, damper	2	All except G15CS
C9	030440	Tube, damper	2	G15CS
C10	15801	Rod, damper	2	All except G15CS
C10	017357	Rod, damper	2	G15CS
C11	14275	Bolt, damper tube	2	All
C12	T1009	Washer, damper tube	2	All
C13	T814	Washer, damper tube	2	All
C17	14119	Peg, locating piston	2	All except G15CS
C17	010721	Peg, locating piston	2	G15CS
C18	14118B	Cup, valve	2	All except G15CS
C18	016304	Cup, valve	2	G15CS
C19	030584	Ring, slotted, valve cup	2	All except G15CS
—	010719	Seat, damper valve	2	G15CS
C15	E3231	Nut, bottom, damper rod	2	All except G15CS
C15	000005	Nut, bottom, damper rod	2	G15CS
C16	14605	Cap, damper tube	2	All except G15CS
—	016072	Sleeve, damper plunger	2	G15CS
—	016339	Clip, plunger sleeve	2	G15CS
C1	18482	Tube, main	2	88ss, 650ss, 650/99 and Atlas
C1	030036	Tube, main	2	All G15P
C1	030457	Tube, main	2	G15CS
C34	16998	Bolt, top, fork inner tube	2	All except G15CS
C34	030446	Bolt, top, fork inner tube	2	G15CS
C35	T320	Washer, top bolt	2	All except G15CS
C3	T1048	Bush, main tube	2	All
C4	14298	Circlip, main tube bush	2	All except G15CS

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
C2	T1055	Bush, end fork	2	All
—	030456	Nut, bush retaining	2	G15CS
—	T1090	Washer, bush retaining nut	2	G15CS
—	17713	Seal, oil	2	All
—	T1049	Washer, locking, oil seal	2	All
C20	030454	Extension, slider	2	88ss, 650ss, 650/99 and Atlas
C20	030453	Extension, slider	2	All G15
C21	18813	Spring, main	2	All except G15CS
C21	021789	Spring, main	2	G15CS
C22	25003	Bush, locating fork spring	2	All
C23	19307	Tube, cover top, main spring	2	88ss, 650ss, 650/99 and Atlas
C23	030041	Tube, cover, top, main spring	2	All G15
—	021785	Washer, cover tube (leather)	2	G15CS
C24	T831	Washer, top cover tube	2	All
C25	T702	Screw, cover tube washer	6	All
C26	030026	Crown and column assembly	1	All
C27	16164	Stud, pinch, fork crown	2	All
C28	16187	Nut, pinch stud	2	All
C29	15628	Cover, top bearing	1	All
C30	15630	Nut, bottom, steering column	1	All
C31	24994	Tube, top cover, left hand	1	All
C32	24995	Tube, top cover, right hand	1	All
—	25117	Transfer, "Roadholder"	2	88ss, 650ss, 650/99 and Atlas
C33	T597	Washer, rubber, top cover tube	2	All
C36	030027	Clip, head	1	All
—	15627	Washer, column tube	1	All
C37	19490	Nut, column tube	1	All
—	030517	Transfer (Made in England)	1	All
—	030175	Lock, steering, with two keys	1	All
—	030098	Race, fork stem	2	All
—	19021A	Clip, handlebar	2	All
—	19437	Screw, handlebar clip	4	All
HANDLEBAR				
—	030408	Handlebar, bare	1	88ss, 650ss and G15P
—	22460	Handlebar, bare	1	650/99 and Atlas
—	030398	Handlebar, bare	1	G15CS
FRONT MUDGUARD				
—	24985D	Mudguard, front, bare	1	88ss and 650ss
—	24986A	Mudguard, front, bare	1	650/99 and Atlas
—	030101	Mudguard, front, bare (Home)	1	G15P
—	030060	Mudguard, front, bare (Export)	1	G15P
—	030252	Mudguard, front, bare	1	G15CS
—	19291	Stay, front mudguard	4	88ss and 650ss
—	19291A	Stay, front mudguard (chrome)	4	650/99 and Atlas
—	030360	Stay, front mudguard, front position	1	G15CS
—	029564	Stay, front mudguard, rear pos. (Home)	1	G15P
—	030065	Stay, front mudguard, rear pos. (Export)	1	G15P
—	030362	Stay, front mudguard, rear position	1	G15CS

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	24984	Bridge, front mudguard	1	88ss, 650ss, 650/99 and Atlas
—	030093	Bridge, front mudguard (Home)	1	G15P
—	14481	Bolt, mudguard stay	4	88ss, 650ss, 650/99 and Atlas
—	18711	Washer, stay bolt	4	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, stay bolt	4	88ss, 650ss, 650/99 and Atlas
—	13192	Washer, packing, stay bolt	4	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, stay bolt	4	88ss, 650ss, 650/99 and Atlas
—	E3798	Bolt, stay to fork end	4	88ss, 650ss, 650/99 and Atlas
—	11796	Washer, for end bolt	4	88ss, 650ss, 650/99 and Atlas
—	18709	Bolt, centre stay	2	88ss, 650ss, 650/99 and Atlas
—	18711	Washer, centre stay bolt	2	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, centre stay bolt	2	88ss, 650ss, 650/99 and Atlas
—	11796	Washer, centre stay bolt	2	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, centre stay bolt	2	88ss, 650ss, 650/99 and Atlas
—	T1085	Stud, stay to fork end	4	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, for stud	4	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, for stud	4	88ss, 650ss, 650/99 and Atlas
—	18854	Bolt, stay to slider	2	All G15P
—	18854	Bolt, stay to slider	4	G15CS
—	11796	Washer, for Bolt	2	All G15P
—	11796	Washer, for bolt	4	G15CS
—	000070	Bolt, stay to mudguard	2	All G15P
—	000070	Bolt, stay to mudguard	4	G15CS
—	000012	Washer, for bolt, plain	2	All G15P
—	000012	Washer, for bolt, plain	4	G15CS
—	000191	Washer, for bolt, spring	2	All G15P
—	000191	Washer, for bolt, spring	4	G15CS
—	000005	Nut, for bolt	2	All G15P
—	000005	Nut, for bolt	4	G15CS
—	022632	Bolt, mudguard bridge (Home)	2	G15P
—	022632	Bolt, mudguard bridge (Export)	8	G15P
—	021579	Washer, for bolt (Home)	2	G15P
—	021579	Washer, for bolt (Export)	8	G15P
—	000005	Nut, for bolt (Home)	2	G15P
—	000005	Nut, for bolt (Export)	8	G15P
—	T1085	Stud, bridge to slider	4	All G15
—	E5379	Washer, for stud	4	All G15
—	E3229	Nut, for stud	4	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
REAR NUMBER PLATE				
—	029431	Plate, assembled	1	88ss, 650ss, G15P (Home)
—	029427	Plate, assembled	1	650/99, Atlas, G15P (Export) & G15CS
—	000342	Bolt, rear number plate	1	All
—	000172	Washer, for bolt	1	All
—	014577	Bolt, number plate bracket	2	All
—	000172	Washer, for bolt	2	All
—	19429	Grommet for cable	2	88ss, 650ss, 650/99 and Atlas
FRONT NUMBER PLATE				
—	011835	Plate number	1	88ss and 650ss
—	18755	Beading, for plate	1	88ss and 650ss
—	011836	Stud, front plate	2	88ss and 650ss
—	000012	Washer, for stud	2	88ss and 650ss
—	000005	Nut, for stud	2	88ss and 650ss
—	000861	Screw, fixing number plate	2	88ss and 650ss
REAR MUDGUARD				
—	25060B	Mudguard, rear	1	88ss, 650ss, 650/99 and Atlas
—	029522	Mudguard, rear	1	G15P "M"
—	029523	Mudguard, rear	1	G15P "N"
—	029810	Mudguard, rear	1	G15CS "M", G15CS "N"
—	12342	Bolt, mudguard bottom	2	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, for bolt	4	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, for bolt	2	88ss, 650ss, 650/99 and Atlas
—	029533	Bracket, rear mudguard	2	G15P
—	022250	Bracket, rear mudguard	2	G15CS
—	000275	Stud, mudguard bracket	1	G15CS
—	000011	Washer, bracket stud	2	G15CS
—	000004	Nut, bracket stud	2	G15CS
—	000070	Bolt, bracket to mudguard	2	All G15
—	000012	Washer, small, for bolt	2	All G15
—	000172	Washer, large, for bolt	2	All G15
—	000005	Nut, for bolt	2	All G15
—	22673	Stud, support, mudguard	2	88ss, 650ss, 650/99 and Atlas
—	22635	Spacer, support stud	4	88ss, 650ss, 650/99 and Atlas
—	22636	Washer, for spacer	2	88ss, 650ss, 650/99 and Atlas
—	000010	Washer, for Stud	4	88ss, 650ss, 650/99 and Atlas
—	E3224	Nut, for stud	4	88ss, 650ss, 650/99 and Atlas
—	22634	Handle, lifting, left hand	1	88ss and 650ss
—	22634A	Handle, lifting, left hand	1	650/99 and Atlas
—	22633	Handle, lifting, right hand	1	88ss and 650ss

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	22633A	Handle, lifting, right hand	1	650/99 and Atlas
—	029440	Tube, support, left hand	1	G15P
—	029441	Tube, support, right hand	1	G15P
—	029446	Spacer, support tube	2	G15P
—	14481	Bolt, fixing, lifting handle	4	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, for bolt	8	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, for bolt	4	88ss, 650ss, 650/99 and Atlas
—	030396	Spacer, support tube	2	G15CS
—	025117	Bolt, support tube	2	G15P
—	022549	Washer, support tube, plain	2	G15P
—	000191	Washer, support tube, spring	2	G15P
—	000005	Nut, support tube bolt	2	G15P
—	030394	Bridge, rear mudguard	2	G15CS
—	000070	Bolt, front, mudguard bridge	2	G15CS
—	000012	Washer, front bolt	4	G15CS
—	000005	Nut, front bolt	2	G15CS
—	022632	Screw, rear mudguard bridge	2	G15CS
—	000012	Washer, for screw	2	G15CS
—	000005	Nut, for screw	2	G15CS
—	030397	Stay, rear mudguard support	2	G15CS
—	000010	Washer, for stay bolt	2	G15CS
—	014807	Bolt, for stay	2	G15CS
—	029814	Clamp, rear mudguard	1	G15CS
—	029849	Packing, for clamp	1	G15CS
—	000070	Bolt, for clamp	2	G15CS
—	000012	Washer, for clamp bolt	2	G15CS
—	000005	Nut, for clamp bolt	2	G15CS
—	24671	Transfer, rear mudguard	1	88ss
—	24672	Transfer, rear mudguard	1	650ss
—	009189	Transfer, rear mudguard	1	G15P "M" and G15CS "M"

HANDLEBAR CONTROLS

Brake and Air Lever

—	026320	Lever, assembly, front brake and air ...	1	All except G15P
—	026238	Lever, assembly, front brake and air ...	1	G15P
—	022715	Lever, only, front brake	1	All except G15P
—	18-535	Lever, only, front brake	1	G15P
—	18-812	Body, for brake lever	1	All except G15P
—	18-816	Body, for brake lever	1	G15P
—	18-087	Screw, pivot, for lever	1	All
—	18-053	Nut, pivot screw	1	All
—	12-556	Lever, only, air	1	All
—	12-594	Body, air lever	1	All
—	12-607	Bolt, central, air lever	1	All
—	12-606	Cap, air lever	1	All
—	12-033	Washer, spring, air lever	1	All
—	11-013	Screw, clamping body	1	All
—	11-014	Screw, clamping body	1	All
—	023707	Trunnion, brake lever	1	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
Clutch Lever				
—	026258	Lever, clutch assembly	1	All except G15P
—	026232	Lever, clutch assembly	1	G15P
—	022714	Lever, only	1	All except G15P
—	18-528	Lever, only	1	G15P
—	18-814	Body, only	1	All
—	18-087	Screw, pivot, for lever	1	All
—	18-053	Nut, pivot screw	1	All
—	12-595	Clamp, lever body	1	All
—	11-014	Screw, body clamp	2	All
—	023707	Trunnion, clutch lever	1	All
Twist Grip				
—	016658	Twist grip, assembled	1	All
—	16-060	Body, top half	1	All
—	16-061	Body, bottom half	1	All
—	16-091	Rotor, only	1	All
—	11-013	Screw, long, clamping halves	1	All
—	11-014	Screw, short, clamping halves	1	All
—	16-008	Spring, friction	1	All
—	16-009	Screw, friction spring	1	All
—	16-010	Nut, lock, for screw	1	All
—	026476	Abutment, slotted	1	All
—	16-070	Grip, plastic, only	1	All
—	16-069	Grip, dummy, plastic (023740)	1	All
BRAKE CABLE				
—	24987	Cable, assembled, front brake	1	88ss, 650ss and G15P (Home)
—	25038	Cable, assembled, front brake	1	650/99, Atlas, G15P (Export) & G15CS
—	25583	Adjuster, brake cable	1	All
—	25584	Nut, lock, for adjuster	1	All
—	14759	Clip, "U", for cable	1	All
—	042764	Plastic sleeve, 4 $\frac{3}{8}$ "	1	All
CLUTCH CABLE				
—	25035	Cable, assembled, clutch	1	88ss and 650ss
—	25036	Cable, assembled, clutch	1	650/99 and Atlas
—	026250	Cable, assembled, clutch	1	G15P (Home)
—	023753	Cable, assembled, clutch	1	G15P (Export) and G15CS
—	042856	Adjuster, clutch cable	1	All
—	011373	Nut, lock, for adjuster	1	All
AIR CABLE				
—	25033	Cable, assembled, air (carburettor end)... ..	2	All
—	25008	Cable, assembled, air (handlebar end)	1	88ss, 650ss and G15P (Home)
—	028239	Cable, assembled, air (handlebar end)	1	G15P (Export), G15CS, 650/99 and Atlas
—	019824	Box, junction, for cable	1	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	018956	Adjuster, midway, for cable	1	All
THROTTLE CABLE				
—	028238	Cable, assembled, throttle (carburetter end)	2	All
—	25008	Cable, assembled, throttle (handlebar end)	1	88ss, 650ss and G15P (Home) 650/99, Atlas, G15P (Export) and G15C5
—	028239	Cable, assembled, throttle (handlebar end)	1	G15C5
—	019824	Box, junction, for cable	1	All
—	018956	Adjuster, midway, for cable	1	All
OIL PIPES				
—	19457	Junction block and oil pipes, assembled...	1	88ss, 650ss, 650/99 and Atlas
—	030300	Junction block and oil pipes, assembled...	1	All G15
—	T2100	Gasket, junction block	1	All
—	E5377	Washer, junction block stud	1	88ss, 650ss, 650/99 and Atlas
—	T2101	Nut, for stud	1	88ss, 650ss, 650/99 and Atlas
—	030448	Bolt, junction block	1	All G15
—	19452	Pipe, oil feed, and return	2	88ss, 650ss, 650/99 and Atlas
—	029845	Pipe, oil feed, engine end	1	All G15
—	000950	Hose, oil feed pipe, 11 $\frac{1}{8}$ "	1	All G15
—	023376	Ferrule, for hose	2	All G15
—	000950	Hose, oil return, 11"	1	All G15
—	023376	Ferrule, for hose	2	All G15
—	000951	Sleeve, plastic, for oil pipes, 5"	1	All G15
TWIN SEAT AND SINGLE SEAT				
—	23926	Twin seat, only	1	88ss, 650ss, 650/99 and Atlas
—	029449	Twin seat, only	1	G15C5
—	029826	Seat, single	1	G15P
—	029858	Bracket, single seat	2	G15P
—	000070	Bolt, for bracket	2	G15P
—	000012	Washer, bracket bolt	2	G15P
—	21851	Bush, rubber, for seat	2	88ss, 650ss, 650/99 and Atlas
—	21852	Button, rubber, for seat	2	88ss, 650ss, 650/99 and Atlas
—	23151	Washer, rubber, locating peg	A/R	88ss, 650ss, 650/99 and Atlas
—	23151A	Washer, rubber, locating peg	A/R	88ss, 650ss, 650/99 and Atlas
—	23265	Fastener, Dzus	1	88ss, 650ss, 650/99 and Atlas
—	23264	Grommet, for fastener	1	88ss, 650ss, 650/99 and Atlas



PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	23153	Washer, rubber, for fastener	1	88ss, 650ss, 650/99 and Atlas
—	023251	Screw, fixing seat, front	2	15CS
—	000011	Washer, for screw	2	15CS
—	022083	Nut, for screw	2	15CS
PETROL TANK				
—	22630A	Tank, bare	1	88ss, 650ss, 650/99 and Atlas
—	029655	Tank, bare	1	G15P "M"
—	030310	Tank, bare	1	G15P "N"
—	030365	Tank, bare	1	G15CS "M"
—	030368	Tank, bare	1	G15CS "N"
—	22714	Strip, styling, left hand	1	88ss, 650ss, 650/99 and Atlas
—	22713	Strip, styling, right hand	1	88ss, 650ss, 650/99 and Atlas
—	22755	Screw, fixing strip	6	88ss, 650ss, 650/99 and Atlas
—	028241	Motif, left hand	1	G15P "M"
—	028242	Motif, right hand	1	G15P "M"
—	027026	Motif, left hand and right hand	2	G15CS "M"
—	18486	Transfer, left hand and right hand	2	G15CS "N"
—	027027	Seating, for motif	2	G15CS "M"
—	028441	Screw, for motif, front	2	G15P "M"
—	028452	Screw, for motif, rear	2	G15P "M"
—	000153	Screw, for motif	4	G15CS "M"
—	22722	Knee grip, left hand	1	88ss, 650ss, 650/99 and Atlas
—	042889	Knee grip, left hand	1	G15P
—	22721	Knee grip, right hand	1	88ss, 650ss, 650/99 and Atlas
—	042890	Knee grip, right hand	1	G15P
—	013325	Cap, filler	1	All except G15CS
—	014034	Cap, filler	1	G15CS
—	013936	Pin, split, filler cap	1	G15CS
—	23305	Tap, petrol	1	88ss, 650ss, 650/99 and Atlas
—	048529	Tap, petrol, main and reserve	1	G15P
—	026566	Tap, petrol, main	1	G15CS
—	024201	Tap, petrol, reserve	1	G15CS
—	E5264	Washer, petrol tap	1	88ss, 650ss, 650/99 and Atlas
—	13786	Washer, petrol tap	A/R	88ss, 650ss, 650/99 and Atlas
—	021387	Adaptor, petrol tap	2	G15CS
—	000183	Washer, for adaptor	2	G15CS
—	22265	Pipe, petrol feed	1	88ss, 650ss, 650/99 and Atlas
—	000908	Pipe, petrol feed, 10"	1	G15P
—	000908	Pipe, petrol feed, 6 $\frac{1}{2}$ ", left hand	1	G15CS
—	000908	Pipe, petrol feed, 9 $\frac{3}{4}$ ", right hand	1	G15CS
—	021844	"T" piece, petrol pipe	1	G15CS
—	000575	Plug, drain	1	G15P
—	000183	Washer, drain plug	1	G15P

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	22801	Bolt, fixing tank, front	1	88ss, 650ss, 650/99 and Atlas
—	22082	Washer, rubber, for bolt, top	2	88ss, 650ss, 650/99 and Atlas
—	E6743	Washer, rubber, for bolt, bottom	2	88ss, 650ss, 650/99 and Atlas
—	E6742	Cup, steel, for rubber	2	88ss, 650ss, 650/99 and Atlas
—	10914	Washer, steel, for cups	2	88ss, 650ss, 650/99 and Atlas
—	24979	Bolt, fixing tank, front	1	88ss, 650ss, 650/99 and Atlas
—	22764	Ring, rubber, rear fixing	1	88ss, 650ss, 650/99 and Atlas
—	16237	Rubber, frame mounting	1	88ss, 650ss, 650/99 and Atlas
—	027161	Bolt, fixing tank, front	2	All G15
—	021453	Washer, front bolt	2	All G15
—	021174	Rubber, front bolt	2	All G15
—	000177	Washer, inner, front bolt	2	All G15
—	014995	Rubber, buffer, front bolt	2	All G15
—	016845	Nut, front bolt	2	All G15
—	027138	Rubber, tank support, rear	1	All G15
—	026359	Rubber, tank support, rear, thin	1	All G15
—	018220	Clip, rubber, tank support, rear	2	All G15
—	027137	Strap, petrol tank fixing, rear	1	All G15
—	25101	Transfer, crossed flags	1	650/99 and Atlas
—	24298	Transfer, "750 Atlas"	1	Atlas
OIL TANK				
—	24304	Tank, only	1	88ss, 650ss, 650/99 and Atlas
—	030286	Tank, only	1	G15P
—	030287	Tank, only	1	G15CS "M"
—	030288	Tank, only	1	G15CS "N"
—	029593	Cover, oil tank	1	G15P
—	029594	Cover, oil tank	1	G15CS "M"
—	030289	Cover, oil tank	1	G15CS "N"
—	022632	Screw, for cover	2	All G15
—	000012	Washer, plain, for screw	2	All G15
—	000203	Washer, fibre, for screw	2	All G15
—	13765	Plug, drain	1	88ss, 650ss, 650/99 and Atlas
—	012019	Plug, drain	1	All G15
—	000200	Washer, drain plug	1	All
—	025352	Cap, filler, oil tank	1	All
—	21467	Transfer (Oil Level)	1	88ss, 650ss, 650/99 and Atlas
—	023277	Transfer (Top Level)	1	G15P
—	030352	Transfer (Top Level)	1	G15CS
—	023279	Transfer (Low Level)	1	G15P
—	030353	Transfer (Low Level)	1	G15CS
—	030461	Transfer (Oil Recommendation)	1	All G15
—	24309	Pipe, breather, oil tank	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	19379	Filter union, assembled	1	88ss, 650ss, 650/99 and Atlas
—	E6640	Washer, filter union	1	88ss, 650ss, 650/99 and Atlas
—	19380	Adaptor, oil return pipe	1	88ss, 650ss, 650/99 and Atlas
—	13786	Washer, for adaptor	2	88ss, 650ss, 650/99 and Atlas
—	000895	Hose, vent pipe, 18"	1	All G15
—	048515	Filter, feed pipe	1	All G15
—	016170	Washer, filter	1	All G15
—	22475	Bolt, tank fixing, top	1	88ss, 650ss, 650/99 and Atlas
—	22715	Grommet, top bolt	1	88ss, 650ss, 650/99 and Atlas
—	22716	Spacer, top bolt	1	88ss, 650ss, 650/99 and Atlas
—	E5456	Washer, top bolt	3	88ss, 650ss, 650/99 and Atlas
—	E3223	Nut, top bolt	1	88ss, 650ss, 650/99 and Atlas
—	029832	Bolt, tank fixing, top, front	1	All G15
—	000011	Washer, for bolt	1	All G15
—	13053	Stud, fixing tank, bottom	2	88ss, 650ss, 650/99 and Atlas
—	E5456	Washer, for stud	2	88ss, 650ss, 650/99 and Atlas
—	E3223	Nut, for stud	2	88ss, 650ss, 650/99 and Atlas
PILLION FOOTRESTS				
H43	029333	Bar, pillion footrest	2	88ss, 650ss, 650/99 and Atlas
H44	000343	Bolt, pillion footrest bar	2	88ss, 650ss, 650/99 and Atlas
—	000005	Nut, for bolt	2	88ss, 650ss, 650/99 and Atlas
—	030321	Lug, pillion, footrest	2	88ss, 650ss, 650/99 and Atlas
—	000010	Washer, footrest lug	2	88ss, 650ss, 650/99 and Atlas
—	23870	Nut, pillion lug	2	88ss, 650ss, 650/99 and Atlas
H45	22574	Stud, pillion rest and silencer fixing	2	88ss, 650ss, 650/99 and Atlas
H48	042569	Rubber, pillion footrest	2	88ss, 650ss, 650/99 and Atlas
FRONT CHAINCASE				
—	23250	Chaincase, inner, assembled	1	88ss, 650ss, 650/99 and Atlas
—	030242	Chaincase, inner, assembled	1	All G15
—	20914	Chaincase, outer, only	1	88ss and 650ss
—	20914A	Chaincase, outer, only	1	650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	024012	Chaincase, outer, only	1	All G15
—	20939	Washer, spigot, chaincase	1	88ss, 650ss, 650/99 and Atlas
—	20942	Pin, fixing	3	88ss, 650ss, 650/99 and Atlas
—	24945	Grommet, chaincase	1	88ss
—	24945	Grommet, chaincase	2	650ss, 650/99 & Atlas
H19	20937	Stud, support	1	88ss, 650ss, 650/99 and Atlas
—	000011	Washer, support stud	2	88ss, 650ss, 650/99 and Atlas
H20	E3223	Nut, support stud	1	88ss, 650ss, 650/99 and Atlas
—	16247	Nut, support stud	1	88ss, 650ss, 650/99 and Atlas
—	13185	Washer, sealing chaincase halves	1	88ss, 650ss, 650/99 and Atlas
—	042055	Washer, felt, footrest tube	1	88ss, 650ss, 650/99 and Atlas
—	13765	Plug, drain	1	88ss 650ss 650/99 and Atlas
—	000200	Washer, drain plug	1	88ss 650ss 650/99 and Atlas
—	14837	Cover, inspection	1	88ss 650ss 650/99 and Atlas
—	24320	Washer, inspection cover	1	88ss 650ss 650/99 and Atlas
—	E6055	Nut, attachment	1	88ss 650ss 650/99 and Atlas
—	E6056	Washer, attachment nut	1	88ss 650ss, 650/99 and Atlas
—	24322	Washer, sealing, outer	1	88ss, 650ss, 650/99 and Atlas
—	042040	Cap, inspection	2	All G15
—	042025	Washer, inspection cap	2	All G15
—	030243	Spacer (behind chaincase)	1	All G15
—	019226	Screw, fixing chaincase	3	All G15
—	000484	Screw, front half chaincase	14	All G15
—	025037	Gasket, chaincase outer cover	1	All G15
—	012019	Plug, drain	1	All G15
—	000200	Washer, drain plug	1	All G15
—	17731	Transfer, "Oil Bath"	1	88ss, 650ss, 650/99 and Atlas
—	030461	Transfer, "Oil Recommendation"	1	88ss, 650ss, 650/99 and Atlas
REAR CHAINGUARD				
—	21832	Chainguard (top run)	1	88ss, 650ss, 650/99 and Atlas
—	21832A	Chainguard (top run)	1	88ss, 650ss, 650/99 and Atlas
—	22022B	Bolt, fixing chainguard	1	88ss, 650ss, 650/99 and Atlas
—	19435	Washer, chainguard bolt	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	T2221	Washer, chainguard bolt (packing) ...	2	88ss, 650ss, 650/99 and Atlas
—	23574	Nut, chainguard bolt ...	1	88ss, 650ss, 650/99 and Atlas
—	22022A	Bolt, chainguard ...	1	88ss, 650ss, 650/99 and Atlas
—	029469	Chainguard (top run) ...	1	All G15
—	000371	Bolt, fixing, front ...	1	All G15
—	000011	Washer, for bolt ...	1	All G15
—	000374	Bolt, fixing, rear ...	1	All G15
—	000011	Washer, for bolt ...	1	All G15
REAR CHAINCASE (OPTIONAL)				
—	19734K	Chaincase, top, assembled ...	1	88ss, 650ss, 650/99 and Atlas
—	19735K	Chaincase, bottom, assembled ...	1	88ss, 650ss, 650/99 and Atlas
—	22022B	Bolt, fixing, front ...	1	88ss, 650ss, 650/99 and Atlas
—	22022A	Bolt, fixing, rear ...	1	88ss, 650ss, 650/99 and Atlas
—	19435	Washer, fixing bolt ...	1	88ss, 650ss, 650/99 and Atlas
—	T2221	Washer, fixing bolt (packing) ...	2	88ss, 650ss, 650/99 and Atlas
—	22135	Grommet, inspection ...	1	88ss, 650ss, 650/99 and Atlas
—	030009	Chaincase, top, assembled ...	1	All G15
—	030012	Chaincase, bottom, assembled ...	1	All G15
—	000371	Bolt, chaincase ...	1	All G15
—	000374	Bolt, chaincase ...	1	All G15
—	000011	Washer, chaincase bolt ...	2	All G15
TOOL BOX AND TOOL TRAY				
H98	22638A	Tool tray, assembled ...	1	88ss, 650ss, 650/99 and Atlas
—	12342	Bolt, fixing tool tray ...	3	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, tool tray bolt ...	5	88ss, 650ss, 650/99 and Atlas
—	17698	Washer, tool tray bolt ...	1	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, tool tray bolt ...	3	88ss, 650ss, 650/99 and Atlas
—	029550	Tool box, less lid ...	1	G15P
—	029551	Tool box, less lid ...	1	G15CS "M"
—	030257	Tool box, less lid ...	1	G15CS "N"
—	048300	Lid, tool box ...	1	G15P
—	048301	Lid, tool box ...	1	G15CS "M"
—	048425	Lid, tool box ...	1	G15CS "N"
—	014511	Screw, tool box lid ...	1	All G15
—	000012	Washer, lid screw ...	1	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	011373	Nut, lid screw	2	All G15
—	029832	Bolt, top, fixing	1	All G15
—	000011	Washer, top bolt	1	All G15
—	000070	Bolt, rear fixing	1	All G15
—	000012	Washer, rear bolt	1	All G15
—	000005	Nut, rear bolt	1	All G15
BATTERY BOX AND CARRIER				
—	22594	Body, battery box, assembled	1	88ss, 650ss, 650/99 and Atlas
—	19189	Lid, battery box	1	88ss, 650ss, 650/99 and Atlas
—	19086	Platform, battery	1	88ss, 650ss, 650/99 and Atlas
—	19093	“U” bolt, battery	1	88ss, 650ss, 650/99 and Atlas
—	19101	Strap, retaining	1	88ss, 650ss, 650/99 and Atlas
—	17707	Washer, “U” bolt	2	88ss, 650ss, 650/99 and Atlas
—	E3221	Nut, “U” bolt	2	88ss, 650ss, 650/99 and Atlas
—	19195	Knob, box lid	2	88ss, 650ss, 650/99 and Atlas
—	11796	Washer, for knob	2	88ss, 650ss, 650/99 and Atlas
—	17735	Pin, split, for knob	2	88ss, 650ss, 650/99 and Atlas
—	15689	Grommet, battery box	1	88ss, 650ss, 650/99 and Atlas
—	14481	Bolt, top, fixing	1	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, top bolt	2	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, top bolt	1	88ss, 650ss, 650/99 and Atlas
—	19092	Bolt, bottom fixing	2	88ss, 650ss, 650/99 and Atlas
—	E5456	Washer, bottom bolt	2	88ss, 650ss, 650/99 and Atlas
—	17698	Washer, shakeproof, bottom bolt	1	88ss, 650ss, 650/99 and Atlas
—	19201	Platform, battery box and oil tank	1	88ss, 650ss, 650/99 and Atlas
—	19212	Mat, for platform	1	88ss, 650ss, 650/99 and Atlas
—	14481	Bolt, fixing platform	4	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, for bolt	8	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, for bolt	4	88ss, 650ss, 650/99 and Atlas
—	030094	Carrier, battery, assembled	1	All G15
—	014577	Bolt, carrier/tool box	1	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	045062	Washer, for bolt	2	All G15
—	000005	Nut, for bolt	1	All G15
—	000368	Bolt, fixing, top, rear	1	All G15
—	000011	Washer, top, rear bolt	1	All G15
—	000004	Nut, top, rear bolt	1	All G15
—	024218	Bolt, fixing, front	2	All G15
—	000012	Washer, front bolt	4	All G15
—	000005	Nut, front bolt	2	All G15
—	048454	Rubber, battery carrier	1	All G15
—	030056	Strap, battery carrier	1	All G15
—	028044	Pin, battery strap	1	All G15
FRONT WHEEL				
—	25004	Wheel, complete, less tyre and tube	1	All except G15P
—	030518	Wheel, complete, less tyre and tube	1	G15P (Home)
—	25292	Wheel, complete, less tyre and tube	1	G15P (Export)
—	S12-2/428	Wheel, bare	1	All except G15P
—	030519	Wheel, bare	1	G15P (Home)
—	25293	Wheel, bare	1	G15P (Export)
—	18350	Rim, only, WM2-19	1	All except G15P
—	24872	Rim, only, WM2-18	1	G15P (Home)
—	23319	Rim, only, WM3-18	1	G15P (Export)
—	20063	Spoke, long head	20	All except G15P
—	23331	Spoke, long head	20	G15P
—	20061	Spoke, short head	20	All except G15P
—	23332	Spoke, short head	20	G15P
—	17717	Nipple, for spoke	40	All
F21	19664	Shell, only, front hub	1	All
F22	040100	Bearing, right side	1	All
F18	17721	Bearing, left side	1	All
F23	16783	Spacer, for bearing	1	All
F24	E6888	Ring, locking bearing	1	All
F16	E6885	Washer, felt	2	All
F17	E6889	Ring, retaining	1	All
F15	19719	Washer, oil retaining	1	All
F25	18551	Cover, dust	1	All
F19	19646	Spacer, assembled, bearing	1	All
F27	030055	Spindle, front hub	1	All
F3	E4768	Nut, hub spindle	1	All
F2	50257	Plate, cover, front brake	1	All
F20	50249	Cam, brake shoe	1	All
F8	18502	Shoe, front brake, with lining	2	All
F10	16782	Lining, brake shoe	pair	All
F9	E5061	Rivet, brake shoe lining	set	16
F14	E5832	Spring, return, brake shoe	2	All
F11	14454	Plate, pivot retaining	1	All
F12	14506	Washer, tab, for plate	1	All
F13	12342	Bolt, for plate	2	All
F4	20052	Lever, expanding	1	All
—	E3255	Pin, clevis, for lever	1	All
—	17735	Pin, split, for clevis	1	All
F6	E5455	Washer, for lever	1	All
F5	18942	Nut, for lever	1	All
—	E5944A	Washer, packing, brake plate	A/R	All

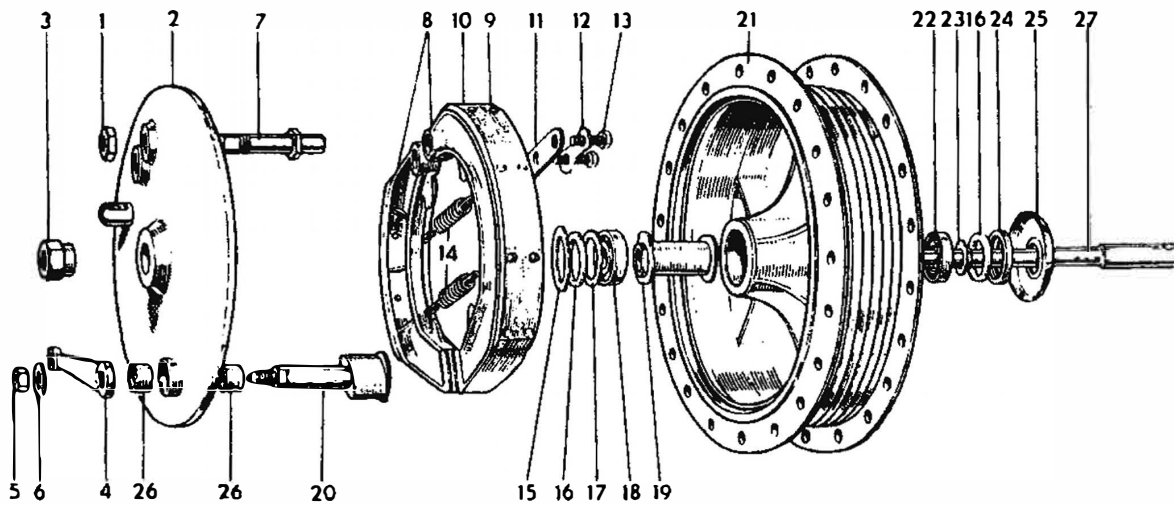


PLATE F

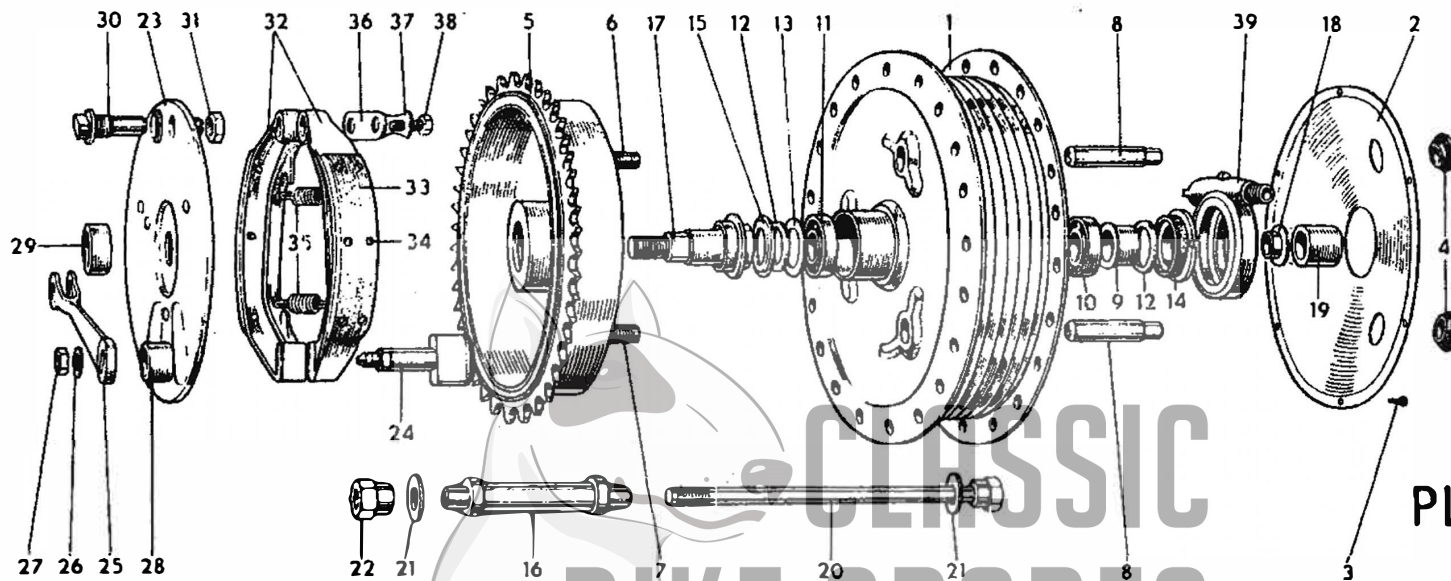


PLATE G

CLASSIC
BIKE SPARES

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
REAR WHEEL				
—	24152	Wheel, complete, with bearing and brake, less tyre	1	88ss and 650ss
—	24362	Wheel, complete, with bearing and brake, less tyre	1	650/99 and Atlas
—	25262	Wheel, complete, with bearing and brake, less tyre	1	G15P (Home)
—	25294	Wheel, complete, with bearing and brake, less tyre	1	G15P (Export)
—	25295	Wheel, complete, with bearing and brake, less tyre	1	G15CS
—	M12-2-649	Wheel, with hub shell only	1	88ss and 650ss
—	25296	Wheel, with hub shell only	1	650/99 and Atlas
—	030521	Wheel, with hub shell only	1	G15P (Home)
—	25297	Wheel, with hub shell only	1	G15P (Export)
—	25298	Wheel, with hub shell only	1	G15CS
—	18350	Rim only, WM2-19	1	88ss and 650ss
—	23319	Rim, only, WM3-18	1	650/99, Atlas and G15P (Export)
—	24872	Rim, only, WM2-18	1	G15P (Home)
—	030432	Rim, only, WM3-18	1	G15CS
—	20063	Spoke, long head	20	88ss and 650ss
—	23331	Spoke, long head	20	650/99, Atlas & G15P
—	030433	Spoke, long head	20	G15CS
—	20061	Spoke, short head	20	88ss and 650ss
—	23332	Spoke, short head	20	650/99, Atlas & G15P
—	030434	Spoke, short head	20	G15CS
—	17717	Nipple, for spoke	40	All except G15CS
—	021694	Nipple, for spoke	40	G15CS
G1	19689	Shell, hub, with liner	1	All
G5	50245	Brake drum and sprocket	1	88ss, 650ss, 650/99 and Atlas
G5	030052	Brake drum and sprocket	1	All G15
G8	18233	Nut, sleeve, for brake drum	3	All
G10	040100	Bearing, right side	1	All
G11	17721	Bearing, left side	1	All
G9	18234	Spacer, bearing	1	All
G14	18232	Ring, locking bearing	1	All
G13	E6889	Washer, bearing	1	All
G12	E6885	Washer, felt	2	All
G15	19714	Ring, retaining, felt washer	1	All
G16	18231	Sleeve, inner	1	All
G17	E4760	Stud, retaining brake drum	1	All
G2	18348	Diaphragm, hub	1	All
G3	25100	Screw, hammer drive	6	All
G4	18731	Grommet, diaphragm	3	All
G20	19265	Spindle, hub	1	88ss, 650ss, 650/99 and Atlas
G20	24882	Spindle, hub	1	All G15
G21	19266	Washer, hub spindle	1	88ss, 650ss, 650/99 and Atlas
G21	030023	Washer, hub spindle	1	All G15
G22	19267	Nut, hub spindle	1	All
G19	18235	Spacer, spindle	1	88ss, 650ss, 650/99 and Atlas
G19	030018	Spacer, spindle	1	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
G23	19852	Plate, cover, brake	1	88ss, 650ss, 650/99 and Atlas
G23	030015	Plate, cover, brake	1	All G15
G24	50011	Cam, expander	1	All
G32	19584	Shoe, brake, with lining	2	All
G33	16547	Lining, brake shoe pair	1	All
G34	E5061	Rivet, brake shoe lining set	14	All
G35	E5832	Spring, brake shoe return	2	All
G25	23436	Lever, expander	1	All
G26	E5455	Washer, for lever	1	All
G27	18942	Nut, for lever	1	All
G36	14454	Plate, retaining pivot pin	1	All
G37	14506	Washer, tab, for plate	1	All
G38	12342	Bolt, for plate	2	All
G29	19268	Spacer, brake plate	1	88ss, 650ss, 650/99 and Atlas
G29	030017	Spacer, brake plate	1	All G15
—	E5276	Washer, brake plate	A/R	All
BRAKE OPERATING PARTS				
H21	19995	Pedal, rear brake	1	88ss, 650ss, 650/99 and Atlas
H26	19929	Spring, pedal, return	1	88ss, 650ss, 650/99 and Atlas
H27	19978	Nipple, grease and retaining pin	1	88ss, 650ss, 650/99 and Atlas
H22	19996	Spindle, brake pedal	1	88ss, 650ss, 650/99 and Atlas
—	000008	Washer, pedal spindle	1	88ss, 650ss, 650/99 and Atlas
H23	E3227	Nut, pedal spindle	1	88ss, 650ss, 650/99 and Atlas
H24	19997	Spacer, pedal spindle	1	88ss, 650ss, 650/99 and Atlas
H25	19976	Stop, for pedal	1	88ss, 650ss, 650/99 and Atlas
H28	15819A	Rod, rear brake	1	88ss, 650ss, 650/99 and Atlas
H29	23439	Yoke end, brake rod	1	88ss, 650ss, 650/99 and Atlas
H30	E3255	Pin, clevis, yoke end	1	88ss, 650ss, 650/99 and Atlas
H31	17735	Pin, split, for clevis pin	1	88ss, 650ss, 650/99 and Atlas
—	029559	Pedal, rear brake	1	All G15
—	021700	Spring, pedal return	1	All G15
—	000051	Nipple, grease	1	All G15
—	021699	Spindle, brake pedal	1	All G15
—	022609	Bolt, brake pedal	1	All G15
—	022314	Stop, brake pedal	1	All G15
—	022297	Rod, rear brake	1	All G15
—	023299	Yoke end, brake rod	1	All G15
—	000736	Pin, clevis, yoke end	1	All G15
—	000014	Pin, split, clevis pin	1	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	18929	Roller, brake cam lever	1	All
H32	022743	Nut, adjusting brake rod	1	All
SPEEDOMETER				
—	029602	Head, speedometer, only, m.p.h....	1	88ss and 650ss
—	030258	Head, speedometer, only, m.p.h....	1	650/99, Atlas and G15CS
—	029603	Head, speedometer, only, k.p.h. ...	1	88ss and 650ss
—	030259	Head, speedometer, only, k.p.h. ...	1	650/99, Atlas and G15CS
—	029717	Head, speedometer, only, k.p.h. ...	1	G15P
—	029718	Head, speedometer, only, k.p.h. ...	1	G15P
—	22888	Gearbox, speedometer drive	1	88ss, 650ss, 650/99 and Atlas
—	030207	Gearbox, speedometer drive	1	All G15
G18	13270	Spacer, speedometer gearbox	1	All
—	25030	Cable, complete, speedometer drive	1	88ss and 650ss
—	25087	Cable, complete, speedometer drive	1	650/99 and Atlas
—	030444	Cable, complete, speedometer drive	1	All G15
—	000178	Washer, spacing, speedometer head	1	G15P
—	000178	Washer, spacing, speedometer head	2	G15CS
—	030345	Lead, speedometer light	1	650/99 and Atlas
HEADLAMP				
—	59252A	Headlamp, complete, less harness (Home)	1	88ss, 650ss & G15P
—	59254A	Headlamp, complete, less harness (Europe not France)	1	88ss, 650ss & G15P
—	59253A	Headlamp, complete, less bulbs and harness (France)	1	88ss, 650ss & G15P
—	59281A	Headlamp, complete, less harness ...	1	650/99, Atlas and G15CS
—	553248	Rim, only	1	All
—	54522365	Shell, only (Home)	1	88ss, 650ss & G15P
—	54522377	Shell, only (Export)	1	88ss, 650ss & G15P
—	54521617	Shell, only	1	650/99, Atlas and G15CS
—	516798	Light unit (reflector and glass) (Home)...	1	All
—	553275	Light unit (reflector and glass) (Europe not France)	1	All
—	516802	Light unit (reflector and glass) (France)...	1	All
—	554602	Bulb holder, main (Home and Europe not France)	1	All
—	562303	Bulb holder, main (France)	1	All
—	552943	Back shell (France)	1	All
—	144921	Screw, fixing rim	1	All
—	534296	Plate, fixing rim	1	All
—	554710	Bulb holder, pilot	1	All
—	34289A	Switch, lighting	1	All
—	54330934	Knob, lighting switch	1	All
—	54934995	Harness, main (Home)	1	88ss, 650ss & G15P
—	54932248	Harness, main (Export)	1	88ss, 650ss & G15P
—	54935175	Harness, main	1	650/99 and Atlas
—	54935167	Harness, main	1	G15CS
—	54930007	Socket, with cables	1	88ss, 650ss & G15P

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	36296A	Ammeter	1	All
—	112201	Bolt, fixing headlamp	2	All
—	030057	Spacer, headlamp bolt	2	88ss, 650ss & G15P
—	030058	Spacer, headlamp bolt	2	650/99, Atlas and G15CS
—	446	Bulb, main, 12v., 50×40w. (Home) ...	1	All P. Tax 1/-
—	370	Bulb, main, 12v., 45×40w. (Europe except France)	1	All P. Tax 1/2
—	350	Bulb, main, 12v., 35×35w. (Europe except France)	1	All P. Tax 1/2
—	989	Bulb, pilot, 12v., 6w.	1	All P. Tax 4d.
REAR LAMP				
—	53454B	Lamp, complete (Lucas 564) (Home and Export not U.S.A.)	1	88ss, 650ss
—	53973A/B	Lamp, complete (Lucas 679) (U.S.A.) ...	1	88ss, 650ss
—	53973A/B	Lamp, complete (Lucas 679)	1	650/99, Atlas and all G15
—	54576001	Lens, red (for Lucas 564)	1	88ss and 650ss
—	54572932	Lens, red (for Lucas 679)	1	All
—	575219	Nut, for lens (for Lucas 564)	2	88ss and 650ss
—	572289	Screw, for lens (for Lucas 679)	2	All
—	575208	Gasket, lens seating (for Lucas 564) (Home)	1	88ss and 650ss
—	54571677	Gasket, seating lamp (for Lucas 679) ...	1	All
—	575207	Grommet, bulb holder (for Lucas 564) (Home)	1	88ss and 650ss
—	57574348	Bulb holder, with reflector (for Lucas 679)	1	All
—	575209	Bulb holder (for Lucas 564) (Home) ...	1	88ss and 650ss
—	573825	Grommet, cable entry (for Lucas 564) (Home)	1	88ss and 650ss
—	380	Bulb, 12v., 216×w.	1	All P. Tax 8d.
HORN				
—	030045	Horn, electric (Lucas 8H 70159 B/D) ...	1	All
—	23389	Screw, fixing horn	2	All
—	23410	Washer, fixing screw	2	All
—	E3221	Nut, fixing screw	2	All
—	000342	Bolt, fixing horn	2	All
—	000012	Washer, fixing bolt	2	All
—	000005	Nut, fixing bolt	2	All
—	030044	Bracket, for horn	1	All G15 only
STOP LIGHT				
—	029965	Kit, complete, stop light	1	All G15
—	029351	Switch, stop light (Lucas 31383 A/B) ...	1	All
—	22568	Bracket, stop switch	1	88ss, 650ss, 650/99 and Atlas
—	22807	Bolt, switch bracket	1	88ss, 650ss, 650/99 and Atlas
—	000010	Washer, switch bolt	2	88ss, 650ss, 650/99 and Atlas
—	E3224A	Nut, switch bolt	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	E5278	Pin, fixing	2	88ss, 650ss, 650/99 and Atlas
—	17904	Washer, fixing pin	4	88ss, 650ss, 650/99 and Atlas
—	E3221	Nut, fixing pin	2	88ss, 650ss, 650/99 and Atlas
—	029831	Screw, fixing switch	2	All G15
—	000039	Washer, fixing screw	2	All G15
—	20245	Lead, stop tail lamp	1	88ss, 650ss, 650/99 and Atlas
—	20248	Lead, brake switch	1	88ss and 650ss
—	028250	Cable, stop light	1	All G15
—	021595	Bolt, in brake pedal for stop light	1	All G15
—	029245	Nut, for brake pedal bolt	1	All G15
—	25228	Lead, brake switch	1	650/99 and Atlas
ALTERNATOR				
—	S4021027	Alternator, rotor and stator	1	All
—	47162A	Stator, only	1	All
—	54213901	Rotor, only	1	All
—	21433	Stud, for stator	3	88ss, 650ss, 650/99 and Atlas
—	17698	Washer, for stud	3	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, for stud	3	88ss, 650ss, 650/99 and Atlas
A74	20948	Key, for rotor	1	All
—	19147	Washer, for rotor	1	88ss, 650ss, 650/99 and Atlas
—	20692	Nut, for rotor	1	88ss, 650ss, 650/99 and Atlas
—	23738	Spacer, for rotor	1	88ss, 650ss, 650/99 and Atlas
—	011826	Stud, for stator	3	All G15
—	000012	Washer, for stud	3	All G15
—	011843	Nut, for stud	3	All G15
—	24948	Washer, for rotor	1	All G15
—	24947	Nut, for rotor	1	All G15
—	030251	Spacer, for rotor	1	All G15
BATTERY				
—	MKZ9E	Battery, with lid (charged but dry)	2	All
—	030351	Link, for batteries	1	All
—	000348	Bolt, battery-earth	1	All
—	000012	Washer, for bolt	1	All
RECTIFIER AND ZENER DIODE				
—	49072A	Rectifier (with nut)	1	All
—	000011	Washer, rectifier	1	88ss, 650ss, 650/99 and Atlas
—	17698	Washer, rectifier	1	88ss, 650ss, 650/99 and Atlas

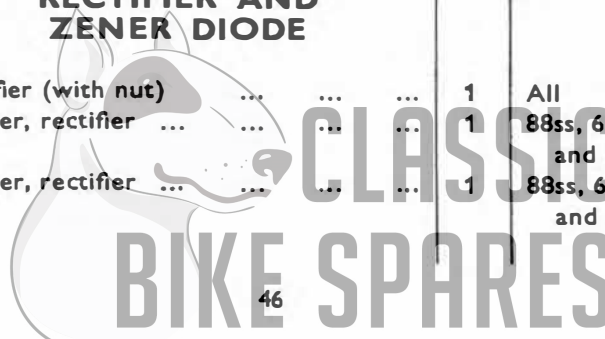


PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	015306	Washer, rectifier	2	All G15
—	49345A	Diode, Zener	1	All
—	026656	Bracket, for diode	1	88ss, 650ss, 650/99 and Atlas
—	030042	Plate, heat sink, for diode	2	All
—	030043	Spacer, for plate	1	All
—	000362	Bolt, for diode	1	88ss, 650ss, 650/99 and Atlas
—	014119	Washer, for diode (on tank bolt) ...	1	88ss, 650ss, 650/99 and Atlas
—	014779	Washer, diode bolt	1	88ss, 650ss, 650/99 and Atlas
—	000004	Nut, diode bolt	1	88ss, 650ss, 650/99 and Atlas
—	042554	Bolt, fixing diode	1	All G15
—	014515	Spacer, diode bolt	1	All G15
—	000011	Washer, diode bolt	1	All G15
ELECTRICAL SUNDRIES				
—	31563D	Switch, horn and dipping	1	All
—	380459	Packing, rubber, for switch	1	All
—	021299	Screw, for switch	2	All
—	762040	Switch, magneto cut-out	1	All
—	369218	Cable, for horn	R	All
—	369218	Cable, for cut-out switch	R	All
—	000543	Cable, H.T. sparking plug	R	All foot
—	000541	Terminal, H.T. cable	R	All
—	FE100	Plug, sparking	R	88ss, 650ss & 650/99
—	FE75	Plug, sparking	R	Atlas and all G15
—	18465	Cover, sparking plug (with suppressor)...	R	88ss, 650ss and G15P (Home)
—	15399	Cover, sparking plug	R	G15P (Export), Atlas and G15CS
TOOLS				
—	017253	Bag, for tools	1	All
—	021625	Screwdriver	1	All
—	017052	Spanner, $\frac{1}{2}$ " \times $\frac{7}{8}$ "	1	All
—	017248	Pliers, sidecutting	1	All
—	LTU/07	Lever, tyre	2	All
—	SBU2/88	Spanner, sparking plug	1	All
—	SBU2/76	Spanner, box, $\frac{7}{8}$ " \times $\frac{1}{2}$ "	1	All
—	030459	Bar, tommy, $\frac{7}{8}$ " diameter	1	All
—	SPU2/20	Spanner, rocker adjuster	1	All
—	017053	Spanner, $\frac{5}{8}$ " \times $\frac{3}{4}$ "	1	All
—	SBU1/183	Spanner, box, wheel nut	1	All
—	023284	Spanner, shock absorber unit	1	All
—	015023	Spanner, magneto	1	All
—	SBU1/74	Spanner, cylinder head	1	All
—	SBU1/02	Spanner, cylinder head	1	All
—	19438	Key, Allen, handlebar clip	1	All G15 only
—	017257	Spanner, $\frac{1}{2}$ " \times $\frac{7}{8}$ "	1	All G15 only
—	017254	Spanner, dynamo and clutch adjustment	1	All G15 only

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	TBU/01	Bar, tommy, $\frac{7}{16}$ " diameter	1	88ss, 650ss, 650/99 and Atlas
—	019869	Key, Allen	1	88ss, 650ss, 650/99 and Atlas
—	SPU1/01	Spanner, cable adjuster	1	650/99 and Atlas
TOOL KITS				
—	017114	Inflator, tyre	1	All
—	25299	Kit of tools, complete, less inflator	1	88ss and 650ss
—	25307	Kit of tools, complete, less inflator	1	650/99 and Atlas
—	25308	Kit of tools, complete, less inflator	1	All G15
GASKET SET				
—	25284	Set of decarbonising gaskets	1	88ss, 650ss & 650/99
—	25285	Set of decarbonising gaskets	1	Atlas
—	25286	Set of decarbonising gaskets	1	All G15
—	25287	Set, complete overhaul gaskets	1	88ss, 650ss & 650/99
—	25288	Set, complete overhaul gaskets	1	Atlas
—	25289	Set, complete overhaul gaskets	1	All G15
CRASHBAR, FRONT				
—	25280	Set, crashbar, front complete	1	88ss and 650ss
—	026855	Set, crashbar, front complete	1	All G15
—	25011	Bar, only, assembled	1	88ss and 650ss
—	20610	Plate, top fixing	1	88ss and 650ss
—	25012	Stud, fixing, top	1	88ss and 650ss
—	000010	Washer, top fixing stud	1	88ss and 650ss
—	E3224	Nut, top fixing stud	1	88ss and 650ss
—	026519	Bar, only, assembled	1	All G15
—	026523	Stud, frame uniting	1	All G15
—	010957	Bolt, top fixing	1	All G15
—	026525	Spacer, top bolt	2	All G15
—	000009	Washer, top bolt	2	All G15
—	000002	Nut, top bolt	1	All G15
—	029852	Stay, exhaust pipe	2	All G15
CRASHBAR, REAR				
—	RCBK/10R	Set crashbar rear, complete	1	88ss and 650ss
—	030606	Set, crashbar rear, complete	1	All G15
—	23016	Bar, only, left	1	88ss and 650ss
—	23017	Bar, only, right	1	88ss and 650ss
—	23114A	Stud, fixing, top	1	88ss and 650ss
—	23019	Spacer, crashbar	2	88ss and 650ss
—	23018	Stud, crashbar and pillion rest	2	88ss and 650ss
—	029946	Bar, only, assembled, left	1	All G15
—	029947	Bar, only, assembled, right	1	All G15
—	029950	Rear, footrest	2	All G15
—	042269	Bolt, footrest	2	All G15
—	000011	Washer, for bolt	2	All G15
—	029952	Rubber, footrest	2	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
STEERING DAMPER				
—	030331	Steering, damper, set of parts	1	All
—	017260	Knob, adjusting	1	All
—	030323	Sleeve, assembly	1	All
—	000195	Washer, spring, damper knob	1	All
—	000162	Washer, ratchet, damper knob	1	All
—	019559	Plate, anchor	1	All
—	014577	Bolt, anchor plate	1	All
—	000012	Washer, anchor plate bolt	3	All
—	000191	Washer, spring, for bolt	2	All
—	000812	Disc, friction	2	All
—	030326	Stud, draw	1	All
—	030327	Spacer, draw stud	1	All
—	000342	Bolt, friction plate	1	All
—	019780	Spacer, for bolt	1	All
—	030333	Nut, top fork stem	1	All
SIDECAR FORK CONVERSION				
—	030340	Crown, assembly, with stem	1	88ss, 650ss, 650/99 and Atlas
—	030402	Lug, handlebar	1	88ss, 650ss, 650/99 and Atlas
—	15906A	Spring, main, front fork	2	88ss, 650ss, 650/99 and Atlas
—	22811	Unit, rear suspension	2	88ss, 650ss, 650/99 and Atlas
—	T2180A	Sprocket, engine, 17 tooth	1	88ss
—	T2180C	Sprocket, engine, 19 tooth	1	650ss, 650/99 & Atlas
—	030331	Set of steering damper parts	1	88ss, 650ss, 650/99 and Atlas
REVOLUTION COUNTER				
—	030391	Head, only, revolution counter	1	88ss, 650ss, 650/99 and Atlas
—	030392	Cable, assembled	1	88ss, 650ss, 650/99 and Atlas
—	14490	Clip, for cable	1	88ss, 650ss, 650/99 and Atlas
—	030384	Bracket, for head	1	88ss and 650ss
—	030358	Bracket, for head	1	650/99 and Atlas
—	24563	Gearbox, revolution counter	1	88ss, 650ss, 650/99 and Atlas
—	23565	Gasket, for gearbox	1	88ss, 650ss, 650/99 and Atlas
—	030164	Lead, for light	1	88ss and 650ss
—	030435	Lead, for light	1	650/99 and Atlas
—	23453	Cover, blanking, gearbox	1	All
—	23649	Disc, sealing, for cover	1	All
—	030383	Plate, assembled, speedometer and light switch	1	All
—	23444	Screw, for revolution counter gearbox or blanking cover	2	All
—	23446	Washer, fibre, for screw	2	All
—	23447	Washer, metal, for screw	2	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	23445	Nut, for screw	2	All
AIR CLEANER				
—	030337	Cleaner, air	1	All
—	23559	Grommet, air cleaner	2	All
—	23552	Plate, mounting	1	88ss, 650ss & 650/99
—	24572	Plate, mounting	1	All 750
—	23555	Sleeve, mounting plate	2	88ss, 650ss & 650/99
—	24571	Sleeve, mounting plate	2	All 750
—	22034	Bolt, mounting plate	2	All
—	17698	Washer, mounting plate bolt	2	All
OPTIONAL PARTS				
—	24985B	Mudguard, front, black	1	88ss and 650ss
—	25060A	Mudguard, rear, black	1	88ss and 650ss
—	23679	Handrail, pillion seat	2	650/99 and Atlas
—	22572	Stud, fixing handrail	2	650/99 and Atlas
—	20676	Rim, front, light alloy	1	88ss and 650ss
—	23842	Rim, rear, light alloy	1	88ss and 650ss
—	22971	Seat, single	1	88ss and 650ss
—	21183	Clip, spring, single seat	2	88ss and 650ss
—	14468	Bolt, single seat clip	2	88ss and 650ss
—	040434	Kickstart, folding type	1	88ss and 650ss
RACING FOOTCHANGE CONVERSION				
—	23772	Lever, gear change	1	88ss and 650ss
—	23774	Lever, toggle	1	88ss and 650ss
—	18450	Rubber, gear change lever	1	88ss and 650ss
—	15879	Rod, toggle	1	88ss and 650ss
—	17356	Yoke end, small	1	88ss and 650ss
—	15880	Yoke end, large	1	88ss and 650ss
—	E3231	Nut, lock, yoke end	2	88ss and 650ss
—	15882	Pin, clevis, yoke end	2	88ss and 650ss
—	10057	Washer, clevis pin	2	88ss and 650ss
—	18415	Pin, split, clevis pin	2	88ss and 650ss
—	16386A	Pedal, rear brake	1	88ss and 650ss
—	23773	Stop, adjuster	1	88ss and 650ss
—	E5456	Washer, for stop	1	88ss and 650ss
—	E3223	Nut, for stop	1	88ss and 650ss
—	13421	Screw, pedal adjuster	1	88ss and 650ss
—	E3229	Nut, adjuster screw	1	88ss and 650ss
—	15870	Footrest, left hand	1	88ss and 650ss
—	17162	Footrest, right hand (folding)	1	88ss and 650ss
—	15871B	Stud, footrest support, left hand	1	88ss and 650ss
—	17163	Stud, footrest support, right hand	1	88ss and 650ss
—	E5377	Washer, for stud	2	88ss and 650ss
—	15176	Nut, for stud	2	88ss and 650ss
—	000008	Washer, for stud, left hand	1	88ss and 650ss
—	E6706	Bolt, for right hand footrest	1	88ss and 650ss
—	12079	Nut, for bolt	1	88ss and 650ss



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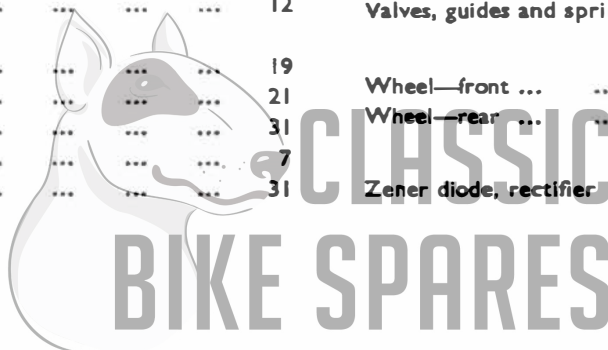
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BIKE SPARES

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Bearing—main	5	Number plate—rear	21
Brake anchor—front	28	Oil pipes	23
Brake and air lever	21	Oil pump	6
Brake cable	22	Oil tank	24
Brake operating parts	30	Petrol tank	23
Cable clips	36	Pillion footrests	25
Carburettor	9	Pistons and rings—standard	4
Centre stand	16	Pistons and rings—oversize	5
Chaincase—front	25	Pressure release	4
Chaincase—rear	26	Prop stand	16
Chains	11	Rear lamp	31
Clutch	13	Rear suspension units	16
Clutch cable	22	Rectifier and Zener diode	33
Clutch lever	22	Revolution counter	35
Clutch operating parts	14	Rockers and covers	6
Connecting rod	3	Seat—twin	23
Crankcase	3	Sidecar fork conversion	35
Crankcase bolts	7	Silencers	11
Crankcase breather	4	Speedometer	31
Crankcase shield	35	Stator housing	7
Crankshaft	3	Steering damper	35
Crashbar—front	35	Stop-light	32
Crashbar—rear	35	Swinging arm	15
Cylinder barrel and head	4	Switches and electrical sundries	34
Chainguard—rear	26	Tappets and push rods	6
Engine plates and bolts	7	Throttle cable	23
Engine sprocket	8	Timing gear	5
Exhaust pipe	11	Toolbox and tool tray	26
Footrests	17	Tool kit	34
Frame	14	Tools	34
Front forks	18	Twin seat	23
Gasket sets	34	Twist grip	22
Gearbox bearings and seals	13	Valves, guides and springs	4
Gearbox fixing parts	12	Wheel—front	27
Gearbox shell	12	Wheel—rear	28
Gearbox sprocket	13	Zener diode, rectifier	33
Gearchange	13		
Gears and shafts	12		
Handlebar	19		
Handbrake and air lever	21		
Headlamp	31		
Head steady stay	7		
Horn	31		



CLASSIC
BIKE SPARES



CRANKSHAFT

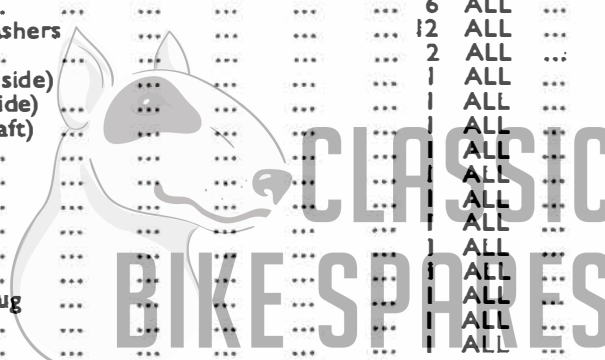
23286	Crankshaft assembly, less connecting rods	1	650SS ...	
24276	Crankshaft assembly, less connecting rods	1	ALL except 650SS	
23262	Crankcheek—timing side	1	ALL	
23261	Crankcheek—driving side	1	ALL	
23315	Flywheel only	1	650SS	
24248	Flywheel only	1	ALL except 650SS	
T.2105	Flywheel/crankcheek dowel	1	ALL	
T.2033	Crankcheek bolts	4	ALL	
T.2086	Crankcheek studs	2	ALL	
T.2032	Dowel retaining plates	2	ALL	
T.2031	Crankcheek—stud nuts	6	ALL	
23280	Crankcheek—bolt nuts	2	ALL	
E.4591	Crankshaft plug	1	ALL	

CONNECTING ROD

25369	Connecting rods, with cap	2	ALL	
23254	Connecting-rod cap bolts	4	ALL	
23253	Cap-bolts nuts	4	ALL	
25384	Con-rod bearing shell (top half)—standard	2	ALL	Pair
23255	Con-rod bearing shell (bottom half)—standard	2	ALL	Pair
25409	Con-rod bearing shell (top half)—.010 in.	2	ALL	Pair
25410	Con-rod bearing shell (top half)—.020 in.	2	ALL	Pair
25411	Con-rod bearing shell (top half)—.030 in.	2	ALL	Pair
25413	Con-rod bearing shell (top half)—.040 in.	2	ALL	Pair
25165	Con-rod bearing shell (bottom half)—.010 in.	2	ALL	Pair
25166	Con-rod bearing shell (bottom half)—.020 in.	2	ALL	Pair
25167	Con-rod bearing shell (bottom half)—.030 in.	2	ALL	Pair
25168	Con-rod bearing shell (bottom half)—.040 in.	2	ALL	Pair

CRANKCASE

25376	Crankcase complete with timing cover	1	650SS	
25377	Crankcase complete with timing cover	1	Atlas	
25378	Crankcase complete with timing cover	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR	
25379	Crankcase complete with timing cover	1	G15CSR, P11	
25373	Crankcase halves assembled, less timing cover	1	650SS	
25374	Crankcase halves assembled, less timing cover	1	Atlas	
25375	Crankcase halves assembled, less timing cover	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A	
25187	Timing-gear cover	1	ALL	
25305	Timing-gear cover	1	G15CSR, P11	
21011	Crankcase (drive side)	1	650SS	
24280	Crankcase (drive side)	1	Atlas	
25043	Crankcase (drive side)	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A	
25371	Crankcase (timing side)	1	650SS	
25372	Crankcase (timing side)	1	ALL except 650SS	
T.2236	Timing-cover gasket	1	ALL	
T.2018	Cylinder-barrel studs	6	650SS	
24251	Cylinder-barrel studs	6	ALL except 650SS	
T.2209	Cylinder-barrel studs (stepped)	2	ALL	
18943	Cylinder-barrel studs (front)	1	ALL	
24689	Timing-cover screws	6	ALL	
E.6980	Timing-cover screws	6	ALL	
20621A	Timing-cover screw washers	12	ALL	
24689	Sump screws	2	ALL	
T.2036	Camshaft bush (timing side)	1	ALL	
T.2037	Camshaft bush (drive side)	1	ALL	
048023	Oil-seal (timing-side shaft)	1	ALL	
048079	Oil-seal circlip	1	ALL	
16945	Sump-filter body	1	ALL	
16949	Filter-body washer	1	ALL	
16948	Filter-body circlip	1	ALL	
16946	Sump-filter gauze	1	ALL	
16947	Filter-gauze washer	1	ALL	
E.4591	Timing-cover oilway plug	1	ALL	
16902	Oilway set pin	1	ALL	
T.1084	Set-pin washer	1	ALL	



CRANKCASE BREATHER

19629	Rubber breather pipe—26 $\frac{1}{8}$ in.	1	ALL except 650SS	
24300	Breather-pipe elbow	1	ALL except 650SS	
13786	Elbow washer	1	ALL except 650SS	
24303	Elbow nut	1	ALL except 650SS	
24313	Crankcase-breather pipe-assembled	1	650SS	
22240	Breather-flange gasket	1	650SS	
T.2213	Breather-flange screw	1	650SS	
19629	Rubber breather pipe—20 $\frac{3}{8}$ in.	1	650SS	

PRESSURE RELEASE

T.2059A	Pressure-release body assembly	1	ALL	
T.2054	Release-body piston	1	ALL	
T.2061	Release-body piston spring	1	ALL	
15404	Packing shim	AR	ALL	
T.2060	Release-body nut	1	ALL	
T.2058	Release-union washer	1	ALL	
T.2057	Release-union nut washer	1	ALL	

CYLINDER BARREL AND HEAD

25327	Cylinder barrel	1	650SS	
25323	Cylinder barrel	1	ALL except 650SS	
25358	Cylinder head, with valve guides	1	650SS	
25359	Cylinder head, with valve guides	1	ALL except 650SS	
25324	Cylinder-head gasket	1	650SS	
25318	Cylinder-head gasket	1	ALL except 650SS	
T.2016	Cylinder-barrel stud nut— $\frac{3}{8}$ in.	7	650SS	
T.2016	Cylinder-barrel stud nut— $\frac{3}{8}$ in.	1	ALL except 650SS	
24250	Cylinder-barrel stud nuts	6	ALL except 650SS	
T.2210	Cylinder-barrel stud nuts— $\frac{5}{8}$ in.	2	ALL	
000011	Cylinder-barrel stepped-stud washers	2	ALL	
24252	Cylinder-barrel stud washers	6	ALL except 650SS	
T.2093	Cylinder-base gasket	1	650SS	
24249	Cylinder-base gasket	1	ALL except 650SS	
T.2161	Head-to-barrel studs— $\frac{7}{8}$ in.	2	ALL	
18756	Head-to-barrel studs	3	650SS	
24389	Head-to-barrel studs	3	ALL except 650SS	
T.2034	Head-stud nuts	2	650SS	
24260	Head-stud nuts	2	ALL except 650SS	
T.2017	Head-stud nuts— $\frac{7}{8}$ in.	2	ALL	
10637	Head-stud nut	1	650SS	
000011	Cylinder-head stud washers	2	ALL	
24250	Head-stud nut (rear)	1	ALL except 650SS	
T.2096	Cylinder-head bolt—long	4	650SS	
24253	Cylinder-head bolts—long	4	ALL except 650SS	
25313	Cylinder-head bolt—short	1	ALL	
16213	Cylinder-head bolt washers	5	650SS	
16213	Cylinder-head bolt washer	1	ALL except 650SS	
E.5456	Cylinder-head bolt washers	4	ALL except 650SS	

VALVES, GUIDES AND SPRINGS

24592	Valve seat, inlet	2		
T2226	Valve seat, exhaust	2		
25499	Inlet valve (after engine No. 125871)	2	650SS	
17221	Inlet valves	2	650SS	
24330	Inlet valves	2	ALL except 650SS	
T.2204	Exhaust valves	2	ALL	
T.2011	Valve guides	4	ALL	
23392	Heat-resisting washers	4	ALL	
T.2073	Valve-spring cups	4	ALL	
22839	Valve-spring (inner)	4	ALL	
22838	Valve-spring (outer)	4	ALL	
T.186	Valve-spring collars	4	ALL	
T.187	Valve cotters	4	ALL	
25501	Inlet valve (after engine No. 125871)	2	ALL	
25500	Exhaust valve (after engine No. 125871)	2	ALL	

PISTONS AND RINGS (STANDARD)

25387	Piston complete (left hand)	1	650SS	
25389	Piston complete (left hand)	1	ALL except 650SS	
25388	Piston complete (right hand)	1	650SS	
25390	Piston complete (right hand)	1	ALL except 650SS	
23272	Piston rings (top)—chrome	2	650SS	



Part No.	Description	Qty.	Models fitted to	Bin No.
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PISTONS AND RINGS (STANDARD)—continued

24284	Piston rings (top)—chrome ...	2	ALL except 650SS	
23273	Piston rings—plain ...	2	650SS ...	
24285	Piston rings—plain ...	2	ALL except 650SS	
25381	Piston rings—oil control ...	2	650SS ...	
25382	Piston rings—oil control ...	2	ALL except 650SS	
23275	Gudgeon pins ...	2	650SS ...	
24383	Gudgeon pins ...	2	ALL except 650SS	
23276	Gudgeon-pin circlips ...	4	ALL ...	

PISTONS AND RINGS (OVERSIZE)

25414	Piston complete (left hand)—+·010 in.	1	650SS ...	
25415	Piston complete (left hand)—+·010 in.	1	ALL except 650SS	
25417	Piston complete (left hand)—+·020 in.	1	650SS ...	
25418	Piston complete (left hand)—+·020 in.	1	ALL except 650SS	
25420	Piston complete (left hand)—+·030 in.	1	650SS ...	
25421	Piston complete (left hand)—+·030 in.	1	ALL except 650SS	
25423	Piston complete (left hand)—+·040 in.	1	650SS ...	
25424	Piston complete (left hand)—+·040 in.	1	ALL except 650SS	
25426	Piston complete (right hand)—+·010 in.	1	650SS ...	
25427	Piston complete (right hand)—+·010 in.	1	ALL except 650SS	
25429	Piston complete (right hand)—+·020 in.	1	650SS ...	
25430	Piston complete (right hand)—+·020 in.	1	ALL except 650SS	
25432	Piston complete (right hand)—+·030 in.	1	650SS ...	
25433	Piston complete (right hand)—+·030 in.	1	ALL except 650SS	
25435	Piston complete (right hand)—+·040 in.	1	650SS ...	
25436	Piston complete (right hand)—+·040 in.	1	ALL except 650SS	
25153	Piston ring (top)—chrome +·010 in.	2	650SS ...	
25246	Piston ring (top)—chrome +·010 in.	2	ALL except 650SS	
25154	Piston ring (top)—chrome +·020 in.	2	650SS ...	
25247	Piston ring (top)—chrome +·020 in.	2	ALL except 650SS	
25155	Piston ring (top)—chrome +·030 in.	2	650SS ...	
25248	Piston ring (top)—chrome +·030 in.	2	ALL except 650SS	
25156	Piston ring (top)—chrome +·040 in.	2	650SS ...	
25249	Piston ring (top)—chrome +·040 in.	2	ALL except 650SS	
25157	Piston ring—plain +·010 in.	2	650SS ...	
25250	Piston ring—plain +·010 in.	2	ALL except 650SS	
25158	Piston ring—plain +·020 in.	2	650SS ...	
25251	Piston ring—plain +·020 in.	2	ALL except 650SS	
25159	Piston ring—plain +·030 in.	2	650SS ...	
25252	Piston ring—plain +·030 in.	2	ALL except 650SS	
25160	Piston ring—plain +·040 in.	2	650SS ...	
25253	Piston ring—plain +·040 in.	2	ALL except 650SS	
25438	Piston ring—oil-control +·010 in.	2	650SS ...	
25439	Piston ring—oil-control +·010 in.	2	ALL except 650SS	
25441	Piston ring—oil-control +·020 in.	2	650SS ...	
25442	Piston ring—oil-control +·020 in.	2	ALL except 650SS	
25444	Piston ring—oil-control +·030 in.	2	650SS ...	
25445	Piston ring—oil-control +·030 in.	2	ALL except 650SS	
25447	Piston ring—oil-control +·040 in.	2	650SS ...	
25448	Piston ring—oil-control +·040 in.	2	ALL except 650SS	

MAIN BEARINGS

17822	Ball bearing (timing side) ...	1	ALL ...	
T.2008	Sealing washer (timing-side bearing) ...	1	ALL ...	
17824	Roller bearing (drive side) ...	1	ALL ...	
T.2187	Oil seal (drive-side bearing) ...	1	ALL ...	

TIMING GEAR

T.2035	Half-time pinion ...	1	ALL ...	
000572	Pinion key ...	1	ALL ...	
T.2007	Pinion backing plate ...	1	ALL ...	
22729	Camshaft ...	1	ALL ...	
T.2078	Camshaft-breather plate (stationary) ...	1	ALL ...	
24301	Breather plate (rotary) ...	1	ALL ...	
T.2108	Breather spring ...	1	ALL ...	
20829	Camshaft sprocket ...	1	ALL ...	
000572	Camshaft-sprocket key ...	1	ALL ...	
17211	Sprocket and rev. counter drive nut ...	1	ALL ...	
17806	Camshaft chain (38 link—endless) ...	1	ALL ...	
T.2217	Chain-tensioner slipper ...	1	ALL ...	
T.2218	Chain-tensioner plate (thick) ...	1	ALL ...	



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TIMING GEAR—continued

T.2218A	Chain-tensioner plate (thin)	1	ALL	
T.247	Chain-tensioner studs	2	ALL	
E.3231	Chain-tensioner stud nuts	2	ALL	
18202	Chain-tensioner stud washers (fan disc— $\frac{1}{2}$ in.)	2	ALL	
50008	Intermediate gear with sprockets	1	ALL	
T.2026	Intermediate-gear bush	1	ALL	
T.2080	Intermediate-gear washer	1	ALL	
T.2021	Intermediate-gear spindle	1	ALL	
17823	Intermediate-spindle circlip	1	ALL	
22771	Tappets (left hand)	2	ALL	

TAPPETS AND PUSH RODS

22772	Tappets (right hand)	2	ALL	
T.2142	Tappet locating plates	2	ALL	
T.2143	Locating-plate screws	2	ALL	
5650-82IN	Inlet push rod complete—long	2	ALL	
5650-82EX	Exhaust push rod complete—short	2	ALL	
25515	Inlet push rod complete (after engine No. 125871)	2	ALL	
25516	Exhaust push rod complete (after engine No. 125871)	2	ALL	
23352	Inlet push-rod less ends—long	2	ALL	
23354	Exhaust push-rod less ends—short	2	ALL	
T.2064	Push-rod ends (top)	4	ALL	
T.2182	Push-rod ends (bottom)	4	ALL	
25495	Inlet push-rod less ends (long—after engine No. 125871)	2	ALL	
25497	Exhaust push-rod less ends (short—after engine No. 125871)	2	ALL	

ROCKERS, COVERS, etc.

25332	Rocker-inlet (right hand)	1	ALL	
25330	Rocker-inlet (left hand)	1	ALL	
25336	Rocker-exhaust (right hand)	1	ALL	
25334	Rocker-exhaust (left hand)	1	ALL	
T.2063	Rocker ball ends	4	ALL	
T.2074	Rocker adjusters	4	ALL	
T.232	Rocker-adjuster nuts	4	ALL	
25350	Rocker shafts	4	ALL	
18102	Rocker-shaft thrust washers	4	ALL	
18103	Rocker-shaft spring washers	4	ALL	
T.2083	Rocker-shaft joint washers	4	ALL	
T.2238	Rocker-shaft locking plates	4	ALL	
T.2239	Rocker-shaft retaining plates	4	ALL	
T.2240	Rocker-shaft plate joint washers	4	ALL	
T.2256	Retaining-plate set pins	8	ALL	
T.2162	Rear-cap domed nut	1	ALL	
T.2082	Domed-nut washer	1	ALL	
18094	Rear-rocker cap	1	ALL	
T.2084	Rear-cap sealing washer	1	ALL	
18033	Rear-cap stud	1	ALL	
000579	Rear-cap dowel	1	ALL	
T.2085	Front-cap nuts	4	ALL	
18093	Front-rocker caps	2	ALL	
T.2088	Front-cap sealing washers	2	ALL	
T.2252	Front-cap studs	4	ALL	
25328	Rocker-box oil-feed pipe	1	ALL	
18155	Rocker-box oil-feed pipe clip	1	ALL	
18101	Rocker feed-pipe banjo bolts	3	ALL	
T.1084	Banjo-bolt fibre washers	6	ALL	

OIL PUMP

25396	Oil pump complete	1	ALL	
15511A	Oil-pump spindle nut	1	ALL	
14733	Worm gear wheel (on pump)	1	ALL	
17697	Gear-wheel key	1	ALL	
5515	Pump feed bush	1	ALL	
T.272	Feed-bush sealing washer	1	ALL	
14732	Driving worm on mainshaft and pinion nut	1	ALL	
14440	Pump-to-crankcase studs	2	ALL	
13231	Pump-stud nuts	2	ALL	
14590	Oil-stop grub screw	1	ALL	



STATOR HOUSING

20885	Stator housing	1	ALL except G15, G15CS, G15CSR	
25116	Housing screws	3	ALL except G15, G15CS, G15CSR	

HEAD STEADY STAY

23868	Head steady plate	1	650SS, Atlas	
18032	Plate stud (in head)	1	650SS, Atlas	
000010	Stud washer	1	650SS, Atlas	
E.3224	Stud nut	1	650SS, Atlas	
E.3798	Steady plate-to-frame bolts	2	650SS, Atlas	
11796	Bolt washers	2	650SS, Atlas	
18202	Bolt washers	2	650SS, Atlas	
E.3223	Bolt nuts	2	650SS, Atlas	
032284	Head steady-stay assembled	1	G15 Mark II, G15CS, N15CS, G15CSR	
030424	Head steady-stay bolt	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A	
000010	Head steady-stay bolt washer	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A	
033091	Engine-steady-stay	1	P11, P11A	
026873	Stay-to-frame bolt	1	P11, P11A	
000011	Stay-to-frame bolt washer	1	P11, P11A	

CRANKCASE BOLTS

13870	Crankcase bolt—short	1	ALL	
E.5456	Crankcase-bolt washer	1	ALL	
E.3223	Crankcase-bolt nut	1	ALL	
T.2013	Crankcase stud (top rear)	1	ALL	
000010	Crankcase-stud washer	1	ALL	
E.3224A	Crankcase-stud nut	1	ALL	
19077	Crankcase-stud (top front)	1	ALL	
T.2221	Crankcase-stud washer	1	ALL	
E.3229	Crankcase-stud nut	1	ALL	
E.3214	Crankcase stud	1	650SS, Atlas	
E.3231	Stud nuts	2	650SS, Atlas	

ENGINE PLATES AND BOLTS

15621	Engine plates (front)	2	650SS, Atlas	
20999	Engine-plate cover	1	650SS, Atlas	
T.2012	Crankcase/engine-plate stud (top and centre front)	1	650SS, Atlas	
014119	Stud washers	2	650SS, Atlas	
E.3224A	Stud nuts	2	650SS, Atlas	
22694	Crankcase/engine-plate and frame stud (bottom)	1	650SS, Atlas	
014119	Stud washers	2	650SS, Atlas	
E.3224	Stud nuts	2	650SS, Atlas	
T.2012	Crankcase/engine-plate stud (top rear)	1	650SS, Atlas	
014119	Stud washers	2	650SS, Atlas	
E.3224A	Stud nuts	2	650SS, Atlas	
T.2021	Crankcase/engine-plate stud (centre rear)	1	650SS, Atlas	
014119	Stud washers	2	650SS, Atlas	
E.3224	Stud nuts	2	650SS, Atlas	
E.4261	Crankcase/engine-plate bolt (bottom rear)	1	650SS, Atlas 1966	
E.3223	Bolt nut	1	650SS, Atlas 1966	
000371	Engine plate/frame bolt (bottom)	1	650SS, Atlas	
014117	Bolt washers	4	650SS, Atlas	
000004	Bolt nuts	2	650SS, Atlas	
16317	Engine/plate frame bolts (front and rear)	6	650SS, Atlas	
014119	Bolt washers	12	650SS, Atlas	
E.3224	Bolt nuts	6	650SS, Atlas	
20700	Engine plate (rear left hand)	1	650SS, Atlas	
50229	Engine plate (rear right hand)	1	650SS, Atlas	
19100	Engine plate rear cover	1	650SS, Atlas	
030216	Front engine plate assembled (left hand)	1	ALL G15 Models	
030219	Front engine plate assembled (right hand)	1	ALL G15 Models	
000303	Crankcase/engine plate studs	2	ALL G15 Models	
014119	Stud washers	4	ALL G15 Models	
000003	Stud nuts	4	ALL G15 Models	
010823	Front engine-plate-to-frame stud	1	ALL G15 Models	
000003	Stud nuts	2	ALL G15 Models	
014119	Stud washers	2	ALL G15 Models	
000277	Front engine-plate-to-engine stud	1	ALL G15 Models	
000004	Stud nuts	2	ALL G15 Models	

ENGINE PLATES AND BOLTS—continued

030221	Front engine-plate spacers ...	2	ALL G15 Models	
032240	Rear engine plate (left hand)	1	ALL G15 Models	
033046	Rear engine plate (right hand)	1	ALL G15 Models	
000304	Rear engine-plate studs (top)	2	ALL G15 Models	
014119	Plain washers for 000304 stud	4	ALL G15 Models	
014117	Spring washers for 000304 stud	2	ALL G15 Models	
000003	Nuts for 000304 stud	4	ALL G15 Models	
000288	Rear engine-plate stud (bottom)	1	ALL G15 Models	
000011	Plain washers for 000288 stud	2	ALL G15 Models	
000004	Nuts for 000288 stud	2	ALL G15 Models	
030238	Engine-plate cover ...	1	ALL G15 Models	
033089	Engine plates (front) ...	2	PII, PIIA	
033183	Front engine-to-frame stud ...	1	PII, PIIA	
000010	Front engine-plate-to-frame-stud washers	2	PII, PIIA	
000003	Front engine-plate-to-frame-stud nuts	2	PII, PIIA	
000303	Front engine-plate-to-engine stud ...	1	PII, PIIA	
014119	Front engine-plate-to-engine stud washer	2	PII, PIIA	
000003	Front engine-plate-to-engine-stud nuts	2	PII, PIIA	
033194	Front engine-plate-lug-scraper ...	1	PII, PIIA	
033195	Front-engine-plate-lug-spacer (timing side)	1	PII, PIIA	
033114	Engine plate (rear left side) ...	1	PII, PIIA	
033115	Engine plate (rear right side)	1	PII, PIIA	
000304	Rear engine-plate stud (top)	1	PII, PIIA	
014119	Rear engine-plate top-stud washers	2	PII, PIIA	
000003	Rear engine-plate top-stud nuts	2	PII, PIIA	
033137	Rear engine-plate top-stud spacer ...	1	PII, PIIA	
000304	Rear engine-plate stud (centre)	1	PII, PIIA	
014119	Rear engine-plate centre-stud washers	2	PII, PIIA	
000003	Rear engine-plate centre-stud nuts	2	PII, PIIA	
033137	Rear engine-plate centre-stud spacer	1	PII, PIIA	
014736	Rear engine-plate stud (bottom) ...	1	PII, PIIA	
014117	Rear engine-plate bottom-stud washers	2	PII, PIIA	
000004	Rear engine-plate bottom-stud nuts	2	PII, PIIA	
025054	Rear engine-plate bottom-stud spacer	1	PII, PIIA	
000304	Rear engine-plate centre stud	1	G15	
000277	Crankcase/engine stud ...	1	650SS, Atlas, 67	
014117	Crankcase/engine stud washer	1	650SS, Atlas 68	
000004	Crankcase/engine stud nut ...	1	650SS, Atlas 67-68	

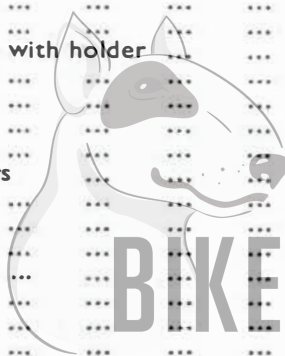
ENGINE SPROCKET

T.2180A	Sprocket—17 teeth (alternative)	R	ALL	
T.2180B	Sprocket—18 teeth (alternative)	R	ALL	
T.2180C	Sprocket—19 teeth (alternative)	R	ALL	
T.2180D	Sprocket—20 teeth (alternative)	R	ALL	
T.2180E	Sprocket—21 teeth (standard fitting)	1	650SS, Atlas, G15CS, N15CS, PII, PIIA	
T.2180F	Sprocket—22 teeth (standard fitting)	1	G15, Mark II, G15CSR	
T.2180G	Sprocket—23 teeth (alternative)	R	ALL	
E.3682	Engine-sprocket key ...	R	ALL	

MAGNETO

42453B	Magneto (Lucas K2F) ...	1		
47508D	Sprocket with auto advance	1		
458865	Pick-up with brush and spring (right hand)	1		
458866	Pick-up with brush and spring (left hand) ...	1		
451260	Brush and spring for pick-up	2		
410600	H.T. cable nuts	2		
459269	Contact-breaker cover	1		
492854	Contact breaker	1		
455191	Brush and spring (earthing) with holder	1		
54440888	Contact set ...	1		
498157	Auto-advance spring set	1		
T.2191	Magneto joint washer	1		
T.2245	Magneto fixing studs ...	2		
11796	Magneto fixing-stud washers	2		
E.3231	Fixing-stud nuts	2		
25105	Magneto fixing bolt ...	1		
01076	Fibre washer for bolt	1		
015306	Shakeproof washer for bolt ...	1		
E.3229	Bolt nut	1		
14490	H.T. lead clip ...	1		
18257	Magneto chain	1		

The majority of 1967 models are fitted with Lucas coil-capacity ignition systems. See parts list on page 00



CLASSIC
BIKE SPARES

CARBURETTOR

Part No.	Description	Qty.	Models fitted to	Bin No.
23874	Inlet port sleeves ...	2	650SS, 66-67 ...	
23358	Carburettor spacers—thin ...	2	ALL ...	
23872	Carburettor spacers—thick ...	2	650SS, Atlas 1966 ...	
030561	Carburettor spacers ...	2	ALL ...	
23873	Balance unions... ...	2	ALL ...	
11775	Balance-union washers ...	2	ALL ...	
23580	Balance pipe hose 5½ in. ...	1	ALL ...	
23395	Carburettor fixing screw ...	1	650SS, Atlas 1966 ...	
030343	Carburettor fixing screw ...	1	ALL ...	
11796	Carburettor screw washer ...	1	ALL ...	
23563	Carburettor fixing studs ...	3	650SS, Atlas 1966 ...	
21999	Carburettor fixing studs ...	3	ALL ...	
E.3231	Carburettor fixing-stud nuts ...	3	ALL ...	
11796	Carburettor-stud washers ...	3	ALL ...	
000952	Float-chamber-to-carburettor pipe—2 in. ...	1	ALL except P11, P11A, Atlas 67-68 ...	
041014	Carburettor flange 'O' rings ...	2	ALL except P11, P11A, Atlas 67-68 ...	
25199	Carburettor complete less cables (left hand) ...	1	650SS ...	
23405	Carburettor complete less cables (left hand) (389/236) ...	1	Atlas 1966 ...	
25407	Carburettor complete less cables (left hand) (389/241) ...	1	G15 Mark II 1966 ...	
32279	Carburettor complete less cables (left hand) (389/237) ...	1	G15CS, N15CS, 1966 ...	
032277	Carburettor complete less cables (left hand) (389/242) ...	1	G15CSR 1966 ...	
033077	Carburettor complete less cables (left hand) (L930/8) ...	1	P11, P11A, 1968, G15CS ...	
25200	Carburettor complete less cables (right hand) ...	1	650SS, 1966 ...	
23406	Carburettor complete less cables (right hand) (689/236) ...	1	Atlas 1966 ...	
25408	Carburettor complete less cables (right hand) (689/241) ...	1	G15 Mark II, 1966 ...	
032280	Carburettor complete less cables (right hand) (689/237) ...	1	G15CS, N15CS, 1966 ...	
032278	Carburettor complete less cables (right hand) (689/242) ...	1	G15CSR, 1966 ...	
033078	Carburettor complete less cables (right hand) (R/930/7) ...	1	P11, P11A, G15CS, 1968 ...	
033071	Carburettor complete (left hand) Amal L930/ ...	1	650SS (without Air Filter) ...	
033073	Carburettor complete (left hand) Amal L930/ ...	1	650SS (with Air Filter) ...	
033077	Carburettor complete (left hand) Amal L930/8 ...	1	USA, Atlas, G15, Mark II, P11, P11A, G15CS, N15CS, Home Atlas (with Air Cleaner) ...	
033075	Carburettor complete (left hand) Amal L930/6 ...	1	G15CSR, Home Atlas (without Air Filter) ...	
033072	Carburettor complete (right hand) Amal L930/ ...	1	650SS (without Air Filter) ...	
033074	Carburettor complete (right hand) Amal L930/ ...	1	650SS (with Air Filter) ...	
033078	Carburettor complete (right hand) Amal L930/7 ...	1	USA, Atlas, G15, Mark II, P11, P11A, G15CS, N15CS, Home Atlas (with Air Cleaner) ...	
033076	Carburettor complete (right hand) Amal L930/5 ...	1	G15CSR, Home Atlas (without Air Filter) ...	
930/002	Carburettor body only (left hand) ...	1	ALL ...	
930/001	Carburettor body only (right hand) ...	1	ALL ...	
376-003	Body only (left hand) ...	1	650SS ...	
389-002	Body only (left hand) ...	1	ALL except P11, P11A, 650SS ...	
L930-002	Body only (left hand) ...	1	P11, P11A, Atlas 1967-68 ...	
376-164	Body only (right hand) ...	1	650SS ...	
689-028	Body only (right hand) ...	1	ALL except P11, P11A, 650SS ...	
R930-001	Body only (right hand) ...	1	P11, P11A, 67-68, Atlas ...	
376-077	Float-chamber covers... ...	2	ALL except P11, P11A, 67-68 Atlas ...	
376-078	Side-cover washers ...	2	ALL except P11, P11A, 67-68 Atlas ...	
376-079	Side-cover screws ...	6	ALL except P11, P11A, 67-68 Atlas ...	
376-083	Float only ...	1	ALL except P11, P11A, 67-68 Atlas ...	
376-094	Float-spindle bush ...	1	ALL except P11, P11A, 67-68 Atlas ...	
376-089	Float needle ...	1	ALL except P11, P11A, 67-68 Atlas ...	
376-088	Float-needle seating ...	1	ALL except P11, P11A, 67-68 Atlas ...	
376-065	Mixing-chamber cap rings ...	2	650SS ...	
389-065	Mixing-chamber cap rings ...	2	ALL except P11, P11A, 650SS, 67-68 Atlas ...	
4-235	Springs for ring ...	2	650SS ...	
29-201	Springs for ring ...	2	ALL except P11, P11A, 67-68 Atlas ...	
4-241	Screws for spring ...	2	ALL except P11, P11A, 67-68 Atlas ...	
376-064	Mixing-chamber caps ...	2	650SS ...	
389-064	Mixing-chamber caps ...	2	ALL except P11, P11A, 650SS, 67-68 Atlas ...	
4-035	Control-cable adjusters ...	4	ALL ...	
376-062	Air valves ...	2	650SS ...	
389-062	Air valves ...	2	ALL except P11, P11A, 650SS, 67-68 Atlas ...	
6-047	Air-valve guides ...	2	650SS ...	
29-057	Air-valve guides ...	2	ALL except P11, P11A, 650SS, 67-68 Atlas ...	
376-060	Throttle valves size 3½ in. ...	2	650SS ...	

CARBURETTOR — continued

389-060	Throttle valves—size 3 (left hand)	1	1966 Atlas, G15 Mark II
389-060	Throttle valves—size 3 (left hand)	1	G15CS, N15CS
389-060	Throttle valves—size 3 (left hand)	1	G15CSR
689-060	Throttle valves—size 3 (right hand)	1	ALL except P11, P11A, 650SS, 67-68 Atlas
4-046	Air valve-springs	2	ALL except P11, P11A, 67-68 Atlas
376-132	Throttle-valve springs	2	650SS
389-092	Throttle-valve springs	2	ALL except P11, P11A, 650SS, 67-68 Atlas
376-068	Throttle-stop screws	2	ALL except P11, P11A, 67-68 Atlas
376-069	Throttle-stop screw springs	2	ALL except P11, P11A, 67-68 Atlas
332-017	Pilot air-adjusting screws	2	ALL except P11, P11A, 67-68 Atlas
4-148	Adjusting-screw springs	2	ALL except P11, P11A, 67-68 Atlas
376-063	Taper needle jets	2	650SS
389-063	Taper needle jets	2	ALL except P11, P11A, 650SS, 67-68 Atlas
4-230	Jet-needle clips	2	ALL except P11, P11A, 67-68 Atlas
376-072	Needle jets—size 1065	2	ALL except P11, P11A, 67-68 Atlas
376-100	Main jets—size 270	2	650SS
376-100	Main jets—size 350	2	Atlas 1966
376-100	Main jets—size 420	2	G15 Mark II
376-100	Main jets—size 380	2	G15CS, N15CS
376-100	Main jets—size 360	2	G15CSR
376-073	Main-jet holders	2	ALL except P11, P11A, 67-68 Atlas
376-074	Jet-holder washers	2	ALL except P11, P11A, 67-68 Atlas
376-075	Main-jet covers	2	ALL except P11, P11A, 67-68 Atlas
376-076	Pilot jets size 25	2	650SS
376-076	Pilot jets size 20	2	ALL except P11, P11A, 67-68 Atlas, 650SS
376-095	Pilot-jet cover nuts	2	ALL except P11, P11A, 67-68 Atlas
116-162	Jet cover-nut washers	2	ALL except P11, P11A, 67-68 Atlas
376-057	Choke or jet block— $1\frac{1}{8}$ in.	2	650SS
389-056	Choke or jet block— $1\frac{1}{8}$ in.	2	ALL except P11, P11A, 650SS, 67-68 Atlas
389-056	Choke or jet block (left hand)	1	1966 Atlas
689-056	Choke or jet block (right hand)	1	1966 Atlas
376-067	Jet block washers	2	ALL except P11, P11A, 67-68 Atlas
376-070	Jet-block locating pegs	2	ALL except P11, P11A, 67-68 Atlas
376-097	Petrol-feed banjo (left hand)...	1	ALL except P11, P11A, 650SS, 67-68 Atlas
244-1730	Petrol-feed banjo (left hand	1	650SS
376-141	Petrol-feed banjo (right hand)	1	ALL except P11, P11A, 67-68 Atlas
376-091	Banjo bolt (left hand)...	1	ALL except P11, P11A, 67-68 Atlas
376-140	Banjo bolt (right hand)	1	ALL except P11, P11A, 67-68 Atlas
376-092	Banjo-bolt washers	2	ALL except P11, P11A, 67-68 Atlas
14-175	Banjo-bolt seating washers	2	ALL except P11, P11A, 67-68 Atlas
376-093	Filter gauze	2	ALL except P11, P11A, 67-68 Atlas
343-011	Tickler body	1	ALL except P11, P11A, 67-68 Atlas
376-086	Tickler plunger	1	ALL except P11, P11A, 67-68 Atlas
376-067	Tickler spring	1	ALL except P11, P11A, 67-68 Atlas
376-066	Intake venturi (plastic)	2	650SS
389-066	Intake venturi (plastic)	2	ALL except P11, P11A, 650SS, 67-68 Atlas
522/050	Float-chamber bodies...	2	P11, P11A, 67-68 Atlas
328/060	Throttle valves—size 3 in.	2	P11, P11A, 67-68 Atlas
328/062	Air valves	2	P11, P11A, 67-68 Atlas
328/064	Mixing-chamber tops	2	P11, P11A, 67-68 Atlas
522/061	Throttle-valve springs	2	P11, P11A, 67-68 Atlas
522/065	Air-valve springs	2	P11, P11A, 67-68 Atlas
522/067	Throttle-needle clips	2	P11, P11A, 67-68 Atlas
328/063	Throttle needles	2	P11, P11A, 67-68 Atlas
522/068	Float needles	2	P11, P11A, 67-68 Atlas
522/069	Floats	2	P11, P11A, 67-68 Atlas
522/071	Float spindles	2	P11, P11A, 67-68 Atlas
522/073	Float-chamber washers	2	P11, P11A, 67-68 Atlas
522/076	Pilot air-adjuster screws	2	P11, P11A, 67-68 Atlas
522/077	Throttle stops	2	P11, P11A, 67-68 Atlas
522/078	Banjo bolts	2	P11, P11A, 67-68 Atlas
522/079	Needle jets—size 107...	2	P11, P11A, 67-68 Atlas
522/080	Jet holders	2	P11, P11A, 67-68 Atlas
176/100	Main jets—with air filter size 250	2	P11, P11A, 67-68 Atlas
24/026	Pilot jets—size 25 c.c.	2	P11, P11A, 67-68 Atlas
522/101	Flange "O" rings	2	P11, P11A, 67-68 Atlas
4/032	Tickler springs	2	P11, P11A, 67-68 Atlas



CLIP
BIKE SP

Part No.	Description	Qty.	Models fitted to	Bin No.
CARBURETTOR — continued				
622/086	Float-chamber and mixing-chamber top screws ...	4	PII, PIIA, 67-68 Atlas	...
033281	Carburettor flange "O" rings ...	2	PII, PIIA, 67-68 Atlas	...
376/097	Banjo unions ...	2	PII, PIIA, 67-68 Atlas	...
622/082	"O" rings ...	4	PII, PIIA, 67-68 Atlas	...
928/066	Air funnels ...	2	PII, PIIA, 67-68 Atlas	...
5/077	Cable adjuster lock nuts ...	4	PII, PIIA, 67-68 Atlas	...

EXHAUST PIPE

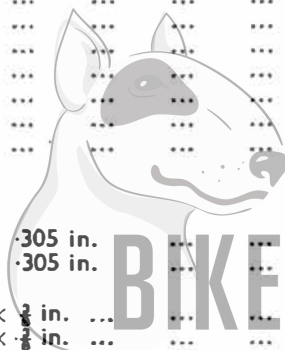
23432	Exhaust-pipe-bare (left) large bore ...	1	650SS, Atlas	...
030262	Exhaust-pipe-bare (left) ...	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR	...
031583	Exhaust-pipe-bare (left) ...	1	G15CSR 1966-67	...
033116	Exhaust-pipe-bare (left) ...	1	PII	...
23433	Exhaust-pipe-bare (right) large bore ...	1	650SS, Atlas	...
030266	Exhaust-pipe-bare (right) ...	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR	...
031585	Exhaust-pipe-bare (right) ...	1	G15CSR 1966-67	...
033118	Exhaust-pipe-bare (right) ...	1	PII	...
24020	Exhaust-pipe (left hand) small bore...	1	650SS, Atlas	...
24021	Exhaust-pipe (right hand) small bore ...	1	650SS, Atlas	...
034025	Exhaust-pipe (left hand) ...	1	PIIA	...
034026	Exhaust-pipe (right hand) ...	1	PIIA	...
034044	Exhaust-pipe clip ...	2	PIIA	...
032246	Exhaust-pipe stays (right and left) ...	2	G15 Mark II, G15CSR	...
18092	Exhaust-pipe lock rings ...	2	ALL	...
T.2166	Exhaust-pipe lock-ring washers ...	2	ALL	...
000367	Exhaust-pipe bolts ...	2	G15CS, N15CS	...
000192	Exhaust-pipe bolt washers ...	2	G15CS, N15CS	...
000004	Exhaust-pipe bolt nuts ...	2	G15CS, N15CS	...
033277	Tail pipes assembled ...	2	PII	...

SILENCERS

23768	Silencer (left hand) ...	1	650SS, Atlas, G15CS, N15CS	...
23767	Silencer (right hand) ...	1	650SS, Atlas, G15CS, N15CS	...
029727	Silencer (left hand) ...	1	G15 Mark II, G15CSR	...
029728	Silencer (right hand) ...	1	G15 Mark II, G15CSR	...
033151	Silencers only ...	2	PII	...
034027	Silencer (left hand) ...	1	PIIA	...
034028	Silencer (right hand) ...	1	PIIA	...
034041	Silencer stays ...	2	PIIA	...
000363	Bolt for silencer stay ...	2	PIIA	...
022083	Nut for silencer stay bolt ...	4	PIIA	...
E.3154	Silencer clamping bolts ...	2	650SS, Atlas, G15CS, N15CS	...
000349	Silencer clamping bolts ...	2	G15 Mark II, G15CSR	...
16255	Silencer clips ...	2	650SS, Atlas, G15CS, N15CS	...
025059	Silencer clips ...	2	PII	...
E.3231	Silencer clamping-bolt nuts ...	2	650SS, Atlas, G15CS, N15CS	...
024558	Silencer clamping-bolt washers ...	4	G15 Mark II, G15CSR	...
000012	Silencer clamping-bolt washers ...	2	G15 Mark II, G15CSR	...
25190	Silencer stays (right and left) ...	2	650SS, Atlas, G15CS, N15CS	...
E.3135	Silencer-stay bolts ...	4	650SS, Atlas, G15CS, N15CS	...
025239	Silencer-stay bolts ...	2	G15 Mark II, G15CSR, PII
18202	Silencer-stay bolt washers ...	4	650SS, Atlas, G15CS, N15CS	...
000011	Plain washers for clip bolt ...	2	PII	...
000004	Clip-bolt nuts ...	2	PII	...
000192	Silencer-stay-bolt spring washers ...	2	G15 Mark II, G15CSR, PII
000004	Silencer stay-bolt nuts ...	2	G15 Mark II, G15CSR	...
025239	Silencer/frame-bracket bolt ...	1	G15CSR 1966	...
000192	Spring washer for bolt ...	1	G15CSR 1966	...
000004	Bolt nut ...	1	G15CSR 1966	...
22475	Silencer bolts ...	2	650SS, Atlas 1967	...
18202	Silencer-bolt washers ...	2	650SS, Atlas	...
000363	Silencer-stay bolts ...	4	PII	...
000011	Silencer stay-bolt spacers ...	8	PII	...
031589	Silencer stay-bolt spacers ...	2	PII	...

CHAINS

17835	Front-chain-76 link, $\frac{1}{2}$ in. \times 305 in. ...	1	650SS, Atlas	...
022870	Front-chain-68 link, $\frac{1}{2}$ in. \times 305 in. ...	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA	...
022876	Rear chain—97 link, $\frac{5}{8}$ in. \times 3 in. ...	1	ALL except G15 CSR	...
017376	Rear chain—98 link, $\frac{5}{8}$ in. \times 3 in. ...	1	G15CSR	...



CLASSIC
BIKE SPARE

CHAINS—continued

033156	Rear chain—100 link, $\frac{3}{8}$ in. \times .380 in.	1	PII, PIIA
18257	Contact-breaker chain—42 link (endless)	1	ALL
17806	Camshaft chain	1	ALL

GEARBOX FIXING PARTS

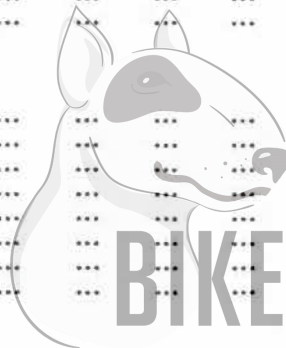
033152	Fixing bolt (top)	1	PII, PIIA
14367	Fixing bolt (top)	1	650SS, Atlas
030234	Fixing bolt (top)	1	G15 Mark II, G15CS, N15CS, G15CSR
15170	Fixing-bolt nut (top)	1	650SS, Atlas
000002	Fixing-bolt nut (top)	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA
000177	Fixing bolt washers (top)	2	G15 Mark II, G15CS, N15CS, G15CSR
000009	Fixing-bolt washers (top)	2	PII, PIIA
030250	Fixing-bolt spacer (top)	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA
16410	Pivot stud (bottom)	1	650SS, Atlas
024276	Pivot stud (bottom)	1	G15 Mark II, G15CS, N15CS, G15CSR
033153	Pivot stud (bottom)	1	PII, PIIA
000008	Pivot-stud washers	2	650SS, Atlas
000009	Pivot-stud washers	2	PII, PIIA
041265	Pivot-stud nuts	2	650SS, Atlas
000002	Pivot-stud nuts	2	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA
030250	Pivot-stud spacer	1	PII, PIIA
16997	Gearbox adjuster assembled	1	650SS, Atlas
023259	Gearbox adjuster bolt	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA
E.3231	Adjuster nuts	2	650SS, Atlas
000004	Adjuster nut	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA
022504	Adjuster crosshead	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA
000402	Crosshead bolt	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA
000010	Crosshead-bolt washer	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA

GEARBOX SHELL

040097	Shell with two bushes and studs	1	Atlas, 650SS
040413	Shell with two bushes and studs	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA
028534	Kickstart case (inner)	1	ALL
028535	Kickstart case (outer)	1	ALL
040030	Inner-case gasket	1	ALL
040055	Outer-cover gasket	1	ALL
040138	Drain plug	1	ALL
000200	Drain plug washer	1	ALL
040137	Oil-level plug	1	ALL
000203	Oil-level plug washer	1	ALL
040058	Inspection cover	1	ALL
040057	Inspection-cover gasket	1	ALL
000450	Inspection-cover screws	2	ALL
000577	Kickstart-case dowels	2	ALL
040064	Kickstart-case studs	2	ALL
000271	Kickstart-case studs	5	ALL
000004	Kickstart-case stud nuts	7	ALL
000577	Kickstart-cover dowels	2	ALL
000482	Kickstart-cover screws	5	ALL

GEARS AND SHAFTS

040001	Gearbox mainshaft	1	ALL
040025	Gearbox layshaft	1	ALL
040422	Main gear with bushes	1	ALL
040026	Mainshaft first gear	1	ALL
040418	Mainshaft second gear	1	ALL
040012	Mainshaft third gear	1	ALL
040115	Layshaft first gear	1	ALL
040019	Layshaft second gear	1	ALL



CLASSIC BIKE SPARES

GEARS AND SHAFTS—continued

040420	Layshaft third gear ...	1	ALL	
040284	Layshaft top gear pinion ...	1	ALL	
040062	Main driving-gear bushes ...	2	ALL	
040084	Mainshaft second gear ...	1	ALL	
040047	Layshaft third gear ...	1	ALL	
040046	Layshaft first gear bush ...	1	ALL	

GEARBOX BEARINGS AND SEALS

040098	Main-gear ball bearing ...	1	ALL	
040099	Mainshaft ball bearing in kickstart case ...	1	ALL	
040100	Layshaft ball bearing in shell ...	1	ALL	
040056	Camplate/quadrant bushes in shell ...	2	ALL	
040132	Main-gear bearing oil seal ...	1	ALL	
040129	Quadrant and camplate 'O'-ring seal ...	1	ALL	
040473	Kickstart-spindle bush in kickstart case ...	1	ALL	
040061	Footchange-spindle bush in kickstart case ...	1	ALL	
040472	Kickstart-spindle bush in cover ...	1	ALL	
040063	Footchange-spindle bush in cover ...	1	ALL	
040079	Ratchet-spindle 'O' ring ...	1	ALL	
040006	Footchange spindle and pawl carrier 'O' rings ...	2	ALL	
040005	Kickstart 'O' ring ...	1	ALL	
040036	Camplate-plunger bush ...	1	ALL	

GEARBOX SPROCKET

040480	Gearbox sprocket (final drive)—19 teeth $\frac{1}{8}$ in. \times $\frac{1}{8}$ in. ...	1	650SS, Atlas, G15CSR, P11, P11A ...
040451	Gearbox sprocket (final drive)—17 teeth $\frac{1}{8}$ in. \times $\frac{1}{8}$ in. ...	1	G15 Mark II, G15CS, N15CS
040131	Gearbox-sprocket spacer ...	1	ALL
040070	Gearbox-sprocket nut ...	1	ALL
040076	Gearbox-sprocket lock washer ...	1	ALL
000450	Gearbox-sprocket lock-washer screw ...	1	ALL

GEAR CHANGE

040018	Cam-plate only ...	1	ALL
040578	Cam-plate only ...	1	G15CSR 1966-67
040015	Spindle only ...	1	ALL
040109	Quadrant assembly ...	1	ALL
000174	Washer for cam-plate and quadrant spindle ...	2	ALL
040136	Screws for cam-plate and quadrant spindle ...	2	ALL
040022	Selector forks ...	2	ALL
040035	Selector-fork shaft ...	1	ALL
040111	Ratchet-gear assembly ...	1	ALL
040078	Knuckle-pin roller ...	1	ALL
040038	Gear-change pawl spring ...	1	ALL
040110	Pawl-carrier assembly ...	1	ALL
040002	Pawl carrier only ...	1	ALL
040067	Pawl-carrier pin ...	1	ALL
040024	Footchange pawl ...	1	ALL
040049	Circlip for pawl ...	1	ALL
040066	Ratchet spindle ...	1	ALL
040479	Gear-change return spring ...	1	ALL
040135	Return-spring washer ...	1	ALL
040052	Gear-change stop plate ...	1	ALL
041400	Stop-plate screws ...	2	ALL
014117	Stop-plate screw spring washers ...	2	ALL
041311	Footchange pedal ...	1	ALL
040632	Footchange pedal ...	1	G15CSR 1966-67
040086	Footchange-pedal rubber ...	1	ALL
040105	Footchange-pedal bolt ...	1	ALL
045062	Footchange pedal bolt washer ...	1	ALL
000005	Footchange-pedal bolt nut ...	1	ALL
040051	Gear indicator ...	1	ALL
040137	Gear-indicator screw ...	1	ALL
000012	Indicator-screw washer ...	1	ALL
040034	Cam-plate plunger ...	1	ALL
040442	Cam-plate plunger spring ...	1	ALL

CLUTCH

040478	Clutch complete ...	1	ALL
040366	Clutch centre ...	1	ALL
040584	Clutch back plate ...	1	ALL



CLASSIC
BIKE SPARES

Part No.	Description	Qty.	Models fitted to	Bin No.
CLUTCH—continued				
040351	Race plate	1	ALL
040367	Roller cage	1	ALL
000075	Clutch rollers	15	ALL
040359	Clutch sprocket	1	ALL
043443	Shock-absorber centre	1	ALL
043445	Shock-absorber centre cover plate	1	ALL
025552	Cover-plate screws	3	ALL
040386	Centre rubbers—large	3	ALL
040387	Centre rubbers—small	3	ALL
043191	Plain-steel clutch plates	5	ALL
043192	Double-sided friction plates	5	PII, PIIA
043193	Clutch friction plate—single sided	1	ALL
043362	Pressure plate—bare	1	ALL
043441	Clutch spring studs	3	ALL
043442	Clutch friction plates—double sided	5	ALL except PII PIIA
040358	Clutch springs	3	ALL
040388	Clutch-spring cups	3	ALL
040389	Clutch-spring-adjustment nuts	3	ALL
040356	Clutch stud-to-centre nuts	3	ALL
040360	Adjuster pressure plate	1	ALL
040376	Adjuster lock nut	1	ALL
040373	Clutch retaining nut	1	ALL
040374	Clutch nut lock washer	1	ALL

CLUTCH OPERATING PARTS

040607	Clutch rod	1	ALL
040029	Operating lever	1	ALL
040059	Operating-lever body	1	ALL
040003	Operating body locking ring	1	ALL
040031	Operating ball	1	ALL
040060	Operating roller	1	ALL
040065	Roller sleeve	1	ALL
000457	Roller screw	1	ALL
011846	Roller screw nut	1	ALL

KICKSTART

040477	Kickstart axle with bush	1	ALL
040032	Kickstart axle bush	1	ALL
040017	Axle pawl	1	ALL
040033	Pawl pin	1	ALL
040044	Pawl spring	1	ALL
040069	Pawl plunger	1	ALL
040042	Axle stop	1	ALL
040071	Axle cam	1	ALL
040041	Axle-cam rivet	1	ALL
040474	Axle-stop rivet	1	ALL
040023	Mainshaft nut—kickstart end	1	ALL
040636	Kickstart-crankcase assembly	1	PII, PIIA
040637	Kickstart crank (folding)	1	PII, PIIA
040101	Kickstart crank with integral pin	1	650
040434	Kickstart-crank assembly—folding type	1	ALL except 650SS, PIIA
040429	Kickstart-crank only—folding type	1	ALL except 650SS
033218	Kickstart pedal rubber	1	ALL except GI5CS, NI5CS, PII, PIIA
040431	Folding crank-pin pedal pin	1	ALL except 650SS
040432	Pedal-pin domed nut	1	ALL except 650SS
040433	Pedal-pin spring washer	1	ALL
000010	Pedal-pin plain washer	1	ALL
040102	Crank-to-axle clamping bolt	1	ALL
040475	Kickstart-crank return spring	1	ALL

FRAME

034014	Frame	1	PIIA
033125	Frame	1	PII 1967
000304	Rear engine-lug studs (top)	2	PII, PIIA
014119	Rear engine-lug top-stud washers	4	PII, PIIA
000003	Rear engine-lug top stud nuts	4	PII, PIIA
033157	Rear engine-lug stud spacers	2	PII, PIIA
033154	Engine-to-frame stud (bottom)	1	PII, PIIA
031589	Front engine-stud spacer	1	PII, PIIA
000011	Engine-to-frame bottom-stud washer	2	PII, PIIA



CLASSIC BIKE SPARES

Part No.	Description	Qty.	Models fitted to	Bin No.
FRAME—continued				
000004	Engine-to-frame bottom-stud nuts	2	PII, PIIA	
012620	Handlebar-lug race	1	PII, PIIA	
000806	Frame headlug top and bottom races	2	PII, PIIA	
000805	Fork-crown race	1	PII, PIIA	
000072	Steering-head balls	set 56	PII, PIIA	
25301	Frame only	1	650SS, Atlas, 1966-67	
18940	Transfer—registered design	1	650SS, Atlas	
25302	Gusset-plate cover	1	650SS, Atlas	
12342	Gusset-plate bolt (upper)	1	650SS, Atlas	
000012	Gusset-plate bolt washers	2	650SS, Atlas	
25502	Frame	1	650SS, Atlas 1968	
000806	Rear engine lug stud	1	PII, PIIA	
000513	Rear engine lug stud nut	1	PII, PIIA	
E.3229	Gusset-plate bolt nut	1	650SS, Atlas	
21099	Distance tube (top rear)	1	650SS, Atlas	
21134	Distance-tube stud	1	650SS, Atlas	
000010	Distance-tube stud washers	4	650SS, Atlas	
E.3224	Distance-tube stud nuts	2	650SS, Atlas	
030097	Frame ball races (top and bottom)	2	ALL except PII, PIIA	
030098	Crown ball races (top and bottom)	1	ALL except PII, PIIA	
000021	Steering-head balls	36	ALL except PII, PIIA	
17429	Ball-race washers	2	ALL except PII, PIIA	
15628	Bearing dust cover	1	ALL except PII, PIIA	
030211	Front frame only	1	ALL except 650SS, Atlas, PII, PIIA	
000306	Rear engine-lug stud (top)	1	G15 Mark II	
22610	Rear engine-lug stud (top)	1	G15CS, N15CS, G15CSR	
000306	Rear engine-lug stud (bottom)	1	ALL except 650SS, Atlas, PII, PIIA	
014119	Rear engine-lug-stud washers	3	ALL except 650SS, Atlas	
000003	Rear engine-lug stud nuts	4	G15 Mark II	
000003	Rear engine-lug stud nuts	2	G15CS, N15CS, G15CSR	
E.3224	Rear engine-lug stud nuts	2	G15CS, N15CS, G15CSR	
026161	Rail junction-lug stud	1	ALL except 650SS, Atlas, PII, PIIA	
000010	Rail junction-stud washers	2	ALL except 650SS, Atlas, PII, PIIA	
000003	Rail junction-stud nuts	2	ALL except 650SS, Atlas, PII, PIIA	
023250	Seat-lug stud	1	G15 Mark II	
026282	Seat-lug stud	1	G15CS, N15CS, G15CSR	
016873	Seat-lug stud washers	2	G15 Mark II	
000176	Seat-lug stud washers	2	G15CS, N15CS, G15CSR	
000292	Seat-lug stud nuts	2	ALL except 650SS, Atlas, PII, PIIA	
030315	Rear frame loop	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR	
031603	Rear frame loop	1	G15CSR 1966-67	
032266	Frame-loop stud (bottom)	1	ALL except 650SS, Atlas, PII, PIIA	
029833	Frame-loop stud spacer	1	ALL except 650SS, Atlas, PII, PIIA	
000009	Frame-loop stud washer	1	G15 Mark II, G15CS, N15CS	
000009	Frame-loop stud washers	2	G15CSR	
000002	Frame-loop stud nut	1	G15 Mark II, G15CS, N15CSR	
000002	Frame-loop stud nuts	2	G15CSR	

SWINGING ARM

22586	Swinging arm only	1	650SS, Atlas	
20083	Silent bloc bearing	1	650SS, Atlas	
18578	Bearing spacer tube	1	650SS, Atlas	
15894	Swinging-arm rod	1	650SS, Atlas	
000008	Swinging-arm rod washers	2	650SS, Atlas	
15356	Swinging-arm rod nuts	2	650SS, Atlas	
19264	Rear-wheel adjusters	2	650SS, Atlas	
E.3229	Rear-wheel adjuster nuts	2	650SS, Atlas	
030001	Swinging arm only	1	ALL except 650SS, Atlas, PII, PIIA	
010096	Bearing end cap (left hand)	1	ALL except 650SS, Atlas, PII, PIIA	
010095	Bearing end cap (right hand)	1	ALL except 650SS, Atlas, PII, PIIA	
000485	Oil-screw plug	1	ALL except 650SS, Atlas, PII, PIIA	
000203	Fibre washer for oil-plug screw	1	ALL except 650SS, Atlas, PII, PIIA	
010098	Paper gasket for bearing-end cap	2	ALL except 650SS, Atlas, PII, PIIA	
010094	Bearing spoke	1	ALL except 650SS, Atlas, PII, PIIA	
012472	Bearing-spoke nipple	1	ALL except 650SS, Atlas, PII, PIIA	
010093	Felt washers for bearing end cap	2	ALL except 650SS, Atlas, PII, PIIA	
010116	Bearing tube	1	ALL except 650SS, Atlas, PII, PIIA	
022879	Bearing-tube cotter pin	1	ALL except 650SS, Atlas, PII, PIIA	
014117	Shakeproof-washer for cotter pin	1	ALL except 650SS, Atlas, PII, PIIA	
000004	Cotter-pin nut	1	ALL except 650SS, Atlas, PII, PIIA	
014746	Sleeve assemblies-bushed	2	ALL except 650SS, Atlas, PII, PIIA	
19264	Rear-wheel adjusters	2	650SS, Atlas	

Part No.	Description	Qty.	Models fitted to	Bin No.
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SWINGING ARM—continued

030510	Rear-wheel adjusters	2	G15 Mark II	
030500	Rear-wheel adjusters	2	G15CS, N15CS, G15CSR	
029245	Rear-wheel adjuster nuts	2	ALL except P11	
033053	Swinging arm	1	P11	
032184	Swinging-arm bearings	4	P11, P11A	
032183	Swinging-arm spindle	1	P11, P11A	
000176	Spindle washers	2	P11, P11A	
000292	Spindle nuts	2	P11, P11A	
032196	Bearing-spindle tube	1	P11, P11A	
032097	Rear-chain adjusters	2	P11, P11A	
014734	Rear-chain adjuster nuts	2	P11, P11A	
034031	Swinging arm	1	P11A	

REAR SUSPENSION UNITS

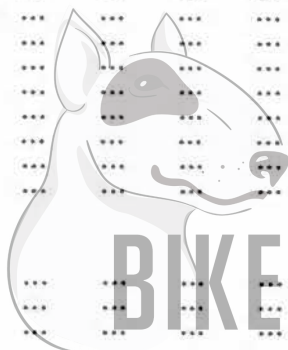
24036	Rear-suspension units	2	650SS, Atlas	
043312	Rear-suspension-unit spring—solo	2	650SS, Atlas	
023372	Rear-suspension-unit spring—sidecar	2	650SS, Atlas	
22674	Rear-suspension-unit top bolts	2	650SS, Atlas	
000010	Top-bolt washers	4	650SS, Atlas	
E.3224	Top-bolt nuts	2	650SS, Atlas	
22655	Rear-suspension-unit bottom bolts	2	650SS, Atlas	
11796	Bottom-bolt washers	4	650SS, Atlas	
E.3223	Bottom-bolt nuts	2	650SS, Atlas	
029612	Rear-suspension units	2	G15 Mark II	
030248	Rear-suspension units	2	G15CS, N15CS, P11, P11A	
031578	Rear-suspension units	2	G15CSR	
029786	Rear-suspension-unit spring—solo	2	G15 Mark II	
029787	Rear-suspension-unit springs—sidecar	2	G15 Mark II	
018648	Rear-suspension-unit top bolts	2	G15 Mark II	
016359	Rear-suspension-unit top bolts	2	G15CS, N15CS	
029627	Rear-suspension-unit top bolts	2	G15CSR	
025248	Rear-suspension-unit top bolts	2	P11, P11A	
000010	Top-bolt washers	2	G15 Mark II, N15CS, G15CS, P11, P11A	
23298	Top-bolt washers	4	G15CSR	
016712	Top-bolt sleeve nuts	2	G15 Mark II	
000003	Top-bolt nuts	2	G15CS, N15CS, G15CSR, P11, P11A	
029627	Rear-suspension-unit bottom bolts	2	ALL except 650SS, Atlas	
000010	Bottom-bolt washers	4	G15 Mark II	
000010	Bottom-bolt washers	2	G15CS, N15CS, G15CSR	
22636	Bottom-bolt washers	2	G15CS, N15CS, G15CSR, P11, P11A	
000003	Bottom-bolt nuts	2	ALL except 650SS, Atlas	

CENTRE STAND

17175	Stand assembled	1	650SS	
23882	Stand assembled	1	Atlas	
16763	Centre-stand bolts	2	650SS, Atlas	
16764	Centre-stand bolt nuts	2	650SS, Atlas	
24074	Return spring for stand	1	650SS, Atlas	
24078	Stand spring clip	1	650SS, Atlas	
17591	Stand rubber stop	1	650SS, Atlas	
E.5278	Stand rubber stop pin	1	650SS, Atlas	
24151	Spring-anchor stud	1	650SS, Atlas	
000011	Anchor-stud washer	1	650SS, Atlas	
E.5456	Anchor-stud washer	1	650SS, Atlas	
E.3223	Anchor-stud nut	1	650SS, Atlas	
029490	Stand assembled	1	G15 Mark II	
032253	Stand assembled	1	G15CS, N15CS	
031606	Stand assembled	1	G15CSR	
014629	Centre-stand rod	1	ALL except 650SS, Atlas, P11, P11A	
000009	Centre-stand-rod washers	2	ALL except 650SS, Atlas, P11, P11A	
000002	Centre-stand rod nuts	2	ALL except 650SS, Atlas, P11, P11A	
014626	Centre-stand bushes	2	ALL except 650SS, Atlas, P11, P11A	
014630	Centre-stand spacer	1	ALL except 650SS, Atlas, P11, P11A	
014627	Stand return spring	1	ALL except 650SS, Atlas, P11, P11A	
029488	Stand stop spring plate	1	ALL except 650SS, Atlas, P11, P11A	
012565	Stop-spring bolts	2	ALL except 650SS, Atlas, P11, P11A	
000039	Stop-spring-bolt washers	2	ALL except 650SS, Atlas, P11, P11A	

PROP STAND

18750	Prop-stand leg	1	650SS	
034048	Prop-stand leg	1	Atlas, P11, 1966-67	
25175	Prop-stand leg lug	1	650SS, Atlas, P11, P11A	



CLASSIC
BIKE SPARES

PROP STAND—continued

034070	Prop-stand leg	1	1968 Atlas, P11A	
033278	Fulcrum pin	1	1968 Atlas, P11A	
033279	Fulcrum pin circlip	1	1968 Atlas, P11A	
033158	Bolt	1	P11A	
25176	Prop-stand leg back lug	1	650SS, Atlas, P11, P11A	
25179	Lug and spring stud	1	650SS, Atlas, P11, P11A	
11824	Stud nut	1	650SS, Atlas, P11, P11A	
033158	Prop stand clip-lug bolt	1	P11, P11A	
16374	Lug stud	1	650SS, Atlas	
E.3224	Lug-stud nut	1	650SS, Atlas	
16174	Fulcrum pin	1	1966-67 650SS, Atlas, P11	
16176	Prop-stand return spring	1	650SS, Atlas, P11, P11A	
014719	Prop-stand leg	1	ALL except 650SS, Atlas, P11, P11A	
014713	Prop-stand leg pivot bolt	1	ALL except 650SS, Atlas, P11, P11A	
014139	Pivot-bolt nut	1	ALL except 650SS, Atlas, P11, P11A	
000014	Pivot-bolt split pin	1	ALL except 650SS, Atlas, P11, P11A	
021261	Prop-stand leg return spring	1	ALL except 650SS, Atlas, P11, P11A	

FOOTRESTS

18149A	Footrest hanger assembled (left hand)	1	650SS, Atlas	
18772	Footrest hanger assembled (right hand)	1	650SS, Atlas	
14366	Footrest rod	1	650SS, Atlas	
15641	Footrest-rod spacer	1	650SS, Atlas	
E.5377	Footrest-rod washer	1	650SS, Atlas	
E.3220	Footrest-rod nut-domed	1	650SS, Atlas	
E.3238	Footrest-rod nut-plain	1	650SS, Atlas	
18268	Serrated end on engine plate (right hand)	1	650SS, Atlas	
20936	Footrest tube assembled	1	650SS, Atlas	
042055	Footrest-tube felt washer	1	650SS, Atlas	
018601	Footrest arm (left and right hand)	2	G15 Mark II, 1968 G15CSR	
018604	Footrest rod	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR	
000009	Footrest-rod washers	2	G15 Mark II, G15CS, N15CS, G15CSR	
000002	Footrest-rod nuts	2	G15 Mark II, G15CS, N15CS, G15CSR	
030236	Outer spacer (left hand)	1	G15 Mark II, G15CSR	
010911	Outer spacer (right hand)	1	G15 Mark II, G15CSR	
030237	Engine-plates spacer	1	G15 Mark II, G15CSR, 1968 G15CS	
030474	Footrest hanger assembled (left hand)	1	G15CS, N15CS	
030475	Footrest hanger assembled (right hand)	1	G15CS, N15CS	
029859	Footrest folding arms	2	G15CS, N15CS, P11A	
011599	Footrest-arm bolts	2	G15CS, N15CS, P11A	
000073	Footrest-arm bolt nuts	2	G15CS, N15CS, P11A	
030235	Footrest outer spacers	2	G15CS, N15CS	
031579	Footrest yokes (left and right hand)	2	G15CSR 1966-67	
18254	Footrest folding arms	2	G15CSR 1966-67	
16248	Footrest arm bolts	2	G15CSR 1966-67	
16250	Footrest-arm bolt washers	2	G15CSR 1966-67	
18202	Footrest-arm bolt washers	2	G15CSR 1966-67	
16247	Footrest-arm bolt nuts	2	G15CSR 1966-67	
017015	Footrest rod	1	G15CSR 1966-67	
030010	Footrest-yoke washers	2	G15CSR 1966-67	
000003	Footrest-yoke nuts	2	G15CSR 1966-67	
19983	Footrest rubbers	2	ALL except G15CS, N15CS, P11, P11A	
033092	Footrest assembled (left hand)	1	P11, P11A	
033096	Footrest assembled (right-hand)	1	P11, P11A	
033098	Footrest-support spacer (left hand)	1	P11, P11A	
000010	Footrest-support washer	1	P11, P11A	
000003	Footrest-support nut	1	P11, P11A	
032206	Footrest-mounting studs	2	P11, P11A	
016213	Footrest-mounting-stud washers	4	P11, P11A	
032305	Footrest-mounting-stud nuts	4	P11, P11A	
031913	Footrest-support bolt (right hand)	1	P11, P11A	
000010	Footrest support-bolt washer	1	P11, P11A	
029859	Footrest arms (folding)	2	P11, P11A, G15CS	
011599	Footrest-arm bolts	2	P11, P11A	
000073	Footrest-arm bolt nuts	2	P11, P11A	
033097	Footrest-support stud (right hand)	1	P11, P11A	
000010	Footrest-support stud washer	1	P11, P11A	
031800	Footrest-support stud nut	1	P11, P11A	
033211	Footrest stud spacer	1	P11, P11A	

FRONT FORKS

Part No.	Description	Qty.	Models fitted to	Bin No.
031642	Forks complete	1	650SS, Atlas	
030555	Forks complete	1	G15 Mark II	
032321	Forks complete	1	G15CS, N15CS	
031644	Forks complete	1	G15CSR	
030031	Fork slider (left hand)	1	ALL except P11, P11A	
030030	Fork slider (right hand)	1	ALL except P11, P11A	
000485	Slider drain plugs	2	ALL	
000203	Drain-plug fibre washers	2	ALL	
16664	Slider pinch stud	1	ALL except P11, P11A	
E.3231	Slider pinch-stud nut	1	ALL except P11, P11A	
20253	Damper tubes	2	650SS, Atlas	
030037	Damper tubes	2	ALL except 650SS, Atlas, P11, P11A	
15801	Damper rods	2	ALL except P11, P11A	
E.3224A	Damper-rod lock nuts	2	ALL except P11, P11A	
14275	Damper-tube anchor bolts	2	ALL except P11, P11A	
T.1009	Damper-tube anchor bolt washers	2	ALL except P11, P11A	
T.814	Damper-tube anchor bolt washers	2	ALL except P11, P11A	
14119	Damper-valve stop pins	2	ALL except P11, P11A	
14118B	Damper valves	2	ALL except P11, P11A	
030584	Damper-valve seat	2	ALL except P11, P11A	
E.3231	Damper-valve seat nuts	2	ALL except P11, P11A	
14605	Damper-tube caps	2	ALL except P11, P11A	
18482	Main inner tubes	2	650SS, Atlas	
030036	Main inner tubes	2	ALL except 650SS, Atlas, P11, P11A	
16998	Fork-inner-tube top bolts	2	ALL except P11, P11A	
T.320	Inner-tube top-bolt washers	2	ALL except P11, P11A	
T.1048	Main-tube bushes	2	ALL except P11, P11A	
14298	Main-tube bush circlips	2	ALL except P11, P11A	
T.1055	Fork-end bushes	2	ALL except P11, P11A	
17713	Oil seals	2	ALL except P11, P11A	
T.1049	Oil-seal washers	2	ALL except P11, P11A	
030454	Slider extensions	2	650SS, Atlas	
030453	Slider extensions	2	ALL except 650SS, Atlas, P11, P11A	
18813	Main springs	2	ALL except P11, P11A	
25003	Fork spring locating bushes	2	ALL except P11, P11A	
19307	Bottom cover tubes	2	650SS, Atlas	
030531	Bottom cover tubes	2	ALL except 650SS, Atlas, P11, P11A	
T.831	Bottom cover tubes washers	2	ALL except P11, P11A	
T.702	Cover-tube washer screws	6	ALL except P11, P11A	
030041	Bottom cover tube	2	G15 Mark II	
026725	Crown and head stem	1	P11, P11A	
010715	Head stem circlip	1	P11, P11A	
016947	H/Bar clip allen screw	3	P11, P11A	
012620	H/bar lug ball race	1	P11, P11A	
030026	Crown-and-column assembly	1	ALL except G15CS, N15CS, P11, P11A	
030499	Crown-and-column assembly	1	G15CS, N15CS	
16164	Fork-crown pinch studs	2	ALL except P11, P11A	
16187	Pinch-stud nuts	2	ALL except P11, P11A	
15628	Top-bearing cover	1	ALL except P11, P11A	
15630	Steering-column bottom nut	1	ALL except P11, P11A	
031544	Top cover tube (left hand)	1	ALL except P11, P11A	
031545	Top cover tube (right hand)	1	ALL except P11, P11A	
T.597	Top cover-tube rubber spigots	2	ALL except P11, P11A	
030027	Head clip	1	ALL except P11, P11A	
15627	Column-tube washer	1	ALL except P11, P11A	
19490	Column-tube top nut	1	ALL except P11, P11A	
19021A	Handlebar clip	1	ALL except P11, P11A	
19437	Handlebar-clip screws	4	ALL except P11, P11A	
030098	Fork-stem race	1	ALL except P11, P11A	
020463	Front-fork gaiters	2	G15CS, N15CS, G15CSR, P11, P11A	
042775	Front-fork gaiter clips	4	G15CS, N15CS, G15CSR, P11, P11A	
030175	Steering lock with two keys	1	ALL except G15CS, N15CS, P11, P11A	
033193	Fork assembly	1	P11, P11A	
026322	Crown-and-stem assembly	1	P11, P11A	
026529	Fork stops (pinch bolt)	2	P11, P11A	
000003	Fork-stop nuts...	2	P11, P11A	
000193	Fork-stop washers	1	P11, P11A	
033262	Handlebar lug	1	P11, P11A	
000051	Grease nipple (handlebar lug)	1	P11, P11A	
021741	Fork-crown stem adjusting nut	1	P11, P11A	
021811	Fork-crown stem lock nut	1	P11, P11A	
022823	Fork inner tubes	2	P11, P11A	



CLASSIC
BIKE SPARES

Part No.	Description	Qty.	Models fitted to	Bin No.
FRONT FORKS—continued				
016148	Inner-tube rubber sleeves ...	6	P11, P11A	
021495	Fork inner-tube bottom bushes ...	2	P11, P11A	
021651	Bottom-bush circlip ...	4	P11, P11A	
027047	Inner-tube top bolts ...	2	P11, P11A	
014355	Inner-tube top-bolt sealing rings ...	2	P11, P11A	
022216	Inner-tube top-bolt grommets ...	2	P11, P11A	
022794	Slider with cap, studs and nuts ...	2	P11, P11A	
022799	Fork-slider caps ...	2	P11, P11A	
010713	Fork slider-cap studs ...	4	P11, P11A	
000011	Fork slider cap-stud washers ...	4	P11, P11A	
000004	Fork slider cap-stud nuts ...	4	P11, P11A	
028051	Fork-slider extensions ...	2	P11, P11A	
022700	Fork inner tube plastic bushes ...	2	P11, P11A	
022699	Fork inner-tube oil seal ...	2	P11, P11A	
022369	Main springs—for road use ...	2	P11, P11A	
016782	Main-springs—cross-country use only ...	2	P11, P11A	
021785	Leather washers (top) ...	2	P11, P11A	
021786	Leather washers (bottom) ...	2	P11, P11A	
031546	Cover tube (top left) ...	1	P11, P11A	
031547	Cover tube (top right) ...	1	P11, P11A	
021742	Top cover-tube spigot rings ...	2	P11, P11A	
021912	Top cover-tube housings ...	2	P11, P11A	
028046	Cover tubes (bottom)—silver ...	2	P11, P11A	
021910	Bottom cover-tube rubber seats ...	2	P11, P11A	
000485	Slider drain screws ...	2	P11, P11A	
000203	Drain-screw washers ...	2	P11, P11A	
022890	Fork damper-tubes for road use ...	2	P11, P11A	
022079	Buffer-springs—for road use ...	2	P11, P11A	
022021	Buffer-spring collars—for road use ...	2	P11, P11A	
028048	Fork-damper tubes—cross country use only ...	2	P11, P11A	
010697	Damper-tube-to-slider bolts ...	2	P11, P11A	
010706	Damper-tube-bolt fibre washers ...	2	P11, P11A	
017357	Fork-damper rods ...	2	P11, P11A	
000004	Damper-rod nuts (top end) ...	2	P11, P11A	
016072	Damper plunger sleeves ...	2	P11, P11A	
016339	Damper-rod sleeve clips ...	2	P11, P11A	
016304	Damper valves ...	2	P11, P11A	
010721	Damper-valve stop pins ...	2	P11, P11A	
010719	Damper-valve seats ...	2	P11, P11A	
000005	Damper valve-seat nuts ...	2	P11, P11A	
020463	Fork-extension gaiters ...	2	P11, P11A	
042775	Fork-gaiter clips—top ...	2	P11, P11A	
033217	Fork-gaiter clips—bottom ...	2	P11, P11A	
022213	Damper rod adaptor ...	2	P11, P11A	

HANDLEBAR

030408	Handlebar, bare ...	1	650SS, Atlas (Home)...	
22460	Handlebar, bare ...	1	Atlas (U.S.A.)	
031664	Handlebar, bare ...	1	G15 Mark II ...	
031651	Handlebar, bare ...	1	G15CS, N15CS, P11, P11A ...	
031604	Handlebar, bare ...	1	G15CSR	
021978	Handlebar, half clip ...	1	P11, P11A	
016947	Handlebar half-clip screws ...	3	P11, P11A	

FRONT MUDGUARD

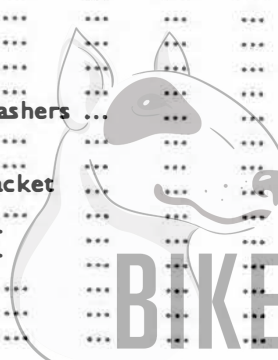
24985D	Front mudguard assembled ...	1	650SS, Atlas ...	
030060	Front mudguard assembled ...	1	G15 Mark II ...	
031667	Front mudguard assembled ...	1	G15CS, N15CS	
031591	Front mudguard assembled ...	1	G15CSR	
24984	Mudguard bridge ...	1	650SS, Atlas ...	
030062	Mudguard bridge-stays ...	2	G15 Mark II ...	
030479	Mudguard bridge-stay screws ...	8	G15 Mark II ...	
000012	Mudguard bridge-stay screw washers ...	8	G15 Mark II ...	
22886	Mudguard bridge-stay screw nuts ...	8	G15 Mark II ...	
12342	Mudguard bridge/mudguard bolts ...	2	650SS, Atlas ...	
000012	Mudguard bridge/mudguard bolt washer ...	2	650SS, Atlas ...	
11796	Mudguard bridge/mudguard bolt washer ...	4	650SS, Atlas ...	
E.3229	Mudguard bridge/mudguard bolt nuts ...	2	650SS, Atlas ...	
T.1085	Mudguard bridge/slider studs ...	4	ALL except P11, P11A	
000012	Mudguard bridge/slider stud washers ...	4	ALL except P11, P11A	
E.3229	Mudguard bridge/slider stud nuts ...	4	ALL except P11, P11A	
031653	Mudguard stay (front position) ...	1	G15CS, N15CS	

FRONT MUDGUARD—continued

031595	Mudguard stay (front position)	1	G15CSR	
031655	Mudguard stay (rear position)	1	G15CS, N15CS	
031595	Mudguard stay (rear position)	1	G15CSR	
030065	Mudguard stay (rear position)	1	G15 Mark II	
19291	Mudguard stay (front position)	2	650SS, Atlas	
E.3798	Mudguard stay-to-slider bolts	4	ALL except P11, P11A	
11796	Mudguard stay-to-slider bolt washers	4	ALL except P11, P11A	
14481	Mudguard stay-to-mudguard bolts	4	650SS, Atlas	
000012	Mudguard stay-to-mudguard bolt washer	8	650SS, Atlas	
13192	Mudguard stay-to-mudguard bolt washer	4	650SS, Atlas	
E.3229	Mudguard stay-to-mudguard bolt nuts	4	650SS, Atlas	
000070	Mudguard stay-to-mudguard bolts	2	G15 Mark II	
000012	Mudguard stay-to-mudguard bolt washer	2	G15 Mark II	
000191	Mudguard stay-to-mudguard bolt spring washers	2	G15 Mark II	
000005	Mudguard stay-to-mudguard bolt nuts	2	G15 Mark II	
012565	Mudguard stay-to-mudguard bolts	8	G15CS, N15CS, G15CSR, P11, P11A	
000039	Mudguard stay/mudguard bolt washer—small	8	G15CS, N15CS, G15CSR, P11, P11A	
024236	Mudguard stay/mudguard bolt washer—large	8	G15CS, N15CS, G15CSR, P11, P11A	
000190	Mudguard stay-to-mudguard bolt spring washers	8	G15CS, N15CS, G15CSR, P11, P11A	
000080	Mudguard stay-to-mudguard bolt nuts	8	G15CS, N15CS, G15CSR, P11, P11A	
027025	Front mudguard assembled	1	P11, P11A	
010624	Mudguard bridge-to-slider studs	2	P11, P11A	
014117	Mudguard-bridge-stud washers	2	P11, P11A	
000004	Mudguard-bridge-stud nuts	2	P11, P11A	
010795	Mudguard bridge-to-slider bolts	2	P11, P11A	
000192	Mudguard-bridge bolt washers	2	P11, P11A	
013928	Mudguard stay (front position)	1	P11, P11A	
013929	Mudguard stay (rear position)	1	P11, P11A	
010795	Stay-to-slider bolts	4	P11, P11A	
000011	Stay-to-slider bolt plain washers	2	P11, P11A	
000192	Stay-to-slider bolt spring washers	4	P11, P11A	

REAR MUDGUARD

25060B	Rear mudguard	1	650SS, Atlas	
029522	Rear mudguard	1	G15 Mark II	
031633	Rear mudguard	1	G15CS, N15CS	
031588	Rear mudguard	1	G15CSR	
12342	Mudguard bottom-bracket bolts	2	650SS, Atlas	
000012	Mudguard bottom-bracket bolt washers	4	650SS, Atlas	
E.3229	Mudguard bottom-bracket bolt nuts	2	650SS, Atlas	
22634A	Lifting handle (left hand)	1	650SS, Atlas	
22633A	Lifting handle (right hand)	1	650SS, Atlas	
14481	Lifting-handle bolts	4	650SS, Atlas	
000012	Lifting-handle bolt washers	8	650SS, Atlas	
E.3229	Lifting-handle bolt nuts	4	650SS, Atlas	
22673	Mudguard-support studs	2	650SS, Atlas	
22635	Mudguard support-stud spacers	4	650SS, Atlas	
22636	Mudguard support-stud washers	2	650SS, Atlas	
000010	Mudguard support-stud washers	4	650SS, Atlas	
E.3224	Mudguard support-stud nuts	4	650SS, Atlas	
029533	Mudguard bottom-fixing brackets	2	G15 Mark II	
000275	Bottom-bracket stud	1	G15 Mark II	
000011	Bottom-bracket stud washers	2	G15 Mark II	
000004	Bottom-bracket stud nuts	2	G15 Mark II	
000070	Bottom-bracket bolts	2	G15 Mark II	
000012	Bottom-bracket bolt washers	2	G15 Mark II	
000172	Bottom-bracket bolt washers	2	G15 Mark II	
000005	Bottom-bracket bolt nuts	2	G15 Mark II	
029440	Lifting handle (left hand)	1	G15 Mark II	
029441	Lifting handle (right hand)	1	G15 Mark II	
029446	Lifting-handle spacers	2	G15 Mark II	
025117	Lifting-handle bolts	2	G15 Mark II	
022549	Lifting-handle bolt washers	2	G15 Mark II	
000191	Lifting-handle bolt-spring washers	2	G15 Mark II	
000005	Lifting-handle bolt nuts	2	G15 Mark II	
024236	Mudguard-fixing washers	2	G15CS, N15CS, G15CSR	
031597	Mudguard bottom-fixing bracket	1	G15CS, N15CS, G15CSR	
014577	Bottom-bracket bolt	1	G15CS, N15CS, G15CSR	
000012	Bottom-bracket bolt washer	1	G15CS, N15CS, G15CSR	
000172	Bottom-bracket bolt washer	1	G15CS, N15CS, G15CSR	
000005	Bottom-bracket bolt nut	1	G15CS, N15CS, G15CSR	
031590	Mudguard-support spacer	1	G15CS, N15CS, G15CSR	
000004	Mudguard-support nut	1	G15CS, N15CS, G15CSR	



CLIPPER
BIKE SPARE PARTS

REAR MUDGUARD—continued

000370	Mudguard-support bolt	1	G15CS, N15CS, G15CSR	
029814	Mudguard clamp	1	G15CS, N15CS, G15CSR	
029849	Mudguard-clamp packing	2	G15CS, N15CS, G15CSR	
000343	Mudguard-clamp bolts	2	G15CS, N15CS, G15CSR	
000012	Mudguard clamp-bolt washers	4	G15CS, N15CS, G15CSR	
000005	Mudguard clamp-bolt nuts	2	G15CS, N15CS, G15CSR	
032256	Mudguard-support tube	1	G15CS, N15CS, 1968 G15CSR	
031586	Mudguard-support tube	1	G15CSR 1967	
012565	Support-bridge bracket bolts	2	G15CS, N15CS, G15CSR	
000039	Support-bridge bracket bolt washers—small	2	G15CS, N15CS, G15CSR	
000190	Support-bridge bracket-bolt spring washers	2	G15CS, N15CS, G15CSR	
000080	Support-bridge bracket-bolt nuts	2	G15CS, N15CS, G15CSR	
033138	Rear mudguard only polished	1	PII, PIIA	
034075	Accessory cover	1	PIIA	
034019	Mudguard stay	1	PIIA	
034039	Mudguard polished	1	PIIA	
034072	Grommet	2	PII, PIIA	
000012	Washer	1	PII, PIIA	
014357	Screw	1	PII	
14481	Mudguard fixing bolts	4	PII, PIIA	
000012	Mudguard fixing bolt washers	8	PII, PIIA	
018160	Mudguard fixing-bolt nuts	4	PII, PIIA	
011094	Mudguard fixing-bolt grommets	4	PII, PIIA	
033127	Rear-mudguard stay	1	PII	
032213	Mudguard-stay sleeves	2	PII, PIIA	
000342	Mudguard-stay bolts	2	PII, PIIA	
000012	Mudguard stay-bolt washers	2	PII, PIIA	
033150	Accessory cover complete	1	PII	
033257	Accessory cover/coil fixing bolt	1	PII, PIIA	
000191	Washers	2	PII, PIIA	

FRONT NUMBER PLATE

011835	Front number plate	1	G15CSR, 650SS, Atlas	
031605	Front number plate	1	G15CSR	
18755	Number-plate beading	1	650SS, Atlas	
011836	Number-plate stanchions	2	650SS, Atlas, G15CSR	
000012	Number-plate stud washers	2	650SS, G15CSR, Atlas	
000005	Number-plate stud nuts	2	650SS, G15CSR, Atlas	
000861	Number-plate-to-stud fixing screws	2	650SS, G15CSR, Atlas	

REAR NUMBER PLATE

029431	Rear number plate	1	650SS, G15CSR, Atlas	
029427	Rear number plate	1	ALL except 650SS, G15CSR, PII, PIIA	
000342	Number-plate bolt	1	ALL except PII, PIIA	
000172	Number-plate bolt washer	1	ALL except PII, PIIA	
13192	Number-plate bolt spacer	1	G15CSR	
014577	Number-plate bracket bolts	2	ALL except PII, PIIA	
000172	Number-plate bracket-bolt washers	2	ALL except PII, PIIA	
209760	Rear number plate only—bare	1	PII	
034007	Rear number plate fairing	1	PIIA	
034009	Rear number plate bracket	1	PIIA	
000070	Rear number plate bracket bolt	2	PIIA	
034011	Side reflector rear	2	PIIA	
034012	Side reflector spire fastener	4	PIIA	
034013	Side reflector front	2	PIIA	
034010	Side reflector front bracket	2	PIIA	
000070	Number-plate bolts	2	PII	
000012	Number-plate bolt washers	4	PII	
000005	Number-plate bolt nuts	2	PII	
011094	Number-plate bolt grommet	1	PII	
033264	Number-plate bracket	1	PII	
000012	Number-plate bracket-bolt washers	2	PII	
018160	Number-plate bracket nut	1	PII	

HAND BRAKE AND AIR LEVER

026320	Front-brake and air-lever assembly	1	ALL except G15 Mark II	
026238	Front-brake and air-lever assembly	1	G15 Mark II	
022715	Front-brake lever only	1	G15 Mark II	
18-535	Front-brake lever only	1	G15 Mark II	
18-812	Front-brake lever body	1	ALL except G15, Mark II	

HAND BRAKE AIR LEVER—continued

18-816	Front-brake lever body	...	G15 Mark II	...
18-087	Lever pivot screw	...	ALL	...
18-053	Pivot-screw nut	...	ALL	...
12-556	Air lever only	...	ALL	...
12-594	Air-lever body	...	ALL	...
12-607	Air-lever central body	...	ALL	...
12-606	Air-lever cap	...	ALL	...
12-033	Air-lever spring washer	...	ALL	...
11-013	Body clamping screw	...	ALL	...
11-014	Body clamping screw	...	ALL	...
023707	Brake-lever trunnion	...	ALL	...

CLUTCH LEVER

026258	Clutch lever assembly	...	ALL except G15 Mark II	...
026232	Clutch lever assembly	...	G15 Mark II	...
022714	Lever only	...	ALL except G15 Mark II	...
18-528	Lever only	...	G15 Mark II	...
18-814	Body only	...	ALL	...
18-087	Lever pivot screw	...	ALL	...
18-053	Pivot-screw nut	...	ALL	...
12-595	Lever-body clamp	...	ALL	...
11-014	Body-clamp screws	2	ALL	...
023707	Clutch-lever trunnion	...	ALL	...

TWIST GRIP

016658	Twist grip assembled	...	ALL	...
16-060	Body (top half)	...	ALL	...
16-061	Body (bottom half)	...	ALL	...
16-091	Rotor only	...	ALL	...
11-013	Clamping screw—long	...	ALL	...
11-014	Clamping screw—short	...	ALL	...
16-008	Friction spring	...	ALL	...
16-009	Friction-spring screw	...	ALL	...
16-010	Screw lock nut	...	ALL	...
16-070	Plastic rotor, grip	...	ALL	...
023740	Dummy grip	...	ALL	...
026476	Slotted abutment	...	ALL	...

BRAKE CABLE

031615	Front-brake cable assembled	...	G15CSR	...
032287	Front brake cable assembled	...	PII, PIIA	...
24987	Front brake cable assembled	...	650SS, 1968 Atlas	...
25220	Front brake cable assembled	...	G15 Mark II, G15CS	...
025583	Cable adjuster	...	ALL	...
025584	Cable adjuster lock nut	...	ALL	...
042856	Cable adjuster	...	PII	...
011373	Cable adjuster lock nut	...	PII	...
042764	Plastic brake-cable sleeve—1 $\frac{1}{2}$ in.	...	PII	...

CLUTCH CABLE

25035	Clutch cable assembled	...	650SS, Atlas	...
25036	Clutch cable assembled	...	G15 Mark II, G15CS, N15CS	...
026250	Clutch cable assembled	...	G15CSR	...
023753	Clutch cable assembled	...	PII, PIIA	...
042856	Cable adjuster	...	PII, PIIA	...
011373	Cable-adjuster lock nut	...	PII, PIIA	...

AIR CABLE

25033	Air cables assembled—carburettor end	2	650SS	...
031613	Air cables assembled—carburettor end	2	ALL except 650SS, PII	...
031614	Air cable assembled—handlebar end	1	650SS, G15CSR	...
031612	Air cable assembled—handlebar end	1	Atlas, G15 Mark II, G15CS, N15CS, PII	...
033216	Air cable assembled—handlebar end	1	PIIA	...
033143	Air cable assembled—carburettor end	2	1968 650SS	...
033144	Air cable assembled—carburettor end	2	ALL 1968 except 650SS, PIIA	...
033144	Air cable complete—carburettor end	1	PII, PIIA	...
018956	Midway adjuster	1	PII, PIIA	...
019824	Junction box for control cables	1	ALL	...



THROTTLE CABLE

028238	Throttle cables assembled—carburettor end	2	ALL except P11, P11A	
031614	Throttle cable assembled—handlebar end	1	650SS, G15CSR	
031612	Throttle cable assembled—handlebar end	1	ALL except 650SS, G15CSR	
031612	Throttle cable assembled—handlebar end	1	P11, P11A	
033145	Throttle cables assembled—carburettor end	2	P11, all 1968	
018956	Midway adjuster	1	P11, P11A	

OIL PIPES

029845	Oil feed-pipe assembly—tank end	1	ALL except 650SS, Atlas, P11, P11A	
032047	Junction block and oil pipes	1	650SS, Atlas	
032046	Junction block and oil pipes	1	ALL except 650SS, Atlas, P11, P11A	
032044	Junction-block gasket	1	ALL	
030448	Junction-block bolt	1	ALL	
000950	Oil feed and return pipe hose—12 in.	2	650SS, Atlas	
023376	Oil feed and return pipe hose ferrules	4	ALL except 650SS, Atlas	
000950	Oil feed hoses—1 1/8 in.	2	ALL except 650SS, Atlas, P11, P11A	
000950	Oil return pipe—11 in.	1	ALL except 650SS, Atlas, P11, P11A	
000950	Feed-pipe hose—12 1/2 in.	1	P11, P11A	
000950	Return-pipe hose—1 1/4 in.	1	P11, P11A	
000951	Plastic sleeve for oil-pipe hose—5 in.	1	ALL except 650SS, Atlas	
25349	Oil return-pipe adaptor	1	650SS, Atlas	
13786	Oil return-pipe adaptor washers	2	650SS, Atlas	
18101	Oil pipe banjo bolts	3	ALL	
T.1084	Oil pipe banjo bolt washers	6	ALL	
033165	Junction block and oil pipes assembled	1	P11, P11A	
000951	Plastic sleeve for oil-pipes—5 in.	1	P11, P11A	
033213	Oil pipe clips	2	P11, P11A	

TWIN SEAT

23926	Twin seat only	1	650SS, Atlas	
029449	Twin seat only	1	G15 Mark II	
032271	Twin seat only	1	G15CS, N15CS, G15CSR 1968	
031528	Twin seat only	1	G15CSR 1967	
026536	Twin seat fixing nuts	2	G15CS, N15CS, G15CSR, P11A	
000176	Twin seat fixing-nut washer	1	G15CS, N15CS, G15CSR, P11A	
21851	Twin seat rubber bushes	2	650SS, Atlas	
21852	Twin seat rubber buttons	2	650SS, Atlas	
23265	Twin seat 'DZUS' fastener	1	650SS, Atlas	
23264	'DZUS'-fastener grommet	1	650SS, Atlas	
23153	Rubber 'DZUS'-fastener washers	3	650SS, Atlas	
023251	Twin seat fixing screws	2	G15 Mark II	
000192	Twin seat fixing-screw washers	2	G15 Mark II	
000004	Twin seat fixing-screw nuts	2	G15 Mark II	
032134	Seat-only—single	1	P11	
21851	Rubber bushes for seat	2	P11	
034021	Twin seat only	1	P11A	
000012	Twin seat fixing washers	2	P11A	
000005	Twin seat fixing nuts	2	P11A	

PETROL TANK

033061	Petrol tank, bare—Candy Apple Red	1	P11	
22630A	Petrol tank, bare—Silver	1	650SS	
22630A	Petrol tank, bare—Candy Apple Red	1	Atlas	
22630A	Petrol tank, bare—Flamboyant Green	1	Atlas	
031508	Petrol tank, bare—Red and Chrome	1	G15 Mark II	
033004	Petrol tank, bare—Candy Apple Red	1	G15CS, N15CS, P11A, 1968 G15CSR	
031508	Petrol tank, bare—Candy Apple Red and Chrome	1	G15CSR 1967	
24298	"Atlas" transfer	1	Atlas	
25101	"Crossed Flags" transfer	1	Atlas	
009195	"Reserve" transfer	1	G15CS, N15CS, P11, P11A	
034058	Green ball transfer Norton	1	650SS, Atlas, N15	
034059	Green ball transfer Matchless	1	G15, P11, P11A	
031553	Tank-motif screws	4	P11, P11A	
033001	Tank filler cap	1	P11, P11A, 1968 G15CSR	
17735	Tank-cap split pin	1	P11, P11A	
23305	Petrol tap-main and reserve	1	650SS, Atlas	
E.5264	Tap washer	1	650SS, Atlas	
033155	Main tap with tube in filter	1	G15CS, N15CS, P11, P11A	
031746	Reserve tap without tube in filter	1	G15CS, N15CS, P11, P11A	
000183	Tap washers	2	ALL except 650SS, Atlas	
19402	Petrol feed-pipe-rubber (left hand)—3 1/2 in.	1	650SS, Atlas, G15 Mark II, G15CSR	

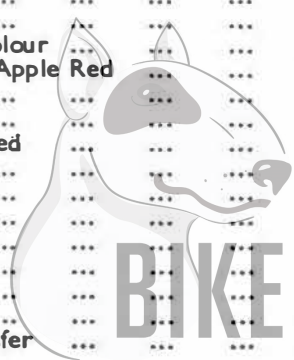
PETROL TANK — continued

19402	Petrol feed-pipe-rubber (right hand)—6½ in.	1	650SS, Atlas, G15 Mark II, G15CSR	
19402	Petrol feed-pipes-rubber (left hand)—4 in.	2	G15CS, N15CS, P11, P11A ...	
19402	Rubber pipe for "T" piece—2½ in. ...	1	650SS, Atlas, G15 Mark II, G15CSR	
19402	Petrol feed-pipes-rubber (right hand)—2 in.	2	G15CS, N15CS, P11, P11A ...	
19402	Rubber pipe for "T" piece—8 in.	1	G15CS, N15CS, P11, P11A ...	
22017	Petrol-pipe nipples ...	2	P11, P11A ...	
000513	Petrol-pipe union nuts ...	2	P11, P11A ...	
22714	Styling strip (left hand) ...	1	650SS, Atlas ...	
22713	Styling strip (right hand) ...	1	650SS, Atlas ...	
22755	Styling-strip screws ...	6	650SS, Atlas ...	
048499	Tank motifs ...	2	G15 Mark II, G15CS, G15CSR	
048500	Motif rubbers ...	2	G15 Mark II, G15CS, G15CSR	
031553	Motif screws ...	4	G15 Mark II, G15CS, G15CSR, P11, P11A ...	
25217	Tank motifs ...	2	N15CS ...	
25197	Motif rubbers ...	2	N15CS ...	
000873	Motif screws ...	4	N15CS ...	
22722	Rubber grip (left hand) ...	1	650SS, Atlas ...	
22721	Rubber grip (right hand) ...	1	650SS, Atlas ...	
042889	Rubber grip (left hand) ...	1	G15 Mark II, G15CSR	
021844	Petrol pipe "T" piece ...	2	G15CS, P11A ...	
013325	Petrol-tank filler cap ...	1	650SS, Atlas, G15 Mark II, G15CS, 1968...	
042890	Rubber grip (right hand) ...	1	G15 Mark II, G15CSR	
013325	Petrol-tank filler cap ...	1	ALL 1967 except P11	
024201	"Reserve" petrol cap ...	1	G15CS, N15CS, 1966 only	
048529	Main and "reserve" petrol tap ...	1	G15 Mark II, G15CSR	
000183	Petrol-tap washer ...	1	G15CS, N15CS	
021387	Petrol-tap adaptors ...	2	G15CS, N15CS	
000183	Petrol-tap adaptor washers ...	2	G15CS, N15CS	
22265	Petrol feed pipe ...	1	650SS, Atlas 1966	
000908	Petrol feed hose—10 in.	1	G15 Mark II, G15CSR, 1966	
000908	Petrol feed hose (left hand)—1½ in.	1	G15CS, N15CS, 1966	
000908	Petrol feed hose (right hand)—1¾ in.	1	G15CS, N15CS 1966...	
021844	Petrol-pipe "T" piece ...	1	G15CS, N15CS, P11, 1966-67	
000575	Drain plug ...	1	G15 Mark II, G15CSR	
000183	Drain-plug washer ...	1	G15 Mark II, G15CSR	
16237	Frame-mounting rubber ...	1	650SS, Atlas ...	
027138	Tank-support rubber (rear) ...	1	ALL except 650SS, Atlas	
026359	Tank-support rubber (rear)—thin ...	1	ALL except 650SS, Atlas	
22764	Rear-fixing rubber ring ...	1	650SS, Atlas ...	
027137	Rear-fixing rubber ring ...	1	ALL except 650SS, Atlas	
22081	Tank bolt ...	1	650SS, Atlas ...	
24979	Tank bolt ...	1	650SS, Atlas ...	
22082	Tank-bolt rubbers ...	2	650SS, Atlas ...	
E.6743	Tank-bolt rubbers ...	2	650SS, Atlas ...	
014999	Tank rubber washers ...	2	650SS, Atlas ...	
E.6742	Tank-bolt cups ...	2	650SS, Atlas ...	
027161	Tank bolts ...	2	ALL except 650SS, Atlas	
021174	Tank-bolt rubbers ...	2	ALL except 650SS, Atlas	
014996	Tank-bolt buffer rubbers ...	2	ALL except 650SS, Atlas	
021453	Tank-bolt washers ...	2	ALL except 650SS, Atlas	
000177	Tank-bolt washers (inner) ...	2	ALL except 650SS, Atlas	
016845	Tank-bolt nuts... ...	2	ALL except 650SS, Atlas	
032229	Tank support-rubber (thin) ...	1	G15 Mark II, G15CS, G15CSR, P11A	

COLOUR MUST BE QUOTED WHEN ORDERING PETROL TANKS

OIL TANK

034123	Oil tank ...	1	P11A ...	
033148	Oil tank only, bare—black ...	1	P11 ...	
24304	Oil tank only, bare—black ...	1	650SS, Atlas ...	
032054	Oil tank only, bare—state colour ...	1	G15 Mark II, G15CSR, G15CS	
032054	Oil tank only, bare—Candy Apple Red ...	1	N15CS	
21467	"Top level" transfer ...	1	650SS, Atlas ...	
029593	Tank cover—state colour ...	1	G15 Mark II ...	
029593	Tank cover—Candy Apple Red ...	1	G15CS, N15CS, G15CSR	
023277	"Top level" transfer ...	1	G15 Mark II, G15CSR, P11 ...	
030352	"Top level" transfer ...	1	G15CS, N15CS ...	
023279	"Low level" transfer ...	1	G15 Mark II, G15CSR	
030353	"Low level" transfer ...	1	G15CS, N15CS	
022632	Tank-cover screws ...	2	ALL except 650SS, Atlas, P11, P11A	
000012	Cover-screw washers... ...	2	ALL except 650SS, Atlas, P11, P11A	
000203	Cover-screw fibre washers ...	2	ALL except 650SS, Atlas, P11, P11A	
030461	"Oil recommendation" transfer ...	1	ALL ...	



CLIPPER
BIKE SPARE

OIL TANK—continued

22475	Tank-fixing bolt (top)	1	650SS, Atlas	
22715	Top fixing-bolt grommet	1	650SS, Atlas	
22716	Top fixing-bolt sleeve	1	650SS, Atlas	
E.5456	Top fixing-bolt washers	2	650SS, Atlas	
E.3223	Top fixing-bolt nut	1	650SS, Atlas	
13053	Tank studs	2	650SS, Atlas	
E.5456	Tank-stud washers	2	650SS, Atlas	
E.3223	Tank stud nuts	2	650SS, Atlas	
000364	Tank fixing bolt (top)	1	G15 Mark II	
031537	Top fixing-bolt sleeve	1	G15 Mark II	
000011	Top fixing-bolt washer	1	G15 Mark II	
000367	Tank fixing bolt	1	G15 Mark II	
000011	Fixing bolt washers	2	G15 Mark II	
000004	Fixing bolt nut	1	G15 Mark II	
029832	Tank fixing bolt (top)	1	G15CS, N15CS, G15CSR	
000011	Top fixing-bolt washer	1	G15CS, N15CS, G15CSR	
000371	Tank fixing bolt	1	G15CS, N15CS, G15CSR	
000011	Fixing-bolt washers	2	G15CS, N15CS, G15CSR	
000004	Fixing-bolt nut	1	G15CS, N15CS, G15CSR	
031590	Tank bolt sleeve	1	G15CS, N15CS, G15CSR	
025352	Filler cap	1	ALL except P11, P11A	
13765	Drain plug	1	ALL except P11, P11A	
000200	Drain-plug washer	1	ALL except P11, P11A	
25348	Oil feed-pipe filter	1	650SS, Atlas, P11, P11A	
048515	Oil feed-pipe filter	1	ALL except 650SS, Atlas, P11, P11A	
E.6640	Filter washer	1	650SS, Atlas, P11, P11A	
016170	Filter washer	1	ALL except 650SS, Atlas, P11, P11A	
19629	Tank breather hose—13 $\frac{3}{4}$ in.	1	650SS, Atlas	
000895	Vent-pipe hose—18 in.	1	ALL except 650SS, Atlas, P11, P11A	
19629	Tank breather hose—24 in.	1	P11, P11A	
021282	Tank filler cap	1	P11, P11A	
021329	Tank filler-cap washer	1	P11, P11A	
033264	Tank fixing bolts	2	P11	
042272	Tank fixing-bolt washers	4	P11	
014995	Tank fixing-bolt rubbers—thick	4	P11	
014996	Tank fixing-bolt rubbers—thin	4	P11	
033263	Oil tank studs	2	P11	
022083	Oil-tank nuts	2	P11	
014998	Fixing-bolt sleeves	4	P11	
034104	Oil tank clamping bracket (top lower)	1	P11A	
034105	Oil tank clamping bracket (top upper)	1	P11A	
034114	Oil tank mounting rubber	1	P11A	
034111	Oil tank bolt plate	1	P11A	
022083	Oil tank bolt	2	P11A	
042272	Oil tank bolt washer	2	P11A	
034106	Oil tank clamping bracket (bottom)	1	P11A	
034127	Oil tank clamping bracket assembly	1	P11A	
034129	Oil tank clamping bracket nut	2	P11A	
042272	Oil tank clamping bracket washer	2	P11A	
034115	Oil tank mounting rubber	1	P11A	

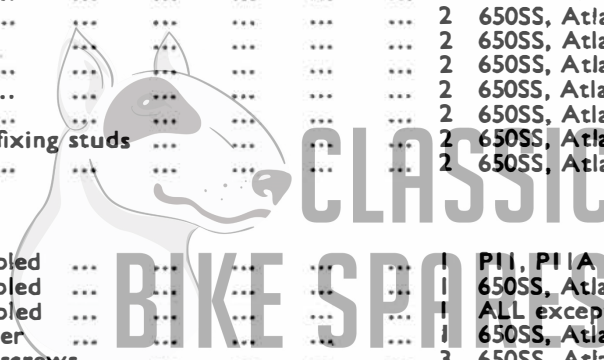
COLOUR MUST BE QUOTED WHEN ORDERING OIL TANKS AND OIL TANK COVERS

PILLION FOOTRESTS

029333	Footrest bars	2	650SS, Atlas, G15 Mark II	
034037	Pillion footrest	2	P11A	
16249	Pillion footrest rubbers	2	P11A	
23018	Pillion footrest studs	2	P11A	
E.3224A	Pillion footrest nuts	2	P11A	
000343	Footrest-bar bolts	2	650SS, Atlas, G15 Mark II, P11A	
000005	Footrest-bar bolt nuts	2	650SS, Atlas, G15 Mark II, P11A	
030321	Footrest lugs	2	650SS, Atlas, G15 Mark II, P11A	
000010	Footrest-lug washers	2	650SS, Atlas, G15 Mark II, P11A	
23870	Footrest-lug nuts	2	650SS, Atlas, G15 Mark II	
22574	Footrest and silencer fixing studs	2	650SS, Atlas, G15 Mark II	
042569	Footrest rubbers	2	650SS, Atlas, G15 Mark II	

FRONT CHAINCASE

033130	Inner chaincase assembled	1	P11, P11A	
25178	Inner chaincase assembled	1	650SS, Atlas	
032238	Inner chaincase assembled	1	ALL except 650SS, Atlas, P11, P11A	
20939	Chaincase-spigot washer	1	650SS, Atlas	
20942	Inner-chaincase fixing screws	3	650SS, Atlas, P11, P11A	



FRONT CHAINCASE—continued

031541	Inner-chaincase fixing screws	3	ALL except 650SS, Atlas, PII, PIIA	
030243	Spacer behind chaincase	1	ALL except 650SS, Atlas	
20937	Chaincase-support stud	1	650SS, Atlas	
032241	Chaincase-support-stud	1	ALL except 650SS, Atlas, PII, PIIA	
000011	Chaincase support-stud washers	2	ALL except PII, PIIA	
E.3223	Chaincase support-stud nut	1	650SS, Atlas	
000214	Chaincase support-stud nut	1	ALL except 650SS, Atlas, PII, PIIA	
16247	Chaincase support-stud nut	1	650SS, Atlas	
019882	Chaincase support-stud nut	1	ALL except 650SS, Atlas, PII, PIIA	
25223	Outer chaincase only—black	1	650SS	
25225	Outer chaincase only—chrome	1	Atlas	
025021	Outer chaincase only—polished	1	ALL except 650SS, Atlas, PII, PIIA	
14837	Inspection cover	1	650SS, Atlas	
042040	Inspection covers	2	ALL except 650SS, Atlas	
24320	Inspection-cover gasket	1	650SS, Atlas	
042025	Inspection-cover gaskets	2	ALL except 650SS, Atlas	
25341	Clutch adjustment rubber plug	1	650SS, Atlas	
13185	Chaincase halves joint washer	1	650SS, Atlas	
025037	Chaincase halves joint washer	1	ALL except 650SS, Atlas	
000484	Chaincase halves joint screws	14	ALL except 650SS, Atlas	
13765	Drain plug	1	ALL	
000200	Drain-plug washer	1	ALL	
E.6055	Chaincase attachment nut	1	650SS, Atlas	
E.6056	Chaincase attachment-nut washer	1	650SS, Atlas	
24322	Sealing chaincase washer	1	650SS, Atlas	
17731	"Oil bath" transfer	1	650SS, Atlas	
033270	Spacer for inside chaincase halves	1	PII, PIIA	
000010	Washer behind chaincase	1	PII, PIIA	
033120	Chaincase centre stud	1	PII, PIIA	
000010	Centre-stud washer	1	PII, PIIA	
031800	Centre-stud nut	1	PII, PIIA	
033135	Outer chaincase only	1	PII, PIIA	

REAR CHAINGUARD

21832	Chainguard assembled (top)—black	1	650SS	
21832A	Chainguard assembled (top)—chrome	1	Atlas	
029469	Chainguard assembled (top)—black	1	G15 Mark II, G15CS, N15CS	
029469	Chainguard assembled (top)—chrome	1	G15CSR	
034033	Chainguard—black	1	PIIA	
000070	Chainguard front bolt	1	PIIA	
000012	Chainguard front bolt washer	2	PIIA	
000005	Chainguard rear bolt nut	1	PIIA	
22022B	Chainguard fixing bolt (front)	1	650SS, Atlas	
000371	Chainguard fixing bolt (front)	1	ALL except 650SS, Atlas, PII, PIIA	
22022A	Chainguard fixing bolt (rear)	1	650SS, Atlas	
000374	Chainguard fixing bolt (rear)	1	ALL except 650SS, Atlas, PII, PIIA	
T.2221	Chainguard-bolt washers	2	650SS, Atlas	
000011	Chainguard-bolt washers	2	ALL except 650SS, Atlas, PII, PIIA	
19435	Chainguard front-bolt washer	1	650SS, Atlas	
23574	Chainguard rear-bolt nut	1	650SS, Atlas	

REAR CHAINCASE (OPTIONAL) 1966-1967

19734K	Chaincase (upper half)	1	650SS, Atlas	
19735K	Chaincase (lower half)	1	650SS, Atlas	
22022B	Chaincase fixing bolt (front)	1	650SS, Atlas	
22022A	Chaincase fixing bolt (rear)	1	650SS, Atlas	
T.2221	Chaincase fixing-bolt washers	2	650SS, Atlas	
19435	Chaincase fixing-bolt washers	2	650SS, Atlas	
23574	Chaincase fixing-bolt nut	1	650SS, Atlas	
030009	Rear chaincase (upper half)	1	G15 Mark II	
030012	Rear chaincase (lower half)	1	G15 Mark II	
024449	Chaincase fixing bolt (front)	1	G15 Mark II	
014522	Chaincase fixing bolt (rear)	1	G15 Mark II	
000012	Chaincase fixing-bolt washers	2	G15 Mark II	
042378	Inspection rubber plug	1	ALL except PII, PIIA	

TOOL BOX AND TOOL TRAY

25462	Tool tray assembled	1	650SS, Atlas	
12342	Tool-tray bolts	3	650SS, Atlas	
000012	Tool-tray bolt plain washers	5	650SS, Atlas	
021579	Tool-tray washer	1	650SS, Atlas	
E.3229	Tool-tray bolt nuts	3	650SS, Atlas	



TOOL BOX AND TOOL TR

031520	Tool box less lid—state colour	1	G15 Mark II	
031520	Tool box less lid—Candy Apple Red	1	G15CS, N15CS, G15CSR	
048300	Tool-box-lid—state colour	1	G15 Mark II	
048300	Tool-box-lid—Candy Apple Red	1	G15CS, N15CS, G15CSR	
014511	Tool-box lid screw	1	ALL except 650SS, Atlas, P11, P11A	
000012	Tool-box lid-screw washer	1	ALL except 650SS, Atlas, P11, P11A	
011373	Tool-box lid-screw nuts	2	ALL except 650SS, Atlas, P11, P11A	
000070	Tool-box bolt	1	ALL except 650SS, Atlas, P11, P11A	
000012	Tool-box bolt washer	1	ALL except 650SS, Atlas, P11, P11A	
000005	Tool-box bolt nut	1	ALL except 650SS, Atlas, P11, P11A	
000342	Tool box-to-channel bolt	1	ALL except 650SS, Atlas, P11, P11A	
031521	Tool box/channel bolt spacer	1	ALL except 650SS, Atlas, P11, P11A	
000012	Tool box/channel bolt washers	2	ALL except 650SS, Atlas, P11, P11A	
000005	Tool box/channel bolt nut	1	ALL except 650SS, Atlas, P11, P11A	

BATTERY AND BOX CARRIER

033006	Battery-box body assembled	1	650SS, Atlas	
19189	Battery-box lid	1	650SS, Atlas	
19086	Battery-box platform	1	650SS, Atlas	
19093	Battery "U" bolt	1	650SS, Atlas	
19101	Retaining strap	1	650SS, Atlas	
000190	"U"-bolt washers	2	650SS, Atlas	
E.3221	"U"-bolt nuts	2	650SS, Atlas	
19195	Battery-box lid knobs	2	650SS, Atlas	
11796	Knob washers	2	650SS, Atlas	
17735	Knob split pins	2	650SS, Atlas	
15689	Battery-box grommet	1	650SS, Atlas	
14481	Top fixing bolt	1	650SS, Atlas	
000012	Top fixing-bolt washers	2	650SS, Atlas	
E.3229	Top fixing-bolt nut	1	650SS, Atlas	
19092	Bottom fixing bolts	2	650SS, Atlas	
E.5456	Bottom fixing-bolt washers	2	650SS, Atlas	
19201	Battery-box and oil-tank platform	1	650SS, Atlas	
19212	Platform mat	1	650SS, Atlas	
14481	Platform fixing bolts	4	650SS, Atlas	
000012	Platform fixing-bolt washers	8	650SS, Atlas	
E.3229	Platform fixing-bolt nuts	4	650SS, Atlas	
030094	Battery carrier assembled	1	ALL except 650SS, Atlas, P11, P11A	
014577	Carrier/tool-box bolt	1	ALL except 650SS, Atlas, P11, P11A	
045062	Carrier/tool-box bolt washers	2	ALL except 650SS, Atlas, P11, P11A	
000005	Carrier/tool-box bolt nut	1	ALL except 650SS, Atlas, P11, P11A	
000368	Top fixing bolt (rear)	1	ALL except 650SS, Atlas, P11, P11A	
000011	Top fixing-bolt washer	1	ALL except 650SS, Atlas, P11, P11A	
000004	Top fixing-bolt nut	1	ALL except 650SS, Atlas, P11, P11A	
024218	Front fixing bolts	2	ALL except 650SS, Atlas, P11, P11A	
000012	Front fixing-bolt washers	4	ALL except 650SS, Atlas, P11, P11A	
000005	Front fixing bolt nuts	2	ALL except 650SS, Atlas, P11, P11A	
048454	Battery-carrier rubber	1	ALL except 650SS, Atlas, P11, P11A	
030056	Battery-carrier strap	1	ALL except 650SS, Atlas, P11, P11A	
028044	Battery-strap pin	1	ALL except 650SS, Atlas, P11, P11A	
033184	Battery pad	1	P11, P11A	
034075	Battery box lid	1	P11, P11A	
034072	Grommets	2	P11, P11A	
014387	Thumb screw	1	P11, P11A	
033256	Nut	1	P11, P11A	
000191	Washer	1	P11, P11A	

FRONT WHEEL

25004	Wheel complete, less tyre and tube	1	ALL except G15 Mark II, P11, P11A	
25292	Wheel complete, less tyre and tube	1	G15 Mark II	
512-2-428	Wheel, bare, less fittings	1	ALL except G15 Mark II, P11, P11A	
24293	Wheel, bare, less fittings	1	G15 Mark II	
18350	Rim only—WM2-19	1	ALL except G15, Mark II, P11, P11A	
23319	Rim only—WM3-18	1	G15 Mark II	
20063	Spokes—long head	20	ALL except G15 Mark II, P11, P11A	
23331	Spokes—long head	20	G15 Mark II	
20061	Spokes—short head	20	ALL except G15 Mark II, P11, P11A	
23332	Spokes—short head	20	G15 Mark II	
021693	Spoke nipples	40	ALL except P11, P11A	
19664	Front-hub shell only	1	ALL except P11, P11A	
040100	Bearing (right side)	1	ALL except P11, P11A	
17721	Bearing (left side)	1	ALL except P11, P11A	
16783	Bearing spacer	1	ALL except P11, P11A	



CLASH
BIKE SPA

FRONT WHEEL—continued

E.6888	Bearing locking ring ...	1	ALL except P11, P11A	
E.6885	Bearing felt washers ...	2	ALL except P11, P11A	
E.6889	Retaining ring ...	1	ALL except P11, P11A	
19719	Oil-retaining washer ...	1	ALL except P11, P11A	
18551	Dust cover ...	1	ALL except P11, P11A	
19646	Bearing spacer assembled ...	1	ALL except P11, P11A	
030055	Front-wheel spindle ...	1	ALL except P11, P11A	
E.4768	Wheel spindle nut ...	1	ALL except P11, P11A	
50257	Front-wheel cover plate ...	1	ALL except P11, P11A	
E.5944A	Brake plate packing washer ...	1	ALL except P11, P11A	
50249	Brake-shoe cam ...	1	ALL except P11, P11A	
18502	Brake shoes with lining ...	2	ALL except P11, P11A	
16782	Brake shoe lining only ...	pair	ALL except P11, P11A	
E.5061	Brake-shoe lining rivets ...	set 16	ALL except P11, P11A	
E.5832	Brake-shoe return springs ...	2	ALL except P11, P11A	
14454	Pivot-retaining plate ...	1	ALL except P11, P11A	
14506	Retaining-plate tab washer ...	1	ALL except P11, P11A	
12342	Retaining-plate bolts ...	2	ALL except P11, P11A	
20052	Expanding lever ...	1	ALL except P11, P11A	
E.3255	Lever clevis pin ...	1	ALL except P11, P11A	
17735	Clevis pin split pin ...	1	ALL except P11, P11A	
E.5455	Expander-lever washer ...	1	ALL except P11, P11A	
E.3224	Expander-lever nut ...	1	ALL except P11, P11A	
033297	Wheel complete with brake...	1	P11, P11A	
033298	Wheel only ...	1	P11, P11A	
024248	Rim-only—WM2-19 ...	1	P11, P11A	
021152	Spokes ..	40	P11, P11A	
021154	Spoke nipples ...	40	P11, P11A	
032019	Hub shell with liner ...	1	P11, P11A	
029261	Hub spindle ...	1	P11, P11A	
029264	Spindle bearings ...	2	P11, P11A	
029271	Hub disc ...	1	P11, P11A	
029265	Tube between bearings ...	1	P11, P11A	
029269	Bearing retainer ...	1	P11, P11A	
029270	Felt seal ...	1	P11, P11A	
029237	Oil, seal ...	1	P11, P11A	
029268	Oil-seal collar ...	1	P11, P11A	
029238	Bearing-retaining lock ring ...	1	P11, P11A	
029263	Oil seal ...	1	P11, P11A	
029262	Oil-seal collar ...	1	P11, P11A	
000001	Hub-spindle nut ...	1	P11, P11A	
000008	Hub-spindle washer (outer) ...	1	P11, P11A	
25465	Brake shoe with lining ...	2	ALL except P11, P11A	
029246	Hub-spindle nut (inner) ...	1	P11, P11A	
029221	Cover-plate spacer (outer) ...	1	P11, P11A	
029258	Cover plate assembled ...	1	P11, P11A	
000051	Grease nipple ...	1	P11, P11A	
029260	Brake shoe pivot pin ...	1	P11, P11A	
000011	Pivot-pin washer ...	1	P11, P11A	
000004	Pivot-pin nut ...	1	P11, P11A	
029247	Brake shoes with linings ...	pair	P11, P11A	
029248	Brake-shoes linings ...	pair	P11, P11A	
000113	Brake-shoe lining rivets ...	set 16	P11, P11A	
029226	Brake-shoe springs ...	2	P11, P11A	
013291	Adjusting thrust pins... ..	2	P11, P11A	
029489	Brake-shoe expander ...	1	P11, P11A	
029272	Expander lever ...	1	P11, P11A	
000009	Expander-lever washer ...	1	P11, P11A	
024546	Expander-lever nut ...	1	P11, P11A	
000736	Clevis pin for lever ...	1	P11, P11A	
000014	Split pin for clevis pin ...	1	P11, P11A	
029222	Expander washer ...	1	P11, P11A	

BRAKE ANCHOR

021474	Cover-plate anchor arm ...	1	P11, P11A	
014807	Anchor-arm bolt ...	1	P11, P11A	
014119	Anchor-arm bolt washer ...	1	P11, P11A	
019629	Brake-cable yoke end... ..	1	P11, P11A	

REAR WHEEL

25351	Wheel complete with sprocket and brake parts ...	1	650SS	
25352	Wheel complete with sprocket and brake parts ...	1	Atlas	



CLASSIC
BIKE SPARES

REAR WHEEL — *continued*

Part No.	Description	Qty.	Models fitted to	Bin No.
032322	Wheel complete with sprocket and brake parts ...	1	G15 Mark II ...	
032323	Wheel complete with sprocket and brake parts ...	1	G15CS, N15CS ...	
032324	Wheel complete with sprocket and brake parts ...	1	G15CSR ...	
M12-2-649	Wheel bare less fittings ...	1	650SS, G15CSR ...	
25296	Wheel bare less fittings ...	1	Atlas, G15 Mark II ...	
25298	Wheel bare less fittings ...	1	G15CS, N15CS ...	
18350	Rim only—WM2-19 ...	1	650SS, G15CSR ...	
23319	Rim only—WM3-18 ...	1	Atlas, G15 Mark II ...	
030432	Rim only—WM3-18 ...	1	G15CS, N15CS ...	
20053	Spokes—long head ...	20	650SS, G15CSR ...	
23331	Spokes—long head ...	20	Atlas, G15 Mark II ...	
030433	Spokes—long head ...	20	G15CS, N15CS ...	
20051	Spokes—short head ...	20	650SS, G15CSR ...	
23332	Spokes—short head ...	20	Atlas, G15 Mark II ...	
030434	Spokes—short head ...	20	G15CS, N15CS ...	
021693	Spoke nipples ...	40	650SS, Atlas, G15 Mark II, G15CSR ...	
021694	Spoke nipples ...	40	G15CS, N15CS ...	
19689	Rear hub shell only ...	1	ALL except P11, P11A ...	
030052	Sprocket and brake drum ...	1	ALL except P11, P11A ...	
18233	Sleeve nut for brake drum and sprocket ...	3	ALL except P11, P11A ...	
040100	Bearing (right side) ...	1	ALL except P11, P11A ...	
17721	Bearing (left side) ...	1	ALL except P11, P11A ...	
18234	Bearing spacer ...	1	ALL except P11, P11A ...	
18232	Bearing locking ring ...	1	ALL except P11, P11A ...	
E.6889	Bearing washer ...	1	ALL except P11, P11A ...	
E.6885	Felt washers ...	2	ALL except P11, P11A ...	
19714	Retaining ring ...	1	ALL except P11, P11A ...	
18231	Inner sleeve ...	1	ALL except P11, P11A ...	
E.4760	Brake drum retaining stud ...	1	ALL except P11, P11A ...	
18348	Hub diaphragm ...	1	ALL except P11, P11A ...	
25100	Hammer-drive screws ...	6	ALL except P11, P11A ...	
18731	Diaphragm grommets ...	3	ALL except P11, P11A ...	
19265	Rear-wheel spindle ...	1	650SS, Atlas ...	
24882	Rear-wheel spindle ...	1	ALL except 650SS, Atlas, P11, P11A ...	
19266	Wheel-spindle washers ...	2	650SS, Atlas ...	
030023	Wheel-spindle washer ...	1	ALL except 650SS, Atlas, P11, P11A ...	
19267	Wheel-spindle nut ...	1	ALL except P11, P11A, ...	
18235	Wheel-spindle spacer ...	1	650SS, Atlas ...	
030018	Wheel-spindle spacer ...	1	ALL except 650SS, Atlas, P11, P11A ...	
25453	Brake cover plate ...	1	ALL except P11, P11A ...	
19847	Torque pivot pin ...	1	ALL except P11, P11A ...	
19848	Torque pivot-pin nut ...	1	ALL except P11, P11A ...	
50011	Brake-expander cam ...	1	ALL except P11, P11A ...	
19584	Brake shoes with linings ...	2	ALL except P11, P11A ...	
16547	Brake-shoe lining ...	pair	1 ALL except P11, P11A ...	
E.5061	Brake-shoe lining rivets ...	set	14 ALL except P11, P11A ...	
E.5832	Brake-shoe return springs ...	2	ALL except P11, P11A ...	
23436	Brake-expander lever ...	1	ALL except P11, P11A ...	
E.5455	Expander-lever washer ...	1	ALL except P11, P11A ...	
E.3224	Expander-lever nut ...	1	ALL except P11, P11A ...	
14454	Pivot-pin retaining plate ...	1	ALL except P11, P11A ...	
14506	Retaining-plate tab washer ...	1	ALL except P11, P11A ...	
12342	Retaining-plate bolts ...	2	ALL except P11, P11A ...	
19268	Brake-plate spacer—inner ...	1	650SS, Atlas ...	
030017	Brake-plate spacer—outer ...	1	ALL except 650SS, Atlas, P11, P11A ...	
E.5276	Brake-plate washer ...	AR	ALL except P11, P11A ...	
033197	Rear wheel complete with bearings ...	1	P11, P11A ...	
033198	Rear wheel only ...	1	P11, P11A ...	
033051	Rear rim only—WM3-18 ...	1	P11, P11A ...	
030366	Spokes ...	40	P11, P11A ...	
021694	Spoke nipples ...	40	P11, P11A ...	
033052	Hub shell only ...	1	P11, P11A ...	
014868	Hub bearings ...	2	P11, P11A ...	
021586	Hub-bearing spacer ...	1	P11, P11A ...	
012436	Oil-seal packing washer ...	1	P11, P11A ...	
018095	Oil-seal retaining ring—large ...	1	P11, P11A ...	
021585	Oil-seal retaining ring—small ...	1	P11, P11A ...	
014387	Oil-seal ...	1	P11, P11A ...	
018094	Oil-seal cups ...	2	P11, P11A ...	
010740	Oil-seal circlips ...	1	P11, P11A ...	
021608	Oil-seal spacers ...	2	P11, P11A ...	
021583	Bearing adjuster ...	1	P11, P11A ...	
021584	Bearing adjuster lock ring ...	1	P11, P11A ...	
033124	Rear-hub spindle ...	1	P11, P11A ...	

CLASSIC
BIKE SPARES

REAR WHEEL—continued

033083	Hub-spindle spacer	1	P11, P11A
014869	Hub-spindle nut	1	P11, P11A
033090	Hub-spindle-nut spacer	1	P11, P11A
021582	Hub disc	1	P11, P11A
021550	Grommet	1	P11, P11A
028070	Speedometer/gearbox spacer	1	P11, P11A
021454	Speedometer/gearbox washer	1	P11, P11A
028073	Speedometer/gearbox locating bush	1	P11, P11A
029242	Speedometer/gearbox nut	1	P11, P11A
025225	Sprocket and brake drum	1	P11, P11A
025247	Brake drum/sprocket bolts	5	P11, P11A
25466	Brake shoe with linings	2	ALL except P11, P11A 1968 ...
016213	Brake drum/sprocket bolt washers	5	P11, P11A
023281	Brake drum/sprocket bolt nuts	5	P11, P11A
033081	Rear brake cover plate assembly	1	P11, P11A
000051	Grease nipple	1	P11, P11A
012891	Brake-shoe cam	1	P11, P11A
013620	Rear-brake shoes with linings	...	pair	1	P11, P11A
010440	Rear brake-shoe linings	...	pair	1	P11, P11A
000113	Rear brake-shoe lining rivets	...	set 14	1	P11, P11A
012892	Brake-shoe return springs	2	P11, P11A
013291	Brake-shoe adjusting thrust pins	2	P11, P11A
033171	Brake-shoe expander lever	1	P11, P11A
000174	Expander-lever washer	1	P11, P11A
000004	Expander-lever nut	1	P11, P11A
033031	Cover-plate spacer (inner)	1	P11, P11A
028071	Cover-plate spacer (outer)	1	P11, P11A
033059	Torque strap	1	P11, P11A
019625	Torque-strap bolts	2	P11, P11A
000010	Torque-strap bolt washers	2	P11, P11A
016845	Torque-strap bolt nuts	2	P11, P11A

BRAKE OPERATING PARTS

19995	Rear-brake pedal	1	650SS, Atlas
19929	Pedal return spring	1	650SS, Atlas
19978	Grease and retaining-pin nipple	1	650SS, Atlas
19996	Brake-pedal spindle	1	650SS, Atlas
000008	Pedal-spindle washer	1	650SS, Atlas
041265	Pedal-spindle nut	1	650SS, Atlas
19997	Pedal-spindle spacer	1	650SS, Atlas
19976	Pedal stop	1	650SS, Atlas
15819A	Brake rod	1	650SS, Atlas
033023	Brake-rod yoke end	1	650SS, Atlas
E.3255	Yoke-end clevis pin	1	650SS, Atlas
17735	Clevis-pin split pin	1	650SS, Atlas
029559	Rear-brake pedal	1	G15 Mark II, G15CS, N15CS, G15CSR, 1968
021700	Pedal return spring	1	G15 Mark II, G15CS, N15CS, G15CSR 1968
000051	Grease nipple	1	ALL except 650SS, Atlas, P11, G15CSR 1968, P11A
021699	Brake-pedal spindle	1	G15 Mark II, G15CS, N15CS, G15CSR 1968
022609	Pedal bolt	1	G15 Mark II, G15CS, N15CS
022314	Pedal stop	1	G15 Mark II, G15CS, N15CS
022297	Brake rod	1	G15 Mark II, G15CS, N15CS, G15CSR 1968
023299	Brake-rod yoke end	1	G15 Mark II, G15CS, N15CS
000736	Yoke-end clevis pin	1	G15 Mark II, G15CS, N15CS
000014	Clevis-pin split pin	1	G15 Mark II, G15CS, N15CS
18929	Cam-lever roller	1	ALL except P11, P11A
022743	Brake-rod adjusting nut	1	ALL except P11, P11A
031573	Rear-brake pedal	1	G15CSR 1966-67
029896	Pedal return spring	1	G15CSR 1966-67
029893	Pedal spring	1	G15CSR 1966-67
029902	Brake rod	1	G15CSR 1966-67
029895	Brake pedal sleeve or pivot	1	G15CSR 1966-67
000009	Pedal-spindle washer	1	G15CSR 1966-67
000002	Pedal-spindle nut	1	G15CSR 1966-67
033162	Rear-brake pedal	1	P11, P11A
023269	Brake-pedal bolt	1	P11, P11A
032162	Brake-pedal pivot or sleeve	1	P11, P11A
000010	Brake-pedal bolt washers	2	P11, P11A



BRAKE OPERATING PARTS—continued

023281	Brake-pedal-bolt nut ...	1	PII, PIIA	
022297	Brake rod ...	1	PII, PIIA	
000005	Brake rod adjusting nuts ...	2	PII, PIIA	
017227	Brake-rod adjusting clip ...	1	PII, PIIA	
023299	Brake-rod yoke ...	1	PII, PIIA	
000736	Brake-rod clevis pin ...	1	PII, PIIA	
000014	Split pin ...	1	PII, PIIA	

SPEEDOMETER

030258	Speedometer head—m.p.h. only ...	1	ALL	
030259	Speedometer head—k.p.h. only ...	1	ALL	
22888	Speedometer-drive gearbox ...	1	ALL except PII, PIIA	
13270	Speedometer-gearbox spacer ...	1	ALL except PII, PIIA	
028073	Locating bush ...	1	PII, PIIA	
029242	Nut ...	1	PII, PIIA	
028070	Speedometer/gearbox spacer ...	1	PII, PIIA	
021454	Spacer washer ...	1	PII, PIIA	
25087	Speedometer-drive cable complete ...	1	650SS, Atlas	
030344	Speedometer-drive cable complete ...	1	ALL except 650SS, Atlas	
000012	Speedometer-head spacing washers ...	2	G15CS, N15CS, G15CSR	
030435	Speedometer light lead ...	1	ALL except 650SS	
024448	Speedometer/gearbox drive (BG-5330-267) ...	1	PII, PIIA	
000190	Gearbox drive screw spring washers ...	2	PII, PIIA	
L643	Bulb 12 volt 2.2 watt ...	1	ALL P.Tax 4d.	

HEADLAMP

59666A	Headlamp complete less harness ...	1	ALL except G15CSR	
59579A	Headlamp complete less harness ...	1	G15CSR	
033166	Headlamp with harness (Lucas 54052779) ...	1	PII, PIIA	
033012	Headlamp with harness ...	1	ALL except PII, PIIA	
554248	Headlamp rim ...	1	ALL	
516798	Reflector and glass light unit ...	1	ALL	
144921	Rim fixing screw ...	1	ALL	
534296	Rim fixing plate ...	1	ALL	
554710	Pilot-bulb holder ...	1	ALL	
031540	Headlamp-bolt washers ...	2	ALL	
031555	Headlamp spacers ...	2	ALL	
112201	Headlamp bolts ...	2	ALL	
38189	Warning-light assembly ...	1	ALL 1968	
54952937	Cable harness ...	1	PII, PIIA	
54939967	Cable harness ...	1	ALL except 650SS, Atlas, PII, PIIA	
54939968	Cable harness ...	1	650SS, Atlas	
RV336	Bulb 12 volt 50/40 watt ...	1	ALL P.Tax 1s. 0d.	
989	Bulb 12 volt 6 watt ...	1	ALL P.Tax 4d.	
36296	Ammeter ...	1	ALL	

REAR LAMP

030071	Lamp complete (Lucas 564) ...	1	650SS, Atlas, G15CSR	
24840	Lamp complete (Lucas 679) ...	1	ALL except 650SS, G15CSR, Atlas	
54576001	Lens—red (model 564) ...	1	650SS, G15CSR	
54572932	Lens—red (model 679) ...	1	ALL except 650SS, G15CSR	
575219	Lens nuts (model 564) ...	2	650SS, G15CSR	
572289	Lens screws (model 679) ...	2	ALL except 650SS, G15CSR	
575208	Lens-seating gasket (model 564) ...	1	650SS, G15CSR	
54571677	Lens-seating gasket (model 679) ...	1	ALL except 650SS, G15CSR	
575207	Bulbholder grommet (model 564) ...	1	650SS, G15CSR	
54574348	Bulbholder with reflector (model 679) ...	1	ALL except 650SS, G15CSR	
575209	Bulbholder (model 564) ...	1	650SS, G15CSR	
573825	Cable entry grommet (model 564) ...	1	650SS, G15CSR	
380	Bulb 12 volt, 21/6 watt ...	1	ALL	
19429	Grommet ...	1	650SS, Atlas	
011094	Grommet ...	1	G15 Mark II, G15CS, N15CS	

HORN

030045	Electric horn ...	1	ALL	
23389	Horn fixing screws ...	2	650SS, Atlas	
E.3221	Fixing-screw nuts ...	2	650SS, Atlas	
23410	Fixing-screw washers ...	2	650SS, Atlas	
000342	Fixing bolts ...	2	ALL except 650SS, Atlas	
000012	Fixing-bolt washers ...	2	ALL except 650SS, Atlas	
000005	Fixing-bolt nuts ...	2	ALL except 650SS, Atlas	
030044	Horn-bracket ...	1	ALL except 650SS, Atlas	



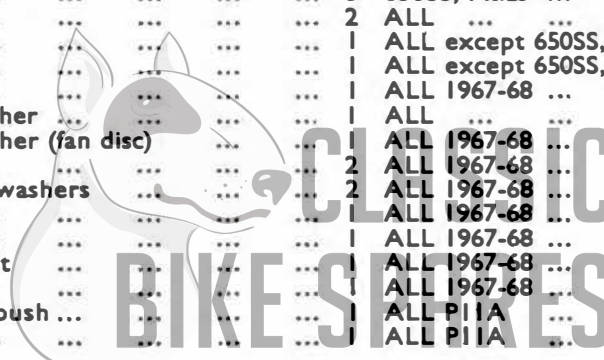
CLASSIC
BIKE SPA

STOP LIGHT

031621	Stop-light switch	1	ALL
033042	Light-switch bracket	1	650SS, Atlas
22807	Light-switch bracket bolt	1	650SS, Atlas
000010	Switch bracket-bolt washers	2	650SS, Atlas
E.3224A	Light-switch bracket-bolt nut	1	650SS, Atlas
000450	Light-switch screws	2	GIS Mark II, G15CS, N15CS
000451	Light-switch screws	2	650SS, Atlas, G15CSR, P11, P11A
000039	Light-switch screw washers	4	ALL
000080	Light-switch screw nuts	2	650SS, Atlas, G15CSR, P11, P11A
014340	Light-switch bracket spacer	1	G15CSR 1967...
033173	Brake-switch cable	1	P11, P11A
20245	Brake-switch cable	1	ALL except P11, P11A
021595	Stop-light/brake-pedal bolt	1	ALL except 650SS, Atlas, P11, P11A
029245	Stop-light/brake-pedal bolt nut	1	ALL except 650SS, Atlas, P11, P11A
033019	Stop-light/brake pedal bolt	1	G15CS, G15CSR, GIS Mark II, 1968 P11A
380	Bulb 12 volt, 21/6 watt	1	ALL P.Tax 8d.

ALTERNATOR

029632	Alternator (rotor and stator)	1	ALL
47204A	Stator only	1	ALL
54213901	Rotor only	1	ALL
041065	Alternator grommet	1	ALL except 650SS, Atlas
24595	Alternator grommet	1	650SS, Atlas
21433	Stator studs	3	650SS, Atlas
021579	Stator-stud washers	3	650SS, Atlas 1967
18403	Stator-stud nuts	3	650SS, Atlas
23738	Rotor spacer	1	650SS, Atlas
20948	Rotor key	1	ALL
19147	Rotor washer	1	650SS, Atlas
20692	Rotor nut	1	650SS, Atlas
011826	Stator studs	3	ALL except 650SS, Atlas
000012	Stator-stud washers	3	ALL except 650SS, Atlas 1966-67, ALL 1968
011843	Stator-stud nuts	3	ALL except 650SS, Atlas, P11
030251	Rotor spacer	1	ALL except 650SS, Atlas
24948	Rotor washer	1	ALL except 650SS, Atlas
24947	Rotor nut	1	ALL except 650SS, Atlas
031834	Contact-breaker plate complete	1	P11, 1967
033045	Contact-breaker complete	1	ALL except P11, P11A
034049	Contact-breaker housing and bearing c/w bush	1	ALL
034051	Contact-breaker shaft	1	ALL
033069	Contact-breaker housing bush	1	ALL
19429	Contact-breaker cover grommet	1	ALL
033016	Ignition switch	1	ALL
033044	Ignition switch (lock with 2 keys)	1	G15CS, N15CS, P11, P11A
033058	Ignition switch bracket	1	ALL except P11, P11A
000174	Ignition switch bracket washer	1	650SS, Atlas
033066	Contact-breaker housing c/w bush	1	ALL
54415803	Contact set	1	ALL except P11A
425377	Condensers	2	ALL except P11A
54418910	Auto-advance unit	1	ALL except P11A
54415642	Auto-advance unit springs	2	ALL
333015	Coils complete with clips	2	ALL
330479	Coil fixing bolts	3	650SS, Atlas
300070	Coil fixing bolts	3	ALL except 650SS, Atlas
300012	Coil fixing bolt washers	3	ALL except P11, P11A
300005	Coil fixing bolt nuts	3	ALL except 650SS, Atlas
E.3229	Coil fixing bolt nuts	3	650SS, Atlas
333100	Coil rubbers	2	ALL
333008	Coil bracket	1	ALL except 650SS, Atlas, P11, P11A
333009	Coil strap	1	ALL except 650SS, Atlas, P11, P11A
320319	Contact-breaker cam bolt	1	ALL 1967-68
F.2221	Contact-breaker cam-bolt washer	1	ALL
315306	Contact-breaker cam-bolt washer (fan disc)	1	ALL 1967-68
329983	Contact-breaker fixing screws	2	ALL 1967-68
329984	Contact-breaker fixing screw washers	2	ALL 1967-68
333067	Contact-breaker shaft	1	ALL 1967-68
330080	Contact-breaker shaft pin	1	ALL 1967-68
333007	Contact-breaker shaft sprocket	1	ALL 1967-68
333068	Contact-breaker shaft bearing	1	ALL 1967-68
333066	Contact-breaker housing c/w bush	1	ALL P11A
330082	Contact-breaker cover	1	ALL P11A



ALTERNATOR — continued

033056	Contact-breaker cover gasket	1	ALL P11A	
19429	Contact-breaker cover grommet	1	ALL P11A	
030084	Contact-breaker cover spring clip	1	ALL	
031921	H.T. leads (54934904)...	2	P11, P11A	
25105	Contact-breaker housing bolt	1	P11	
010706	Contact-breaker housing-bolt washer	1	P11	
015306	Contact-breaker housing-bolt washer (fan disc)	1	P11	
E.3229	Contact-breaker housing-bolt nut	1	P11	
T.2245	Contact-breaker housing studs	2	P11	
11796	Contact-breaker housing-stud washers	2	P11	
E.3231	Contact-breaker housing-stud nuts...	2	P11	
T.2191	Contact-breaker housing-flange gasket	1	P11	
031075	Capacitor (Lucas 54170009) ...	1	P11	
031080	Capacitor spring	1	P11, P11A	
030479	Capacitor bolt...	1	ALL except P11, P11A	
E.3229	Capacitor bolt nut	1	ALL except P11, P11A	
T.2221	Contact-breaker cam bolt washer	1	ALL 1968	
033045	Contact-breaker plate complete	1	ALL 1968 except P11, P11A	
033257	Capacitor-spring bolt...	1	P11	
000012	Capacitor-spring bolt washers	2	P11, P11A	
000005	Capacitor-spring bolt nut	1	P11, P11A	
034086	Contact-breaker complete	1	P11A	
54419097	Contact-breaker plate	1	P11A	
54419827	Contact-breaker set	1	P11A	
54419340	Auto-advance unit	1	P11A	
54420128	Condenser	2	P11A	
54418528	Cover	1	P11A	
033107	Rectifier bracket	1	P11A	
06-0573	Condenser pack	1	P11A	
54190387	Fuse holder	1	P11, P11A	

35 AMP FUSE FOR ABOVE NOT SOLD SEPARATELY

BATTERY AND FITTINGS

030047	Batteries with lids (charged but dry)	2	ALL except P11	
030351	Link for batteries	1	ALL except P11	
040137	Battery to earth bolt	1	ALL except P11	
000012	Earth bolt washer	1	ALL except P11	
033049	Battery (Lucas PUZ5A)	1	P11, P11A	
033184	Battery strap	1	P11, P11A	
028044	Battery-strap pins	2	P11, P11A	
026359	Battery cushioning pad—large	1	P11	
033185	Battery cushioning pad—small	2	P11, P11A	
19101	Battery strap	1	650SS, Atlas 1968	
030056	Battery strap	1	G15 1968	
040454	Battery pad	1	G15 1968	

RECTIFIER AND ZENER DIODE

029604	Rectifier with nut	1	ALL	
015306	Rectifier washer	1	ALL	
033057	Rectifier nut	1	ALL	
030051	Zener diode	1	ALL	
032018	Heat-sink plates	2	ALL	
030043	Heat-sink plate spacer	1	ALL	
000362	Zener diode bolt	1	650SS, Atlas	
000367	Zener diode bolt	1	ALL except 650SS, Atlas	
014515	Zener diode spacer	1	ALL except 650SS, Atlas	
014779	Zener diode bolt washer	1	650SS, Atlas	
015306	Zener diode nut washer	1	ALL	
000011	Zener diode bolt washer	1	ALL except 650SS, Atlas	
000004	Zener diode bolt nut...	1	650SS, Atlas	
033057	Zener diode fixing nut	1	ALL	
026656	Zener diode bracket	1	650SS, Atlas	
014119	Zener diode bracket washer	1	650SS, Atlas	
033015	Coils only	2	P11, P11A	
000070	Coil fixing bolts	3	P11, P11A	
000012	Coil fixing-bolt washers	8	P11, P11A	
000005	Coil fixing-bolt nuts	4	P11, P11A	
033100	Coil rubbers	2	P11, P11A	
030479	Coil fixing bolt	3	650SS, Atlas	
E.3229	Coil fixing bolt nuts	3	650SS, Atlas	
033008	Coil bracket	1	G15, G15CS, G15CSR	



SWITCHES AND ELECTRICAL SUNDRIES

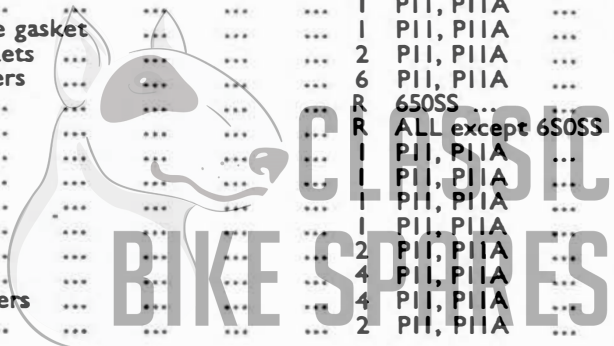
022548	Horn and dipping switch	1	ALL	
380459	Rubber packing for switch	1	ALL	
021299	Switch screws	2	ALL	
76204D	Magneto cut-out switch	1	ALL except P11, P11A	
369218	Horn cable	R	ALL except P11, P11A	
369218	Cut-out switch cable	R	ALL except P11, P11A	
033024	H.T. cable for spark plug, with cover (left hand)	R	ALL except P11, P11A	
033025	H.T. cable for spark plug, with cover (right hand)	R	ALL except P11, P11A	
000541	H.T. cable terminal	R	ALL except P11, P11A	
032057	Spark plug (Champion N4)	R	ALL	
033016	Ignition switch	1	P11, P11A, ALL 1968	
033044	Ignition-switch lock with 2 keys	1	P11, P11A, ALL 1968	
033174	Ignition-switch bracket	1	P11	
030170	Lighting switch (Lucas 54033190)	1	P11, ALL 1968	
033167	Cut-out button lead (Lucas 54952938)	1	P11	
031921	H.T. Cables for spark plug, with cover	2	P11	
033170	Cut-out button contact	1	P11	
034080	Button cover	1	P11, P11A	
034079	Button cover clips	2	P11, P11A	
34289	Lighting switch	1	ALL except P11, P11A	

TOOL KIT

017253	Tool bag	1	ALL except P11, 1967 ALL 1968	
021625	Screwdriver	1	ALL except P11 1967, ALL 1968	
017052	Spanner— $\frac{1}{4}$ in. \times $\frac{7}{8}$ in.	2	ALL	
017248	Sidcutting pliers	1	ALL except P11 1967, ALL 1968	
LTU-07	Tyre levers	2	650SS, Atlas	
017007	Tyre levers	2	ALL except 650SS, Atlas	
017252	Sparking-plug spanner	1	ALL	
SBU2-76	Box spanner— $\frac{7}{8}$ in. \times $\frac{1}{2}$ in.	1	ALL	
030459	Tommy bar— $\frac{7}{8}$ in. diameter	1	ALL	
SBU2-20	Rocker-adjusting spanner	1	ALL except P11, P11A	
017053	Spanner— $\frac{5}{8}$ in. \times $\frac{3}{8}$ in.	1	ALL	
SBU1-183	Box spanner-wheel nut	1	ALL	
023284	Spanner—shock absorber unit	1	ALL	
024365	Contact-breaker screwdriver/gauge	1	ALL	
SBU1-74	Spanner—cylinder head	1	ALL except P11, P11A	
SBU1-02	Spanner—cylinder head	1	ALL except P11, P11A	
017257	Spanner— $\frac{1}{2}$ in. \times $\frac{7}{8}$ in.	1	ALL except 650SS, Atlas	
017254	Spanner—clutch adjustment...	1	ALL except 650SS, Atlas	
TBU-01	Tommy bar— $\frac{7}{8}$ in. diameter	1	ALL except P11, P11A	
019869	Allen key	1	ALL	
25299	Tool kit complete less inflator	1	650SS, Atlas	
25308	Tool kit complete less inflator	1	ALL except 650SS, Atlas	
034154	Tool kit complete less inflator	1	P11, P11A	

GASKET SETS

25360	Gasket set complete	R	650SS	
25361	Gasket set complete	R	Atlas	
25362	Gasket set complete	R	ALL except 650SS, Atlas, P11	
033200	Gasket set complete	1	P11, P11A	
T.2236	Timing-cover gasket	1	P11, P11A	
048023	Oil seal (timing side)	1	P11, P11A	
T.2187	Oil seal (driving side)	1	P11, P11A	
16949	Filter-body washer	1	P11, P11A	
20621A	Timing-cover screw washers	12	P11, P11A	
T.272	Oil-pump sealing washer	1	P11, P11A	
033056	Contact-breaker cover gasket	1	P11, P11A	
T.2191	Contact-breaker housing-flange gasket	1	P11, P11A	
021329	Oil-tank filler-cap gasket	1	P11, P11A	
025037	Outer-portion front-chaincase gasket	1	P11, P11A	
042025	Chaincase inspection-cap gaskets	2	P11, P11A	
T.1084	Rocker-feed-pipe banjo washers	6	P11, P11A	
25363	Decarbonising set	R	650SS	
25364	Decarbonising set	R	ALL except 650SS	
033199	Decarbonising set	1	P11, P11A	
25318	Cylinder-head gasket	1	P11, P11A	
24249	Cylinder-base gasket	1	P11, P11A	
T.2084	Rocker-cover gasket	1	P11, P11A	
T.2088	Rocker-cover gaskets	2	P11, P11A	
T.2083	Rocker-shaft joint washers	4	P11, P11A	
T.2240	Rocker-shaft plate joint washers	4	P11, P11A	
T.2166	Exhaust pipe nut washers	2	P11, P11A	



FRONT CRASHBAR

033295	Crashbar set complete	1	ALL except P11, P11A	
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REAR CRASHBAR

033296	Crashbar set complete	1	ALL except P11, P11A	
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STEERING DAMPER

022060	Steering-damper set	1	P11, P11A	
030331	Steering-damper set	1	ALL except P11, P11A	
017260	Adjusting knob	1	ALL	
010808	Steering-damper sleeve	1	P11, P11A	
000073	Damper-sleeve lock nut	1	P11, P11A	
015137	Anchor sleeve	1	P11, P11A	
030323	Assembly sleeve	1	ALL except P11, P11A	
000195	Damper-knob spring washer	1	ALL P11A	
000162	Damper-knob ratchet washer	1	ALL P11A	
019559	Anchor plate	1	ALL except P11, P11A	
017008	Anchor plate	1	P11, P11A	
014577	Anchor-plate bolt	1	ALL P11A	
000012	Anchor-plate bolt washers	3	ALL P11A	
000191	Anchor-plate bolt spring washers	2	ALL P11A	
000812	Friction discs	2	ALL P11A	
030326	Draw stud	1	ALL except P11, P11A	
010807	Draw stud	1	P11, P11A	
030327	Draw-stud spacer	1	ALL	
000342	Friction plate bolt	1	ALL except P11, P11A	
019780	Spacer for bolt	1	ALL except P11, P11A	
030333	Fork stem top nut	1	ALL except P11, P11A	

SIDECAR FORK CONVERSION

030340	Crown assembly with stem	1	650SS, Atlas, G15 Mark II	
030402	Handlebar lug	1	650SS, Atlas, G15 Mark II	
15906A	Front fork main springs	2	650SS, Atlas, G15 Mark II	
24036	Rear suspension units complete	2	650SS, Atlas	
029612	Rear suspension units complete	2	G15 Mark II	
029787	Rear suspension springs only	2	650SS, Atlas, G15 Mark II	
T.2180C	Engine-sprocket—19 teeth	1	650SS, Atlas	
T.2180D	Engine-sprocket—20 teeth	1	G15 Mark II	
030331	Steering damper set of parts	1	650SS, Atlas, G15 Mark II	
18265	Front chain—75 link 1/2 in. x .305 in.	1	650SS, Atlas	
017299	Front chain—67 link 1/2 in. x .305 in.	1	G15 Mark II	

CRANKCASE SHIELD

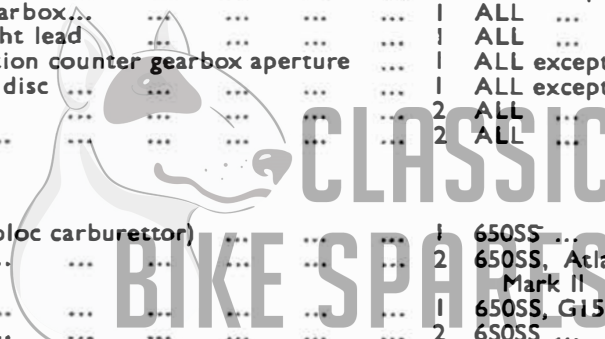
033086	Crankcase shield	1	P11, P11A	
026491	Shield clips	2	P11, P11A	
042265	Shield bolts	2	P11, P11A	
000011	Shield-bolt washers	2	P11, P11A	
000004	Shield-bolt nuts	2	P11, P11A	

REVOLUTION COUNTER

030391	Revolution-counter head only	1	ALL	
030392	Revolution-counter cable	1	ALL	
030358	Revolution-counter head bracket—black	1	ALL except G15CSR, P11, P11A	
030358	Revolution-counter head bracket—chrome	1	G15CSR	
033063	Revolution-counter head bracket—black	1	P11, P11A	
031552	Claylastic strips	2	ALL except G15CSR	
24563	Revolution-counter gearbox	1	ALL	
030435	Revolution-counter light lead	1	ALL	
23453	Blanking cover-revolution counter gearbox aperture	1	ALL except P11, P11A	
23649	Blanking-cover sealing disc	1	ALL except P11, P11A	
012873	Blanking cover screws	2	ALL	
23446	Washers	2	ALL	

AIR FILTER

030337	Air filter (Amal Monobloc carburettor)	1	650SS	
23559	Air-filter grommets	2	650SS, Atlas, G15CS, N15CS, G15 Mark II	
23552	Mounting plate	1	650SS, G15CS, N15CS, G15 Mark II	
22034	Mounting-plate bolts	2	650SS	



Part No.	Description	Qty.	Models fitted to	Bin No.
AIR FILTER—continued				
021579	Mounting-plate bolt washers	2	650SS ...	
23555	Mounting-plate sleeves	2	650SS, Atlas, G15CS, N15CS, G15 Mark II	
25403	Air filter (Amal Monobloc carburettor)	1	Atlas, G15CS, N15CS, G15 Mark II 1966...	
25404	Mounting plate	1	Atlas, G15CS, N15CS, G15 Mark II 1966...	
24571	Mounting-plate sleeve	1	Atlas, G15CS, N15CS, G15 Mark II 1966...	
033188	Air-filter element	1	P11, P11A	
033258	Perforated plate	1	P11, P11A	
033187	Filter element body half (inner)	1	P11, P11A	
033186	Filter element body half (outer)	1	P11, P11A	
033189	Filter element body stud	1	P11, P11A	
000012	Filter-stud washers	2	P11, P11A	
000005	Filter-stud nuts	2	P11, P11A	
033027	Filter-mounting sleeves	2	P11, P11A	

AIR FILTER (FOR 930 CARBURETTOR)

033030	Air filter	1	650SS, Atlas, G15CS, N15CS, G15 Mark II	
033026	Air filter mounting plate	1	650SS, Atlas, G15CS, N15CS, G15 Mark II	
033027	Air filter mounting plate sleeves	2	650SS, Atlas, G15CS, N15CS, G15 Mark II	

CABLE CLIPS

011907	Rubber cable clips—short	3	P11, P11A	
026880	Rubber cable clips—medium	6	P11, P11A	
026881	Rubber cable clips—long	2	P11, P11A	





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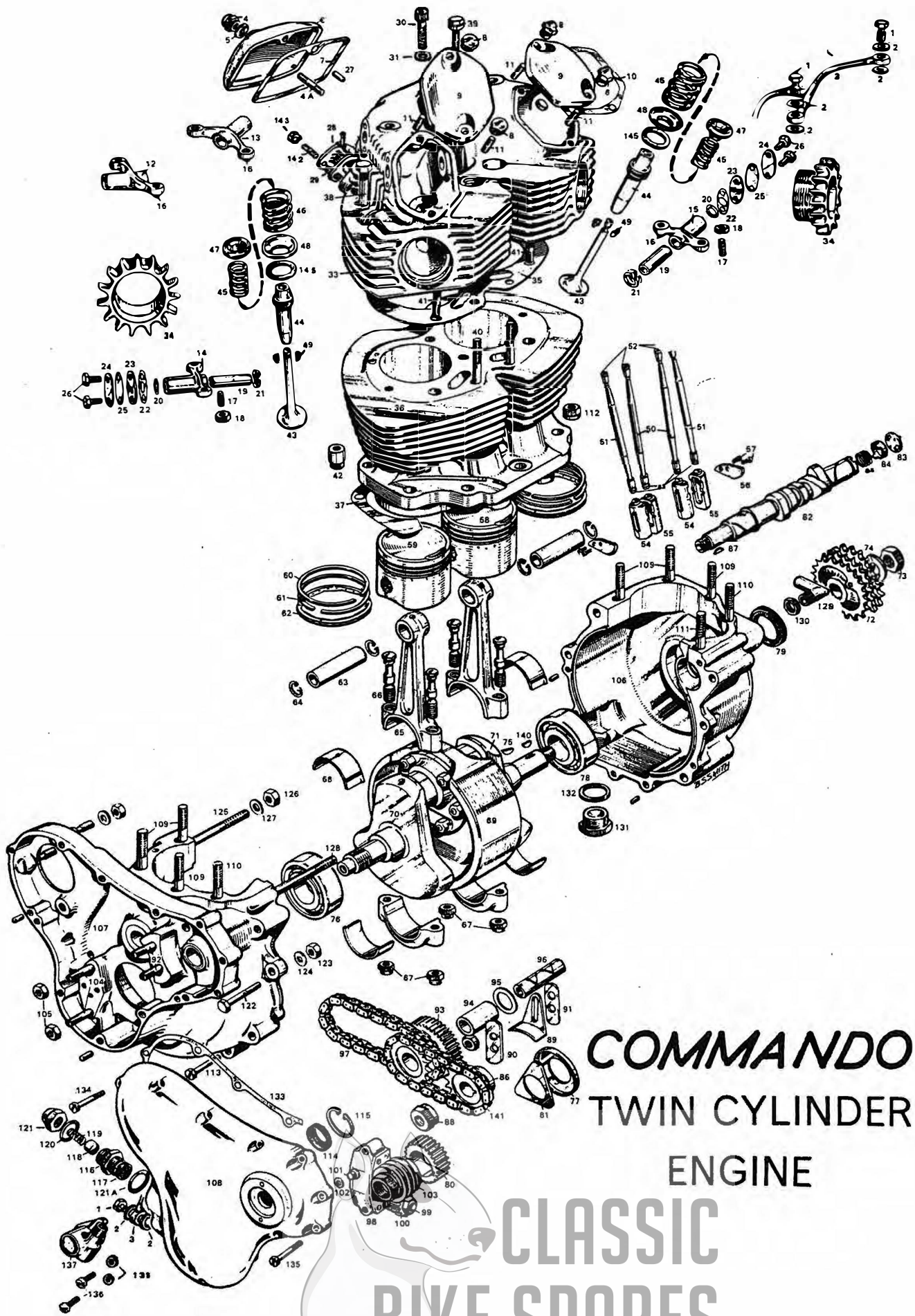
CLASSIC BIKE SPARES

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CLASSIC
BIKE SPARES



COMMANDO
TWIN CYLINDER
ENGINE

CLASSIC
BIKE SPARES
A ENGINE

- 1 Banjo bolt for oil feed pipe.
- 2 Washer for banjo bolt.
- 3 Rocker feed pipe assembly.
- 4 Domed nut for rear cap.
- 4A Stud for rear cap.
- 5 Washer for domed nut.
- 6 Rocker box cap (rear).
- 7 Sealing washer for rear cap.
- 8 Nut for rocker box front cap stud.
- 9 Rocker box cap (Front).
- 10 Sealing washer for front cap.
- 11 Stud for front cap.
- 12 Rocker inlet, right hand.
- 13 Rocker inlet, left hand.
- 14 Rocker exhaust, right hand.
- 15 Rocker exhaust, left hand.
- 16 Rocker ball end.
- 17 Rocker adjuster.
- 18 Nut for adjuster.
- 19 Rocker shaft.
- 20 Thrust washer for shaft.
- 21 Spring washer for shaft.
- 22 Joint washer for shaft.
- 23 Locking plate for shaft.
- 24 Retaining plate for shaft.
- 25 Joint washer for plate.
- 26 Bolt for shaft retaining plate.
- 27 Dowel for rocker box cap (Rear).
- 28 Inlet manifold.
- 29 Allen bolt manifold to head.
- 30 Allen bolt for head steady plate.
- 31 Washer for bolt.
- 33 Cylinder head, with valve guides.
- 34 Finned locking nut for exhaust pipe.
- 35 Gasket cylinder head to barrel.
- 36 Cylinder barrel.
- 37 Washer cylinder base to Crankcase.
- 38 Cylinder head bolt (Long).
- 39 Cylinder head bolt (Short).
- 40 Stud cylinder barrel to head.
- 41 Stud, cylinder head to barrel.
- 42 Nut, cylinder head to barrel stud.
- 43 Valve, exhaust.
- 44 Valve guide, inlet or exhaust.
- 45 Valve spring, inner.
- 46 Valve spring, outer.
- 47 Valve spring top cap.
- 48 Valve spring bottom collar.
- 49 Valve collet.
- 50 Push rod complete, inlet.
- 51 Push rod complete, exhaust.
- 52 Push rod top end.
- 53 Push rod bottom end.
- 54 Tappet, right hand.
- 55 Tappet, left hand.
- 56 Tappet location plate.
- 57 Screw for location plate.
- 58 Piston complete, left hand.
- 59 Piston complete, right hand.
- 60 Piston ring, compression, top, chrome.
- 61 Piston ring, compression, bottom, plain.
- 62 Piston ring, scraper.
- 63 Gudgeon pin.
- 64 Circlip for gudgeon pin.
- 65 Connecting rod.
- 66 Big end cap bolt.
- 67 Nut for cap bolt.
- 68 Big end bearing shell, upper.
- 69 Big end bearing shell, lower.
- 69 Flywheel.
- 70 Crankshaft timing side.
- 71 Crankshaft driving side.
- 72 Engine sprocket 26 teeth.
- 73 Retaining nut for rotor.
- 74 Washer for rotor.
- 75 Key for engine sprocket.
- 76 Mainshaft bearing, timing side.
- 77 Sealing washer timing side bearing.
- 78 Mainshaft roller bearing, driving side.
- 79 Driving side shaft oil seal.
- 80 Half time pinion.
- 81 Backing plate for pinion.
- 82 Camshaft.
- 83 Stationary plate, camshaft breather.
- 84 Rotary plate, timing breather.
- 85 Spring for breather.
- 86 Camshaft sprocket.
- 87 Key for sprocket.
- 88 Nut for sprocket and rev-counter drive.
- 89 Chain tensioner slipper.
- 90 Plate for chain tensioner (Thick).
- 91 Plate for chain tensioner (Thin).
- 92 Stud for chain tensioner.
- 93 Intermediate gear, with sprocket.
- 94 Bush for intermediate gear.
- 95 Washer for intermediate gear.
- 96 Spindle for intermediate gear.
- 97 Driving chain for ignition.
- 98 Oil pump assembly.
- 99 Nut for oil pump spindle.
- 100 Worm gear wheel (on pump).
- 101 Feed bush for pump.
- 102 Sealing washer for feed bush.
- 103 Pump driving worm (on mainshaft).
- 104 Stud, oil pump to crankcase.
- 105 Nut for stud.
- 106 Crankcase, driving side only.
- 107 Crankcase, timing side only.
- 108 Timing cover (for rev-counter fixing).
- 109 Crankcase cylinder base stud.
- 110 Crankcase cylinder base stud $\frac{5}{8}$ in. dia.
- 111 Crankcase cylinder base stud $\frac{3}{8}$ in. dia.
- 112 Nut, cylinder base stud $\frac{3}{8}$ in.
- 113 Screw, timing to driving side crankcase sump.
- 114 Mainshaft oil seal, in timing cover.
- 115 Circlip, mainshaft oil seal.
- 116/7 Pressure release assembly.
- 118 Pressure release piston.
- 119 Pressure release spring.
- 120 Pressure release union nut washer.
- 121 Pressure release body nut.
- 121A Washer for pressure release union.
- 122 Crankcase bolt (Short).
- 123 Nut, for bolt.
- 124 Washer for bolt.
- 125 Crankcase top stud (Rear).
- 126 Nut, for stud.
- 127 Washer for stud.
- 128 Crankcase top stud (Front).
- 129 Elbow for Crankcase breather pipe.
- 130 Nut, for crankcase breather elbow.
- 131 Crankcase oil sump filter body.
- 132 C. and A. washer filter body.
- 133 Timing cover gasket.
- 134 Timing cover screw, Long.
- 135 Timing cover screw, Short.
- 136 Fixing screw revolution counter drive.
- 137 Gear box revolution counter drive.
- 138 Washer for fixing screw.
- 140 Key for alternator rotor.
- 141 Driving chain for camshaft.
- 142 Stud inlet manifold to carburettor.
- 143 Nut for stud.
- 144 Washer for stud.
- 145 Heat resisting washer.



CLASSIC
BIKE SPARES

CRANKSHAFT

	06.0571	Crankshaft assembly—less connecting rods	1	
A70	23262	Crankcheek—timing side	1	
A71	06.0542	Crankcheek—driving side	1	
A69	06.0731	Flywheel only	1	
	T.2105	Flywheel crankcheek dowel	1	
	T.2033	Crankcheek bolt	4	
	T.2086	Crankcheek stud	2	
	T.2032	Nut retaining plate	2	
	T.2031	Crankcheek stud nut	6	
	23280	Crankcheek bolt nut	2	
	E.4591	Crankshaft plug	1	

CONNECTING ROD

A65	25369	Connecting rod with cap	2	
A66	23254	Connecting rod cap bolt	4	
A67	23253	Cap bolt nut	4	
A68	25384	Connecting rod bearing shell (top half) standard	2	
	23255	Connecting rod bearing shell (bottom half) standard	2	
	25409	Connecting rod bearing shell (top half) -010 in.	2	
	25410	Connecting rod bearing shell (top half) -020 in.	2	
	25411	Connecting rod bearing shell (top half) -030 in.	2	
	25413	Connecting rod bearing shell (top half) -040 in.	2	
	25165	Connecting rod bearing shell (bottom half) -010 in.	2	
	25166	Connecting rod bearing shell (bottom half) -020 in.	2	
	25167	Connecting rod bearing shell (bottom half) -030 in.	2	
	25168	Connecting rod bearing shell (bottom half) -040 in.	2	

CRANKCASE

	06.0600	Crankcase complete with timing cover	1	
	06.0601	Crankcase halves assembled—less timing cover	1	
A108	06.0716	Timing cover	1	
A106	06.0602	Crankcase (drive side)	1	
A107	06.0717	Crankcase (timing side)	1	
A133	06.0719	Timing cover gasket	1	
A109	24251	Cylinder barrel stud	6	
A110	T.2209	Cylinder barrel stud (stepped)	2	
A111	18943	Cylinder barrel stud (front)	1	
A134	24689	Timing cover screw—long	6	
A135	E.6980	Timing cover screw—short	6	
A113	24689	Sump screw	2	
	T.2036	Camshaft bush (timing side)	1	
	T.2037	Camshaft bush (driving side)	1	
A114	048023	Oil seal (timing side shaft)	1	
A115	048079	Oil seal circlip	1	
A131	16945	Sump filter body	1	
A132	16949	Filter body washer	1	
	16948	Filter body circlip	1	
	16946	Filter gauze	1	
	16947	Filter gauze washer	1	
	E.4591	Timing cover oilway plug	1	
	16902	Oilway set pin	1	
	T.1084	Set pin washer	1	

CRANKCASE BREATHER

	19629	Rubber breather pipe—27 in.	1	
A129	24300	Breather pipe elbow	1	
	13786	Elbow washer	1	
A130	24303	Elbow nut	1	
	06.0576	Ferrule	1	

PRESSURE RELEASE

A116/7	T.2059A	Pressure release body assembly	1	
A118	T.2054	Release body piston	1	
A119	T.2061	Release body piston spring	1	
	15404	Packing shim	1	AR
A121	T.2060	Release body nut	1	
A121a	T.2058	Release union washer	1	
A120	T.2057	Release body nut washer	1	



CLASSIC
BIKE SPARES

CYLINDER BARREL AND HEAD

A36	06.0396	Cylinder barrel	1
A33	06.0988	Cylinder head complete with valve guides	1
A35	06.0400	Cylinder head gasket	1
A112	T.2016	Cylinder barrel stud nut— $\frac{3}{8}$ in.	1
A42	24250	Cylinder barrel stud nut	6
	T.2210	Cylinder barrel stud nut— $\frac{1}{8}$ in.	2
	000011	Cylinder barrel stepped stud washer	2
	24252	Cylinder barrel stud washer	6
A37	24249	Cylinder base gasket	1
A40	T.2161	Head to Barrel stud— $\frac{3}{8}$ in.	2
A41	24389	Head to Barrel stud	3
	24260	Head stud nut	2
	T.2017	Head stud nut— $\frac{3}{8}$ in.	2
	000011	Cylinder head stud washer	2
	24250	Head stud nut (rear)	1
A38	06.0401	Cylinder head bolt—long	4
A39	25313	Cylinder head bolt—short	1
	016213	Cylinder head bolt washer	5

VALVES, GUIDES AND SPRINGS

	25501	Inlet valve	2
A43	25500	Exhaust valve	2
A44	T.2011	Valve guide	4
A145	23392	Heat resisting washer	4
A48	T.2073	Valve spring cup	4
A45	22839	Valve spring (inner)	4
A46	22838	Valve spring (outer)	4
A47	T.186	Valve spring collar	4
A49	T.187	Valve cotter	Pair	4

PISTONS AND RINGS (STANDARD)

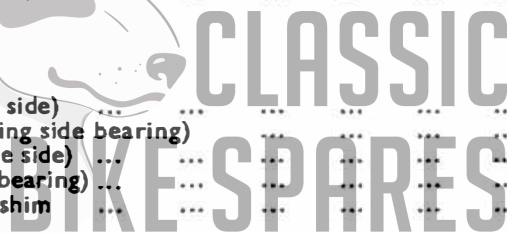
A58	06.0381	Piston complete, left hand	1
A59	06.0382	Piston complete, right hand	1
A60	06.0952	Piston ring top (chrome)	2
A61	06.0953	Piston ring plain	2
A62	06.0954	Piston ring scraper	2
A63	06.0955	Gudgeon pin	2
A64	23276	Gudgeon pin circlip	4

PISTONS AND RINGS (OVERSIZE)

	06.0956	Piston complete left hand—+ .010 in.	1
	06.0957	Piston complete right hand—+ .010 in.	1
	06.0960	Piston ring top (chrome)—+ .010 in.	2
	06.0961	Piston ring plain—+ .010 in.	2
	06.0962	Piston ring scraper—+ .010 in.	2
	06.0963	Piston complete left hand—+ .020 in.	1
	06.0964	Piston complete right hand—+ .020 in.	1
	06.0967	Piston ring top (Chrome)—+ .020 in.	2
	06.0968	Piston ring plain—+ .020 in.	2
	06.0969	Piston ring scraper—+ .020 in.	2
	06.0970	Piston complete left hand—+ .030 in.	1
	06.0971	Piston complete right hand—+ .030 in.	1
	06.0974	Piston ring top (chrome)—+ .030 in.	2
	06.0975	Piston ring plain—+ .030 in.	2
	06.0976	Piston ring scraper—+ .030 in.	2
	06.0977	Piston complete left hand—+ .040 in.	1
	06.0978	Piston complete right hand—+ .040 in.	1
	06.0981	Piston ring top (chrome)—+ .040 in.	2
	06.0982	Piston ring plain—+ .040 in.	2
	06.0983	Piston ring scraper—+ .040 in.	2

MAIN BEARINGS

A76	17822	Ball bearing (timing side)	1
A77	T.2008	Sealing washer (timing side bearing)	1
A78	17824	Roller bearing (drive side)	1
A79	T.2187	Oil seal (drive side bearing)	1
	T.2196A	Crankshaft bearing shim	AR



OIL PUMP—continued

A101	15515	Pump feed bush ...	1	
A102	T.272	Feed bush sealing washer ...	1	
A103	24732	Driving worm on mainshaft and pinion nut ...	1	
A104	E.4440	Pump-to-crankcase stud ...	2	
A105	E.3231	Pump stud nut ...	2	
	E.4590	Oil stop grub screw ...	1	
	21146	Pump feed bush shim ...	2	

HEAD STEADY STAY

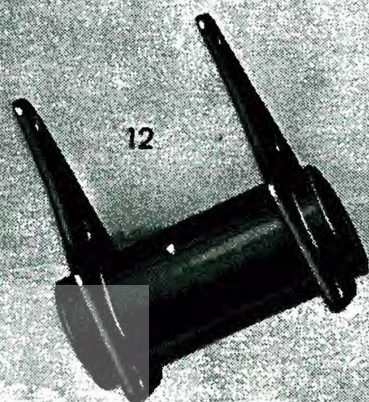
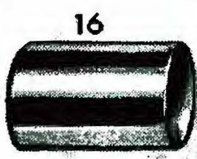
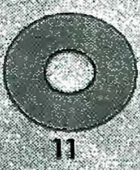
J22	06.0489	Engine steady stay ...	1	
J19	06.0490	Engine steady stay spacer ...	2	
J21	06.0622	Engine steady stay rubber ...	2	
	000192	Engine steady stay washer ...	6	
J18	06.0493	Engine steady stay stud ...	2	
J20	06.0348	Engine steady stay nut ...	6	
J15, A30	19437	Engine steady stay screw ...	3	
J16, A31	000011	Engine steady stay screw washer ...	3	
J23	06.0830	Engine steady side plate ...	2	
J17	06.0914	Engine steady spacer ...	1	

CRANKCASE BOLTS

	E.3214	Crankcase bottom stud ...	1	
	E.3231	Crankcase bottom stud nut ...	2	
A122	13870	Crankcase bolt ...	1	
A124	E.5456	Crankcase bolt washer ...	1	
A123	E.3223	Crankcase bolt nut ...	1	
A125	T.2013	Crankcase stud top rear ...	1	
A127	000010	Crankcase stud washer ...	1	
A126	E.3224A	Crankcase stud nut ...	1	
A128	19077	Crankcase stud top front ...	1	
	T.2221	Crankcase stud washer ...	1	
	E.3229	Crankcase stud nut ...	1	

ENGINE PLATES AND BOLTS

	06.0430	Crankcase—engine plate stud ...	2	
	014119	Stud washer ...	4	
	06.0029	Stud nut ...	4	
	22694	Crankcase—engine plate and frame stud (bottom) ...	1	
	06.0431	Crankcase—engine plate stud (top rear) ...	1	
	014119	Stud washer ...	2	
	06.0029	Stud nut ...	2	
	06.0431	Rear engine plate stud (top) ...	1	
	014119	Rear engine plate stud washer ...	2	
	06.0029	Rear engine plate stud nut ...	2	
	06.0431	Crankcase-engine plate stud (centre rear) ...	1	
	014119	Stud washer ...	2	
	06.0029	Stud nut ...	2	
	06.0624	Crankcase-engine plate stud (bottom rear) ...	1	
	014117	Stud washer ...	2	
	06.0348	Stud nut ...	2	
B12	06.0418	Front engine mounting (assembled) ...	1	
B19	06.0421	Front engine mounting rubber ...	2	
B16	06.0771	Front engine mounting seating spacer ...	2	
B14	06.0427	Front engine mounting spacer ...	1	
B13, B15	06.0428	Front engine mounting spacer rubber ...	2	
B20	06.0773	Front engine mounting gaiter ...	2	
	06.0423	Front engine mounting bolt ...	1	
B21	06.0422	Front engine mounting bolt collar ...	2	
	000008	Front engine mounting bolt washer ...	2	
	06.0438	Front engine mounting bolt nut ...	1	
B17	06.0684	Front engine mounting tube cap ...	2	
B1	06.0424	Rear engine mounting assembled ...	1	
B6	06.0432	Rear engine mounting rubber ...	2	
B5	06.0772	Rear engine mounting seating spacer ...	1	
B2	06.0434	Rear engine mounting spacer assembled ...	1	
B8	06.0774	Rear engine mounting gaiter ...	2	
	06.0437	Rear engine mounting stud ...	1	
B9	06.0436	Rear engine mounting stud collar ...	2	
	000008	Rear engine mounting stud washer ...	2	
B3, B49	06.0435	Rear engine mounting rubber spacer ...	2	
B10	06.0685	Rear engine mounting tube cap ...	2	



CLASSIC
B ENGINE PLATE
BIKE SPARES

ENGINE PLATES AND BOLTS—continued

	06.0438	Rear engine mounting stud nut ...	2	
B7	06.0775	Engine mounting shim .005 in. rear	AR	
	06.0776	Engine mounting shim .010 in. rear	AR	
	06.0777	Engine mounting shim .020 in. rear	AR	
	06.0778	Engine mounting shim .030 in. rear	AR	
B11, B22	06.0578	Engine mounting shim (polyurethane) $\frac{1}{8}$ in. front-rear ...	4	
B18	06.0686	Engine mounting shim .005 in. front	AR	
	06.0687	Engine mounting shim .010 in. front	AR	
	06.0688	Engine mounting shim .020 in. front	AR	
	06.0689	Engine mounting shim .030 in. front	AR	

ENGINE SPROCKET

K29 A72	06.0383	Sprocket (standard fitting) 25T	1	
K8 A75	E.3682	Engine sprocket key ...	R	

CARBURETTOR

	23358	Carburettor spacer ...	2	
A28	06.0509	Carburettor manifold	2	
	06.0670	Balance union ...	2	
	11775	Balance union washer	2	
	23580	Balance pipe hose $5\frac{1}{2}$ in.	1	
A142	06.0577	Carburettor fixing stud	4	
A143	06.0348	Carburettor fixing stud nut	4	
A29	23412	Inlet manifold screw ...	4	
C32	033281	Carburettor flange "O" ring	2	
	06.0586	Carburettor complete (left hand) less cables 930/27	1	
	06.0587	Carburettor complete (right hand) less cables 930/26	1	
C12	L930-002	Body only (left hand)	1	
C12	R930-001	Body only (right hand)	1	
C21	622-050	Float chamber body ...	2	
C11	928-060	Throttle valve—size 3	2	
C10	928-062	Air valve ...	2	
C5	928-064	Mixing chamber top ...	2	
C7	622-131	Throttle valve spring ...	2	
C8	622-065	Air valve spring	2	
C29	622-067	Throttle needle clip ...	2	
C9	622-1243/1	Throttle needle	2	
C18	622-068	Float needle ...	2	
C19	622-069	Float ...	2	
C25	622-071	Float spindle ...	2	
C20	622-073	Float chamber washer	2	
C27	622-076	Pilot air adjuster screw	2	
C26	622-077	Throttle stop ...	2	
C24	622-078	Banjo bolt	2	
C15	622-122	Needle jet	2	
C16	622-128	Jet holder	2	
C17	376-100	Main jet	2	
C14	124-026	Pilot jet	2	
	622-101	Flange "O" ring	2	
	14-032	Tickler spring ...	2	
C3	622-086	Float chamber, mixing chamber top screw	4	
C23	376-097	Banjo union ...	2	
C28	622-082	"O" ring	4	
C2	5-077	Cable adjuster lock nut	4	
C1	4-035	Cable adjuster ...	4	
	622-089	Tickler stem ...	2	
	622-081	Tickler head ...	2	

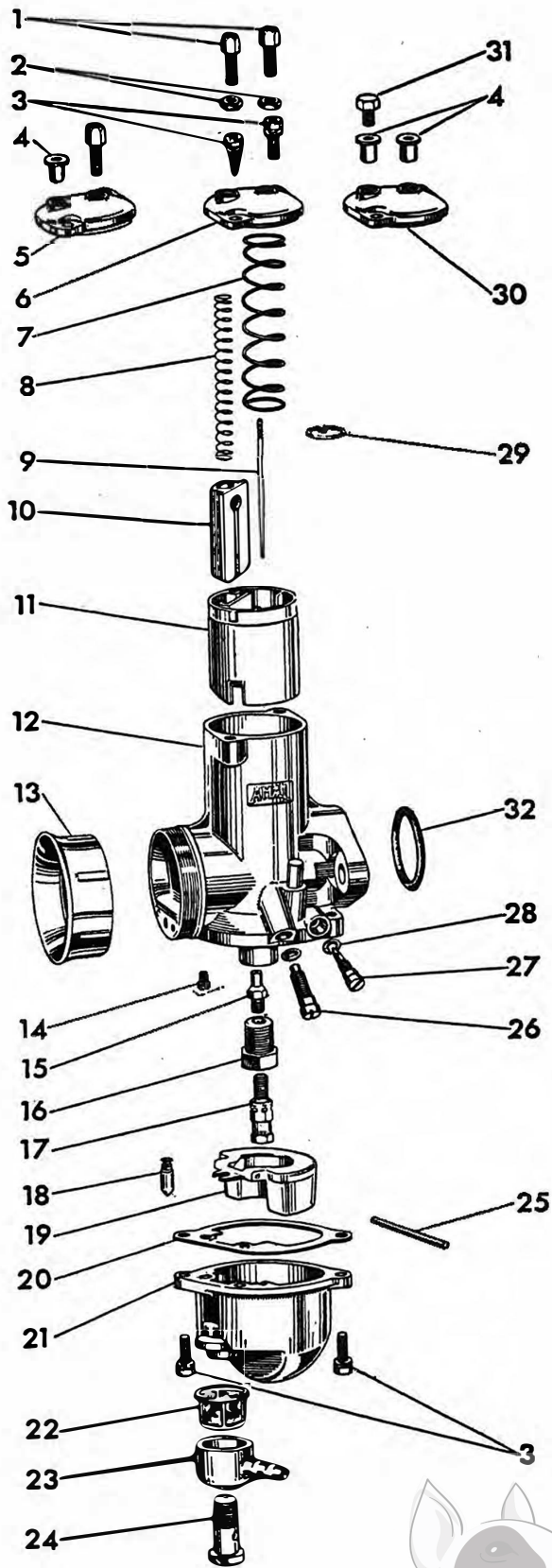
EXHAUST PIPE

	06.0620	Exhaust pipe bare (left)	1	
	06.0621	Exhaust pipe bare (right)	1	
A34	18092	Exhaust pipe lock ring	2	
	T.2166	Exhaust pipe lock ring washer	2	

SILENCERS

	23768	Silencer left hand	1	
	23767	Silencer right hand	1	
	16255	Silencer clip ...	2	
	06.0727	Silencer clamping bolt	2	
	000011	Silencer clamping bolt washer	4	





Amal concentric carburettor

- 1 Cable adjuster
- 2 Cable-adjuster locknut
- 3 Float-chamber and mixing-chamber-top securing screws
- 4 Cable ferrules
- 5 Mixing-chamber top for adjuster and ferrule
- 6 Mixing-chamber top (standard)
- 7 Throttle-valve spring
- 8 Air-valve spring
- 9 Throttle needle
- 10 Air valve
- 11 Throttle valve
- 12 Carburettor body
- 13 Air-intake tube
- 14 Pilot jet
- 15 Needle jet
- 16 Jet holder
- 17 Main jet
- 18 Float needle
- 19 Float
- 20 Float-chamber washer
- 21 Float-chamber body
- 22 Filter
- 23 Banjo union
- 24 Banjo bolt
- 25 Float spindle
- 26 Throttle-stop adjusting screw
- 27 Pilot-air adjusting screw
- 28 'O' Rings
- 29 Needle clip
- 30 Mixing-chamber top for two ferrules
- 31 Plug for mixing-chamber top
- 32 'O' ring for flange sealing

SILENCERS—continued

	06.0348	Silencer clamping bolt nut ...	2
J24	06.0563	Silencer stay left hand ...	2
J26	06.0564	Silencer stay right hand ...	2
	13053	Silencer stay bolt ...	4
	18202	Silencer stay bolt washer ...	4
J34	06.0863	Silencer bolt (bracket to frame) ...	2
J33	000010	Silencer bolt washer ...	4
J32	06.0029	Silencer bolt nut ...	2
J25 J31	06.0622	Silencer rubber mounting ...	4
J27 J30	000011	Silencer rubber mounting washer ...	8
J28 J29	06.0348	Silencer rubber mounting nut ...	8
	E.3231	Silencer stay bolt nut... ...	4

CHAINS

	06.0366	Front chain ...	1
	017376	Rear chain (19 teeth sprocket) ...	1
	18257	Contact breaker chain ...	1
	17806	Camshaft chain ...	1
	033156	Rear chain (21 teeth sprocket) ...	1

GEARBOX FIXING PARTS

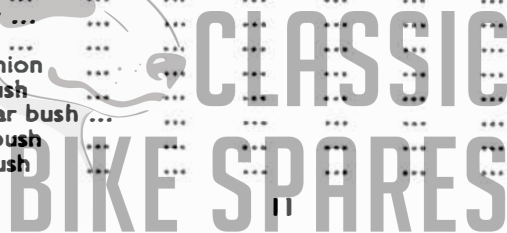
	14367	Fixing bolt top ...	1
	030023	Fixing bolt top washer ...	1
	06.0420	Fixing bolt top nut ...	1
	06.0597	Pivot stud ...	1
	000008	Pivot stud washer ...	2
	06.0625	Pivot stud nut ...	2
	16997	Gearbox adjuster ...	1
	E.3231	Gearbox adjuster nut ...	2
	06.0595	Gearbox adjuster crosshead... ..	1
	000010	Gearbox adjuster crosshead washer ...	1
	06.0029	Gearbox adjuster crosshead nut ...	1

GEARBOX SHELL

	06.0543	Gearbox complete (less clutch and kickstart) ...	1
D7	06.0808	Shell with two bushes and studs ...	1
D47	040467	Kickstart case (inner)... ..	1
D56	06.0740	Kickstart cover (outer) ...	1
D46	040030	Inner case gasket ...	1
D48	040055	Outer cover gasket ...	1
D15	040138	Drain plug ...	1
D14	000200	Drain plug washer ...	1
D87	040137	Oil level plug ...	1
D86	000203	Oil level plug washer... ..	1
D66	041104	Inspection cover ...	1
D67	040057	Inspection cover gasket ...	1
D65	000450	Inspection cover screw ...	2
	000577	Kickstart-case dowel ...	2
D13	040064	Kickstart-case stud ...	2
D8	000271	Kickstart-case stud ...	5
D89	000004	Kickstart-case stud nut ...	7
	000577	Kickstart-cover dowel ...	2
D68	000482	Kickstart-cover screw ...	5

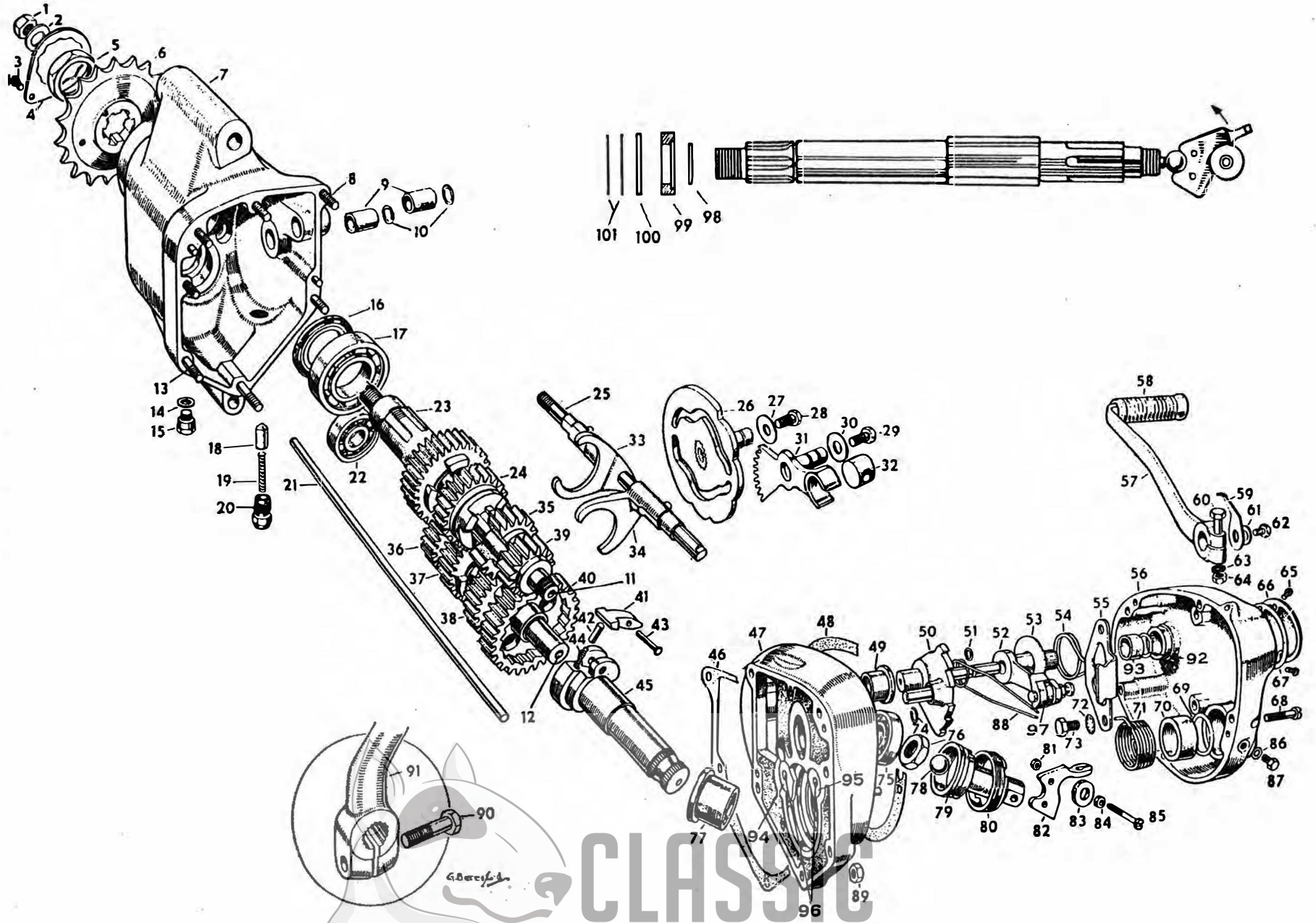
GEARS AND SHAFTS

D11	06.0384	Gearbox mainshaft ...	1
D12	040025	Gearbox layshaft ...	1
D23	040422	Main gear with bushes ...	1
D39	040026	Mainshaft first gear ...	1
D35	040418	Mainshaft second gear ...	1
D24	040012	Mainshaft third gear ...	1
D40	040115	Layshaft first gear ...	1
D38	040019	Layshaft second gear ...	1
D37	040420	Layshaft third gear ...	1
D36	040284	Layshaft top gear pinion ...	1
	040062	Main driving gear bush ...	2
	040048	Mainshaft second gear bush ...	1
	040047	Layshaft third gear bush ...	1
	040046	Layshaft first gear bush ...	1



D GEARBOX

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CLASSIC
BIKE SPARES

GEARBOX BEARINGS AND SEALS

D17	040098	Main gear ball bearing	1
D75	040099	Mainshaft ball bearing in kickstart case	1
D22	040100	Layshaft ball bearing in shell	1
D9	040056	Cam plate/quadrant bush in shell	2
D16	040132	Main gear bearing oil seal	1
D10	040129	Quadrant and cam plate "O" ring seal	2
D77	040473	Kickstart spindle bush in kickstart case	1
D49	040061	Footchange spindle bush in kickstart case...	1
D70	040472	Kickstart spindle bush in cover	1
D93	040063	Footchange spindle bush in cover	1
D51	040079	Ratchet spindle "O" ring	1
D92	040006	Footchange spindle and pawl carrier "O" ring	1
D69	040005	Kickstart "O" ring	1

GEARBOX SPROCKET

D6	040480	Gearbox sprocket (final drive) 19 teeth $\frac{5}{8}$ in. \times $\frac{3}{8}$ in.	1
D6	06.0721	Gearbox sprocket (final drive) 21 teeth $\frac{5}{8}$ in. \times $\frac{3}{8}$ in.	1
	040131	Gearbox sprocket spacer	1
D5	040070	Gearbox sprocket nut	1
D4	040076	Gearbox sprocket lock washer	1
D3	000450	Gearbox sprocket lock washer screw	1

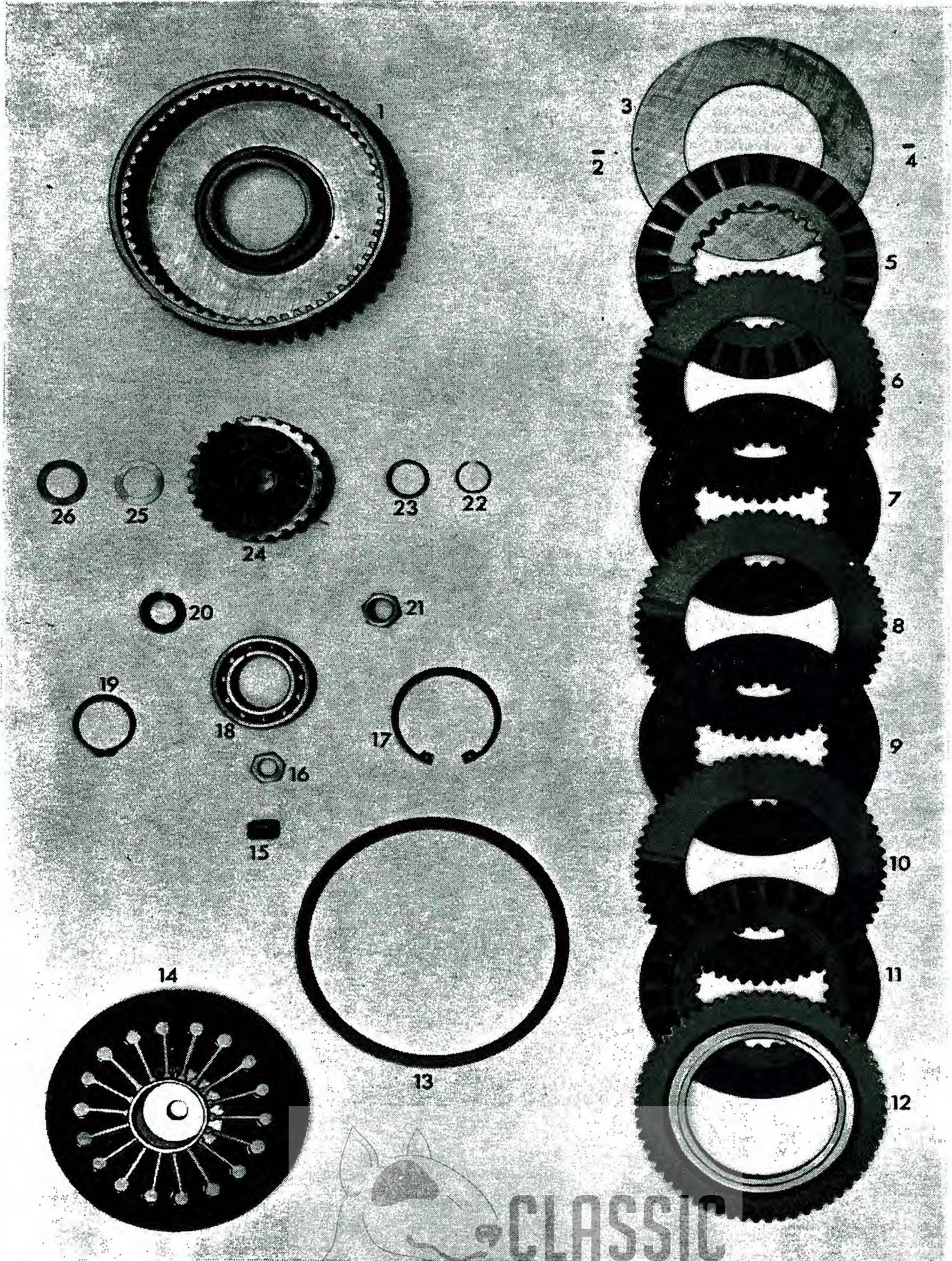
GEAR CHANGE

D26	040018	Cam plate only	1
	040015	Spindle only	1
D31	040109	Quadrant assembly	1
D27 D30	000174	Washer for cam plate and quadrant spindle	2
D29 D28	040136	Screw for cam plate and quadrant spindle	2
D34 D33	040022	Selector fork	2
D25	040035	Selector fork shaft	1
D50	040111	Ratchet gear assembly	1
D32	040078	Knuckle pin roller	1
D88	040038	Gear change pawl spring	1
D52	040110	Pawl carrier assembly	1
	040002	Pawl carrier only	1
	040067	Pawl carrier pin	1
D97	040024	Footchange pawl	1
D74	040049	Circlip for pawl	1
	040066	Ratchet spindle	1
D54	040479	Gear change return spring	1
D53	040135	Return spring washer	1
D55	040052	Gear change stop plate	1
D73	041400	Stop plate screw	2
D72	014117	Stop plate screw spring washer	2
D57	06.0929	Footchange pedal	1
D58	040086	Footchange pedal rubber	1
D60	040105	Footchange pedal bolt	1
D63	045062	Footchange pedal bolt washer	1
D64	000005	Footchange pedal bolt nut	1
D59	040051	Gear indicator...	1
D62	040137	Gear indicator screw	1
D61	000012	Indicator screw washer	1
D18	040034	Cam plate plunger	1
D19	040442	Cam plate plunger spring	1
D20	040036	Cam plate plunger bolt	1

CLUTCH

	06.0741	Clutch complete	1
E1	06.0742	Clutch sprocket	1
E3	06.0744	Clutch back plate	1
E5 7 9 11	06.0749	Clutch friction plate bonded	4
E6 8 10	06.0746	Clutch plain plate	3
E12	06.0745	Clutch pressure plate	1
E14	06.0770	Clutch spring and clutch spring centre assembly	1
E15	06.0308	Clutch adjuster	1
E16	06.0005	Clutch adjuster nut	1
E24	06.0743	Clutch centre	1
E21 D1	040373	Clutch retaining nut	1
E20 D2	040374	Clutch retaining washer	1
E22 D98	06.0752	Clutch locating circlip	1
E23 D99	06.0747	Clutch locating spacer	1





CLASSIC
E CLUTCH
BIKE SPARES

CLUTCH—continued

E25	D101	06.0894	Clutch shim -032 in.	AR
E26	D100	06.0895	Clutch shim -048 in.	AR
E18		06.0750	Clutch bearing	
E19		06.0753	Clutch bearing circlip inner	
E17		06.0754	Clutch bearing circlip outer	
E13		06.0751	Clutch spring circlip	
E2	E4	06.0756	Drive pin (back plate to sprocket)	2

CLUTCH OPERATING PARTS

D21		040084	Clutch rod	
D82		06.0715	Operating lever	
D79		040059	Operating lever body	
D80		040003	Operating body locking ring	
D78		040031	Operating ball	
D83		040060	Operating roller	
D84		040065	Roller sleeve	
D85		000457	Roller screw	
D81		011846	Roller screw nut	

KICKSTART

D45		040477	Kickstart axle with bush	
		040146	Kickstart axle bush	
D41		040017	Axle pawl	
D43		040033	Pawl pin	
D44		040044	Pawl spring	
D42		040069	Pawl plunger	
D94		040042	Axle stop	
D95		040071	Axle cam	
D96		040041	Axle cam rivet	
D96		040474	Axle stop rivet	
D76		040023	Mainshaft nut kickstart end	
		06.0598	Kickstart crank assembly—folding type	
D91		06.0488	Kickstart crank only—folding type...	
		033218	Kickstart pedal rubber	
		042934	Folding crank pedal pin	
		06.0550	Pedal pin domed nut	
		040433	Pedal pin spring washer	
		000010	Pedal pin plain washer	
D90		06.0599	Crank-to-axle clamping bolt...	
D71		040475	Kickstart crank return spring	

FRAME

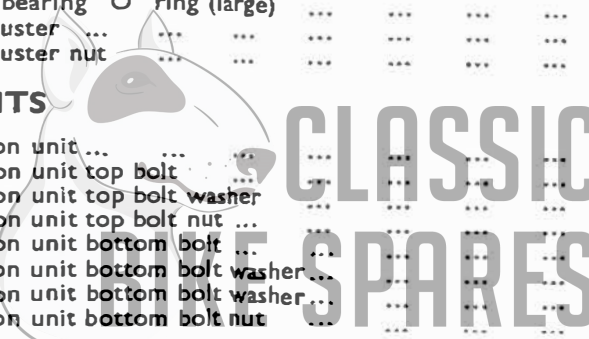
		06.0406	Frame	
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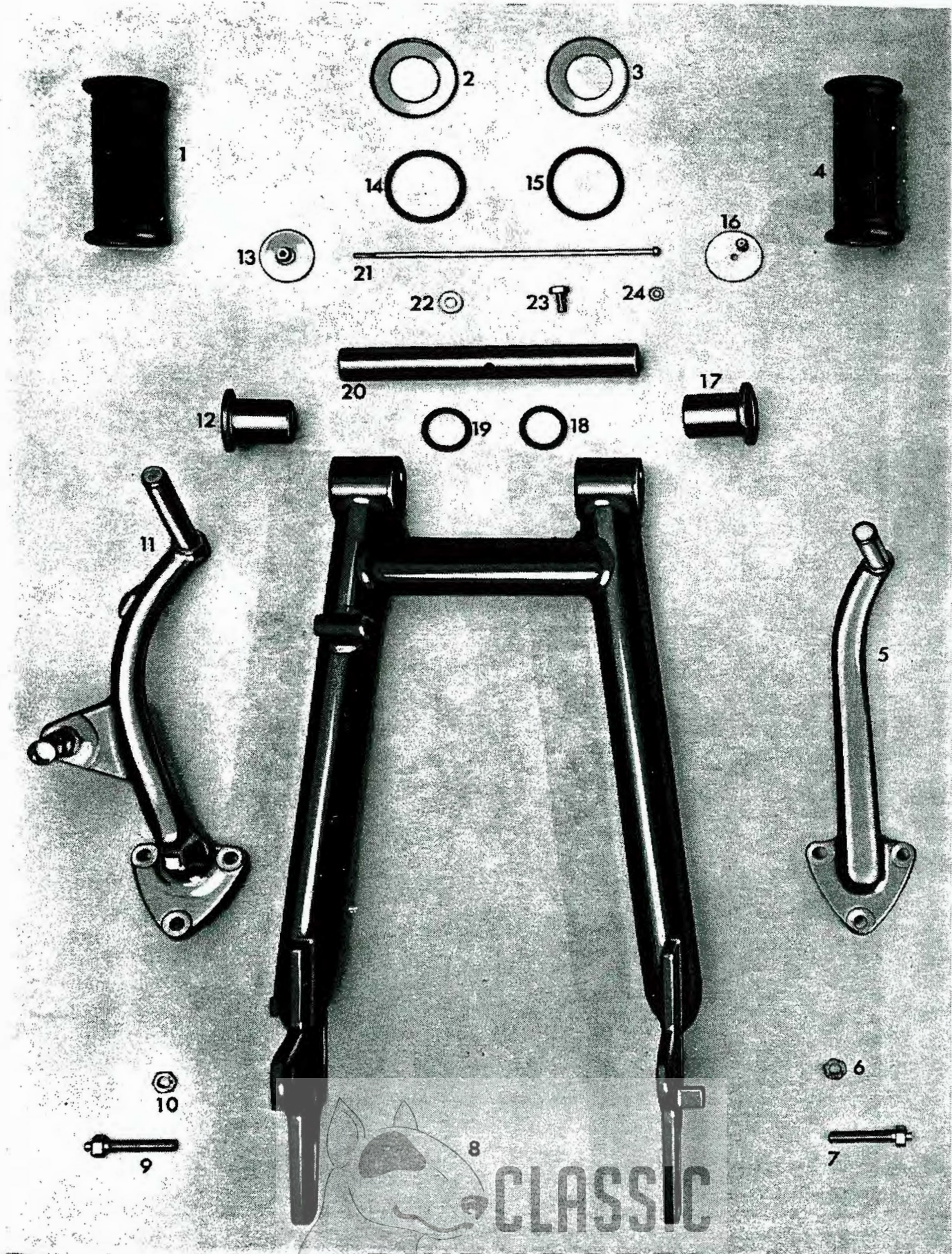
SWINGING ARM

F8		06.0441	Swinging arm only	
F2	F3	06.0871	Bearing cap washer	
		000051	Grease nipple	
F23		06.0327	Oil screw plug...	
F22		000012	Oil screw plug washer	
F13		06.0869	Bearing end cap left hand	
F16		06.0868	Bearing end cap right hand	
F18	F19	06.0448	Bearing end cap "O" ring	2
F21		06.0873	Bearing cap rod assembled	
F12	F17	06.0447	Swinging arm bearing	2
F20		06.0453	Swinging arm spindle...	1
		06.0446	Swinging arm bearing cover	2
F14	F15	06.0449	Swinging arm bearing "O" ring (large)	2
F7	F9	06.0650	Rear chain adjuster	2
F6	F10	06.0651	Rear chain adjuster nut	2

REAR SUSPENSION UNITS

		06.0461	Rear suspension unit	2
		06.0465	Rear suspension unit top bolt	4
		000010	Rear suspension unit top bolt washer	2
		06.0029	Rear suspension unit top bolt nut	2
		06.0463	Rear suspension unit bottom bolt	2
		23298	Rear suspension unit bottom bolt washer	2
		22636	Rear suspension unit bottom bolt washer	2
		06.0029	Rear suspension unit bottom bolt nut	2





CLASSIC
BIKE SPARES

F SWINGING ARM

CENTRE STAND

	06.0589	Centre stand ...	1	
	06.0629	Centre stand bush ...	2	
	000009	Centre stand washer ...	4	
	06.0630	Centre stand bolt ...	2	
	06.0631	Centre stand bolt nut ...	2	
	06.0588	Centre stand spring ...	1	

PROP STAND

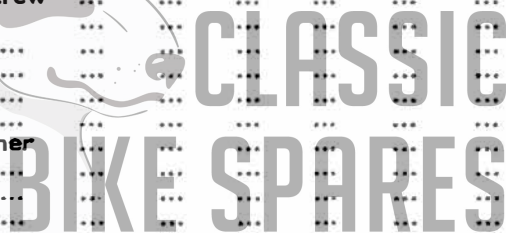
	06.0766	Prop stand leg ...	1	
	033278	Prop stand pivot ...	1	
	033279	Prop stand pivot circlip ...	2	
	06.0765	Prop stand clip lug ...	1	
	06.0779	Prop stand clip lug stud ...	1	
	06.0348	Prop stand clip lug stud nut ...	2	
	000011	Prop stand clip lug stud washer ...	2	
	06.0768	Prop stand spring ...	1	

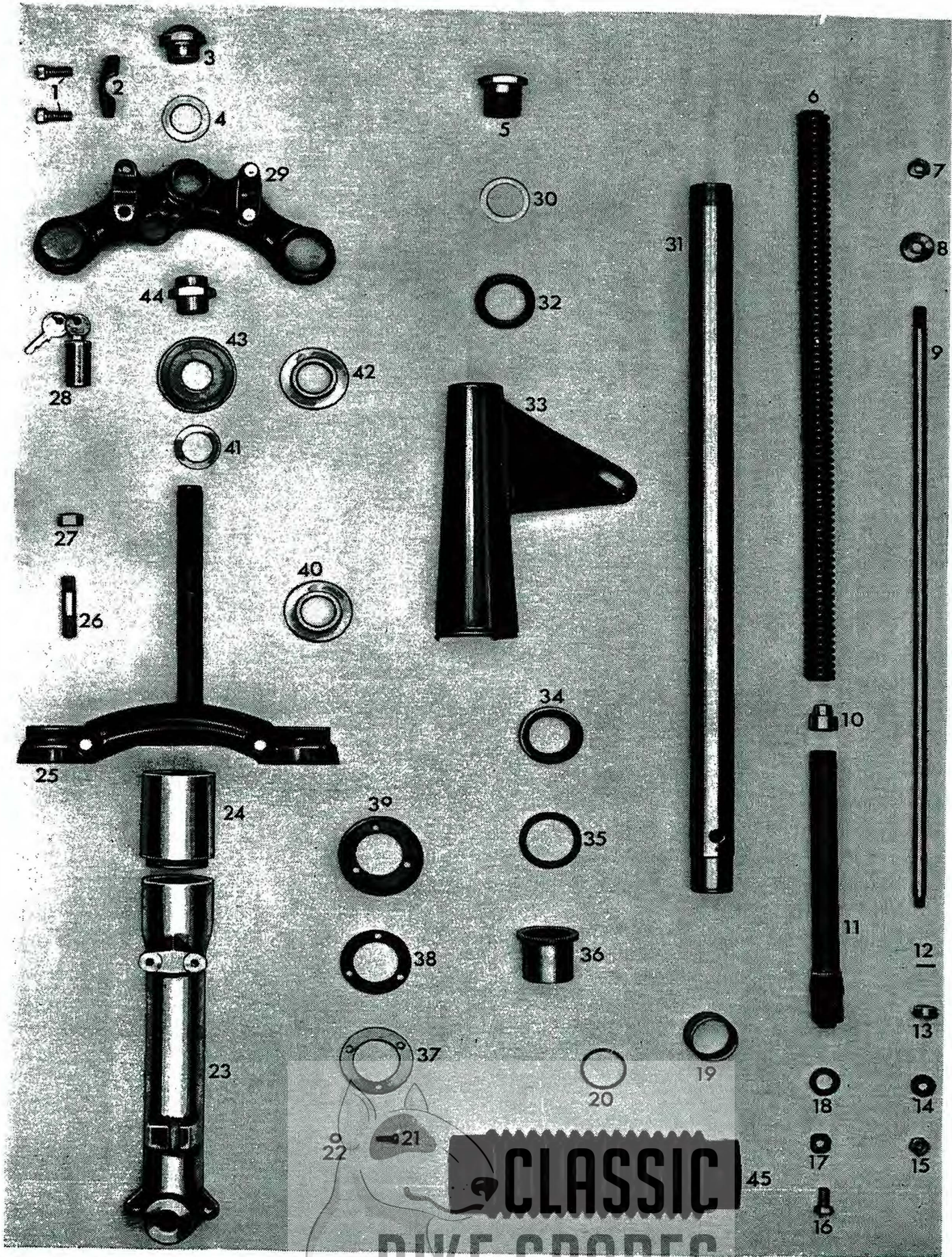
FOOTRESTS

	06.0944	Footrest support plate left hand ...	1	
	06.0945	Footrest support plate right hand ...	1	
	06.0471	Footrest support spacer ...	4	
	06.0472	Footrest support spacer ...	2	
	06.0858	Footrest support bolt ...	2	
	000010	Footrest support bolt washer ...	4	
	06.0029	Footrest support bolt nut ...	2	
F11	06.0475	Footrest left hand ...	1	
F5	06.0473	Footrest right hand ...	1	
	06.0626	Footrest fixing stud ...	6	
	000011	Footrest fixing stud washer ...	6	
	06.0348	Footrest fixing stud nut ...	6	
F1, F4	19983	Footrest rubber ...	2	
	19984	Footrest spindle ...	1	

FRONT FORKS

	06.0990	Fork complete ...	1	
G29	06.0335	Handlebar lug ...	1	
G2	19021A	Handlebar lug clip ...	2	
G1	06.0333	Handlebar lug clip allen screw ...	4	
G25	06.0344	Fork crown ...	1	
	030517	Transfer "Made in England" ...	1	
G42	030098	Handlebar lug ball race ...	1	
	030097	Frame ball race top ...	1	
	030097	Frame ball race bottom ...	1	
G40	030098	Fork crown ball race ...	1	
	000021	Steering ball ...	36	
G41	17429	Ball race washer ...	2	
G43	15628	Ball race dust cover ...	1	
G44	06.0341	Head nut ...	1	
G4	15627	Head nut washer ...	1	
G3	06.0340	Head nut top ...	1	
G26	06.0336	Fork crown pinch stud ...	2	
G27	06.0337	Fork crown pinch stud nut ...	2	
G5	06.0345	Inner tube top bolt ...	2	
G30	T.320	Inner tube top bolt washer ...	2	
G33	031544	Top cover tube left hand ...	1	
	031545	Top cover tube right hand ...	1	
G32	T.597	Top cover tube spigot rubber ...	2	
	25117	"Roadholder" transfer ...	2	
G39	030531	Bottom cover tube ...	2	
G38	06.0760	Bottom cover tube seal ...	2	
G37	06.0762	Bottom cover tube washer ...	2	
G21	000451	Bottom cover tube screw ...	6	
G22	000190	Bottom cover washer ...	6	
G24	06.0350	Slider extension ...	2	
	06.0351	Slider left hand ...	1	
G23	06.0352	Slider right hand ...	1	
	06.0354	Slider drain plug ...	2	
	000203	Slider drain plug washer ...	2	
	06.0353	Slider pinch stud ...	1	
	06.0348	Slider pinch stud nut ...	1	
G11	06.0299	Damper tube ...	2	





CLASSIC
BIKE SPARES
G FORKS

Plate No.	Part No.	Description	Qty.	Bin No.
FRONT FORKS—continued				
G16	06.0359	Damper tube anchor bolt ...	2	
G17	T.1009	Damper tube anchor bolt washer ...	2	
G18	T.814	Damper tube anchor bolt washer ...	2	
G10	06.0360	Damper tube cap ...	2	
G9	06.0346	Damper rod ...	2	
G7	06.0347	Damper rod lock nut ...	2	
G13	14118B	Damper valve ...	2	
G12	14119	Damper valve stop pin ...	2	
G14	030584	Damper valve seat ...	2	
G15	06.0348	Damper valve seat nut ...	2	
G31	06.0302	Main fork tube ...	2	
G34	17713	Main fork tube oil seal ...	2	
G35	T.1049	Main fork tube oil seal washer ...	2	
G36	T.1055	Main fork tube guide bush ...	2	
G19	T.1048	Main fork tube bush bottom ...	2	
G20	14298	Main fork tube bush circlip ...	2	
G6	18813	Fork spring ...	2	
G8	25003	Fork spring locating bush ...	2	
G45	020463	Fork gaiter ...	2	
G28	030175	Steering lock (with 2 keys) ...	1	

HANDLEBAR

H2	06.0729	Handlebar (Export) ...	1	
	06.0784	Handlebar (Home) ...	1	

FRONT MUDGUARD

06.0584	Front mudguard (Home) ...	1	
06.0583	Front mudguard (Export) ...	1	
06.0356	Front mudguard bridge stud (Slider) ...	4	
000012	Front mudguard bridge stud washer ...	4	
06.0355	Front mudguard bridge stud nut ...	4	
06.0619	Front mudguard stay, front ...	1	
06.0619	Front mudguard stay, rear ...	1	
06.0357	Front mudguard stay bolt-slider ...	4	
000011	Front mudguard stay washer ...	4	
06.0677	Front mudguard stay bolt to mudguard ...	5	
000039	Front mudguard stay bolt washer ...	5	
000190	Front mudguard stay bolt washer ...	5	
06.0678	Front mudguard stay bolt nut ...	5	

REAR MUDGUARD

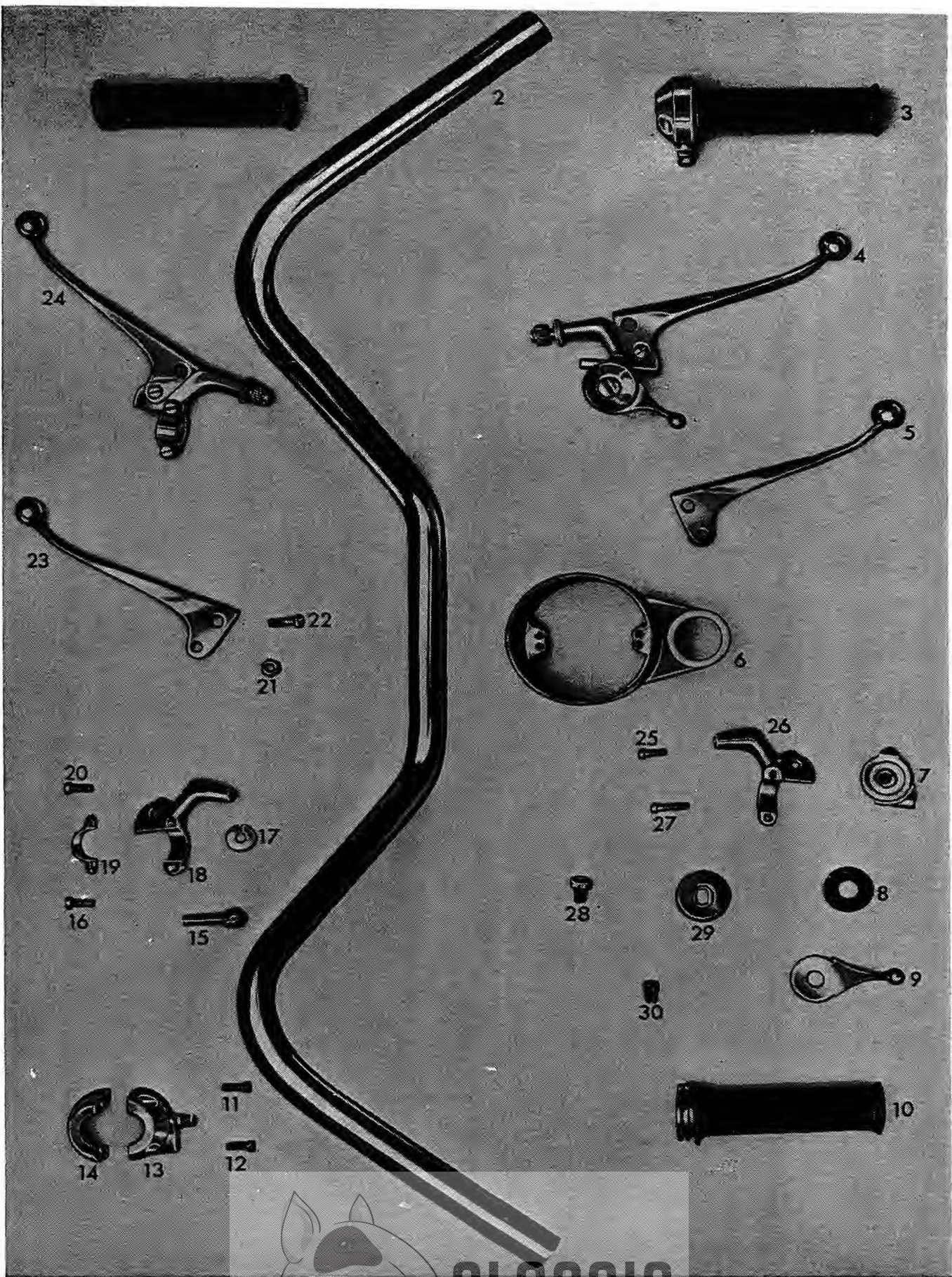
06.0507	Rear mudguard ...	1	
000012	Rear mudguard fixing bolt washer ...	1	
06.0403	Rear mudguard fixing bolt nut ...	1	
06.0652	Rear mudguard-horn bracket bolt ...	1	
06.0862	Rear mudguard-horn bracket bolt nut ...	1	

FRONT NUMBER PLATE

011835	Front number plate ...	1	
18755	Front number plate bead ...	1	
011836	Front number plate stanchion ...	2	
000012	Front number plate stanchion washer ...	2	
000005	Front number plate stanchion nut ...	2	
000861	Front number plate screw ...	2	

REAR NUMBER PLATE

06.0646	Rear number plate ...	1	
06.0327	Rear number plate bracket bolt ...	1	
000012	Rear number plate bracket bolt washer ...	2	
033057	Rear number plate bracket bolt nut ...	1	
06.0644	Number plate fairing ...	1	
021503	Side reflector (rear)—Red ...	2	
034013	Side reflector (front)—Amber (Export only) ...	2	
06.0890	Side reflector (front) bracket (Export only) ...	2	
06.0643	Number plate fairing spacer ...	2	
06.0909	Rear lamp screw ...	2	



H. CONTROL LEVERS

CLASSIC BIKE SPARES



OIL PIPES

J37	06.0638	Junction block and oil pipes ...	1	
J35	032044	Junction block gasket	1	
	030448	Junction block bolt ...	1	
J3	000950	Oil feed hose—3½ in. ...	1	
	000950	Oil return hose—4½ in. ...	1	
J2, J4	023376	Oil feed and return hose ferrule	4	
	13786	Oil return pipe adaptor washer	2	
	21287	Junction block dowel ...	1	
J38	06.0592	Oil feed pipe filter assembled	1	
J39	E.6640	Oil feed pipe filter washer ...	1	
J1	06.0394	Rocker box oil feed pipe	1	
J36, J40	18101	Rocker box oil feed pipe banjo bolt	3	
J6	T.1084	Rocker box oil feed pipe banjo bolt washer	6	
J5	018155	Rocker box oil feed pipe clip	1	

TWIN SEAT

	06.0501	Dual seat ...	1	
	06.0503	Dual seat (Orange)	1	
	06.10505	Dual seat (White)	1	
	06.0695	Dual seat fixing nut pin	2	
O16	06.0647	Dual seat fixing nut ...	2	
	E.6742	Dual seat bracket support washer	4	
	21852	Dual seat rubber button	4	

PETROL TANK

	06.0496	Petrol tank ...	1	
	009195	Reserve transfer	1	
	06.0681	Petrol tank filler cap ...	1	
	06.0882	Petrol tank filler cap pin	1	
J9	033155	Petrol tap (main)	1	
J41	031746	Petrol tap (reserve)	1	
	000183	Petrol tap washer	2	
J7	000954	Petrol pipe left hand 4 in.	2	
	19402	Petrol pipe right hand 3½ in.	2	
J8	021844	Petrol pipe "T" piece	2	
J44	19402	Petrol pipe to "T" piece 7½ in.	1	
J10, J42	06.0575	Petrol pipe ferrule	10	
	22017	Petrol pipe nipple	2	
	000513	Petrol pipe union nut	2	
	06.0498	Petrol tank mounting rubber strap ...	1	
	06.0648	Petrol tank bolt rubber	8	
	06.0797	Petrol tank bolt nut ...	2	
	027138	Petrol tank support rubber ...	1	
	014999	Petrol tank bolt washer	2	
	06.0499	Petrol tank badge	2	
	06.0500	Petrol tank badge adhesive	2	

COLOUR MUST BE QUOTED WHEN ORDERING PETROL TANKS

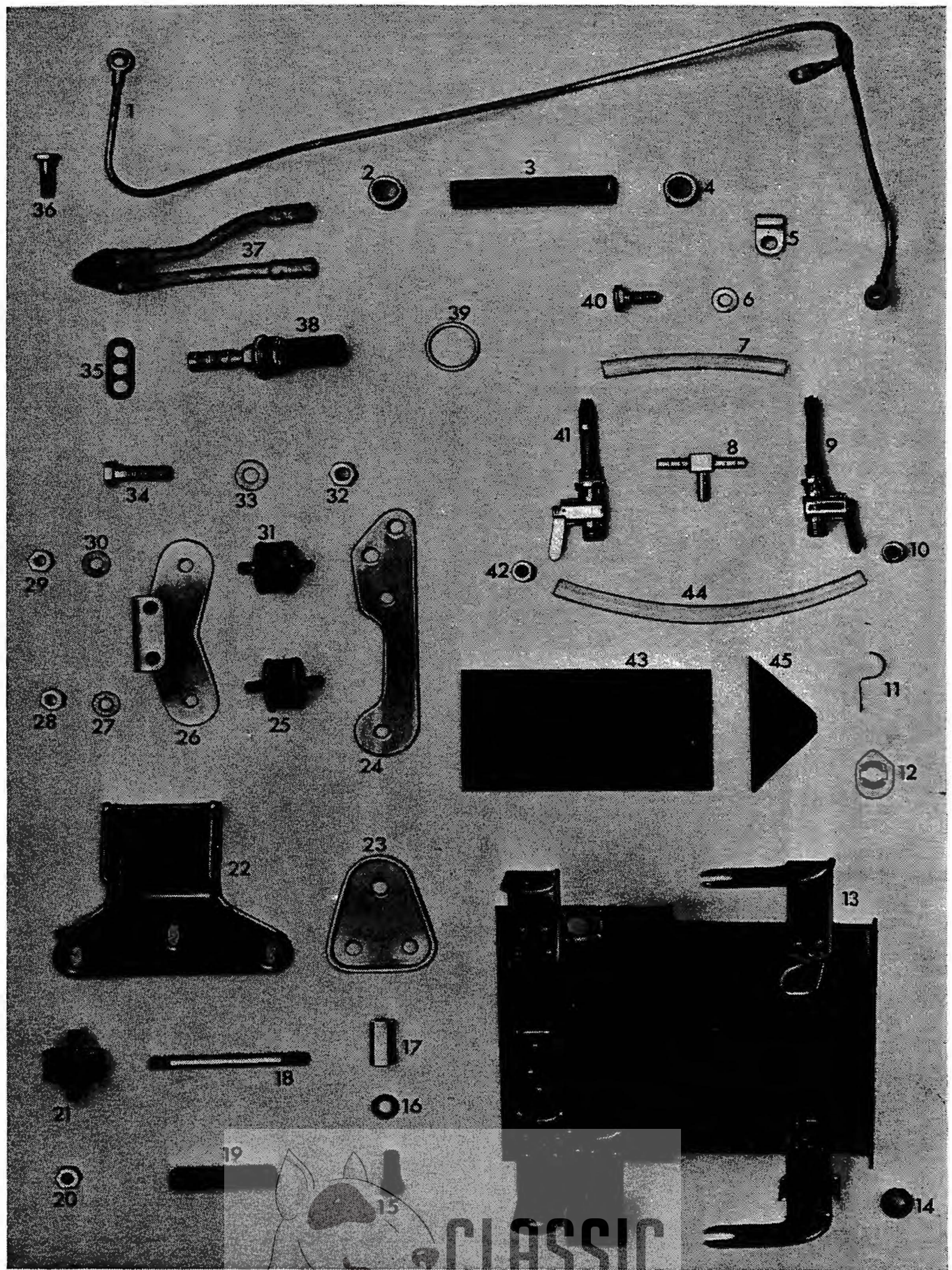
OIL TANK

N2	06.0511	Oil tank only ...	1	
N1	025352	Filler cap	1	
N16	06.0668	Oil tank drain plug	1	
N15	000200	Oil tank drain plug washer	1	
N5	000953	Oil level indicator hose—2½ in.	1	
N4, N6	06.0576	Oil level indicator hose ferrule	2	
	06.0935	Oil tank filling transfer	1	
N3	06.0636	Oil tank rubber mounting (stud)	2	
	033057	Oil tank rubber mounting nut	4	
	000012	Oil tank rubber mounting washer	4	
	06.0916	Bolt spacer	1	
N14	06.0811	Oil tank mounting rubber grommet	1	
	19629	Oil tank breather pipe, tank to air filter 7½ in.	1	

CHAIN OILER

	06.0885	Chain oiler regulator ...	1	
O17	06.0881	Chain oiler bracket	1	
	06.0460	Chain oiler bracket spacer	2	
	23580	Chain oiler hose, tank to regulator 14 in.	1	
O19	23580	Chain oiler hose regulator to bracket 12 in.	1	
O22	23580	Chain oiler hose bracket to chain 5 in.	1	





CLASSIC
OIL PIPES
BIKE SPARES

CHAIN OILER—continued

	025392	Beading in chainguard 1 in. ...	1	
O25 O27	06.0884	Chain oiler regulator end assembled	2	
O26	06.0887	Chain oiler regulator felt	1	
O28	000897	Chain oiler regulator hose 3 in.	1	
O23 O24	06.0886	Chain oiler regulator hose clip	2	
O29	06.0920	Chain oiler hose clip (1/4 in. dia.)	4	
O20	06.0921	Chain oiler hose clip (1/8 in. dia.)	1	

PILLION FOOTRESTS

	06.0616	Pillion footrests bare ...	2	
	06.0617	Pillion footrest bolt ...	2	
	033057	Pillion footrest bolt nut	2	
	042569	Pillion footrest rubber	2	
	06.0487	Pillion footrest lug	2	
	06.0618	Pillion footrest lug bolt	2	
	000010	Pillion footrest lug bolt washer	2	
	06.1559	Pillion footrest assy, pairs	1	

FRONT CHAINCASE

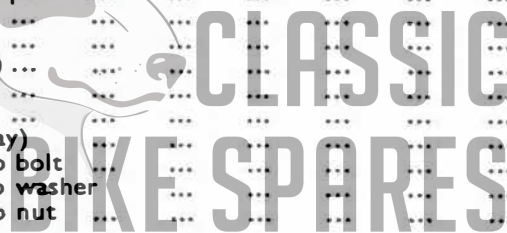
	06.0711	Chaincase-crankcase gasket ...	1	
	06.0628	Chaincase assembled ...	1	
K1	06.0374	Chaincase inner half ...	1	
K25	012443	Felt washer ...	2	
K3	06.0375	Chaincase fixing bolt ...	3	
K19	06.0368	Chaincase centre bolt washer	1	
K20	06.0367	Chaincase centre bolt nut (chromed)	1	
K33	06.0376	Chaincase centre stud	1	
K31	000010	Chaincase centre stud washer	2	
K32	06.0397	Chaincase centre stud nut	1	
K30	06.0399	Chaincase centre stud shim	AR	
K16	06.0370	Chaincase outer half ...	1	
K23	06.0398	Chaincase band rubber	1	
K17	06.0659	Chaincase inspection cap (ignition timing)...	1	
K21	06.0388	Chaincase inspection cap	2	
K22	042025	Chaincase inspection cap gasket	2	
K18	20842	Chaincase inspection cap gasket	1	
	06.0662	Ignition indicator plate	1	
K13	06.0389	Chaincase oil level bolt	1	
K14	000200	Chaincase oil level bolt washer	1	
	06.0663	Ignition indicator plate fixing screw	2	
K4	06.0395	Chaincase fixing plate	3	

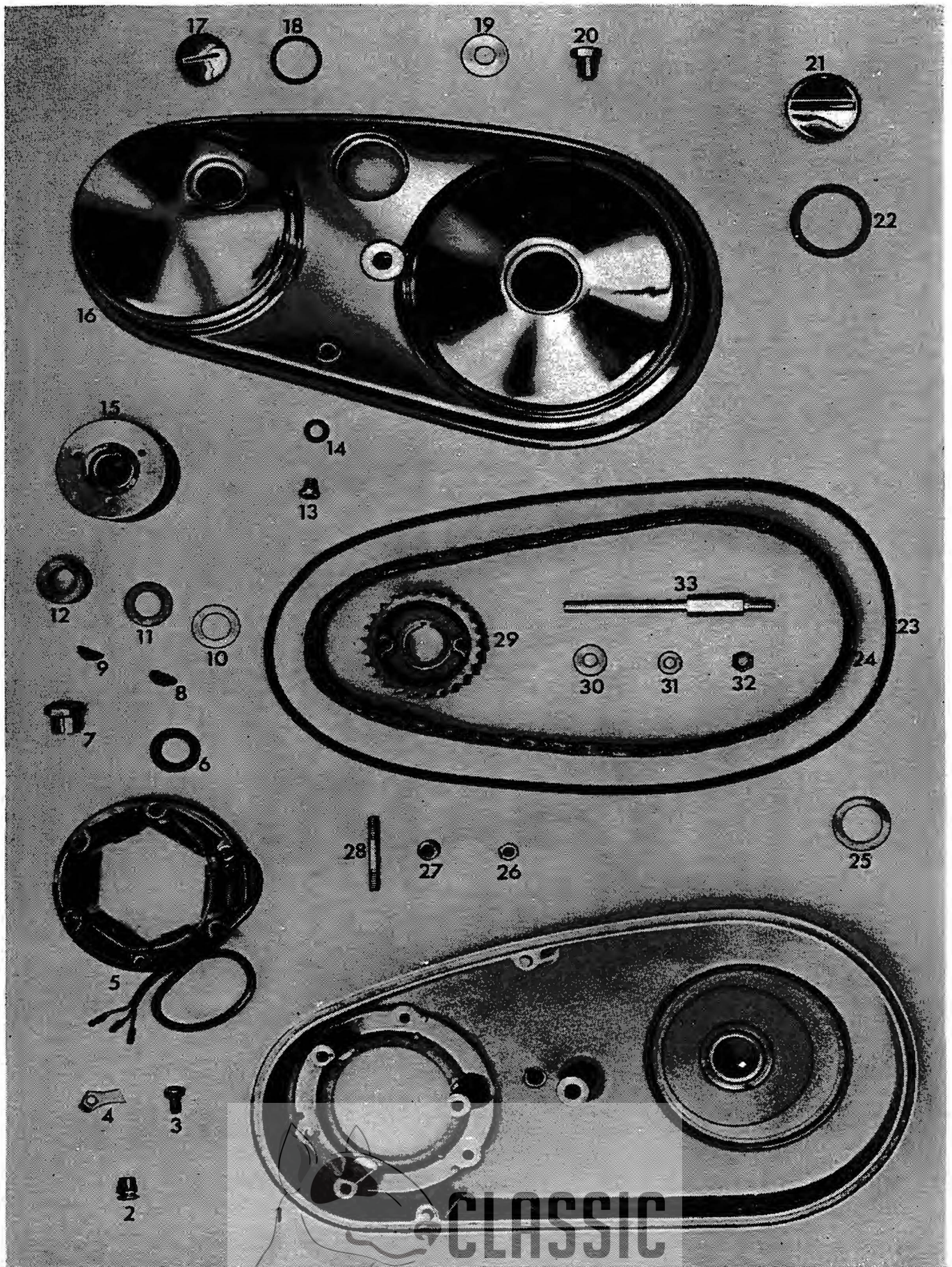
REAR CHAINGUARD

O1	06.0456	Rear chainguard	1	
O5	06.0459	Rear chainguard front bolt	1	
O6	000012	Rear chainguard front bolt washer	2	
O7	033057	Rear chainguard front bolt nut	1	
O12	06.0843	Rear chainguard extension	1	
O10	06.0459	Rear chainguard rear bolt	1	
O9	000012	Rear chainguard rear bolt washer	2	
O8	033057	Rear chainguard rear bolt nut	1	

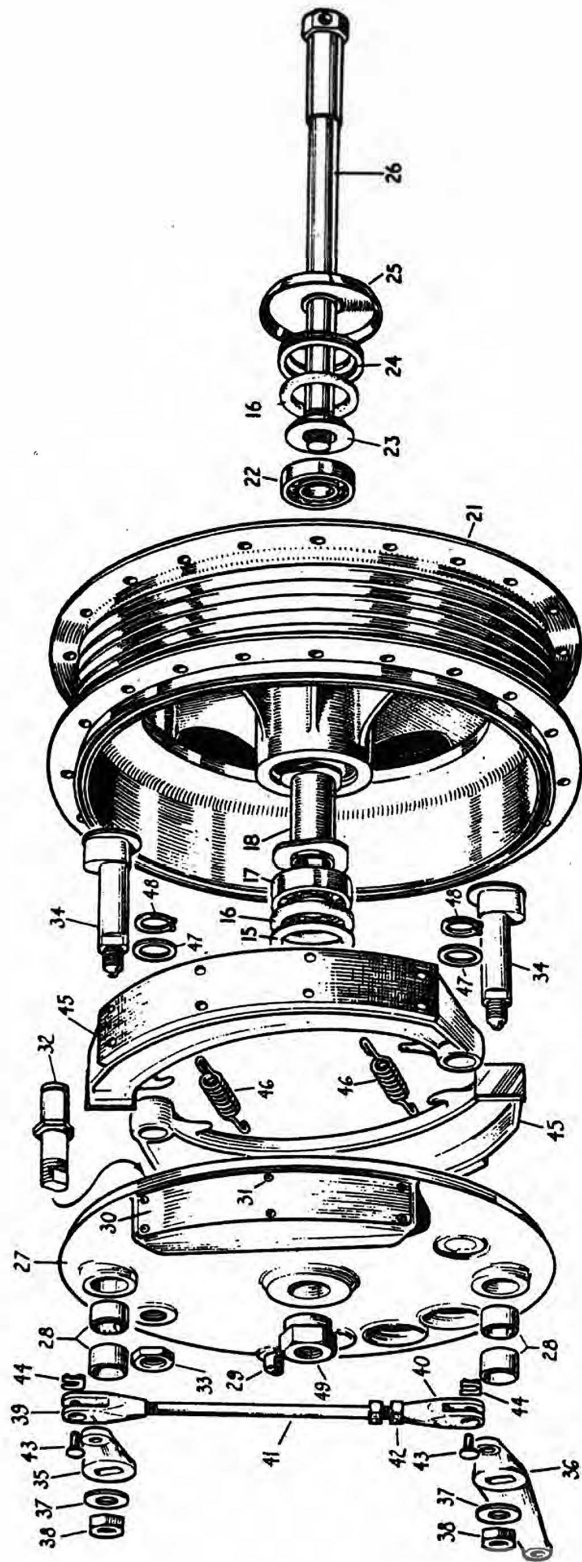
BATTERY BOX AND CARRIER

	033057	Battery carrier bolt nut	1	
	06.0327	Battery earth bolt	1	
	000012	Battery earth bolt washer	1	
43	06.0533	Battery carrier rubber pad	1	
45	06.0867	Battery carrier rubber side pad	2	
	06.0533	Battery carrier rubber rear pad	1	
	06.0568	Battery strap assembled	1	
13	06.0615	Battery tray assembled	1	
	06.0858	Battery tray bolt (to frame)	2	
	000010	Battery tray bolt washer	4	
	06.0029	Battery tray bolt nut	2	
11	06.0927	Chain oiler clip (battery tray)	2	
	06.0677	Chain oiler and harness clip bolt	1	
	000039	Chain oiler and harness clip washer	2	
	06.0678	Chain oiler and harness clip nut	1	





CLASSIC
 K CHAINCASE
 BIKE SPARES
 25



CLASSIC
L FRONT WHEEL
BIKE SPARES

FRONT WHEEL

	06.0984	Wheel complete—less tyre and tube	1	
	06.0985	Wheel bare less fittings	1	
	18350	Rim only WM2-19	1	
	20063	Spoke	20	
	20061	Spoke	20	
	021693	Spoke nipple	40	
L21	06.0364	Front hub shell only	1	
L17	17721	Bearing right hand	1	
L22	040100	Bearing left hand	1	
	16783	Bearing spacer...	1	
L24	06.0363	Bearing lock ring	1	
L16	E.6885	Bearing felt washer	2	
L23	E.6889	Bearing felt washer retaining ring	1	
L15	19719	Oil retaining washer	1	
L25	18551	Dust cover	1	
L18	19646	Bearing spacer assembled	1	
L26	06.0362	Front wheel spindle	1	
L49	06.0361	Front wheel spindle nut	1	
L27	06.0000	Front wheel cover plate	1	
	E.5944A	Brake plate packing washer	AR	
L34	06.0009	Brake expander	2	
L45	06.0006	Brake shoe with linings	2	
	06.0812	Brake shoe lining only	2	
	000113	Brake shoe lining rivet	Set 14	
L46	06.0014	Brake shoe spring	2	
	06.0013	Brake shoe slipper	2	
L36	06.0025	Expander lever	1	
L35	06.0027	Expander lever short...	1	
L37	000010	Expander lever washer	2	
L38	06.0029	Expander lever nut	2	
L41	06.0015	Expander lever tie rod	1	
L42	033057	Tie rod lock nut	1	
L39	06.0018	Yoke left hand thread	1	
L40	06.0019	Yoke right hand thread	1	
L30	06.0789	Air inlet cover	1	
	06.0020	Air inlet gauze	1	
	06.0021	Air exit gauze	1	
L31	06.0787	Self tapping screw	14	
	06.0845	Air exit cover	1	
L43	06.0552	Yoke pin	3	
L44	06.0553	Yoke pin circlip	3	
L28	19680	Expander bush	4	
L32	06.0004	Torque stop pivot pin	1	
	06.0005	Torque stop pivot pin nut	1	
	06.1005	Front brake cover plate complete	1	
	21394	Pivot pin washer	2	
	019512	Pivot pin circlip	2	

REAR WHEEL

	06.0986	Wheel complete	1	
	06.0987	Wheel bare, less fittings	1	
	18350	Rim only WM2-19	1	
	20063	Spoke—long head	20	
	20061	Spoke—short head	20	
	021693	Nipple	40	
M1	06.0313	Hub shell only...	1	
M5	06.0319	Brake drum (sprocket)	1	
M8	06.0323	Brake drum sleeve nut	3	
M11	17721	Hub bearing left hand	1	
M10	040100	Hub bearing right hand	1	
M16	18234	Hub bearing spacer	1	
M14	06.0317	Hub bearing lock ring	1	
M13	E.6889	Hub bearing washer	1	
M12	E.6885	Hub felt washer	2	
M15	19714	Hub felt retaining washer	1	
M9	18231	Inner sleeve	1	
M17	06.0291	Brake drum retaining stud	1	
M2	18348	Hub disc	1	
M3	25100	Hub disc hammer drive screw	6	
M4	18731	Hub disc grommet	3	
M20	06.0289	Rear wheel spindle	1	
M21	19266	Spindle washer	2	
M19	06.0324	Spindle spacer	1	
M22	06.0292	Spindle nut	1	



Plate No.	Part No.	Description	Qty.	Bin No.
REAR WHEEL—continued				
M23	06.0332	Cover plate	1	
	06.0704	Brake lever return spring	1	
M30	06.0325	Torque pivot pin	1	
M31	06.0326	Torque pivot pin nut... ..	1	
M36	14454	Pivot pin retaining plate	1	
M37	14506	Pivot pin retaining plate washer	1	
M38	06.0327	Pivot pin retaining plate bolt	2	
M24	06.0314	Brake cam	1	
M32	06.0828	Brake shoe	2	
	06.0790	Brake lining	2	
	E.5061	Brake lining rivet	Set 14	
M35	E.5832	Brake shoe spring	2	
M25	19765	Expander lever	1	
M26	000010	Expander lever washer	1	
M27	06.0029	Expander lever nut	1	
M29	06.0334	Cover plate spacer outer	1	
	E.5276	Cover plate washer	AR	
	06.0806	Rear brake yoke trunnion	1	

BRAKE OPERATING PARTS

O2	06.0479	Brake pedal	1	
	06.0780	Rear brake lever roller	1	
	06.0797	Rear brake adjuster nut	1	
	06.0781	Rear brake adjuster collar	1	
	06.0796	Rear brake yoke assembled	1	
	06.0552	Yoke end pin	1	
	06.0553	Yoke end circlip	1	
	06.0806	Yoke trunnion... ..	1	
O13	06.0482	Rear brake cable	1	
O11	06.0481	Bolt locating grease nipple	1	
O4	06.0943	Brake pedal stop bolt	1	
O3	06.0651	Brake pedal stop bolt nut	1	
	021590	Brake pedal pivot washer	1	

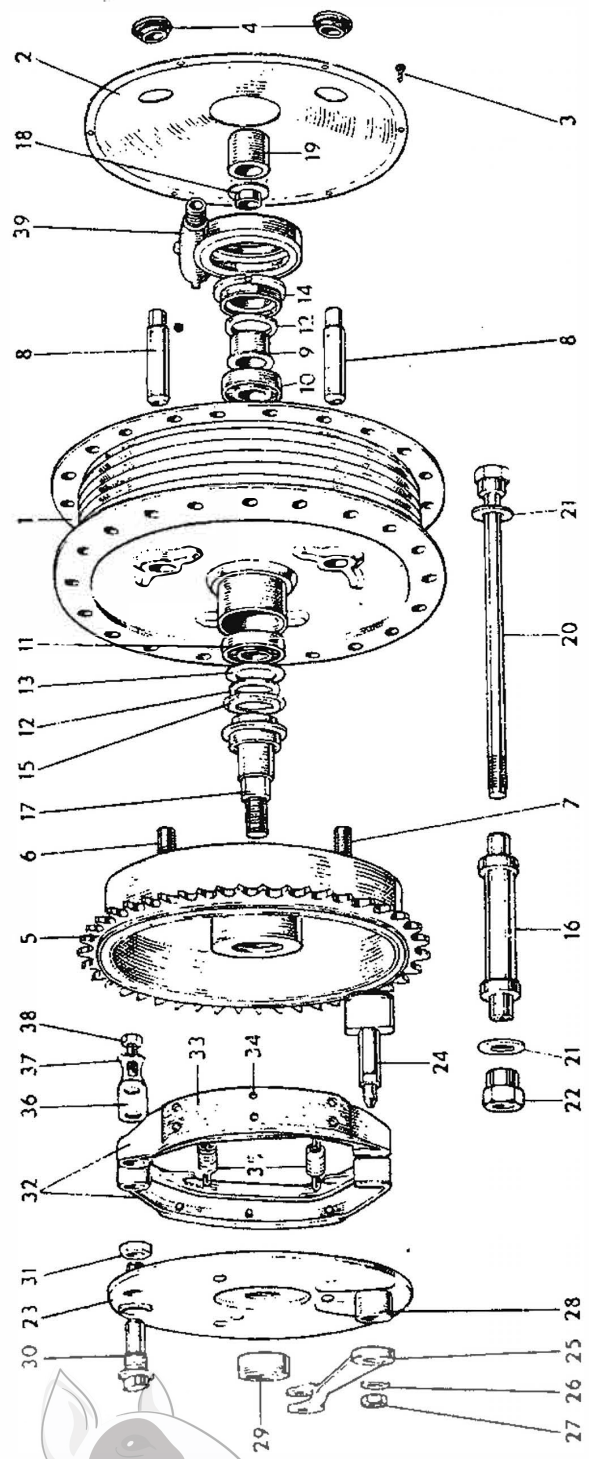
SPEEDOMETER

	06.0675	Speedo head MPH	1	
	06.0733	Speedo head KILO	1	
	06.0801	Speedo light lead	1	
	25087	Speedo drive cable	1	
H6	06.0510	Instrument case	1	
	06.0627	Speedo gearbox	1	
	13270	Speedo gearbox spacer	1	
M18	030208	Speedo gearbox (with KILO speedo head 06.0733)	1	

HEADLAMP

	188218	Fuse 25A	1	
	504665	Clip, lens retaining (pkg of 10)	1	
	06.0798	Headlamp with harness (Home and U.S.A.)	1	
	06.0799	Headlamp with harness (French)	1	
	06.0800	Headlamp with harness (Continental)	1	
	031540	Headlamp bolt washer	2	
	031555	Headlamp bolt spacer	2	
	553248	Headlamp rim	1	
	144921	Screw, fixing rim	1	
	534296	Plate, fixing rim	1	
	38189	Warning light body assembly	1	
	54140331	Sealing washer, warning light	1	
	281	Bulb, warning light	1	
	54945043	Bulb holder warning light	1	
	35710	Lighting switch	1	
	516798	Light unit	1	
	554602	Bulb holder, main	1	
	54573590	Bulb holder, pilot	1	
	446	Bulb, main	1	
	989	Bulb, pilot	1	
	54523999	Body	1	
	54954277	Harness... ..	1	





CLASSIC BIKE REAR WHEEL SPARES

REAR LAMP

24840	Rear lamp (Lucas 679)	1	
54577109	Lens—Red	1	
572289	Lens screw	2	
54571677	Lens seating gasket	1	
54574348	Bulb holder with reflector	1	
380	Bulb	1	
06.0909	Rear lamp screw	2	
06.0810	Rear lamp lead	1	

HORN

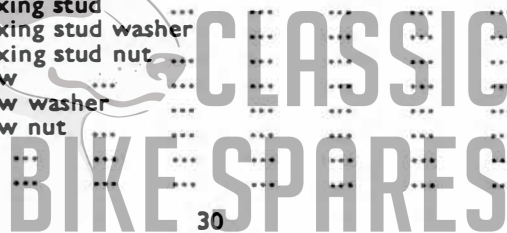
032010	Electric horn	1	
06.0865	Fixing bolt	2	
000012	Fixing bolt washer	4	
033057	Fixing bolt nut	2	
06.0652	Horn bracket/mudguard bolt	1	
06.0862	Horn bracket/mudguard bolt nut	1	

STOP LIGHT

031621	Stop light switch	1	
06.0677	Stop light switch screw	2	
000039	Stop light switch screw washer	2	
06.0678	Stop light switch screw nut	2	
06.0810	Stop light switch cable	1	
06.0693	Stop light switch lead bracket	1	

ALTERNATOR

	54021027	Alternator (rotor and stator)	1	
K5	47205A	Stator only	1	
K15	54213901	Rotor only	1	
K2	06.0903	Alternator grommet	1	
K28	06.0386	Stator stud	3	
K27	06.0377	Stator stud spacer	3	
	000011	Stator stud washer	3	
K26	06.0700	Stator stud nut	3	
K12	06.0402	Rotor spacer	1	
K9, A140	20948	Rotor key	1	
K6, A74	24948	Rotor washer	1	
K7, A73	06.0387	Rotor nut	1	
K11	06.0664	Rotor shim .036 in.	AR	
K10	06.0665	Rotor shim .010 in.	AR	
	06.0572	Contact breaker complete	1	
	54419827	Contact breaker set	1	
	06.0573	Condenser pack	1	
	06.0720	Contact breaker bolt...	1	
	T.2221	Contact breaker bolt washer	1	
	015306	Contact breaker bolt washer	1	
	029983	Contact breaker fixing screw	2	
	029984	Contact breaker fixing screw washer	2	
	034051	Contact breaker shaft	1	
	030080	Contact breaker shaft pin	1	
	033007	Contact breaker shaft sprocket	1	
	033068	Contact breaker shaft bearing	1	
	034052	Contact breaker shaft bearing	1	
	034053	Contact breaker shaft oil seal	1	
	034055	Contact breaker shaft thrust washer	1	
	034049	Contact breaker housing	1	
	030082	Contact breaker cover	1	
	19429	Contact breaker cover grommet	1	
	033056	Contact breaker cover seal	1	
	030084	Contact breaker cover clip	1	
	25105	Contact breaker housing fixing bolt	1	
	010706	Contact breaker housing fixing bolt washer	1	
	015306	Contact breaker housing fixing bolt washer	1	
	E.3229	Contact breaker housing fixing bolt nut	1	
	T.2191	Contact breaker housing flange gasket	1	
	T.2245	Contact breaker housing fixing stud	2	
	11796	Contact breaker housing fixing stud washer	2	
	E.3231	Contact breaker housing fixing stud nut	2	
	06.0946	Condenser pack fixing screw	2	
	000039	Condenser pack fixing screw washer	2	
	06.0678	Condenser pack fixing screw nut	2	
	031075	Capacitor	1	
	031080	Capacitor spring	1	



BATTERY AND FITTINGS

033049	Battery PUZ5A	1
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RECTIFIER AND ZENER DIODE

029604	Rectifier with nut (Lucas 49072A)	1
015306	Rectifier washer	1
033057	Rectifier nut	1
06.0649	Rectifier bracket	1
000011	Rectifier bracket washer	2
06.0348	Rectifier bracket nut	1
033057	Rectifier bracket and battery carrier fixing nut	1
06.0327	Rectifier bracket and battery earth bolt	1
000012	Rectifier bracket and battery earth bolt washer	1
030051	Zener diode	1
06.0859	Zener diode bolt	1
06.0544	Zener diode heat sink plate	2
06.0541	Zener diode heat sink plate spacer	1
06.0853	Zener diode bracket	1
015306	Zener diode washer	1
033057	Zener diode nut	1
06.0847	Zener diode "Rotolok"	1
06.0697	Coil	2
06.0699	Coil fixing bolt	2
045062	Coil fixing bolt washer	4
033057	Coil fixing bolt nut	2
06.0803	Coil blade	4
06.0694	Coil bracket spacer	4

SWITCHES AND ELECTRICAL SUNDRIES

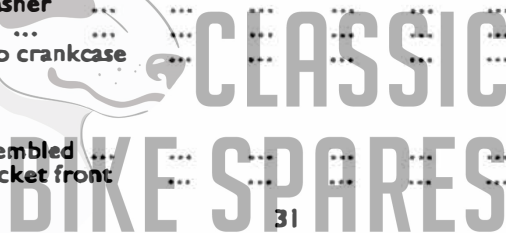
06.0802	Engine earth lead	1
06.0327	Battery earth bolt (rectifier bracket fixing)	1
000012	Battery earth bolt washer (rectifier bracket fixing)	1
06.0585	H.T. cable for sparking plug	2
06.0834	Sparking plug (Champion N 6 Y)	2
36403A	Ammeter	1
032220	Sparking plug cover (suppressed)	2
032221	Sparking plug cover (unsuppressed)	2
06.0785	Dipper switch and horn button	1
033016	Ignition switch	1
033044	Ignition switch lock (with 2 keys)	1
000951	Ignition switch sleeve 1 1/4 in.	1
18285	Grommet-harness to frame	2
06.0809	Grommet-harness to tail section	2

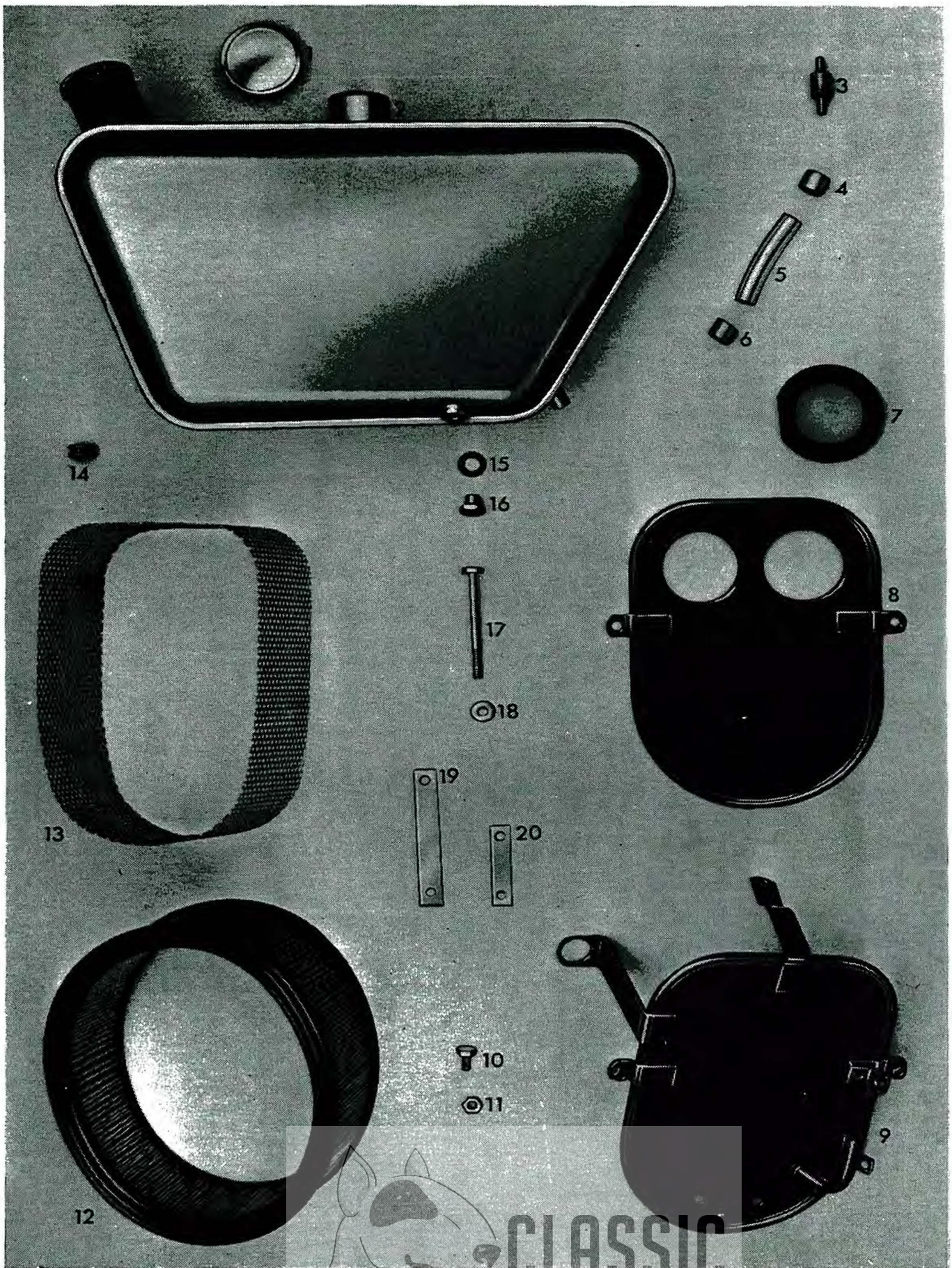
GASKET SETS

06.0910	Gasket set complete	1
06.0911	Gasket set decarbonising	1
06.0719	Timing cover gasket	1
048023	Oil seal (timing side)	1
T.2187	Oil seal (driving side)	1
16949	Filter body washer	1
T.272	Oil pump sealing washer	1
033056	Contact breaker cover gasket	1
T.2191	Contact breaker housing flange gasket	1
06.0398	Outer portion front chain case gasket	1
042025	Inspection cap gasket (chaincase)	2
20842	Inspection cap gasket (chaincase ignition timing)	1
T.1084	Rocker feed pipe banjo washer	6
06.0400	Cylinder head gasket	1
24249	Cylinder base gasket	1
T.2084	Rocker cover gasket	1
T.2088	Rocker cover gasket	2
T.2083	Rocker shaft joint washer	4
T.2240	Rocker shaft plate joint washer	4
T.2166	Exhaust pipe nut washer	2
012443	Felt washer	1
06.0711	Gasket—chaincase to crankcase	1

ACCESSORY COVER

06.0854	Accessory cover assembled	1
06.0836	Accessory cover bracket front	1





CLASSIC
AIR FILTER
BIKE SPARES

ACCESSORY COVER—continued

	06.0838	Accessory cover bracket rear	1	
	06.0327	Accessory cover bracket bolt	4	
	000012	Accessory cover bracket bolt washer	4	
	033057	Accessory cover bracket bolt nut	4	
J12	06.0848	Accessory cover "Rotolock"	1	
	06.0857	Accessory cover "Rotolock" rubber pad	1	
J14	06.0856	Accessory cover grommet	2	

REVOLUTION COUNTER

	06.0676	Rev. counter head	1	
	030392	Rev. counter drive cable	1	
	06.0801	Rev. counter light lead	1	
H6	06.0510	Instrument case	1	
A137	06.0710	Rev. counter gearbox	1	
A136	012873	Rev. counter gearbox screw...	2	
A138	23446	Rev. counter gearbox washer	2	

AIR FILTER

	06.0327	Air filter fixing bolt	1	
	000012	Air filter fixing bolt washer	2	
	033057	Air filter fixing bolt nut	1	
	033027	Air filter mounting plate sleeve	2	
N8	06.0902	Air filter front plate assembled	1	
N9	06.0815	Air filter back plate assembled	1	
N12	06.0673	Air filter element	1	
N13	06.0816	Air filter perforated plate	1	
N17	06.0900	Air filter fixing bolt	2	
N7	06.0671	Air filter hose	2	
N10	06.0327	Air filter bolt (to battery tray)	3	
N19	06.0925	Air filter bolt locking strip (long)	1	
N18	000012	Air filter bolt washer...	5	
N20	06.0926	Air filter bolt locking strip (short)	1	

CABLE CLIPS

	011907	Rubber cable clip (short)	4	
	026881	Rubber cable clip (long)	2	

TAIL SECTION

O14	06.0502	Tail section	1	
	06.0506	Tail section bracket	1	
	06.0504	Tail section bracket rubber	1	
	06.0359	Tail section bolt	1	
	06.0859	Tail section bolt	1	
	000011	Tail section bolt washer	2	
	06.0864	Tail section motif	1	
	06.0500	Tail section motif adhesive	1	

TOOLS

	017253	Tool bag	1	
	06.0820	Spanner O/E $\frac{3}{16}$ in. x $\frac{1}{2}$ in. AF	1	
	06.0821	Spanner O/E $\frac{1}{8}$ in. x $\frac{1}{2}$ in. AF	1	
	06.0822	Spanner O/E $\frac{9}{16}$ in. x $\frac{1}{2}$ in. AF	1	
	06.0823	Spanner O/E $\frac{11}{16}$ in. x $\frac{1}{2}$ in. AF	1	
	06.0824	Spanner box $\frac{7}{8}$ in. AF	1	
	06.0922	Spanner box $\frac{3}{4}$ in. x $\frac{1}{8}$ in. AF	1	
	017248	Pliers	1	
	021625	Screwdriver	1	
	017052	Spanner O/E $\frac{3}{16}$ in. x $\frac{1}{2}$ in.	1	
	017053	Spanner O/E $\frac{5}{16}$ in. x $\frac{1}{2}$ in.	1	
	SBU2/76	Spanner box $\frac{7}{8}$ in. x $\frac{1}{4}$ in.	1	
	024365	Contact breaker screwdriver/gauge	1	
	019869	Allen key	1	
	017252	Plug box spanner	1	
	030459	Tommy bar	1	
	023284	Suspension unit spanner	1	
	LTU07	Tyre Lever	2	
	017114	Tyre pump	1	
	SPU/20	Rocker adjusting spanner	1	
	06.0829	Tyre pump shield	1	
	06.0989	Toolkit complete less inflator	1	



○ TAIL SECTION

CLASSIC
BIKE SPARES

WORKSHOP TOOLS

Part No.	Description													
06.0934	Auto Advance Draw Bolt
06.0941	Engine Sprocket & Clutch Hub Tool
06.0947	Drift Front Engine Mounting
06.0948	Drift Rear Engine Mounting
06.0949	Auto Advance Lock Washer
06.0992	Front Engine Mounting Tool
06.0995	Rear Engine Mounting Tool
06.0999	Clutch Tool
06.1015	Clutch Hub Lock
06.1028	Rocker Shaft Extractor
06.1037	Camshaft Sprocket Extractor
06.0859	Camshaft Sprocket Bolt
06.1229	Exhaust Pipe Ring Spanner
06.0942	Head Spanner
06.1359	Camshaft Oil Seal Guide

FRONT CRASH BAR

06.1275	Front Crash Bar
06.1299	Rear Crash Bar (1969)



COMMANDO SPARES LIST

SUPPLEMENTS FOR 1969 AND 1970

Pages 36 to 47

CLASSIC
BIKE SPARES

SUPPLEMENTS FOR 1969 AND 1970

SPARES LIST FOR 1969 COMMANDO 'R' to be used in conjunction with 1968 COMMANDO SPARES LIST

Plate No.	Part No.	Description	Qty.	Bin No.
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CRANKCASE—PAGE 4

061099	Crankcase complete with timing cover	...	1*
061073	Timing cover	...	1*
061112	Crankcase halves	...	1*
061100	Crankcase timing side only	...	1*
061092	Timing cover gasket	...	1*
061102	Timing cover screw long	...	1*
061103	Timing cover screw short	...	4*
061104	Timing cover screw medium	...	7*

CYLINDER BARREL—PAGE 5

060396A	Barrel (Silver)	...	1
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PISTONS AND RINGS—PAGE 5

061185	Piston complete Std. Left Hand		1
061187	Piston complete +010 Left Hand		1
061189	Piston complete +020 Left Hand		1
061191	Piston complete +030 Left hand		1
061193	Piston complete +040 Left Hand		1
061186	Piston complete Std. Right Hand		1
061188	Piston complete +010 Right Hand	CAN ALSO REPLACE 1968 PATTERN	1
061190	Piston complete +020 Right Hand		1
061192	Piston complete +030 Right Hand		1
061194	Piston complete +040 Right Hand		1
061180	Scraper ring Std.		2
061181	Scraper ring +010		2
061182	Scraper ring +020		2
061183	Scraper ring +030		2
061184	Scraper ring +040		2

TIMING GEAR—PAGE 6

061086	Camshaft thrust washer	...	1*
061084	Camshaft	...	1*
061077	Intermediate gear assembled	...	1*
061078	Intermediate gear shaft	...	1*
061079	Intermediate gear bush	...	1*
061080	Camshaft sprocket	...	1*
20732	Camshaft sprocket nut	...	1*
061094	Chain tensioner slipper	...	1*

ROCKERS, COVERS ETC.—PAGE 6

18093A	Rocker covers (bright polish)	STATE BRIGHT	2
18094A	Rocker cover (bright polish)	OR DULL	1

HEAD STEADY STAY—PAGE 7

061128	Engine steady side plate	...	2
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ENGINE PLATES—PAGE 7

061226	Front engine plate mounting bush	...	2*
061277	Front engine plate mounting spacer	...	1*
061278	Front engine plate rubber buffer	...	2*
061227	Rear engine plate mounting rubber	...	3*
061279	Rear engine plate mounting spacer	...	2*
061280	Rear engine plate rubber buffer	...	2*

(*Applicable after ENGINE No. 131257)

CARBURETTOR—PAGE 9

061335	Carburettor left hand (930/31)	1*
061336	Carburettor right hand (930/30)	1*
21248	Carburettor screw	1*
928/071	Gauze	2*
L930/005	Left hand body	1*
R930/005	Right hand body	1*

CHAINS—PAGE 11

029485	Rear chain—From engine No. 131757	1
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GEARS AND SHAFTS—PAGE 11

061057	Sleeve gear	1
061058	Layshaft 4th gear	1

GEAR CHANGE—PAGE 13

040632	Foot change lever (chrome)	1
	STATE CHROME OR DULL			

KICKSTARTER—PAGE 15

061059	Kickstarter crank assembled (chrome)	STATE CHROME	}	1
061055	Kickstarter crank bare (chrome)	OR DULL		

FRAME—PAGE 15

061130	Frame	1
061286	Certification plate	1
061287	Certification plate rivet	4

CENTRE STAND—PAGE 17

061116	Centre stand	1
061295	Centre stand locating spring	1
061039	Centre stand spring	1

FOOTRESTS—PAGE 17

061053	Footrest right hand (chrome)	STATE CHROME	}	1
061052	Footrest left hand (chrome)	OR DULL		
061246	Support bolt	1*
000011	Support bolt washer	2*
061247	Support bolt nut	1*
061228	Support plate	1*

FRONT FORKS—PAGE 17

031544A	Top cover (chrome)	STATE CHROME	}	1
031545A	Top cover (chrome)	OR BLACK		
18263	Head races	2
15691	Head race felt	2

HANDLEBAR—PAGE 19

061046	Handlebar (Export)	1
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FRONT MUDGUARD—PAGE 19

060619A	Front mudguard stay (chrome)	STATE CHROME OR DULL	...	1
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REAR MUDGUARD—PAGE 19

061173	Rear mudguard	1
060359	Rear mudguard bolt	3
000011	Rear mudguard washer	7
060348	Rear mudguard nut	3
061121	Rear mudguard clip	1
061174	Rear mudguard stay	1

(* Applicable after ENGINE No. 131257)

REAR NUMBER PLATE—PAGE 19

000178	Number plate spacer	1
061355	Side reflector bracket	2
061197	Rear number plate support	1
060327	Rear number plate support bolt	2
060865	Rear fairing bolt	2
000012	Rear fairing washer	2
061122	Rear fairing	1

BRAKE CABLE—PAGE 20

061076	Front brake cable complete with stop light switch												U.S.A. only	1
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OIL PIPE—PAGE 22

061357	Oil pipe clip	1*
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TWIN SEAT—PAGE 22

061168	Dual seat	1
21852	Dual seat rubber	6

PETROL TANK—PAGE 22

061108	Petrol tank RED	1
061110	Petrol tank BLUE	1
027138	Petrol tank rubber pad	1
061040	'NORTON' transfer	2
009195	Reserve transfer	1

OIL TANK—PAGE 22

061117	Oil tank	1
061017	Transfer 750 COMMANDO	1
061354	Washer...	1

FRONT CHAINCASE—PAGE 24

061025	Chaincase outer half	1*
060763	Ignition indicator plate	1*

BATTERY BOX AND CARRIER—PAGE 24

014119	Shakeproof washer	2
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REAR WHEEL—PAGE 27

011707	Security bolt	1
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BRAKE PARTS—PAGE 28

061054	Brake pedal (chrome)												STATE CHROME OR DULL	1
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SPEEDOMETER—PAGE 28

061333	Speedometer head Kilos	1
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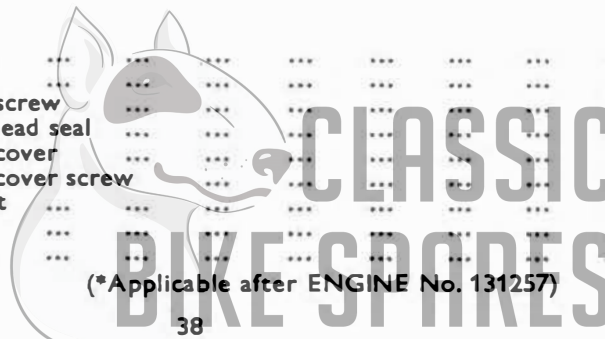
HEADLAMP—PAGE 28

061160	Headlamp complete with harness	1*
061356	Headlamp bolt...	2*

ALTERNATOR—PAGE 30

061177	Alternator	1
061101	Contact breaker	1*
061281	Contact breaker screw	2*
061093	Contact breaker lead seal	1*
061087	Contact breaker cover	1*
061105	Contact breaker cover screw	2*
54419344	Auto advance unit	1*
54419220	Adjusting ring	1*
54415642	Spring	2*

(*Applicable after ENGINE No. 131257)



RECTIFIER AND ZENER DIODE—PAGE 31

061156	Coil	2*
54419974	Coil bracket	1*
425377	Condenser	2*
061242	Coil bracket	1
060865	Coil bracket bolt	2
000012	Coil bracket washer	2
033057	Coil bracket nut	2

SWITCH AND ELECTRICAL SUNDRIES—PAGE 31

061169	H.T. Cable	2*
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GASKET SETS—PAGE 31

061363	Gasket set	1*
061092	Timing cover gasket	1*

ACCESSORY COVER—PAGE 31

061175	Accessory cover	1
061017	Accessory cover transfer	1
060498	Tool securing band	1

REVOLUTION COUNTER—PAGE 33

061089	Rev counter worm gear	1*
061090	Rev counter drive housing	1*
061106	Rev counter drive housing screw	2*
061282	Rev counter drive housing 'O' ring	1*
061118	Rev counter cable	1*

CABLE CLIP—PAGE 33

026880	Cable clip	6
026881	Cable clip	4

TOOLS—PAGE 33

061359	Camshaft oil seal guide	1*
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OPTIONAL

061275	Front crash bar set	1
061289	Rear crash bar set	1

(*Applicable after ENGINE No. 131257)

SPARES LIST FOR 1969 COMMANDO 'S'
to be used in conjunction with
1968 COMMANDO SPARES LIST

CRANKCASE—PAGE 4

061099	Crankcase complete with timing cover	1
061073	Timing cover	1
061112	Crankcase Halves	1
061100	Crankcase timing side only	1
061092	Timing cover gasket	1
061102	Timing cover screw—long	1
061103	Timing cover screw—short	4
061104	Timing cover screw—medium	7

CYLINDER BARREL—PAGE 5

060396A	Cylinder barrel (SILVER)	1
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PISTON AND RING STANDARD—PAGE 5

061185	Piston complete left hand	1
061186	Piston complete right hand	1
061180	Scraper ring	2

PISTON AND RING OVERSIZE—PAGE 5

061187	Piston complete left hand +010	1
061189	Piston complete left hand +020	1
061191	Piston complete left hand +030	1
061193	Piston complete left hand +040	1
061188	Piston complete right hand +010	1
061190	Piston complete right hand +020	1
061192	Piston complete right hand +030	1
061194	Piston complete right hand +040	1
061181	Scraper ring +010	1
061182	Scraper ring +020	1
061183	Scraper ring +030	1
061184	Scraper ring +040	1

TIMING GEAR—PAGE 6

061086	Camshaft thrust washer	1
061084	Camshaft	1
061077	Intermediate gear assembled	1
061078	Intermediate gear shaft	1
061079	Intermediate gear bush	1
061080	Camshaft sprocket	1
20732	Camshaft sprocket nut	1
061094	Chain tensioner slipper	1

ROCKERS, COVERS ETC.—PAGE 6

18093A	Rocker cover (BRIGHT POLISH)	2
18094A	Rocker cover (BRIGHT POLISH)	1

HEAD STEADY STAY—PAGE 7

061128	Engine steady side plate	2
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ENGINE PLATES AND BOLTS—PAGE 7

061226	Front engine mounting bush	2
061277	Front engine mounting spacer	1
061278	Front engine mounting buffer rubber	2
061227	Rear engine mounting rubber	3
061279	Rear engine mounting spacer	2
061280	Rear engine mounting buffer rubber	2

CARBURETTOR—PAGE 9

061335	Carburettor left hand (930/31)	1
061336	Carburettor right hand (930/30)	1
21248	Carburettor screw	1
928/071	Gauze	2
L930/005	Left Hand Body	1
R930/005	Right Hand Body	1

EXHAUST PIPE—PAGE 9

061320	Exhaust pipe left hand	1
061323	Exhaust pipe right hand	1
061314	Exhaust pipe heat shield	2
061317	Exhaust pipe heat shield clip	2
061316	Exhaust pipe heat shield screw	2

SILENCER—PAGE 10

061312	Silencer...	2
061328	Silencer Clip	2
E.3135	Silencer Bolt	2
E.3231	Silencer nut	2
061307	Silencer stay	1
061304	Silencer bracket	1
014999	Silencer rubber	2
061315	Silencer heat shield	2
061316	Silencer heat shield screw	4



CLASSIC BIKE SPARES

CHAINS—PAGE 11

029485 Rear chain. From Engine No. 131757 ... 1

GEARS AND SHAFT—PAGE 11

061057 Sleeve gear ... 1
 061058 Layshaft 4th gear ... 1

GEAR CHANGE—PAGE 13

040632 Foot change lever (chrome) ... 1

KICKSTARTER—PAGE 15

061059 Kickstarter crank assembled (chrome) ... 1
 061055 Kickstarter crank bare (chrome) ... 1

FRAME—PAGE 15

061130 Frame ... 1
 061286 Certification label ... 1
 061287 Certification label rivet ... 4

CENTRE STAND—PAGE 17

061116 Centre stand ... 1
 061295 Centre stand locating spring ... 1
 061039 Centre stand spring ... 1

FOOTRESTS—PAGE 17

061053 Footrest right hand (chrome) ... 1
 061052 Footrest left hand (chrome) ... 1
 061246 Footrest support bolt ... 1
 061247 Footrest support nut ... 1
 000011 Footrest support washer ... 2
 061228 Footrest support plate right hand ... 1

FRONT FORKS—PAGE 17

061454 Forks complete ... 1
 061133 Fork Crown ... 1
 061131 Handlebar lug ... 1
 061136 Pinch stud ... 2
 18263 Head Races ... 2
 15631 Head Race Felts ... 2
 061137 Extension collar ... 2
 061114 Main tube ... 2
 061115 Gaiter ... 2

HANDLEBAR—PAGE 19

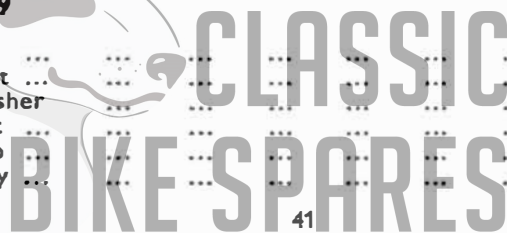
061046 Handlebars (Export) ... 1

FRONT MUDGUARD—PAGE 19

25542A Front mudguard ... 1
 25540A Front mudguard stay ... 2

REAR MUDGUARD—PAGE 19

061402 Rear mudguard ... 1
 060359 Rear mudguard bolt ... 4
 000011 Rear mudguard washer ... 7
 060348 Rear mudguard nut ... 3
 061121 Rear mudguard clip ... 1
 061400 Rear mudguard stay ... 1



REAR NUMBER PLATE—PAGE 19

061197	Rear number plate support	1
060327	Rear number plate support bolt	2
061355	Side reflector bracket	2
060865	Rear fairing bolt	2
000012	Rear fairing washer	2
061122	Rear fairing	1

BRAKE CABLE—PAGE 20

061076	Front brake cable complete with stop switch—U.S.A. ONLY	1
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OIL PIPES—PAGE 22

061159	Oil feed filter	1
042065	Oil feed filter washer	2
000950	Oil feed hose 4 $\frac{1}{2}$ "	1
14698	Oil return adaptor washer	2
000950	Oil return hose 5 $\frac{1}{2}$ "	1
061345	Oil pipe and junction block	1
061357	Oil pipe clip	1

TWIN SEAT—PAGE 22

061168	Dual seat	1
21852	Dual seat rubber	6

PETROL TANK—PAGE 22

061108	Petrol Tank RED	1
061110	Petrol Tank BLUE	1
061040	NORTON transfer	2
009195	Reserve transfer	1

OIL TANK—PAGE 22

061140	Oil Tank	1
061338	Oil tank cap	1
060652	Oil tank bolt	1
000636	Oil tank sleeve	1
061153	Oil tank feed banjo	1
061155	Oil tank return banjo	1
061157	Oil tank return bolt	1

PILLION FOOTREST—PAGE 24

060863	Lug bolt	2
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FRONT CHAINCASE—PAGE 24

061025	Chaincase outer half	1
060763	Ignition indicator plate	1

REAR CHAINGUARD—PAGE 24

061272	Rear chainguard	1
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BATTERY BOX AND CARRIER—PAGE 24

061220	Battery tray assembled	1
061223	Battery carrier rubber	1
061233	Battery carrier and oil tank support	1

REAR WHEEL—PAGE 27

011707	Security bolt	1
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BRAKE OPERATING PARTS—PAGE 28

061054	Brake pedal (chrome)	1
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SPEEDOMETER—PAGE 28

061333	Speedometer head kilos	1
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**CLASSIC
BIKE SPARES**

HEADLAMP—PAGE 28

061160	Headlamp complete with harness—HOME AND U.S.A.	1
061356	Headlamp bolt...	2
000011	Headlamp washer	2
061234	Headlamp spacer	2
061378	Clip harness/battery platform	1
060915	Clip harness/battery platform bolt	1
061239	Headlamp support	1
061238	Headlamp stay left hand	1
061245	Headlamp stay right hand	1
060327	Headlamp stay bolt	2
015306	Headlamp stay washer	2
033057	Headlamp nut	2
000012	Headlamp washer	4
061362	Headlamp lock nut	2
061224	Headlamp complete with harness (FRANCE)	1
061225	Headlamp with harness complete (CONTINENTAL)	1
553940	Light unit (GERMANY & ITALY)	1
54956250	Harness...	1

ALTERNATOR—PAGE 30

06117	Alternator	1
061101	Contact breaker	1
061281	Contact breaker screw	2
061093	Contact breaker lead seal	1
061087	Contact breaker cover	1
061105	Contact breaker screw	2

REAR LAMP—PAGE 30

54953386	Stop and light lead	1
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RECTIFIER AND ZENER DIODE—PAGE 31

061242	Coil bracket	1
060865	Coil bracket bolt	2
000012	Coil bracket washer	4
033057	Coil bracket nut	2
061158	Coil	2
54419974	Coil bracket	1
425377	Condenser	2

SWITCHES AND ELECTRICAL SUNDRIES—PAGE 31

54956423 (061169)	H/T lead unsuppressed	2
54953387	Rev counter and speedometer lead...	2

ACCESSORY COVER—PAGE 33

061342	Dzus fastener	1
061341	Dzus fastener circlip	1
061340	Dzus fastener spacer	1
061213	Right side cover RED...	1
061209	Right side cover BLUE	1
061207	Right side cover transfer	1
061202	Left side cover RED	1
061198	Left side cover BLUE...	1
061207	Left side cover transfer	1
061204	Left side cover bracket	2
042929	Left side cover spacer	1
061344	Left side cover bolt	1
061206	Left side cover grommet	4

REVOLUTION COUNTER—PAGE 33

061089	Rev counter worm gear	1
061090	Rev counter drive housing	1
061106	Rev counter drive housing screw	2
061282	Rev counter drive housing 'O' ring	1
061118	Rev counter cable	1

AIR FILTER—PAGE 33

060902A	Air filter front plate (chrome)	1
061361	Air filter front plate spacer	1

CABLE CLIPS—PAGE 33

026880	Cable clip	6
026881	Cable clip	4

TOOLS—PAGE 33

061359	Camshaft oil seal guide	1
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OPTIONAL

061275	Front crash bar set	1
061289	Rear crash bar set	1

SPARES LIST FOR 1969 COMMANDO FASTBACK to be used in conjunction with 1968 COMMANDO SPARES LIST

CRANKCASE—PAGE 4

061099	Crankcase complete with timing cover	1*
061073	Timing cover	1*
061112	Crankcase halves less timing cover	1*
061100	Crankcase timing side only	1*
061092	Timing cover gasket	1*
061102	Timing cover screw long	1*
061103	Timing cover screw short	4*
061104	Timing cover screw medium	7*

CYLINDER BARREL—PAGE 5

060396A	Cylinder barrel silver...	1
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PISTONS—PAGE 5

061185	Piston complete Std. left hand	1
061186	Piston complete Std. right hand	1
061180	Scraper ring Std.	2
061187	Piston complete +010 left hand	1
061189	Piston complete +020 left hand	1
061191	Piston complete +030 left hand	1
061193	Piston complete +040 left hand	1
061188	Piston complete +010 right hand	1
061190	Piston complete +020 right hand	1
061192	Piston complete +030 right hand	1
061194	Piston complete +040 right hand	1
061181	Scraper ring +010	2
061182	Scraper ring +020	2
061183	Scraper ring +030	2
061184	Scraper ring +040	2

CAN
REPLACE 1968
PATTERN

TIMING GEAR—PAGE 6

061086	Camshaft thrust washer	1*
061084	Camshaft	1*
061077	Intermediate gear ass.	1*
061078	Intermediate gear shaft	1*
061079	Intermediate gear bush	1*
061080	Camshaft sprocket	1*
20732	Camshaft sprocket nut	1*
061094	Chain tensioner slipper	1*

(*Applicable after ENGINE No. 131257)

HEAD STEADY STAY—PAGE 7

061128	Engine steady side plate	...	2
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ENGINE PLATES ETC.—PAGE 7

061226	Front engine mounting bush	...	2*
061277	Front engine mounting spacer	...	1*
061278	Front engine buffer rubber	...	2*
061227	Rear engine mounting rubber	...	3*
061279	Rear engine mounting spacer	...	2*
061280	Rear engine buffer rubber	...	2*

ROCKER COVERS ETC.—PAGE 6

18093A	Rocker cover front (bright polish)	STATE BRIGHT	} 2
18094A	Rocker cover rear (bright polish)	OR DULL		1

CARBURETTOR—PAGE 9

061335	Carburettor left hand (L930/31)	...	1*
061336	Carburettor right hand (R930/30)	...	1*
21248	Carburettor fixing screw	...	1*
928/071	Gauze	...	2*
L930/005	Left hand body	...	1*
R930/005	Right hand body	...	1*

GEARS AND SHAFTS—PAGE 11

061057	Sleeve gear assd.	...	1
061058	Layshaft 4th gear	...	1

CHAINS—PAGE 11

029485	Rear chain—From engine No. 131757	...	1
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GEAR CHANGE—PAGE 13

040632	Footchange Lever (Chrome)	STATE CHROME OR DULL	1
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KICKSTARTER—PAGE 15

061059	Kickstarter crank assembled (chrome)	STATE CHROME	} 1
061055	Kickstarter crank bare (chrome)	OR DULL		1

FRAME—PAGE 15

061130	Frame	...	1
061286	Certification label	...	1
061287	Certification label rivet	...	4

CENTRE STAND—PAGE 17

061116	Centre stand	...	1
061295	Centre stand locating spring	...	1
061039	Centre stand spring	...	1

FOOTRESTS—PAGE 17

061053	Footrest right hand (chrome)	STATE CHROME	} 1
061052	Footrest left hand (chrome)	OR DULL		1
061246	Footrest support bolt	...	1*
000011	Footrest support bolt washer	...	2*
061247	Footrest support bolt nut	...	1*
061228	Footrest support plate	...	1*

FRONT FORKS—PAGE 17

031544A	Top cover tube left hand (chrome)	STATE CHROME	} 1
031545A	Top cover tube right hand (chrome)	OR BLACK		1
18263	Frame ball race	...	2
15631	Frame ball race felt washer	...	2

(*Applicable after ENGINE No. 131257)

HANDLEBAR—PAGE 19

061046	Handlebar (Export)	1
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FRONT MUDGUARD—PAGE 19

060619A	Front mudguard stay (chrome) STATE CHROME OR BLACK	2
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REAR NUMBER PLATE—PAGE 19

061355	Reflector bracket	2
000178	Number plate spacer	1

BRAKE CABLE—PAGE 20

061076	Front brake cable complete with stop switch—U.S.A. ONLY	1
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PETROL TANK—PAGE 22

026559	Petrol tank rubber	1
032229	Petrol tank support rubber	1
009195	Petrol tank reserve transfer... ..	1
061040	'NORTON' transfer	2
061069	Petrol tank RED SELF FINISH	1
061070	Petrol tank GREEN NOT		
061071	Petrol tank RED/SILVER RECESSED		
061139	Petrol tank FIRE-FLAKE SILVER FOR MOTIF		

OIL TANK—PAGE 22

061117	Oil tank	1
061017	Oil tank transfer 750 Commando	1
061354	Oil tank washer	1

OIL PIPES—PAGE 22

061357	Oil pipe clip	1*
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FRONT CHAINCASE—PAGE 24

061025	Chaincase outer half	1*
060763	Ignition indicator plate	1*

BATTERY BOX AND CARRIER—PAGE 24

014119	Washer... ..	2
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REAR WHEEL—PAGE 27

011707	Security bolt	1
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BRAKE OPERATING PARTS—PAGE 28

061054	Brake pedal (chrome) STATE CHROME OR DULL	1
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SPEEDOMETER—PAGE 28

061333	Speedometer head—kilos	1
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HEADLAMP—PAGE 28

061160	Headlamp complete with harness	1*
061356	Headlamp bolt... ..	2*

HORN—PAGE 30

015306	Horn bracket guard washer... ..	1
000012	Horn bracket guard washer... ..	1
060865	Horn bracket guard bolt	1

(*Applicable after ENGINE No. 131257)

ALTERNATOR—PAGE 30

061177	Alternator (rotor and stator)	1
061101	Contact breaker complete	1*
54419344	Auto advance unit	1*
54419220	Adjusting pin	1*
54415642	Springs	2*
061093	Contact breaker lead seal	1*
061087	Contact breaker cover	1*
061281	Contact breaker screw	2*
061105	Contact breaker cover screw	2*

RECTIFIER AND ZENER DIODE—PAGE 31

061158	Ignition coil	2*
061242	Ignition coil bracket to frame	1
060865	Ignition coil bracket to frame bolt	2
000012	Ignition coil bracket to frame washer	2
033057	Ignition coil bracket to frame nut	2
54419974	Coil bracket	1*
425377	Condenser	2*

SWITCHES AND ELECTRICAL SUNDRIES—PAGE 31

061169	H.T. Cable	2*
061389	Ignition switch sleeve...	1*

ACCESSORY COVER—PAGE 31

061119	Accessory cover	1
061017	Accessory cover transfer 750 Commando	1

GASKET SETS—PAGE 31

061363	Gasket set	1*
061092	Timing cover gasket	1*

REVOLUTION COUNTER—PAGE 33

061118	Rev. counter cable	1*
061089	Rev. counter drive worm gear	1*
061090	Rev. counter drive housing	1*
061106	Rev. counter drive housing screw	2*
061282	Rev. counter drive housing 'O' ring	1*

CABLE CLIP—PAGE 33

026880	Cable clip	6
026881	Cable clip	4

TAIL SECTION—PAGE 33

061063	Tail section RED	1
061064	Tail section GREEN	1
061065	Tail section RED/SILVER	1
061138	Tail section FIRE FLAKE SILVER	1
035039	'NORTON' Transfer	1
061044	'COMMANDO 750' Transfer	2

TOOLS—PAGE 33

061359	Camshaft oil seal guide	1*
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OPTIONAL EQUIPMENT

061275	Crash bar set—Front	1
061289	Crash bar set—Rear	1

(*Applicable after ENGINE No. 131257)

SPARES SUPPLEMENT FOR 1970 COMMANDO—ALL MODELS

To be used in conjunction with 1968 Commando Spares List.

PARTS CHANGED FROM 1969 MODELS

Page No.	1970 Part No.	Description	Qty. Off	1969 Part No.	Models used on.
4	061537	Crankcase halves assembled	1	061112	ALL
4	061417	Crankcase Drive Side	1	060602	ALL
4	061538	Crankcase Timing Side	1	061100	ALL
4	061415	Crankcase T.S. Only	1	061100	ALL
7	014117	Eng. Steady Screw Washer	3	000011	ALL
11	040635	Mainshaft 3rd Gear	1	040012	ALL
11	040634	Layshaft 3rd Gear	1	040420	ALL
—	061441	Certification Plate	1	061286	ALL U.S.A.
—	030461	Decal-Oil Recommendation	1	—	ALL
17	061702	Centre Stand Nut	2	061702	ALL
24	061722	Pillion Rest Support Plate	2	—	FASTBACK/ROADSTER
24	060471	Pillion Rest Support Spacer	2	—	FASTBACK/ROADSTER
17	NV.22840/4	Fork Slider Pinch Stud	1	060353	ALL
20	0616449	Twistgrip	1	016658	ALL
20	061450	U.S.A. Throttle Cable (H/Bar end)	1	060923	ALL U.S.A.
20	061451	U.S.A. Throttle Cable (H/Bar end)	1	031612	ALL U.S.A.
33	061513	Side Cover	1	—	ROADSTER
33	061699	Decal "Roadster"	1	—	ROADSTER
9	061606	L.H. Exhaust U.S.A.	1	060620	ALL U.S.A. FASTBACK/ROADSTER
9	061607	R.H. Exhaust U.S.A.	1	060621	FASTBACK/ROADSTER U.S.A.
10	061608	Silencer	2	23768	FASTBACK/ROADSTER U.S.A.
10	061328	Silencer Clip	2	16255	ROADSTER 'S' U.S.A. FASTBACK
10	E3135	Silencer Clip Bolt	2	060727	
10	E3231	Silencer Clip Nut	2	060348	
11	061721	Silencer Stay	2	—	ALL U.S.A. ROADSTER/FASTBACK
11	061720	Silencer to Frame Stay	2	—	ROADSTER/FASTBACK U.S.A.
24	061798	Pillion Rest Bolt	2	060617	ROADSTER/FASTBACK U.S.A.

1970 ROADSTER ONLY

PARTS PREVIOUSLY LISTED ONLY FOR 'S' TYPE AND NOW COMMON TO ROADSTER:

Front fender	25542	Headlamp bolt washer	000011
Front fender stay (chrome)	25540	Headlamp bolt spacer	061234
Handlebar lug	061131	Headlamp support	061239
Fork crown assembled	061133	Headlamp top stay L.H.	061238
Fork crown pinch stud	061136	Headlamp top stay R.H.	061245
Fork slider extension	061137	Headlamp top stay bolt	060327
Fork main tube	061114	Headlamp top stay washer	015306
Fork gaiter	061115	Headlamp bottom stay washer	000012
Chainguard (chrome)	061272	Headlamp bottom stay nut	033057
Oil tank	061140	Headlamp bottom stay locknut	061362
Oil feed filter	061159	Clip-harness to battery platform	061378
Oil feed filter washer	042065	Accessory cover bolt	061204
Oil feed banjo	061153	Accessory cover grommet	060856
Junction block	061345		

